



Designation: D6360 – 15 (Reapproved 2021)

Standard Practice for Enclosed Carbon-Arc Exposures of Plastics¹

This standard is issued under the fixed designation D6360; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This practice covers specific procedures and test conditions that are applicable for exposure of plastics in enclosed carbon-arc devices conducted in accordance with Practices [G151](#) and [G153](#). This practice also covers the preparation of test specimens, the test conditions suited for plastics, and the evaluation of test results.

1.2 This practice does not cover filtered open-flame carbon-arc exposures of plastics, which are covered in Practice [D1499](#). Practice [D5031](#) describes enclosed carbon-arc exposures of paints and related coatings.

1.3 The values stated in SI units are to be regarded as standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

NOTE 1—There is no known ISO equivalent to this practice.

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

[D1499 Practice for Filtered Open-Flame Carbon-Arc Exposures of Plastics](#)

[D3980 Practice for Interlaboratory Testing of Paint and Related Materials](#) (Withdrawn 1998)³

¹ This practice is under the jurisdiction of ASTM Committee [D20](#) on Plastics and is the direct responsibility of Subcommittee [D20.50](#) on Durability of Plastics.

Current edition approved July 1, 2021. Published July 2021. Originally approved in 1999. Last previous edition approved in 2015 as D6360 - 15. DOI: 10.1520/D6360-15R21.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ The last approved version of this historical standard is referenced on www.astm.org.

[D5031 Practice for Enclosed Carbon-Arc Exposure Tests of Paint and Related Coatings](#)

[D5870 Practice for Calculating Property Retention Index of Plastics](#)

[E691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method](#)

[G113 Terminology Relating to Natural and Artificial Weathering Tests of Nonmetallic Materials](#)

[G141 Guide for Addressing Variability in Exposure Testing of Nonmetallic Materials](#)

[G147 Practice for Conditioning and Handling of Nonmetallic Materials for Natural and Artificial Weathering Tests](#)

[G151 Practice for Exposing Nonmetallic Materials in Accelerated Test Devices that Use Laboratory Light Sources](#)

[G153 Practice for Operating Enclosed Carbon Arc Light Apparatus for Exposure of Nonmetallic Materials](#)

[G169 Guide for Application of Basic Statistical Methods to Weathering Tests](#)

3. Terminology

3.1 The definitions in Terminology [G113](#) are applicable to this practice.

4. Significance and Use

4.1 The ability of a plastic material to resist deterioration of its electrical, mechanical, and optical properties caused by exposure to light, heat, and water can be very significant for many applications. This practice is intended to induce property changes associated with end-use conditions, including the effects of sunlight, moisture, and heat. The exposure used in this practice is not intended to simulate the deterioration caused by localized weather phenomena such as atmospheric pollution, biological attack, and saltwater exposure.

4.2 *Caution*—Variation in results can be expected when operating conditions are varied within the accepted limits of this practice; therefore, no reference to the use of this practice shall be made unless accompanied by a report prepared in accordance with Section 9 that describes the specific operating conditions used. Refer to Practice [G151](#) for detailed information on the caveats applicable to use of results obtained in accordance with this practice.

NOTE 2—Additional information on sources of variability and on strategies for addressing variability in the design, execution, and data

analysis of laboratory-accelerated exposure tests is found in Guide **G141**.

4.2.1 The spectral power distribution of light from an enclosed carbon arc is significantly different from that produced in light and water exposure devices using other carbon-arc configurations or other light sources. The type and rate of degradation and the performance rankings produced by exposures to enclosed carbon arcs can be much different from those produced by exposures to other types of laboratory light sources.

4.2.2 Interlaboratory comparisons are valid only when all laboratories use the same type of carbon arc, filters, and exposure conditions

4.3 Reproducibility of test results between laboratories has been shown to be good when the stability of materials is evaluated in terms of performance ranking compared to other materials or to a control; therefore, exposure of a similar material of known performance (a control) at the same time as the test materials is strongly recommended.^{4,5} It is recommended that at least three replicates of each material be exposed to allow for statistical evaluation of results.

4.4 Test results will depend upon the care that is taken to operate the equipment in accordance with Practice **G153**. Significant factors include regulation of line voltage, freedom from salt or other deposits from water, temperature and humidity control, and conditions of the electrodes.

5. Apparatus

5.1 The enclosed carbon-arc apparatus used shall conform to the requirements defined in Practices **G151** and **G153**.

5.2 Unless otherwise specified, the spectral power distribution of the enclosed carbon-arc shall conform to the requirements in Practice **G153** for enclosed carbon-arc with borosilicate glass globes.

6. Test Specimen

6.1 The size and shape of specimens to be exposed will be determined by the specifications of the particular test method used to evaluate the effects of the exposure on the specimens; therefore, the test method shall be determined by the parties concerned. Where practical, it is recommended that specimens be sized to fit specimen holders and racks supplied with the exposure apparatus. Unless supplied with a specific backing as an integral part of the test, specimens shall be mounted so that only the minimum specimen area required for support by the holder shall be covered. This unexposed surface must not be used as part of the test area.

6.2 Unless otherwise specified, exposure at least three replicate specimens of each test and control material.

⁴ Fischer, R., "Results of Round Robin Studies of Light- and Water-Exposure Standard Practices," *Symposium on Accelerated and Outdoor Durability Testing of Organic Materials*, ASTM STP 1202, ASTM, 1993, p.

⁵ Ketola, W. and Fischer, B., "Characterization and Use of Reference Materials in Accelerated Durability Tests," *VAMAS Technical Report No. 30*, available from NIST, Gaithersburg, MD.

6.3 Follow the procedures described in Practice **G147** for identification and conditioning and handling of specimens of test, control, and reference materials prior to, during, and after exposure.

6.4 Do not mask the face of a specimen for the purpose of showing on one panel the effects of various exposure times. Misleading results can be obtained by this method, since the masked portion of the specimen is still exposed to temperature and humidity cycles that in many cases will affect results.

6.5 Since the thickness of a specimen can markedly affect the results, thickness of test and control specimens shall be within $\pm 10\%$ of the nominal dimensions.

NOTE 3—This is especially important when mechanical properties are being investigated.

6.6 Incident energy at the extremes of the specimen exposure area in older equipment can be only 70 % of that at the center. If the irradiance at any position within the exposure area is less than 90 % of the peak irradiance, follow one of the procedures outlined in Practice **G153** to ensure either equal radiant exposure or compensation for differences in radiant exposure.

6.7 Retain a supply of unexposed file specimens of all materials evaluated. When destructive tests are run, ensure that sufficient file specimens are retained so that the property of interest can be determined on unexposed file specimens each time exposed materials are evaluated.

6.8 It is preferable that specimens not be removed from the exposure apparatus for more than 24 h and then returned for additional tests, since this does not produce the same results on all materials as tests run without this type of interruption. When specimens are removed from the exposure apparatus for 24 h or more, and then returned for additional exposure, report the elapsed time in accordance with Section 9.

NOTE 4—Since the stability of the file specimen also can be time-dependent, users are cautioned that over prolonged exposure periods, or where small differences in the order of acceptable limits are anticipated, comparison of exposed specimens with the file specimen can be invalid. Instrumental measurements are recommended whenever possible.

7. Procedure

7.1 Practice **G153** lists several exposure cycles that are used for enclosed carbon-arc exposures of nonmetallic materials. Obtain mutual agreement between all concerned parties for the specific exposure cycle used. Additional intervals and methods of wetting, by spray or condensation, or both, can be substituted upon mutual agreement among the concerned parties.

7.1.1 By historical convention, the following exposure cycle has been commonly used for plastics:

7.1.2 Continuous light with equilibrium uninsulated black panel temperature controlled to $63 \pm 3^\circ\text{C}$ ($145 \pm 9^\circ\text{F}$), consisting of the following alternating intervals:

7.1.2.1 102 minutes light only followed by 18 minutes of light with water sprayed on the test specimens.

7.1.3 Unless otherwise specified, in devices which allow for control of relative humidity, maintain relative humidity at a $50 \pm 10\%$ equilibrium during the light-only interval.

NOTE 5—Set points and operational fluctuations are listed as set point \pm operational fluctuation in test conditions shown above or in Practice G153. They are sometimes listed separately. The set point is the target condition for the sensor used at the operational control point as programmed by the user. Operational fluctuations are deviations from the indicated set point at the control point indicated by the readout of the calibrated control sensor during equilibrium operation and do not include measurement uncertainty. At the operational control point, the operational fluctuation can exceed no more than the listed value at equilibrium. Therefore, when a standard calls for a particular set point, the user programs that exact number. The operational fluctuations specified with the set point do not imply that the user is allowed to program a set point higher or lower than the exact set point specified.

NOTE 6—The equilibrium black panel temperature is obtained without a spray period. For light intervals less than 30 min, it is possible that the maximum black panel temperature will not reach equilibrium.

NOTE 7—The temperature of water used for specimen spray is typically $16 \pm 5^\circ\text{C}$ ($60.8 \pm 9^\circ\text{F}$).

NOTE 8—For some materials, the test cycle described in 7.1.1 (also referred to as the 102/18 cycle) will not provide an adequate simulation of the effects of outdoor exposure.

7.2 Unless otherwise specified, operate the device so that the allowable deviations about the set points listed above or in Practice G153, are within the specified limits specified in the corresponding entry. If the actual operating conditions do not agree with the machine settings after the equipment has stabilized, discontinue the test and correct the cause of the disagreement before continuing.

7.3 It is recommended that all unused spaces in the specimen exposure area be filled with blank metal panels.

7.4 Water Purity:

7.4.1 The purity of water used for specimen spray is very important. Without proper treatment to remove cations, anions, organics, and particularly silica, exposed panels will develop spots or stains that typically do not occur in exterior exposures.

7.4.2 Follow the requirements for water purity described in Practice G151.

7.4.3 If specimens are found to have deposits or stains after exposure in the apparatus, the water purity must be checked to determine if it meets the requirements of 7.4.2. On some occasions, exposed specimens can be contaminated by deposits from bacteria that can grow in the purified water used for specimen spray. If bacterial contamination is detected, the entire system used for specimen water spray must be flushed with chlorine and thoroughly rinsed prior to resuming exposures.

7.4.4 When the preceding water purity requirements are met and there is disagreement between parties on the extent of problems caused by stain or deposit, run referee tests in at least one other laboratory that can meet the water quality requirements described in 7.4.

7.5 Some tests for lightfastness are run without any specimen wetting. When this type of test is required, omit the period where water is sprayed on specimens.

7.6 It is recommended that a control material be exposed at the same time as the test specimens for comparison purposes if performance comparisons are not being made between the test materials themselves. All concerned parties must agree on the control material used.

7.7 Identification of any control specimen used shall accompany the report.

8. Periods of Exposure and Evaluation of Test Results

8.1 In most cases, periodic evaluation of test and control materials is necessary to determine the variation in magnitude and direction of property change as a function of exposure time or radiant exposure.

8.2 The time or radiant exposure necessary to produce a defined change in a material property can be used to evaluate or rank the stability of materials. The method is preferred over evaluating materials after an arbitrary exposure time or radiant exposure.

8.2.1 Exposure to an arbitrary time or radiant exposure can be used for the purpose of a specific test if agreed upon between the parties concerned or if required for conformance to a particular specification. When a single exposure period is used, select a time or radiant exposure that will produce the largest performance differences between the test materials or between the test material and the control material.

8.2.2 The minimum exposure time used shall be that necessary to produce a substantial change in the property of interest for the least stable material being evaluated. An exposure time that produces a significant change in one type of material cannot be assumed to be applicable to other types of materials.

8.2.3 The relation between time to failure in an exposure conducted in accordance with this practice and service life in an outdoor environment requires determination of a valid acceleration factor. Do not use arbitrary acceleration factors relating time in an exposure conducted in accordance with this practice and time in an outdoor environment because they can give erroneous information. The acceleration factor is material-dependent and is only valid if it is based on data from a sufficient number of separate exterior and laboratory-accelerated exposures so that results used to relate times to failure in each exposure can be analyzed using statistical methods.

NOTE 9—An example of a statistical analysis using multiple laboratory and exterior exposures to calculate an acceleration factor is described by J.A. Simms.⁶ See Practice G151 for more information and additional cautions about the use of acceleration factors.

8.3 After each exposure increment, evaluate or rate changes in exposed test specimens in accordance with applicable ASTM test methods.

NOTE 10—For some materials, changes may continue after the specimen has been removed from the exposure apparatus. It is preferable to take measurements (visual or instrumental) within a standardized time period or as agreed upon between interested parties. The standardized time period needs to consider conditioning prior to testing.

8.4 Use of results from exposures conducted in accordance with this practice in specifications:

8.4.1 If a standard or specification for general use requires a definite property level after a specific time or radiant exposure in an exposure test conducted in accordance with this practice,

⁶ Simms, J.A., *Journal of Coatings Technology*, Vol 50, 1987, pp. 45–53.