This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.



Designation: D330 – 07 (Reapproved 2021)

Standard Specification for 2-Butoxyethanol^{1,2}

This standard is issued under the fixed designation D330; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope

1.1 This specification covers 2-butoxyethanol.

1.2 The following applies to all specified limits in this standard; for purposes of determining conformance with this standard, an observed value or a calculated value shall be rounded off "to the nearest unit" in the last right-hand digit used in expressing the specification limit, in accordance with the rounding-off method of Practice E29.

1.3 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.4 For specific hazard information and guidance, see the supplier's Material Safety Data Sheet for materials listed in this specification.

1.5 This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

2. Referenced Documents talog/standards/sist/cde1ddb5-86

2.1 ASTM Standards:³

- D268 Guide for Sampling and Testing Volatile Solvents and Chemical Intermediates for Use in Paint and Related Coatings and Material (Withdrawn 2021)⁴
- D1078 Test Method for Distillation Range of Volatile Organic Liquids
- D1209 Test Method for Color of Clear Liquids (Platinum-Cobalt Scale)

- D1364 Test Method for Water in Volatile Solvents (Karl Fischer Reagent Titration Method) (Withdrawn 2021)⁴
- D1613 Test Method for Acidity in Volatile Solvents and Chemical Intermediates Used in Paint, Varnish, Lacquer, and Related Products
- D4052 Test Method for Density, Relative Density, and API Gravity of Liquids by Digital Density Meter
- D5386 Test Method for Color of Liquids Using Tristimulus Colorimetry
- E29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications
- E300 Practice for Sampling Industrial Chemicals
- 2.2 U.S. Federal Standard:
- PPP-C-2020 Specification for Packaging of Chemicals, Liquid, Dry, and Paste⁵

3. Properties

3.1 2-Butoxyethanol shall conform to the following requirements:

Apparent specific gravity 20/20 °C	0.901 to 0.904
1e _{25/25} °c-a20a-9562afb9	0.898 to 0.901
Color, Pt-Co scale, max (Note 1)	15
Distillation range, 760 mm Hg	
Initial boiling point, °C, min	168
Dry point, °C, max	173
Water, weight %, max	0.1
Acidity (free acid as acetic acid), weight %, max	0.01 equivalent to 0.093 mg KOH per gram of material

Note 1—Instrumental Pt-Co color determined by Test Method D5386 has been shown to have no statistically significant difference from Pt-Co color determined by Test Method D1209. However, it is not known whether 2-butoxyethanol was part of the sample set included in the interlaboratory study.

4. Sampling

4.1 The material shall be sampled in accordance with Practice E300.

¹ This specification is under the jurisdiction of ASTM Committee D01 on Paint and Related Coatings, Materials, and Applications and is the direct responsibility of Subcommittee D01.35 on Solvents, Plasticizers, and Chemical Intermediates.

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² This compound is also known under the name ethylene glycol monobutyl ether. ³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

⁴ The last approved version of this historical standard is referenced on www.astm.org.

⁵ Available from Standardization Documents Order Desk, DODSSP, Bldg. 4, Section D, 700 Robbins Ave., Philadelphia, PA 19111-5098, http://www.dodssp.daps.mil.

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5. Test Methods

5.1 The properties enumerated in this specification shall be determined in accordance with the following ASTM methods:

5.1.1 Apparent Specific Gravity—Determine the apparent specific gravity by any convenient method that is accurate to the third decimal place, the temperature of both specimen and water being 20 °C or 25 °C. (See Guide D268 or Test Method D4052.)

5.1.2 Color—Test Method D1209 (see Note 1).

5.1.3 *Distillation Range*—Test Method D1078 using a temperature measuring device having a range of 148 °C to 202 °C and a resolution of 0.1 °C.

5.1.4 Water—Test Method D1364.

5.1.5 Acidity—Test Method D1613.

6. Packaging and Package Marking

6.1 Package size to be agreed upon between the purchaser and the supplier.

6.2 Packaging shall conform to applicable carrier rules and regulations or when specified shall conform to PPP-C-2020.

7. Keywords

7.1 ethylene glycol monobutyl ether; 2-butoxyethanol

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