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GROUP SAFETY PUBLICATION
PUBLICATION GROUPEE DE SÉCURITÉ

**Safety requirements for electrical equipment for measurement, control, and laboratory use –
Part 2-030: Particular requirements for equipment having testing or measuring circuits**

[IEC 61010-2-030:2023 ED3](#)

Exigences de sécurité pour appareils électriques de mesurage, de régulation et de laboratoire –

[61010-2-030-2023-ed3](#)

Partie 2-030: Exigences particulières pour les appareils équipés de circuits d'essai ou de mesure



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**Safety requirements for electrical equipment for measurement, control, and laboratory use –
Part 2-030: Particular requirements for equipment having testing or measuring circuits**

**Exigences de sécurité pour appareils électriques de mesurage, de régulation et de laboratoire –
Partie 2-030: Exigences particulières pour les appareils équipés de circuits d'essai ou de mesure**

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**SAFETY REQUIREMENTS FOR ELECTRICAL EQUIPMENT
FOR MEASUREMENT, CONTROL, AND LABORATORY USE –****Part 2-030: Particular requirements for equipment
having testing or measuring circuits**

FOREWORD

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IEC 61010-2-030 has been prepared by IEC technical committee 66: Safety of measuring, control and laboratory equipment. It is an International Standard.

It has the status of a group safety publication in accordance with IEC Guide 104.

This third edition cancels and replaces the second edition published in 2017. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) in 1.2.1, requirements for protection against HAZARDS which could occur from reading a voltage have been added to the scope;

- b) Clause 2, all normative references have been dated and new normative references have been added;
- c) in 4.3.2.5, requirements for power supply have been modified;
- d) in 4.3.2.6, requirements for inputs/outputs have been modified;
- e) in 4.4.2.101, a new subclause about surge protective devices has been added;
- f) in 5.1.5.101.2, minimum RATINGS for voltage of measuring TERMINALS are required;
- g) Subclause 6.6.101 modifies 6.6.101 and 6.6.102 of previous edition:
 - 1) in 6.6.101.1, insulating material of group I may be allowed for determination of CREEPAGE DISTANCES of measuring circuit TERMINALS;
 - 2) In 6.6.101.2, CLEARANCES and CREEPAGE DISTANCES up to 3 000 V for measuring circuit TERMINALS in unmated position have been defined;
 - 3) in 6.6.101.3, requirements for measuring circuit TERMINALS in partially mated position have been specified;
 - 4) in 6.6.101.4, requirements for measuring circuit TERMINALS in mated position have been specified;
 - 5) Subclause 6.6.101.5 replaces 6.6.102;
- h) Subclause 9.101 to consider the protection of measuring circuits against the spread of fire and arc flash has been added and Table 102 has been replaced by Table K.101;
- i) in 9.101.2, relocation of 101.3 of previous edition;
- j) in 9.101.3, relocation of 101.4 of previous edition, extension to MEASUREMENT CATEGORY II and reference to IEC 61000-4-5 for tests;
- k) in 14.101, relocation of 14.102 and 14.101 of previous edition has been removed;
- l) in 101.3, relocation of 101.5 of previous edition, and more requirements added against HAZARD occurring from reading a voltage value;
- m) in K.2.1, another method for determination of CLEARANCES of secondary circuits is proposed;
- n) in K.3.2, new Table K.15 and Table K.16 for CLEARANCE calculation;
- o) in K.101.4.1, new Table K.103 and Table K.104 replace Table K.102, Table K.103 and Table K.104;
- p) in K.101.4, the subclause has been reviewed; Tables and tests for solid insulation have been modified; Table K.105 replaces Table K.9;
- q) Table K.101, replacement of Table K.106;
- r) Clause K.4, redraft of the clause to propose a method for determination of U_t for circuits which reduce TRANSIENT OVERVOLTAGES;
- s) Annex AA: Figure AA.1 has been redesigned;
- t) Annex EE: addition of a new informative annex for determination of CLEARANCES for Table 101.

The text of this International Standard is based on the following documents:

Draft	Report on voting
66/786/FDIS	66/796/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts of the IEC 61010 series, under the general title *Safety requirements for electrical equipment for measurement, control, and laboratory use*, can be found on the IEC website.

This document is to be used in conjunction with IEC 61010-1:2010 and IEC 61010-1:2010/AMD1:2016.

This document supplements or modifies the corresponding clauses in IEC 61010-1 so as to convert that publication into the IEC standard: *Particular requirements for equipment having testing or measuring circuits*.

Where a particular subclause of IEC 61010-1 is not mentioned in this document, that subclause applies as far as is reasonable. Where this document states "addition", "modification", "replacement", or "deletion", the relevant requirement, test specification or note in IEC 61010-1 should be adapted accordingly.

In this standard:

- the following print types are used:
 - requirements: in roman type;
 - NOTES: in small roman type;
 - *conformity and tests: in italic type*;
 - terms used throughout this standard which have been defined in Clause 3: SMALL ROMAN CAPITALS;
- subclauses, figures, tables and notes which are additional to those in IEC 61010-1 are numbered starting from 101. Additional annexes are lettered starting from AA and additional list items are lettered from aa).

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

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INTRODUCTION

IEC 61010-1 specifies the safety requirements that are generally applicable to all equipment within its scope. For certain types of equipment, the requirements of IEC 61010-1 and its amendment will be supplemented or modified by the special requirements of one or more standard from the IEC 61010-2 series which is/are read in conjunction with the requirements of IEC 61010-1.

- 1) This document specifies the safety requirements for equipment with testing or measuring circuits which are connected for test or measurement purposes to devices or circuits outside the measurement equipment itself.
- 2) IEC 61010-2-032:2023 specifies the safety requirements for hand-held and hand-manipulated current sensors for measuring, detecting, injecting current, or indicating current waveforms on circuits without physically opening the current path of the circuit being measured.

Most of the requirements of this document have been included in IEC 61010-2-032:2023. Equipment within the scopes of both this document and IEC 61010-2-032:2023 is considered to be covered by the requirements of IEC 61010-2-032:2023.

However, for current sensors in combined equipment with protective bonding and automatic disconnection of the supply, this document and IEC 61010-2-032:2023 are read in conjunction.

- 3) IEC 61010-2-033:2023 specifies the safety requirements for hand-held multimeters and other meters for domestic and professional use, capable of measuring mains voltage, intended to measure voltage and other electrical quantities such as resistance or current.

All relevant requirements of this document have been included in IEC 61010-2-033:2023.

- 4) IEC 61010-2-034:2023 specifies the safety requirements for measurement equipment for insulation resistance and test equipment for electric strength which are connected to units, lines or circuits for test or measurement purposes.

All relevant requirements of this document have been included in IEC 61010-2-034:2023. However, for equipment within the scope of IEC 61010-2-032:2023 and IEC 61010-2-034:2023, these standards are read in conjunction.

IEC 61010-031 specifies the safety requirements for hand-held and hand-manipulated probe assemblies and their related accessories intended to be used in particular with equipment in the scope of this document, IEC 61010-2-032, IEC 61010-2-033 and IEC 61010-2-034. These probe assemblies are for non-contact or direct electrical connection between a part and electrical test and measurement equipment. They may be fixed to the equipment or be detachable accessories for the equipment.

SAFETY REQUIREMENTS FOR ELECTRICAL EQUIPMENT FOR MEASUREMENT, CONTROL, AND LABORATORY USE –

Part 2-030: Particular requirements for equipment having testing or measuring circuits

1 Scope and object

IEC 61010-1:2010, Clause 1 and IEC 61010-1:2010/AMD1:2016, Clause 1 apply except as follows:

1.1.1 Equipment included in scope

Replace the existing text with the following:

This document specifies safety requirements for equipment having testing or measuring circuits which are connected for test or measurement purposes to devices or circuits outside the measurement equipment itself.

These include measuring circuits which are part of electrical test and measurement equipment, laboratory equipment, or process control equipment. These circuits in equipment have additional protective means between the circuit and an OPERATOR.

NOTE These testing and measuring circuits can, for example:

- measure voltages in circuits of other equipment,
- measure temperature of a separate device via a thermocouple,
- measure force on a separate device via a strain gauge,
- inject a voltage or current onto a circuit to analyse or test a new design.

This group safety publication focusing on safety essential requirements is primarily intended to be used as a product safety standard for the products mentioned in the scope, but is also intended to be used by technical committees in the preparation of publications for products similar to those mentioned in the scope of this document, in accordance with the principles laid down in IEC Guide 104 and ISO/IEC Guide 51.

One of the responsibilities of a technical committee is, wherever applicable, to make use of basic safety publications and/or group safety publications in the preparation of its publications.

1.2.1 Aspects included in scope

Replace item c) of the second paragraph with the following new item c):

- c) spread of fire or arc flash from the equipment (see Clause 9);

Replace the third paragraph with the following two new paragraphs:

Requirements for protection against HAZARDS arising from NORMAL USE, REASONABLY FORESEEABLE MISUSE and ergonomic factors are specified in Clause 16 and Clause 101.

Annex BB provides guidance to equipment manufacturers on HAZARDS that should be considered for equipment intended for performing tests and measurements on hazardous conductors, including MAINS conductors and telecommunication network conductors.

2 Normative references

IEC 61010-1:2010, Clause 2 and IEC 61010-1:2010/AMD1:2016, Clause 2 apply except as follows:

Replace the following existing normative references:

IEC 60364-4-44:2007, *Low-voltage electrical installations – Part 4-44: Protection for safety – Protection against voltage disturbances and electromagnetic disturbances*
IEC 60364-4-44:2007/AMD1:2015

IEC 61010-031, *Safety requirements for electrical equipment for measurement, control and laboratory use – Part 031: Safety requirements for hand-held probe assemblies for electrical measurement and test*

IEC 61180 (all parts), *High-voltage test techniques for low-voltage equipment*

IEC 61180-1, *High-voltage test techniques for low-voltage equipment – Part 1: Definitions, test and procedure requirements*

IEC 61180-2, *High-voltage test techniques for low-voltage equipment – Part 2: Test equipment*

with the following new normative references:

IEC 60364-4-44:2007, *Low-voltage electrical installations – Part 4-44: Protection for safety – Protection against voltage disturbances and electromagnetic disturbances*
IEC 60364-4-44:2007/AMD1:2015
IEC 60364-4-44:2007/AMD2:2018

IEC 61010-031:2022, *Safety requirements for electrical equipment for measurement, control, and laboratory use – Part 031: Safety requirements for hand-held and hand-manipulated probe assemblies for electrical test and measurement*

IEC 61180:2016, *High-voltage test techniques for low-voltage equipment – Definitions, test and procedure requirements, test equipment*¹

Add the following new normative references:

IEC 61000-4-5:2014:2017, *Electromagnetic compatibility (EMC) – Part 4-5: Testing and measurement techniques – Surge immunity test*
IEC 61000-4-5:2014/AMD1:2017

IEC 61010-2-032:2023, *Safety requirements for electrical equipment for measurement, control, and laboratory use – Part 2-032: Particular requirements for hand-held and hand-manipulated current sensors for electrical test and measurement*

¹ IEC 61180:2016 replaces everywhere IEC 61180, IEC 61180-1 and IEC 61180-2 are referenced in IEC 61010-1.

3 Terms and definitions

IEC 61010-1:2010, Clause 3 and IEC 61010-1:2010/AMD1:2016, Clause 3 apply except as follows:

3.5 Safety terms

Replace the definition of 3.5.4 with the following new definition:

3.5.4

MAINS

electricity supply system

Add the following new term and definition:

3.5.101

MEASUREMENT CATEGORY

classification of testing and measuring circuits according to the type of MAINS to which they are intended to be connected

4 Tests

IEC 61010-1:2010, Clause 4 and IEC 61010-1:2010/AMD1:2016, Clause 4 apply except as follows:

4.3.2.5 MAINS supply

Replace the existing title and text with the following:

4.3.2.5 Power supply

The following requirements apply:

- a) the voltage of the power supply connected to the MAINS shall be between 90 % and 110 % of any RATED supply voltage for which the equipment can be set or, if the equipment is RATED for a greater fluctuation, at any supply voltage within the fluctuation range;
- b) the MAINS frequency shall be any RATED frequency;
- c) equipment for both a.c. and d.c. shall be connected to an a.c. or d.c. supply;
- d) equipment powered from MAINS by single-phase a.c. shall be connected both with normal and reverse polarity;
- e) if the means of connection permit reversal, battery-operated and d.c. equipment shall be connected with both reverse and normal polarity.

4.3.2.6 Input and output voltages

Replace the existing title and text with the following:

4.3.2.6 Input and output voltages or currents

Input and output voltages or currents, including floating voltages but excluding the supply voltage connected to the MAINS, shall be set to any voltage or current within their RATED range, in normal and reverse polarity if possible.

Add the following new subclause:

4.4.2.101 Surge protective devices

Surge protective devices used in MAINS CIRCUITS or in circuits measuring MAINS shall be short-circuited and open-circuited.

5 Marking and documentation

IEC 61010-1:2010, Clause 5 and IEC 61010-1:2010/AMD1:2016, Clause 5 apply except as follows:

5.1.5 TERMINALS, connections and operating devices

Add the following new subclause:

5.1.5.101 Measuring circuit TERMINALS

5.1.5.101.1 General

Some measuring circuit TERMINALS for the equipment within the scope of this document also serve as output TERMINALS.

Except as permitted in 5.1.5.101.4:

- a) the value of the nominal a.c. r.m.s. line-to-neutral or d.c. voltage of MAINS being measured shall be marked for measuring circuit TERMINALS RATED for MEASUREMENT CATEGORIES, or the value of the RATED voltage to earth for other measuring circuit TERMINALS, and

NOTE CLEARANCES and solid insulation for MEASUREMENT CATEGORIES are specified for a nominal a.c. r.m.s. line-to-neutral or d.c. voltage of MAINS being measured. Neutral is considered to be earthed (see Annex I).

- b) the value of the RATED voltage or the RATED current, as applicable, of each pair or set of measuring circuit TERMINALS that are intended to be used together shall be marked, and
- c) the pertinent MEASUREMENT CATEGORY for each individual, pair, or set of measuring circuit TERMINALS, or symbol 14 of Table 1 shall be marked as specified in 5.1.5.101.2 and 5.1.5.101.3, if applicable.

Measuring circuit TERMINALS are usually arranged in pairs or sets. Each pair or set of TERMINALS may have a RATED voltage or a RATED current, or both, within that set, and each individual TERMINAL may have a RATED voltage to earth. For some equipment, the RATED voltage between TERMINALS may be different from the RATED voltage to earth. Markings shall be clear to avoid misunderstanding.

Symbol 14 of Table 1 shall be marked if current measuring TERMINALS are not intended for connection to current transformers without internal protection (see 101.2).

Markings shall be placed adjacent to the TERMINALS. However, if there is insufficient space (as in multi-input equipment), the marking may be on the RATING plate or scale plate, or the TERMINAL may be marked with symbol 14 of Table 1.

For any set of measuring circuit TERMINALS, symbol 14 of Table 1 does not need to be marked more than once, if it is close to the TERMINALS.

Conformity is checked by inspection and, if applicable, as specified in 5.1.5.101.2 and 5.1.5.101.3, taking the exceptions in 5.1.5.101.4 into account.

5.1.5.101.2 Measuring circuit TERMINALS RATED for MEASUREMENT CATEGORIES

The relevant MEASUREMENT CATEGORY shall be marked for TERMINALS of measuring circuits RATED for MEASUREMENT CATEGORIES. The MEASUREMENT CATEGORY markings shall be "CAT II", "CAT III" or "CAT IV" as applicable.

The RATED voltage of the TERMINALS of a measuring circuit intended for MAINS voltage measurements shall be equal to or higher than their RATED a.c. r.m.s. line-to-neutral or d.c. voltage.

Marking those TERMINALS with more than one type of MEASUREMENT CATEGORY and its RATED voltage is permissible.

Conformity is checked by inspection.

5.1.5.101.3 Measuring circuit TERMINALS RATED for connection to voltages above the levels of 6.3.1

Symbol 14 of Table 1 shall be marked adjacent to the TERMINALS for measuring circuit TERMINALS RATED for connection to voltages above the levels of 6.3.1, but that are not RATED for MEASUREMENT CATEGORIES (see also 5.4.1 b b)).

Conformity is checked by inspection.

5.1.5.101.4 Measuring circuit TERMINALS which are permanently connected, dedicated, or for non-HAZARDOUS LIVE voltages

Measuring circuit TERMINALS do not need to be marked if:

- a) they are intended to be permanently connected and not ACCESSIBLE (see 5.4.3 aa) and bb)),
or
- b) they are dedicated only for connection to specific TERMINALS of other equipment, or
- c) it is obvious from other indications that the RATED voltage does not exceed the levels of 6.3.1.

NOTE Examples of acceptable indications that the RATED voltage of the inputs are intended to not exceed the levels of 6.3.1 include:

- the full scale deflection marking of a single-range indicating voltmeter or ammeter or maximum marking of a multi-range multimeter;
- the maximum range marking of a voltage selector switch;
- a marked voltage or power RATING expressed in dB, mW or W, where the equivalent value, as explained in the documentation, does not exceed 30 V a.c.

Conformity is checked by inspection.

5.4.1 GENERAL

Add the following two new items to the list and a new paragraph at the end of the list:

- aa) information about each relevant MEASUREMENT CATEGORY if the measuring circuit is RATED for MEASUREMENT CATEGORIES (see 5.1.5.101.2);
- bb) for measuring circuits that are not RATED for MEASUREMENT CATEGORIES, but that could be misused by connection to such circuits, a warning not to use the equipment for measurements on MAINS, and a detailed RATING including TRANSIENT OVERVOLTAGES (see AA.2.4 for more information).

Some equipment may have multiple MEASUREMENT CATEGORY RATINGS for the same measuring circuit. For such equipment, the documentation shall clearly identify the MEASUREMENT CATEGORIES where the equipment is intended to be used and where it shall not be used.

5.4.3 Equipment installation

Add the following two new items to the list:

- aa) for measuring circuit TERMINALS intended for permanent connection and that are RATED for MEASUREMENT CATEGORIES, information regarding the MEASUREMENT CATEGORY, RATED voltages or RATED currents as applicable (see 5.1.5.101.2);
- bb) for measuring circuit TERMINALS intended for permanent connection and that are not RATED for MEASUREMENT CATEGORIES, information regarding the RATED voltages, RATED currents, and RATED TRANSIENT OVERVOLTAGES as applicable (see 5.1.5.101.4).

6 Protection against electric shock

IEC 61010-1:2010, Clause 6 and IEC 61010-1:2010/AMD1:2016, Clause 6 apply except as follows:

6.1.2 Exceptions

Add the following new item to the list:

- aa) locking or screw-held type measuring TERMINALS, including TERMINALS which do not require the use of a TOOL.

6.5.2.1 General

Replace the conformity statement with the following:

Conformity is checked as specified in 6.5.2.2 to 6.5.2.6 and 6.5.2.101.

6.5.2.3 Protective conductor TERMINAL

Replace h) 2) with the following:

- h) 2) the PROTECTIVE BONDING shall not be interrupted by any switching or interrupting device. Devices used for indirect bonding in testing and measuring circuits (see 6.5.2.101) are permitted to be part of the PROTECTIVE BONDING.

Add the following new subclause and figure:

6.5.2.101 Indirect bonding for testing and measuring circuits

Indirect bonding establishes a connection between the PROTECTIVE CONDUCTOR TERMINAL and ACCESSIBLE conductive parts if these become HAZARDOUS LIVE as a result of a fault.

Devices to establish indirect bonding are the following:

- a) Voltage limiting devices which become conductive when the voltage across them exceeds the relevant levels of 6.3.2 a), with overcurrent protection to prevent damage of the device. The duration of current flow versus the body current shall not exceed the levels of Figure 101.

Conformity is checked by connecting the ACCESSIBLE conductive parts to the minimum and the maximum HAZARDOUS LIVE voltage according to the equipment RATINGS while the equipment is operated in NORMAL USE. The current between the ACCESSIBLE conductive parts and the PROTECTIVE CONDUCTOR TERMINAL is measured with the circuit of Figure A.1.