



Designation: D98 – 15 (Reapproved 2021)

Standard Specification for Calcium Chloride¹

This standard is issued under the fixed designation D98; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope

1.1 This specification covers calcium chloride, technical grade, typically used for, but not limited to, dust control, stabilization, ice/snow removal, other road-conditioning purposes, acceleration of the set of concrete, and as a desiccant.

1.2 The values stated in SI units are to be regarded as the standard.

1.3 For purposes of determining conformance to this specification, values for chemical analysis shall be rounded to the nearest 0.1 %, and values for grading shall be rounded to the nearest 1 %, in accordance with the rounding method in Practice E29.

1.4 The text of this standard references notes and footnotes, which provide explanatory material. These notes and footnotes (excluding those in tables and figures) shall not be considered as requirements of the standard.

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

D345 Test Method for Sampling and Testing Calcium Chloride for Roads and Structural Applications (Withdrawn 2019)³

E449 Test Methods for Analysis of Calcium Chloride

¹ This specification is under the jurisdiction of ASTM Committee D04 on Road and Paving Materials and is the direct responsibility of Subcommittee D04.31 on Calcium and Sodium Chlorides and Other Deicing Materials.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ The last approved version of this historical standard is referenced on www.astm.org.

2.2 Federal Standards:⁴

UU-S-48 Sack, Shipping, Paper

PPP-B-35 Bag, Textile, Shipping, Burlap, Cotton, and Waterproof Laminated

PPP-C-186 Containers, Packaging and Packing for Drugs, Chemicals, and Pharmaceuticals

PPP-D-723 Drum, Fiber

Fed. Std. No. 123 Marking for Shipment (Civil Agencies)

2.3 Military Standards:⁴

MIL-STD-105 Sampling Procedures and Tables for Inspection by Attributes

MIL-STD-129 Marking for Shipment and Storage

2.4 American Trucking Associations, Inc.:⁵

National Motor Freight Classification

2.5 Uniform Classification Committee:⁶

Uniform Freight Classification

3. Classification

3.1 *Type*—Two types of calcium chloride are covered as follows:

3.1.1 *Type S (Solid)*—Flake, pellet, or granular calcium chloride (CaCl_2) in varying concentrations.

3.1.2 *Type L (Liquid)*—Water solutions of calcium chloride in varying concentrations.

3.2 *Concentrations*—Concentrations of Type S and Type L calcium chloride shall be expressed as a percentage of the total. Type S shall be further expressed as Grades as in 3.3 and in accordance with the chemical requirements of this specification.

3.2.1 The concentrations of Type S (solid) calcium chloride are 77, 90, and 94 % minimum.

3.2.2 The concentrations of Type L (liquid) calcium chloride shall be specified by the purchaser (see Note 1).

NOTE 1—Typical concentrations vary from 28 to 42 %.

⁴ Available from Standardization Documents Order Desk, Bldg. 4, Section D, 700 Robbins Ave., Philadelphia, PA 19111-5094, Attn: NPODS.

⁵ Available from American Trucking Association, Inc., 2200 Mill Rd., Alexandria, VA 22314.

⁶ Available from Uniform Classification Committee, 212 Union Station, Chicago, IL 60606.

3.3 *Grades*—Type S (solid) calcium chloride is graded as follows:

3.3.1 *Grade N1*, 77 % minimum calcium chloride concentration of either Class A—Flake, or Class B—Granular.

3.3.2 *Grade N2*, 83 % minimum calcium chloride concentration of Class A—Flake, Class B—Pellet, Class C—Granular, or Class D—Powder.

3.3.3 *Grade N3*, 90 % minimum calcium chloride concentration of Class A—Flake, Class B—Pellet, Class C—Granular, or Class D—Powder.

3.3.4 *Grade N4*, 94 % minimum calcium chloride concentration of Class A—Flake, Class B—Pellet, Class C—Granular, or Class D—Powder.

4. Ordering Information

4.1 Orders for material under this specification shall include the following information:

- 4.1.1 This specification designation and date of issue,
- 4.1.2 Type S (solid) or Type L (liquid) concentration, grade and class of calcium chloride required (see Section 3),
- 4.1.3 Quantity of calcium chloride required,
- 4.1.4 Whether special sampling for inspection is required (see Section 7), and
- 4.1.5 Whether special packaging and marking is required (see Section 10).

5. Chemical Requirements

5.1 The calcium chloride shall conform to the following requirements for chemical composition, except for the tolerances stated in 7.2.

5.1.1 CaCl₂ content, %, not less than the minimum concentration specified, nor greater than the maximum concentration specified (when a maximum is specified).

5.1.2 Impurity content, %, specified relative to the amount of active ingredient (CaCl₂) in the product (see 5.2 for example calculations):

Total alkali chlorides (as NaCl), max, %	6.0
Total magnesium as MgCl ₂ , max, %	0.5
Calcium hydroxide, max, %	0.2

5.1.2.1 Limits on other impurities shall be specified by the purchaser according to requirements specific to the end use.

5.2 *Calculating Impurity Content on an Active Ingredient Basis:*

5.2.1 To calculate the impurity content on an active ingredient basis, the impurity percentage measured on an “as received” basis is divided by the CaCl₂ assay in decimal form as shown in the following example:

Product #1	
CaCl ₂ content, as-received basis, %	90
Total alkali chlorides (as NaCl), as-received basis, %	4.0
Total alkali chlorides (as NaCl), active ingredient basis, %	(4.0/90)(100)= 4.4

6. Physical Requirements

6.1 The grading of solid form calcium chloride shall conform to the requirements of Table 1 for the grade and class specified in the order.

7. Sampling, Examination, and Testing

7.1 Sampling, examining, and testing of calcium chloride shall be done in accordance with Test Methods D345 and E449. When specified in the contract or purchase order, sampling for examination shall be performed in accordance with MIL-STD-105 at an acceptable quality level specified by the purchaser.

7.2 When the purchaser elects to sample the material (solid or liquid) after delivery, a tolerance of 1 % below the minimum CaCl₂ requirement shall apply, provided that the material has been analyzed correctly and transported per the requirements stated in 10.1.

8. Inspection

8.1 Unless otherwise specified in the contract or purchase order, the supplier shall be responsible for the performance of all inspection requirements as specified herein.

8.2 Except as otherwise specified, the supplier shall use his own facilities or any commercial laboratory acceptable to the purchaser for analysis of material. The purchaser reserves the right to perform any of the inspections set forth in this specification where such inspections are deemed necessary to ensure that supplies and services conform to the prescribed requirements.

9. Rejection

9.1 The calcium chloride shall be subject to rejection if it fails to conform to any of the requirements of this specification or, in the case of the solid forms, if it has become caked or sticky in shipment.

TABLE 1 Sieve Analysis

Sieve Size	Mass % Passing													
	Grade N1—77 % min CaCl ₂		Grade N2—83 % min CaCl ₂			Grade N3—90 % min CaCl ₂				Grade N4—94 % min CaCl ₂				
	Class A Flake	Class B Granular	Class A Flake	Class B Pellets	Class C Granular	Class D Powder	Class A Flake	Class B Pellets	Class C Granular	Class D Powder	Class A Flake	Class B Pellets	Class C Granular	Class D Powder
31.5 mm 1¼ in.	100	100	100	...
9.5 mm ¾ in.	100	100	100	100	100	100	100
4.75 mm No. 4	80–100	0–80	80–100	80–100	0–5	...	100	80–100	80–100	0–5	100	80–100	80–100	0–5
2.36 mm No. 8	80–100	80–100	80–100
1.18 mm No. 16
850 µm No. 20	0–10	0–10	0–10
600 µm No. 30	0–5	0–5	0–5	0–5	...	0–65	0–5	0–5	...	0–65	0–5	0–5	...	0–65