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## Standard Specification for Aggregate for Single or Multiple Bituminous Asphalt Surface Treatments<sup>1</sup>

This standard is issued under the fixed designation D1139/D1139M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reappraisal.

*This standard has been approved for use by agencies of the U.S. Department of Defense.  
This specification replaces Federal Specification SS-S-445, Class C, Types I, II, and III.*

### 1. Scope

1.1 This specification covers the quality and sizes of crushed stone, crushed slag, crushed expanded shale, crushed expanded clay, crushed expanded slate, and crushed or uncrushed gravel suitable for use as aggregate in single or multiple bituminous asphalt surface treatments.

1.2 The text of this standard references notes and footnotes which provide explanatory material. These notes and footnotes (excluding those in tables and figures) shall not be considered as requirements of the standard.

1.3 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

1.3.1 Regarding sieves, per Specification **E11**: “The values stated in SI units shall be considered standard for the dimensions of the wire cloth openings and the diameter of the wires used in the wire cloth. The values stated in inch-pound units shall be considered standard with regard to the sieve frames.” When sieve mesh sizes are referenced, the alternate inch-pound designations are provided for information purposes and enclosed in parentheses.

1.4 This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

### 2. Referenced Documents

#### 2.1 ASTM Standards:<sup>2</sup>

~~C29/C29M~~ **C29/C29M** Test Method for Bulk Density (“Unit Weight”) and Voids in Aggregate

~~E88/C88/C88M~~ **E88/C88/C88M** Test Method for Soundness of Aggregates by Use of Sodium Sulfate or Magnesium Sulfate

~~C123/C123M~~ **C123/C123M** Test Method for Lightweight Particles in Aggregate

**C125** Terminology Relating to Concrete and Concrete Aggregates

<sup>1</sup> This specification is under the jurisdiction of ASTM Committee **D04** on Road and Paving Materials and is the direct responsibility of Subcommittee **D04.50** on Aggregate Specifications.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard’s Document Summary page on the ASTM website.

~~C134~~C131/C131M Test Method for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine  
~~C136~~C136/C136M Test Method for Sieve Analysis of Fine and Coarse Aggregates  
~~C142~~C142/C142M Test Method for Clay Lumps and Friable Particles in Aggregates  
D8 Terminology Relating to Materials for Roads and Pavements  
~~D75~~D75/D75M Practice for Sampling Aggregates  
D448 Classification for Sizes of Aggregate for Road and Bridge Construction  
D3665 Practice for Random Sampling of Construction Materials  
D4791 Test Method for Flat Particles, Elongated Particles, or Flat and Elongated Particles in Coarse Aggregate  
D5821 Test Method for Determining the Percentage of Fractured Particles in Coarse Aggregate  
E11 Specification for Woven Wire Test Sieve Cloth and Test Sieves

### 3. Terminology

3.1 Other terms used in this specification are defined in Terminologies C125 and D8.

3.2 *Definitions of Terms Specific to This Standard:*

3.2.1 *crushed slag, n*—the product resulting from the crushing of air-cooled iron blast-furnace slag.

3.2.2 ~~*gravel, expanded shale, n; expanded clay, n; expanded slate, n*~~—the product resulting from ~~natural disintegration and abrasion of rock or processing of weakly bound conglomerate.~~ the expanding of selected materials (shale, clay, or slate) in a rotary kiln at temperatures over 1000 °C [1800 °F].

3.2.3 *uncrushed gravel, n*—the product resulting from screening and blending of material from the deposit, consisting of particles with a shape and texture largely dependent on the nature of the deposit. Some particles containing fractured faces, resulting from the crushing of oversized material, are not prohibited from this product.

3.2.4 *crushed gravel, n*—the product resulting from the crushing of gravel, with a requirement that at least a prescribed percentage of the resulting particles have fracture faces. Some uncrushed particles are not prohibited.

3.2.5 ~~*expanded shale, n; expanded clay, n; expanded slate, n*~~—the product resulting from the expanding of selected materials (shale, clay, or slate) in a rotary kiln at temperatures over 1000°C [1800°F].

### 4. Ordering Information

4.1 Orders for material under this specification shall include the following information:

4.1.1 Specification designation number and year of issue,

4.1.2 Size to be furnished (see 6.1),

4.1.3 Quantity required,

4.1.4 Type of aggregate, as covered in the scope of this specification. If the type is not specified, no type shall be prohibited. In the case of crushed gravel, if the percentage of particles with fracture faces desired is different than that specified in 5.3, the minimum percentage desired shall be specified, and

4.1.5 Any special requirements.

### 5. Physical Requirements

5.1 *Degradation*—The aggregate (with the exception of crushed blast-furnace slag) when subjected to testing in accordance with Test Method ~~C134~~C131/C131M shall have a loss not greater than ~~40 %~~40 % by mass.

5.2 *Density:*

5.2.1 *Slag*—Crushed slag shall have a minimum density of 1120 kg/m<sup>3</sup> [70 lb/ft<sup>3</sup>] as determined in accordance with Test Method **C29/C29M**, rodding procedure.

5.2.2 *Expanded Shale, Expanded Clay, and Expanded Slate*—The coarse aggregate, when tested in size No. 57 or No. 8, shall have a minimum density of 500 kg/m<sup>3</sup> [31 lb/ft<sup>3</sup>] as determined in accordance with Test Method **C29/C29M**, shoveling procedure.

5.3 *Fractured Particles in Coarse Aggregate*—Not less than ~~60 %~~, 60 % by ~~mass~~, mass of the aggregate particles retained on the ~~4.75-mm~~ 4.75 mm (No.4) sieve shall have at least two fractured faces.

NOTE 1—Some sources of aggregate contain angular particles that will perform similarly to a mechanically fractured particle. Such angular particles may be considered as fractured.

5.4 *Soundness*—The aggregate, when subjected to five cycles of the soundness test, shall have a weighted loss not greater than 12 % when sodium sulfate is used or 18 % when magnesium sulfate is used. If the salt is not designated by the purchaser, the aggregate will not be prohibited if it meets the indicated limit for the salt used.

5.5 *Deleterious Substances*—The requirements prescribed in **Table 1** apply to all aggregate types covered in the scope of this specification except as noted. The limits for clay lumps and friable particles, and for material floating on a liquid with a specific gravity of 2.0, shall be based on the portion of the sample retained on a ~~4.75-mm~~ 4.75 mm (No. 4) sieve.

## 6. Aggregate Size

6.1 The aggregate shall conform to Classification **D448** for the size indicated by the purchaser.

## 7. Sampling and Testing

7.1 Sample the aggregates and determine the properties enumerated in this specification in accordance with the following test methods:

7.1.1 *Sampling*—Practice ~~D75~~D75/D75M.

7.1.2 *Random Sampling*—Practice **D3665**.

7.1.3 *Degradation Resistance*—Test Method ~~C131~~C131/C131M.

7.1.4 *Bulk Density of Aggregates*—Test Method **C29/C29M**.

7.1.5 *Sulfate Soundness*—Test Method ~~C88~~C88/C88M.

7.1.6 *Sieve Analysis*—Test Method ~~C136~~C136/C136M.

7.1.7 *Clay Lumps and Friable Particles*—Test Method ~~C142~~C142/C142M.

**TABLE 1 Requirements for Deleterious Substances**

Deleterious Substances	Mass %, max
Clay lumps and friable particles	3.0
Material floating on a liquid with a specific gravity of 2.0 <sup>A</sup>	1.0
Flat and elongated pieces, <sup>B</sup> retained on the 9.5 mm [ $\frac{3}{8}$ in.] sieve:	
Aggregate sizes No. 5, 6, 7	10.0
Aggregate sizes No. 8, 9	no requirement

<sup>A</sup> This requirement does not apply to blast-furnace slag, expanded shale, expanded clay, nor expanded slate.

<sup>B</sup> Pieces in which the ratio of the maximum to minimum dimensions of its circumscribing rectangular prism is greater than five.



■ 7.1.8 *Lightweight Pieces*—Test Method ~~C123~~C123/C123M.

7.1.9 *Flat and Elongated Pieces*—Test Method D4791.

7.1.10 *Fractured Particles*—Test Method D5821.

## 8. Keywords

■ 8.1 aggregate; bituminous asphalt surface treatments; coarse aggregate; crushed slag; crushed stone; gravel; surface treatments

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