

Designation: D3311 - 17 (Reapproved 2021) D3311 - 22

An American National Standard

# Standard Specification for Drain, Waste, and Vent (DWV) Plastic Fittings Patterns<sup>1</sup>

This standard is issued under the fixed designation D3311; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\varepsilon$ ) indicates an editorial change since the last revision or reapproval.

#### 1. Scope\*

- 1.1 This specification provides standard fitting geometries and laying lengths for plastic fittings intended for use in drain, waste, and vent applications. (See Specifications D2661 and D2665.)
- 1.2 Fittings meeting the requirements of this standard specification are designed for use with outside diameter controlled pipe. The inside diameter of pipe can vary significantly as the wall thickness and outside diameter varies and therefore is not suitable for use as a fitting socket.
- 1.3 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.
- 1.4 This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

#### 2. Referenced Documents

#### ASTM D3311-22

2.1 ASTM Standards: 2, iteh.ai/catalog/standards/sist/bf11d821-034a-4a12-ba04-2b3ce6da94b9/astm-d3311-22

D2661 Specification for Acrylonitrile-Butadiene-Styrene (ABS) Schedule 40 Plastic Drain, Waste, and Vent Pipe and Fittings D2665 Specification for Poly(Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings

F1498 Specification for Taper Pipe Threads 60° for Thermoplastic Pipe and Fittings

#### 3. Requirements

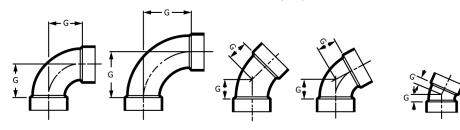
- 3.1 Fittings shall conform to the geometries and laying lengths as shown in Tables 1-45 and Figs. 1-5. Tolerances shall be  $\pm \frac{1}{16}$  in. unless otherwise specified.
- 3.2 Spigot and hub dimensions shall conform to the requirements of the referencing standard.
- 3.3 The exact outside shape of a fitting is not determined by the outline drawings shown in this specification but rather by the socket dimensions, wall thickness requirements, waterway, laying lengths, and any other critical dimensions that may be specified.

<sup>&</sup>lt;sup>1</sup> This specification is under the jurisdiction of ASTM Committee F17 on Plastic Piping Systems and is the direct responsibility of Subcommittee F17.63 on DWV. Current edition approved Nov. 1, 2021 Oct. 1, 2022. Published December 2021 October 2022. Originally approved in 1974. Last previous edition approved in 2017 2021 as D3311 - 17(2021). DOI: 10.1520/D3311-17R21-10.1520/D3311-22.

<sup>&</sup>lt;sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.



### TABLE 1 Bends, in. (mm)

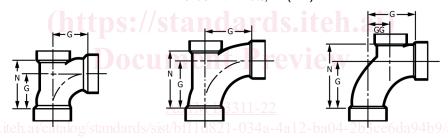


1/4 BEND	LONG SWEEP	1/8 BEND	1/6 BEND	1/16 BEND
	1/4 BEND			

Nominal Pipe Size	1/4 Bend	Long Sweep  1/4 Bend	1/8 Bend	1/6 Bend	1/16 Bend
	G	G	G	G	G
11/4	19/16 (40)	21/4 (57)	1 (25)	7/8 (22)	7/16 (11)
11/2	13/4 (44)	23/4 (70)	11/8 (29)	1 (25)	1/2 (13)
2	25/16 (59)	31/4 (83)	11/2 (38)	15/16 (33)	11/16 (17)
3	31/16 (78)	41/16 (103)	13/4 (44)	111/16 (43)	13/16 (21)
4	37/8 (98)	415/16 (125)	23/16 (56)	21/16 (52)	1 (25)
6	5 (min) (127)	9 (229)	2 (min) (51)	33/8 (86)	1½ (38)
8	6 (152)		21/16 (52)		1½ (38)
10	9 ½ (235) <sup>A</sup>		25/8 (67) <sup>A</sup>		2 <sup>3</sup> / <sub>16</sub> (56) <sup>A</sup>
12	10 <sup>11</sup> / <sub>16</sub> <sup>A</sup>		31/8 (79) <sup>A</sup>		23/8 (60) <sup>A</sup>

 $<sup>^{\</sup>it A}$  10 in. and 12 in. fittings dimensions are minimum

## TABLE 2 Bends with Inlets, in. (mm)



1/4 BEND With Low Heel Inlet

LONG SWEEP 1/4 BEND With Low Heel Inlet

LONG SWEEP 1/4 BEND With High Heel Inlet

Nominal Pipe Size	1/4 Bend with Low Heel Inlet		Long-Sweep 1/4 Bend with Low Heel Inlet		Long-Sweep 1/4 Bend with High Heel Inlet		
	G	N	G	N	G	N	GG
3 by 3 by 1½	31/16 (78)	43/16 (106)	41/16 (103)	43/4 (121)			
3 by 3 by 2	31/16 (78)	47/16 (113)	41/16 (103)	415/16 (125)	41/16 (103)	5% (143)	21/4 (57)
4 by 4 by 2	37/8 (98)	57/16 (138)	415/16 (125)	6 (152)			

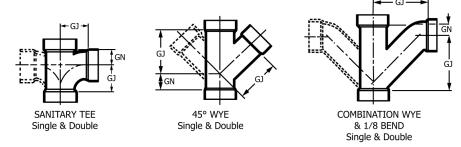
- 3.4 The pitch of sockets for patterns with 90° angles (except vent fittings) shall be ¼ in./ft or 1° 12 min.
- 3.5 On double reducing sanitary tees, the G2 dimension on branches will be calculated on the larger size and centerlines shall remain the same for both branches.
- 3.6 All other dimensions, materials and property requirements shall be in conformance with the referencing standard.

#### 4. Keywords

4.1 DWV; fittings; plastic; Schedule 40; thermoplastic



#### TABLE 3 Sanitary Tees, 45° Wyes, Combination Wyes and 1/8 Bends, in. (mm)



Nominal Pipe Size	Sanitary Tee Single and Double <sup>A</sup>		45° Wye, Sin	45° Wye, Single and Double		Combination Wye and 1/8 Bend Single and Double	
	GN	GJ	GN	GJ	GN	GJ	
11/4	3/4 (19)	1%16 (40)	11/16 (27)	29/16 (65)	7/16 (11)	215/16 (75)	
11/2	1 (25)	13/4 (44)	11/8 (29)	27/8 (73)	1/2 (13)	3% (86)	
2	1% (35)	25/16 (59)	1% (35)	35/8 (92)	1 (25)	41/2 (114)	
3	113/16 (46)	31/16 (78)	15/8 (41)	5 (127)	11/8 (29)	65/16 (160)	
4	21/4 (57)	37/8 (98)	17/8 (48) <sup>D</sup>	63/8 (162)	113/16 (46)	85% (219)	
6	3½ (89)	5 (127)	13/4 (44)	87/16 (214)	В	B	
8	41/2 (114)	6 (152)	2% (60)	11¾ (298)	В	В	
10	5½ (140) <sup>C</sup>	9 <sup>11</sup> / <sub>16</sub> (246) <sup>C</sup>	27/ <sub>16</sub> (62) <sup>C</sup>	13 (330) <i>Ć</i>	В	В	
12	6%16 (167) <sup>C</sup>	11 (279) <sup>Ć</sup>	27/8 (73) <sup>C</sup>	15% (391) <sup>C</sup>	В	В	

A Non-reducing double sanitary tees are for vent use only.

# Teh Standards (https://standards.iteh.ai) Document Preview

#### ASTM D3311-22

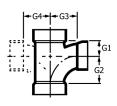
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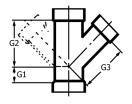
<sup>&</sup>lt;sup>B</sup> Combination wye and ½ bend is assembled from two standard fittings.

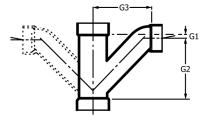
<sup>&</sup>lt;sup>C</sup> 10 in. and 12 in. fittings dimensions are minimum.

 $<sup>^{\</sup>it D}$  This dimension is a minimum with no upper maximum limit.

TABLE 4 Reducing Sanitary Tees, 45° Wyes, Combination Wyes, and 1/8 Bends, in. (mm)



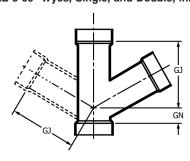




Nominal Pipe Size	Sanitar	Sanitary Tee, Reducing Single and Double <sup>4</sup>		45° Wye, Reducing Single and Double		Combination Wye and 1/8 Bend Reducing Single and Double				
	G1	G2	G3	G4	G1	G2	G3	G1	G2	G3
1½ by 1¼ by 1¼	11/16 (17) <sup>B</sup>	1½ (38) <sup>B</sup>	111/16 (43)B	111/16 (43)B	_	_	_	_	_	_
1½ by 1¼ by 1½	1 (25)	13/4 (44)	13/4 (44)	13/4 (44)	_	l –	l –	_	l –	_
1½ by 1½ by 1¼	13/16 (21)	111/16 (43)	1 <sup>13</sup> / <sub>16</sub> (46)	1 <sup>13</sup> / <sub>16</sub> (46)	_	l –	l –	1/2 (13)	31/4 (83)	33/16 (81)
2 by 11/4 by 11/2	13/16 (30)	115/16 (49)	23/16 (56)	23/16 (56)	_	l –	l –			
2 by 1½ by 1½	13/16 (30)	115/16 (49)	23/16 (56)	23/16 (56)	¾ (19) <sup>B</sup>	213/16 (71) <sup>B</sup>	215/16 (75) <sup>B</sup>	9/16 (14)	311/16 (94)	35/8 (92)
2 by 1½ by 2	13/8 (35)	25/16 (59)	25/16 (59)	25/16 (50)	1 (25) <sup>B</sup>	3½ (89) <sup>B</sup>	33/8 (86) <sup>B</sup>	1 (25)	41/2 (114)	41/2 (114)
2 by 2 by 11/4	13/16 (30)	115/16 (49)	23/16 (56)	23/16 (56)	_	_	_	_	–	_
2 by 2 by 1½	13/16 (30)	1 <sup>15</sup> / <sub>16</sub> (49)	23/16 (56)	23/16 (56)	11/16 (27)	35/16 (84)	37/16 (87)	9/16 (14)	311/16 (170)	35/8 (92)
3 by 3 by 1½	15/16 (24)	13/4 (44)	29/16 (65)	29/16 (65)	1/2 (13)	33/4 (95)	45/16 (110)	1/8 (3)	37/16 (87)	41/4 (108)
3 by 3 by 2	13/16 (30)	21/8 (54)	27/8 (73)	27/8 (73)	7/8 (22)	41/8 (105)	45/8 (117)	7/16 (11)	43/4 (121)	55/16 (135)
3 by 3 by 2 by 1½	15/16 (24) <sup>B</sup>	2½16 (52) <sup>B</sup>	27/16 (62) <sup>B</sup>	2½ (64) <sup>B</sup>						
4 by 4 by 1½	11/16 (27) <sup>B</sup>	2 (51) <sup>B</sup>	31/4 (83) <sup>B</sup>	31/4 (83) <sup>B</sup>	0 (0) <sup>B</sup>	35/16 (84) <sup>B</sup>	315/16 (100) <sup>B</sup>	_	–	_
4 by 4 by 2	11/8 (29)	21/16 (52)	35/16 (84)	35/16 (84)	3/8 (10)	411/16 (119)	5%16 (141)	5/16 (8)	4¾ (121)	5% (149)
4 by 4 by 3	1¾ (44)	3 (76)	3%16 (90)	3%16 (90)	1½16 (27) <sup>B</sup>	5%16 (141) <sup>B</sup>	6 (152) <sup>B</sup>	11/16 (27)	6% (162)	6% (175)
6 by 6 by 3	_	_	_	_	³∕16 (5) <sup>B</sup>	615/16 (176) <sup>B</sup>	77/16 (189) <sup>B</sup>	11/16 (17) <sup>B</sup>	7 <sup>13</sup> / <sub>16</sub> (198) <sup>B</sup>	813/16 (224) <sup>B</sup>
6 by 6 by 4	23/16 (56) <sup>B</sup>	35/8 (92) <sup>B</sup>	45/16 (110) <sup>B</sup>	45/16 (110) <sup>B</sup>	3/16 (5) <sup>B</sup>	611/16 (170) <sup>B</sup>	77/16 (189) <sup>B</sup>	%16 (14) <sup>B</sup>	7 <sup>13</sup> / <sub>16</sub> (198) <sup>B</sup>	8 <sup>15</sup> / <sub>16</sub> (227) <sup>B</sup>
8 by 8 by 4	25/8 (67)	41/8 (105)	51/4 (133)	51/4 (133)	3/8 (10)	75/8 (194)	85/8 (219)	С	C	С
8 by 8 by 6	3%16 (90)	413/16 (122)	5½ (140)	5½ (140)	1 (25)	91/2 (241)	913/16 (249)	С	C	С
10 by 10 by 4					-1½ (-38) <sup>B</sup>	811/16 (221) <sup>B</sup>	10% (264) <sup>B</sup>	С	С	С
10 by 10 by 6		/ 1	44	. / /	0	101/8 (257) <sup>B</sup>	111/4 (286) <sup>B</sup>	С	С	С
10 by 10 by 8		(		://.ST2	11/4 (32)B	11½ (202) <sup>B</sup>	127/16 (316) <sup>B</sup>	С	С	С
12 by 12 by 4					-27/16 (-62) <sup>B</sup>	93/4 (248) <sup>B</sup>	11 <sup>13</sup> / <sub>16</sub> (284) <sup>B</sup>	С	С	С
12 by 12 by 6					-3/4 (-19) <sup>B</sup>	11¾16 (284) <sup>B</sup>	11 <sup>11</sup> / <sub>16</sub> (297) <sup>B</sup>	С	С	С
12 by 12 by 8			L.) ()	CILM	1/2 (13) <sup>B</sup>	129/16 (319)B	137/8 (352) <sup>B</sup>	С	С	С
12 by 12 by 10					11/8 (29) <sup>B</sup>	14 (356) <sup>B</sup>	14 <sup>15</sup> / <sub>16</sub> (379) <sup>B</sup>	С	C	С

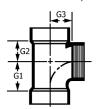
 $<sup>^{\</sup>it A}$  Non-reducing double sanitary tees are for vent use only.

TABLE 5 60° Wyes, Single, and Double, in. (mm)



Nominal Pipe Size	GN	GJ
11/2	11/8 (40)	27/8 (73)
2	13/8 (37)	35/8 (92)
3	15% (37)	5 (127)

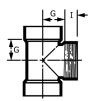
TABLE 6 Fixture Tees, in. (mm)



Nominal Pipe Size	G1	G2	G3
11/2	1%16 (40)	13/16 (30)	11/4 (32)
2 by 1½ by 1½	17/16 (37)	13/16 (30)	11/4 (32)
2 by 2 by 1½	17/16 (37)	15/16 (33)	11/4 (32)

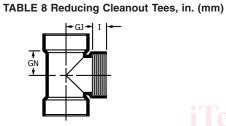
B This dimension is a minimum with no upper maximum limit.
C Combination Wye and ½ bend is assembled from two standard fittings.

#### TABLE 7 Cleanout Tees, in. (mm)



Nominal Pipe Size	G	I
11/2	13/16 (30)	5/8 (16)
2	1½ (38)	5/8 (16)
3	17/8 (48)	3/4 (19)
4	21/2 (64)	<sup>7</sup> / <sub>8</sub> (22)
6	3½ (89) <sup>A</sup>	<sup>15</sup> / <sub>16</sub> (33) <sup>A</sup>
8	4%16 (102) <sup>A</sup>	1½ (38) <sup>A</sup>

<sup>&</sup>lt;sup>A</sup> 6 in. and 8 in. fittings dimensions are minimum.



Nominal Pipe Size	GN, min	GJ, min	/ I, min
10 by 10 by 8	5¾16 (132)	5½ (140)	1 <sup>3</sup> / <sub>4</sub> (44)
12 by 12 by 8	6 (152)	5½	1 <sup>11</sup> / <sub>16</sub> (43)

#### TABLE 10 Molded Nipples, in. (mm)

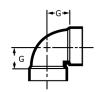
MOLDED PIPE THREAD PER F 1498
TYPICAL ONE OR BOTH ENDS

O.D. I.D SCHEDULE .80

Nominal Pipe Size	OD	ID	Length
11/2	1.900	1.500	½-in. increments from
2	2.375	1.939	close to 18 in. long
3	3.500	2.900	

### TABLE 11 Vent Tees and 1/4 Bend Vents, in. (mm)

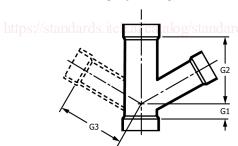




Nominal Pipe Size	Vent Tee	1/4 Bend Vent
11/4	1 (25)	1 (25)
11/2	13/16 (30)	13/16 (30)
2	1½ (38)	1½ (38)
_3	17/8 (48)	17/8 (48)
ards ita	2½ (64)	21/2 (64)
al (65.111	3½ (89) <sup>A</sup>	3½ (89) <sup>A</sup>
8	4½ (114) <sup>A</sup>	4½ (89) <sup>A</sup>
- D - 10	5 <sup>13</sup> / <sub>16</sub> (148) <sup>A</sup>	513/16 (148) <sup>A</sup>
. 12	67/8 (175) <sup>A</sup>	67/8 (175) <sup>A</sup>

<sup>&</sup>lt;sup>A</sup> 6 in., 8 in., 10 in., and 12 in. fitting dimensions are minimum.

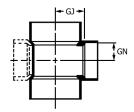
#### TABLE 9 60° Reducing Wyes, Single and Double, in. (mm)



Nominal P Size	ipe G1	G2	G3
2 by 2 by	1½ 1½ (27)	37/16 (87)	37/16 (87)
3 by 3 by	1½ ½ (13)	3¾ (95)	45/16 (110)
3 by 3 by	2 7/8 (22)	41/8 (105)	45/8 (117)

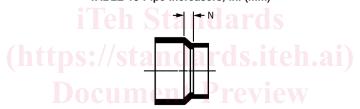


### TABLE 12 Reducing Vent Tees, Single, and Double, in. (mm)



Nominal Pipe Size	GN, min	GJ, min
2 by 1½ by 1½	13/16 (30)	1½ (38)
2 by 2 by 1½	13/16 (30)	1½ (38)
3 by 3 by 1½	13/16 (30)	17/8 (48)
3 by 3 by 2	1½ (38)	17/8 (48)
6 by 6 by 4	2½ (64)	37/16 (87)
8 by 8 by 4	2½ (64)	4½ (114)
8 by 8 by 6	35% (92)	4½ (114)
10 by 10 by 4	35/16 (84)	57/8 (149)
10 by 10 by 6	315/16 (100)	57/8 (149)
10 by 10 by 8	3½ (89)	57/8 (140)
12 by 12 by 4	31/2 (89)	6 <sup>15</sup> / <sub>16</sub> (176)
12 by 12 by 6	4½ (114)	6 <sup>15</sup> / <sub>16</sub> (176)
12 by 12 by 8	47/8 (124)	6 <sup>15</sup> / <sub>16</sub> (176)
12 by 12 by 10	6½ (165)	7½ (190)

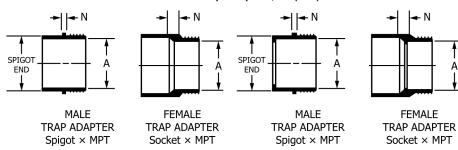
### TABLE 13 Pipe Increasers, in. (mm)



Nominal Pipe Size	ASTM D3311-22
https://standards.iteh 11/4 by 11/2 og/stand	lards/sist/bf11d821-034a-4a12-ba04-2b3c <sup>13/22</sup> (10)4b9/astm-d3311-22
1½ by 2 1½ by 3	1%2 (13) 1%2 (28)
2 by 3	7/8 (22)
2 by 4	1% (35)
3 by 4	15/16 (24)
3 by 6	115/16 (49)
4 by 6	13/16 (30)
4 by 8	15⁄8 (41)
4 by 10	23/16 (56)
6 by 8	3/4 (19)
6 by 10	1% (40)
6 by 12	23/8 (60)
8 by 10 8 by 12	15/16 (33) 1 <sup>13</sup> /16 (46)
10 by 12	11/4 (32)

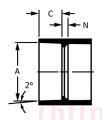


#### TABLE 14 Trap Adapters, in. (mm)

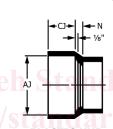


Without Stop		With Stop
Nominal Pipe Size	N, min	A, min
11/4	3/16 (5)	1.250 (32)
11/2	3/16 (5)	1.500 (38)
2	3/16 (5)	2.000 (51)
11/4 by 11/2	3/16 (5)	1.250 (32)

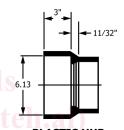
#### TABLE 15 Hubs, in. (mm)







**PLASTIC HUB** Adapts Cast Iron Spigot

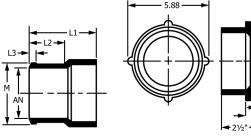


**PLASTIC HUB** Adapts Clay Pipe Spigot to Plastic Pipe

Nominal Pipe Size	А	c <sub>ASTI</sub>	1 D33 N-22	AJ	CJ	N
https2/standar	de iteh ai/eatalog/etai	ndarde/eiet/hfl 1	1821_02/a_/a1	2.94 (74.7)	23/8 (60)	221% (10)
3 Standar	3.448 (87.58)	111/16 (43)	5/16 (8)	3.94 (100.1)	25/8 (67)	7/16 (11)
4	4.493 (114.12)	115/16 (49)	11/32 (9)	4.94 (125.5)	27/8 (73)	1/2 (13)
Reducing 4 by 3	4.493 (114.12)	115/16 (49)	5/16 (8)	4.94 (125.5)	27/8 (73)	<sup>7</sup> / <sub>16</sub> (11)



#### TABLE 16 Spigots, in. (mm)

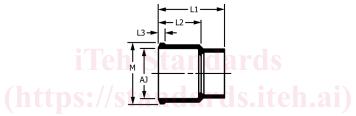


PLASTIC SPIGOT Adapts Cast Iron Hub to Plastic Pipe

PLASTIC SPIGOT Adapts Clay Pipe Hub to Plastic Pipe

Nominal	Nominal L2, min		minal		I	М		
Pipe Size	L2, 111111	<i>L1</i> , 111111	<i>L3</i> , min	max	min	- AN		
2	3½ (89)	45/8 (117)	3/8 (10)	2.75 (69.9)	2.63 (66.8)	2.00 (50.8)		
3	33/4 (95)	55/8 (143)	3/8 (10)	3.88 (98.6)	3.63 (92.2)	3.00 (76.2)		
4	4 (102)	6½ (156)	3/8 (10)	4.88 (124.0)	4.63 (117.6)	4.00 (101.6)		

TABLE 17 Reducing Spigots, in. (mm)

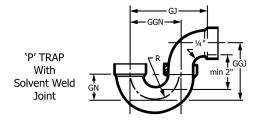


PLASTIC SPIGOT, Reducing Adapts Cast Iron Hub to Plastic Pipe

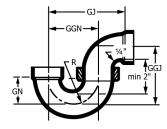
Maminal		<u>1</u>	ASTM D3311-	<u>-22</u>	М	
Nominal Pipe Size	ards.item.ai/cata	log/standards/sist	/bf110021-034	4a-4a1maxa04-2	2b3ce6 <b>min</b> 94b9/a	stm-d33 <sup>AJ</sup> -22
2 by 1½	3½ (89)	41/4 (108)	3/8 (10)	2.75 (69.9)	2.63 (66.8)	2.00 (50.8)
3 by 1½	3¾ (95)	4½ (114)	3/8 (10)	3.88 (98.6)	3.63 (92.2)	3.00 (76.2)
3 by 2	3¾ (95)	45/8 (117)	3/8 (10)	3.88 (98.6)	3.63 (92.2)	3.00 (76.2)
4 by 2	4 (102)	47/8 (124)	3/8 (10)	4.88 (124.0)	4.63 (117.6)	4.00 (101.6)
4 by 3	4 (102)	5½ (140)	3/8 (10)	4.88 (124.0)	4.63 (117.6)	4.00 (101.6)



#### TABLE 18 P Traps, in. (mm)

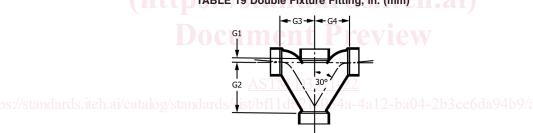


`P' TRAP With Union Seal



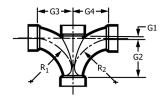
Nominal Pipe Size	min <i>GJ</i>	min <i>GGJ</i>	min <i>GGN</i>	min <i>GN</i>	min <i>R</i>
11/4	41/8 (105)	3% (86)	3 (76)	1% (35)	15/8 (41)
11/2	47/32 (107)	35/8 (92)	3 (76)	1% (35)	15/8 (41)
2	71/4 (184)	41/16 (103)	5 (127)	21/4 (57)	21/2 (64)
3	87/16 (214)	65/16 (160)	61/4 (159)	25/8 (67)	31/8 (79)
4	1013/16 (275)	77/8 (200)	81/16 (205)	37/16 (87)	41/16 (103)
6	173/4 (451)	12¾ (324)	113/4 (298)	4¾ (121)	6% (162)

# TABLE 19 Double Fixture Fitting, in. (mm)



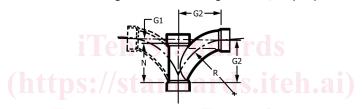
Nominal Pipe Size	G1	G2	G3	G4
1/2	3/8 (10)	3%16 (90)	27/16 (62)	27/16 (62)
2	3/8 (10)	49/16 (116)	31/16 (78)	31/16 (78)
3	1/2 (13)	6¾ (171)	4½ (114)	41/2 (114)
Reducing:			, ,	
2 by 1½ by 1½ by 1½	3/8 (10)	3%16 (90)	27/16 (62)	27/16 (62)
2 by 1½ by 2 by 2	3/8 (10)	49/16 (116)	31/16 (78)	31/16 (78)
2 by 1½ by 2 by 1½	3/8 (10)	49/16 (116)	31/16 (78)	31/16 (78)

## TABLE 20 Double Fixture Fitting, in. (mm)



		Interc	hanges with Double Fixtu	re Fittings		
Nominal Double Fixture Fitting						
Pipe Size	G1	G2	G3	G4	R1	R2
11/2	3/8 (10)	31/8 (79)	211/16 (68)	211/16 (68)	35/8 (92)	35/8 (92)
2	3/8 (10)	41/4 (108)	31/2 (89)	3½ (89)	4½ (114)	4½ (114)
3	1/2 (13)	61/4 (159)	415/16 (125)	415/16 (125)	65/8 (168)	65/8 (168)
			Reducing			
by 1½ by 1½ by ½	3/8 (10)	31/8 (79)	27/8 (73)	27/8 (73)	35/8 (92)	35/8 (92)
by 11/2 by 11/2 by 2	3/8 (10)	41/4 (108)	27/8 (73)	31/2 (69)	35/8 (92)	41/2 (114)
by 1½ by 2 by 2	3/8 (10)	41/4 (108)	3½ (89)	31/2 (89)	4½ (114)	4½ (114)
by 2 by 3 by 3	1/2 (13)	61/4 (159)	415/16 (125)	415/16 (125)	65/8 (168)	65/8 (168)

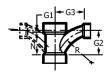
### TABLE 21 Single and Double Long Turn Tee, in. (mm)



	Interchanges with	Combination Wye 1/8 Bend	<b>V</b>	
Nominal		Single and Double Long	g Turn Tee	
Pipe Size	G1 ASTN	<u>G2</u> 4 D3311-22	N	R
https://stand.1¼ls_iteh.ai/o	eatalog/stanc% (10)/sist/hfl 1	d871_03.37/16.(87) 7_ha0.	4_7/3 31/16 (78) 4/59/9	43/4 (121)
1½	7/16 (11)	315/16 (100)	3½ (89)	57/8 (149)
2	11/16 (17)	51/8 (130)	47/16 (113)	7 (178)
3	11/16 (27)	7%16 (192)	6½ (165)	101/8 (257)
4	1½ (38)	10 (254)	81/2 (216)	131/4 (337)
6	2½ (64)	15% (391)	127/8 (327)	19 (483)

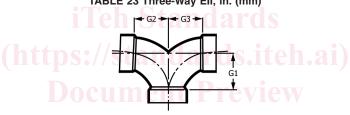


### TABLE 22 Single and Double Long Turn Tee Reducing, in. (mm)



		Interchanges with Reduc	ing Combination Wye 1/8 Be	end			
	Single and Double Long Turn Tee Reducing						
Nominal Pipe Size	G1	G3	N	G2	R		
1½ by 1¼ by 1¼	3/8 (10)	35/8 (92)	31/16 (78)	37/16 (87)	43/4 (121)		
1½ by 1½ by 1¼	3/8 (10)	35/8 (92)	31/16 (78)	37/16 (87)	43/4 (121)		
2 by 1½ by 1½	7/16 (11)	43/16 (107)	3½ (89)	315/16 (100)	57/8 (200)		
2 by 1½ by 2	11/16 (17)	51/8 (130)	47/16 (113)	51/8 (130)	7 (178)		
2 by 2 by 11/ <sub>4</sub>	3/8 (10)	313/16 (97)	31/16 (78)	37/16 (87)	43/4 (121)		
2 by 2 by 1½	7/16 (11)	43/16 (102)	3½ (89)	315/16 (100)	57/8 (149)		
3 by 3 by 1½	7/16 (11)	43/4 (121)	3½ (89)	315/16 (100)	57/8 (149)		
3 by 3 by 2	11/16 (17)	511/16 (128)	47/16 (113)	51/8 (130)	7 (178)		
4 by 4 by 1½	3/8 (10)	53/16 (132)	39/16 (90)	315/16 (100)	57/8 (149)		
4 by 4 by 2	5/8 (16)	61/8 (156)	41/2 (114)	51/8 (130)	7 (178)		
4 by 4 by 3	11/16 (27)	81/16 (205)	6½ (165)	7%16 (192)	101/8 (257)		
6 by 6 by 2	9/16 (14)	71/8 (181)	49/16 (116)	51/8 (130)	7 (178)		
6 by 6 by 3	15/16 (24)	91/16 (230)	65/8 (168)	7%16 (192)	101/8 (257)		
6 by 6 by 4	1½ (38)	11 (279)	8½ (216)	10 (254)	131/4 (337)		
6 by 6 by 5	2 (51)	135/16 (338)	10¾ (273)	12¾ (324)	16 (406)		

### TABLE 23 Three-Way EII, in. (mm)



Nominal Pipe Size	ASGIM D3311-22	G2	G3
http11/2/standards.iteh.ai/catalog/s	standards/sist/13/4 (44) 821-034a-4a	12-0813/4 (44)03 006	da9469/astm13/4 (44) 1-22
2	25/16 (59)	25/16 (59)	25/16 (59)
3	31/16 (78)	31/16 (78)	31/16 (78)
4	37/8 (98)	37/8 (98)	37/8 (98)
Reducing			
2 by 11/2 by 11/2 (short)	15⁄8 (41)	15/8 (41)	15⁄8 (41)
3 by 2 by 3	31/16 (78)	27/8 (73)	31/16 (78)
2 by 1½ by 1½ (long)	115/16 (49)	23/16 (56)	23/16 (56)