

Designation: E3323 - 21 E3323 - 22

Standard Test Method for Lipid Quantitation in Liposomal Formulations Using High Performance Liquid Chromatography (HPLC) with an Evaporative Light-Scattering Detector (ELSD)¹

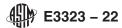
This standard is issued under the fixed designation E3323; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope

- 1.1 This test method describes an analytical technique to quantify lipid components that are often present in liposomal formulations as major components.
- 1.2 This test method uses high performance liquid chromatography (HPLC) to separate lipids in liposomal formulations and evaporative light-scattering detection (ELSD) to quantify the individual components.
- 1.3 This test method quantifies three major organic components in liposomal formulations: cholesterol, 1,2-distearoyl-sn-glycero-3-phosphoethanolamine-N-[methoxy(polyethylene glycol)-2000] (DSPE-PEG 2000), and hydrogenated soy L- α -phosphatidylcholine (HSPC).
- 1.4 This test method can estimate the absolute concentration of cholesterol, DSPE-PEG 2000, and HSPC and their ratio (DSPE-PEG 2000: HSPC: cholesterol) in liposomal formulations.
- 1.5 This test method describes preparation of calibration standards and samples, HPLC and ELSD instrumentation, method development and method validation, sample analysis, and data reporting.
- 1.6 The detection limits and quantitation limits for the analytes (lipid components) in this test method are in the range of $\frac{22 \, \mu g/g}{2}$ to $4 \, \mu g/g$ and $\frac{77 \, \mu g/g}{2}$ to $10 \, \mu g/g$, respectively. The analytical measurement ranges for cholesterol, DSPE-PEG 2000, and HSPC are $\frac{1010 \, \mu g/g}{2}$ to $\frac{165 \, \mu g/g}{2}$, $\frac{1010 \, \mu g/g}{2}$ to $\frac{300 \, \mu g/g}{2}$, and $\frac{1010 \, \mu g/g}{2}$ to $\frac{200 \, \mu g/g}{2}$, respectively.
- 1.7 Significant digits and rounding of all reported values have been performed according to the guidelines as established in Practice D6026.
- 1.8 Units—The values stated in SI units are to be regarded as the standard. Where appropriate, c.g.s units in addition to SI units are included in this standard.
- 1.9 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.

¹ This test method is under the jurisdiction of ASTM Committee E56 on Nanotechnology and is the direct responsibility of Subcommittee E56.08 on Nano-Enabled Medical Products.

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1.10 This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

2. Referenced Documents

- 2.1 ASTM Standards:²
 - D1193 Specification for Reagent Water
 - D1356 Terminology Relating to Sampling and Analysis of Atmospheres
 - D6026 Practice for Using Significant Digits and Data Records in Geotechnical Data
 - D7439 Test Method for Determination of Elements in Airborne Particulate Matter by Inductively Coupled Plasma–Mass Spectrometry
 - E131 Terminology Relating to Molecular Spectroscopy
 - E177 Practice for Use of the Terms Precision and Bias in ASTM Test Methods
 - E456 Terminology Relating to Quality and Statistics
 - E682 Practice for Liquid Chromatography Terms and Relationships
 - E2490 Guide for Measurement of Particle Size Distribution of Nanomaterials in Suspension by Photon Correlation Spectroscopy (PCS)
 - E3025 Guide for Tiered Approach to Detection and Characterization of Silver Nanomaterials in Textiles
 - E3080 Practice for Regression Analysis with a Single Predictor Variable

3. Terminology

- 3.1 Definitions:
- 3.1.1 accuracy, n—closeness of agreement between a test result and an accepted reference value.
 - 3.1.1.1 Discussion-

The term accuracy, when applied to a set of results, involves a combination of random components and a common systematic error or bias component.

3.1.2 aerosol, n—suspension of solid particles or liquid droplets or both in a gaseous medium.

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3.1.3 *analyte*, *n*—chemical constituent of interest in an analytical procedure.

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- 3.1.4 analytical instrument qualification, n—collection of documented evidence that an instrument performs suitably for its intended purpose (1).
- 3.1.5 *baseline noise*, *n*—combination of high-frequency signal fluctuations and low-frequency signal drift that affect baseline stability.
 - 3.1.5.1 Discussion—

These signal fluctuations can originate from line-voltage fluctuations, shot noise (Poisson noise) from electronic circuits, improper solvent degassing, temperature instability, and other nonequilibrium effects. Noise is representative of detector response that is not related to responses from analytes or matrix interferences.

- 3.1.6 *calibration curve*, *n*—relationship between measured response values and analytical concentrations of a standard or reference material.

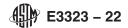
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 - 3.1.6.1 Discussion—

A set of calibration standards are used to construct a calibration curve, and the concentration of analyte present in an unknown sample can be determined by comparing the detector response with the calibration curve.

- 3.1.7 calibration standards, n—set of solutions with known analyte concentration used to construct calibration curves.
- 3.1.8 *carryover effect*, *n*—systematic error that is derived from the preceding sample injection being introduced into the next sample affecting accurate quantitation.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ The boldface numbers in parentheses refer to a list of references at the end of this standard.



- 3.1.9 *cholesterol*, *n*—steroidal organic compound that stabilizes the lipid bilayer in liposomal formulations.
- 3.1.10 *chromatogram*, *n*—graphical presentation of detector response plotted as a function of elution time or effluent volume as the sample components elute from the column and reach the detector.

3.1.10.1 Discussion—

In the case of evaporative light-scattering detection (ELSD), the detector response is often expressed as voltage (mV) over a range of elution time (t), where voltage is a function of the intensity of light scattered by nonvolatile particles inside the optical chamber. For analysis, the characteristic response of ELSD for an eluting analyte is typically evaluated from the peak area under the curve that is recorded in the chromatogram. This peak area (A) can be expressed mathematically as an integral of detector response for analytes over an elution time interval from t_1 to t_2 :

$$A(t) = \int_{t_1}^{t_2} \langle S \rangle dt \tag{1}$$

Where A(t) and S(t) = Peak area and the instantaneous detector's response at time, t, respectively (2).

3.1.11 coefficient of determination, n—statistical measure of the linear relationship between X and Y calculated by:

$$r^{2} = \frac{\left(\sum_{i=1}^{n} X_{i} Y_{i}\right)^{2}}{\left(\sum_{i=1}^{n} X_{i}\right) \left(\sum_{i=1}^{n} Y_{i}\right)} \tag{2}$$

Where n = number of observations.

- E131
- 3.1.12 evaporation, n—process by which an element or compound transitions from its liquid state to its gaseous state.
 - 3.1.12.1 Discussion—

In the ELSD technique, only the solvent and volatile buffer components of the HPLC-effluent are removed during the evaporation process and less-volatile or nonvolatile analytes are left behind as dried particles. This process is also called "desolvation". The evaporation process depends on various factors including gas pressure, flow rate of the carrier gas, nature of the solvents, and temperature of the evaporation tube. It is important to choose the appropriate mobile phase components that are volatile; nonvolatile buffers are not compatible with this test method.

- 3.1.13 *intermediate precision*, *n*—closeness of agreement between test results obtained under specified intermediate precision conditions.
- 3.1.14 *intermediate precision conditions*, *n*—conditions under which test results are obtained with the same test method using test units taken at random from a single quantity of material that is as nearly homogeneous as possible and with changing conditions such as operator, measuring equipment, location within the laboratory, and time.
- 3.1.15 *limit of detection, n*—least amount of analyte in a sample that can be detected but not necessarily quantitated under the stated experimental conditions.
 - 3.1.15.1 Discussion—

The limit of detection is usually expressed as the concentration of the analyte in the test sample.

- 3.1.16 *limit of quantitation*, *n*—least amount of analyte in a sample that can be quantitatively determined with suitable precision and accuracy.
 - 3.1.16.1 Discussion—

The limit of quantitation is usually expressed as the concentration of the analyte in the test sample.

- 3.1.17 *linearity*, *n*—ability of the analytical method (within a certain range) to obtain test results that are directly proportional to the concentration (amount) of the analyte in the sample (3).
 - 3.1.17.1 Discussion—

To establish response linearity, a minimum of six analyte concentrations are recommended. Regression analysis by the method of least squares (r^2) provides a mathematical estimate of the degree of linearity.



- 3.1.18 lipids, n—diverse group of organic compounds that are soluble in organic solvents but are insoluble in water.
 - 3.1.18.1 Discussion—

In this test method, lipids refer to cholesterol, DSPE-PEG 2000, and HSPC. The chemical structures of these three lipids are presented in Appendix X1.

- 3.1.19 liposomal formulation, n—product designed to assist in the delivery of an active pharmaceutical ingredient, either encapsulated or intercalated in a liposome.
 - 3.1.19.1 Discussion—

Formulated products can contain vesicles having a single lipid bilayer (unilamellar), multiple concentric lipid bilayers (multilamellar), or a mixture of unilamellar and multilamellar vesicles.

- 3.1.20 *liposome*, *n*—synthetic vesicle composed of a one or more bilayers formed by amphipathic molecules such as phospholipids that enclose a central aqueous compartment. Adapted from (4).
- 3.1.21 matrix blank, n—substance that closely matches the samples being analyzed with regard to matrix components.
 - 3.1.21.1 Discussion—

Ideally, the matrix blank contains all the sample components except the analyte(s) of interest and is subjected to all sample-processing operations including all reagents used to analyze the test samples. The matrix blank is used to determine the presence or absence of any significant interference as a result of the matrix, reagents, and equipment.

- 3.1.22 matrix effect, n—influence of one or more components from the sample matrix on the measurement of the analyte concentration or mass.
 - 3.1.22.1 Discussion—

Matrix effects may be observed as increased or decreased detector responses compared with those produced by simple solvent solutions of the analyte (5).

- 3.1.23 *method validation*, *n*—process used to confirm that an analytical procedure used for a specific test is suitable for its intended purpose.
- 3.1.24 *mobile phase*, *n*—liquid used to elute sample components through the column that may consist of a single component or a mixture of components. had catalog/standards/sist/5c31b74b-c4ae-4367-b219-58876f2ff24c/astm-e3323-22
 - 3.1.24.1 Discussion—

The term eluent is often used for the preferred mobile phase.

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- 3.1.25 *nebulization*, *n*—process to convert the solution of target analyte components to a fine-spray via a nebulizer.
- 3.1.26 peak area, n—area under a peak obtained from integration of a detector signal above the baseline for a given component.
- 3.1.27 peak resolution, n—measure of chromatographic separation of two components in a mixture calculated by:

$$R_s = 2 \times \frac{(t_{R2} - t_{R1})}{(w_1 + w_2)} \tag{3}$$

where:

 R_s = peak resolution,

 t_{R2} and t_{R1} = retention time of the two components 1 and 2 ($t_{R2} > t_{R1}$), and

 w_1 and w_2 = corresponding widths at the bases of the peaks obtained by extrapolating the relatively straight sides of the peaks to the baseline.

- 3.1.28 precision, n—closeness of agreement between independent test results obtained under stipulated conditions.
- 3.1.29 *range*, *n*—interval between the upper and lower concentrations of the analyte in a sample for which it has been demonstrated that the analytical procedure has an acceptable level of accuracy, precision, and linearity.



- 3.1.30 *regression analysis*, *n*—statistical procedure used to characterize the association between two or more numerical variables for prediction of the response variable from the predictor variable.

 E3080
 - 3.1.30.1 Discussion—

The objective is to obtain a regression model for use in predicting the value of the response variable for given values of the predictor variable. In this test method, the response variable is the ELSD signal [light-scattering unit (LSU)] and the predictor variable is mass concentration.

- 3.1.31 *repeatability, n*—precision of test results from tests conducted within the shortest practical time period on identical material by the same test method in a single laboratory with all known sources of variable conditions controlled at the same levels. Adapted from E177
- 3.1.32 *reproducibility, n*—precision of test results from tests conducted on identical material by the same test method in different laboratories.

 Adapted from E456
- 3.1.33 *robustness*, *n*—measure of change in the outcome of an analytical procedure with deliberate and systematic variations in any or all of the key method parameters that influence it.

 Adapted from E2490
- 3.1.34 *solvent blank*, *n*—solution containing all reagents used in sample dissolution in the same quantities used for preparation of blank and sample solutions.
 - 3.1.34.1 Discussion—

The solvent blank is used to assess contamination from the laboratory environment and characterize spectral background from the reagents used in sample preparation.

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- 3.1.35 *specificity, n*—ability to assess unequivocally the analyte in the presence of components that may be expected to be present in the test sample.
 - 3.1.35.1 Discussion-

Typically, these might include impurities, degradants, matrix, and so forth (3).

- 3.1.36 system suitability, n—determination of instrument performance in a particular procedure (for example, sensitivity and chromatographic retention) by analyzing a set of appropriate reference standards before the analytical run.
 - 3.2 Definitions of Terms Specific to This Standard:
- 3.2.1 test sample, n—final form of the sample that is used for testing.
 - 3.2.1.1 Discussion—

In this test method, the sample solubilized in methanol followed by appropriate dilution by solvent is defined as the test sample.

- 3.2.2 *test unit*, *n*—unit or portion of a material that is obtained from a primary material following a sampling procedure to acquire test result(s) for the property(-ies) to be measured.
 - 3.2.2.1 Discussion-

In this test method, the original liposomal formulation to be tested for lipid quantitation is defined as the test unit.

- 3.3 Acronyms:
- 3.3.1 Cal—Calibration
- 3.3.2 CRM—Certified reference material
- 3.3.3 DSPE-PEG—1,2-Distearoyl-sn-glycero-3-phosphoethanolamine-N-methoxy(polyethylene glycol)
- 3.3.4 *ELSD*—Evaporative light-scattering detector
- 3.3.5 HPLC—High performance liquid chromatography
- 3.3.6 *HSPC*—Hydrogenated soy L-α-phosphatidylcholine

- 3.3.7 *ID*—Inside diameter
- 3.3.8 LOD-Limit of detection
- 3.3.9 LOQ—Limit of quantitation
- 3.3.10 LSU—Light-scattering unit
- 3.3.11 OSHA—Occupational Safety and Health Administration
- 3.3.12 *QA*—Quality assurance
- 3.3.13 QC—Quality control
- 3.3.14 RCF—Relative centrifugal force
- 3.3.15 RSD—Relative standard deviation
- 3.3.16 SD—Standard deviation
- 3.3.17 *SLM*—Standard liter per minute
- 3.3.18 *ULOQ*—Upper limit of quantitation S://Standards.iteh.ai)
- 3.3.19 UV—Ultraviolet

4. Summary of Test Method

- 4.1 Over the past few decades, several liposomal drug formulations have been approved for clinical use (6, 7). An ongoing effort from pharmaceutical industries, academic institutions, foundations, and industry partners has been made to develop new nanoscale liposomal formulations with improved drug efficacy, and many products are currently being assessed in clinical trials (7-11). The critical quality attributes to consider for these nanomaterials include size and shape heterogeneity, chemical composition, and physicochemical stability of ingredients present in the liposome formulation (12).
- 4.2 This test method describes an analytical method for the separation and quantitation of cholesterol, DSPE-PEG 2000, and HSPC in liposomal formulations.
- 4.3 This test method is based on the combination of two well-established analytical techniques: (1) chromatographic separation of analytes (a mixture of cholesterol, DSPE-PEG 2000, and HSPC) via HPLC using a designated column, and (2) quantitation of analytes present in the effluent via ELSD in which the scattering intensity of the incident light is correlated with the total mass of the analytes present in the injected sample. The ELSD detector can serve as a universal detector for a range of nonvolatile or semi-volatile analytes including those that do not have ultraviolet (UV)-absorbing chromophores (13, 14).
- 4.4 A calibration curve from six calibration standards of cholesterol, DSPE-PEG 2000, and HSPC is developed by following the procedure described in this test method. As ELSD shows a nonlinear response with analyte concentration, logarithmic transformation is performed to obtain a linear regression model. Hence, log (peak area) versus log (concentration) is plotted for each analyte to obtain the corresponding calibration curve. The slope and intercept obtained from linear regression analysis are used to quantify the individual mass (concentration) of lipid components in an unknown liposome sample.
- 4.5 This test method describes the specific test conditions, sample preparation, method validation, and data analysis requirements.

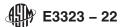


5. Significance and Use

- 5.1 Lipid composition in a liposomal formulation is an important aspect during synthesis of liposomes, which determines stability, surface characteristics, drug encapsulation, and drug release capabilities. The cholesterol component plays a key role in controlled drug release by adding stability to the liposome. A small variation in the lipid composition can significantly alter the parameters mentioned above (15).
- 5.2 Variation in the lipid composition in the liposomal formulation may influence the safety and efficacy of the product. Therefore, chemical composition of the liposomes shall be determined.
- 5.3 The pharmaceutical industry and regulatory agencies require QC, QA, specifications, thorough characterization, and quantification of lipid components (16, 17).
- 5.4 This test method can be used to ascertain variations in the lipid component profiling of various liposomal formulations. However, this test method does not intend to identify chemical degradation products (18).
- 5.5 Analyzing the stability of analytes and their chemical degradation profiles as a result of oxidation or hydrolysis is beyond the scope of this test method (18, 19).

6. Interferences

- 6.1 Method interferences may be introduced by impurities present in reagents, glassware, and other apparatus used during sample preparation and instrumental analysis. These impurities may result in high baseline noise or interfering peaks. The presence and magnitude of method interferences are determined by routine analysis of solvent and laboratory blanks.
- 6.2 To avoid heterogeneity in pH of the solution, eluents and buffer salts shall be properly mixed (sonication is recommended). It is also recommended that the solvent reservoir bottle be cleaned routinely, and the appropriate bottles be filled with freshly prepared mobile phase solutions.
- 6.3 Aerosol formation in ELSD requires a constant supply of dry and filtered gas that is free from particulate matter and nonvolatile hydrocarbons. The most commonly used gas is nitrogen. The inlet gas shall be filtered through a 0.01 µm filter to remove particulate matter, and an appropriate gas adsorbent trap should be used to remove nonvolatile hydrocarbons and moisture, and thereby minimizing baseline noise. The use of gases that allows either combustion of solvents or oxidation of target analytes should be avoided.
- 6.4 Keep the autosampler injection port and column clean to avoid carryover or ghost peaks. Contamination of glass containers or vials used for this test method should be avoided.
- 6.5 Fluctuations in detector response can adversely affect data quality. To avoid this issue, stabilize the detector at the experimental conditions (for example, nebulization temperature, evaporation temperature, and nitrogen flow rate) for 30 min. This will also minimize baseline noise.
- 6.6 Set the temperature of the column compartment as recommended in the test method and equilibrate the column while stabilizing the detector response (see 6.5).
- 6.7 The presence of bubbles in the HPLC tubing causes pressure fluctuations. Solvent purging (2.00 mL/min) for 15 min in which the column is bypassed is recommended to remove interferences caused by the presence of air bubbles.
- 6.8 Excipients present in the test samples may interfere with the detection of cholesterol, DSPE-PEG 2000, or HSPC. Therefore, the matrix effect can be assessed by comparing the detector response for a known amount of standard analyte spiked in the matrix blank and for the same amount of analyte spiked in a solvent blank. If any matrix effect is observed by this comparison, optimization of the sample preparation procedure to remove the interfering compounds from the test sample or modification of the chromatographic parameters (for example, solvent gradient or eluent flow rate) to avoid the coelution of target analytes and



interfering excipients are recommended. The Bligh-Dyer method, as described in Appendix X3, could be adopted to remove water-soluble excipients in test liposomal formulations, if necessary.

- 6.9 Chemicals with high purity shall be used for the preparation of lipid calibration standards. When feasible, it is recommended that higher-order reference standards (for example, CRMs) are used in calibration. If reference materials are not available, high-quality crystalline or lyophilized chemicals of known purity can be used for this purpose.
- 6.10 All the stock solutions, calibration standards (calibration levels), and test samples should be stored either at $\theta \underline{0} \,^{\circ}\underline{C}$ to 4 $^{\circ}\underline{C}$ or $\underline{-20^{\circ}\underline{C}}\underline{-20^{\circ}\underline{C}}$ as recommended in this test method to avoid degradation of target analytes.

7. Apparatus

- 7.1 HPLC, with in-line degasser module.
- 7.2 *ELSD*.
- 7.3 Deactivated BEH (bridged ethylene hybrid) C18 column, with 13 nm pore size, 3.5 μ m particle size, and 3 mm ID × 150 mm column length or other equivalent stable C18 column that can resolve the peaks for analytes and potential interference with a peak resolution \geq 1.5.
- 7.4 Analytical balance that can accurately weigh with ≤0.0001 g readability.
- 7.5 Vortex mixer.

iTeh Standards

- 7.6 *Mechanical pipettors*, covering ranges from 22 μL to 20, 10020 μL, 100 μL to 200,200 μL, and 100 μL to 1000 μL and 10 mL.
- 7.7 Glass amber vials, 1010 mL and 20 mL. OCUMENT Preview
 - 7.8 Autosampler amber vials, 2 mL.

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- 7.9 Solvent reservoir bottle, 1 L.
- 7.10 Bottle top vacuum filter system, pore size 0.2 μm.
- 7.11 Ultrasonic water bath.

8. Reagents and Materials

- 8.1 Purity of Reagents—Reagent-grade chemicals shall be used in all tests. Unless otherwise indicated, it is intended that all reagents conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society where such specifications are available. Other grades may be used, provided it is first ascertained that the reagents are of sufficiently high purity to permit their use without lessening the accuracy of the determinations.
- 8.2 Reagents—All reagents should be of LC-MS grade and solvents should be prefiltered with a \leq 0.2 μ m filter. Other grades (for example, HPLC grade) may be used, provided it is first ascertained that the reagents are of sufficiently high purity to permit their use without lessening the accuracy of the determinations.
- 8.2.1 Ammonium acetate, LC-MS grade.

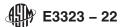
⁴ ACS Reagent Chemicals, Specifications and Procedures for Reagents and Standard-Grade Reference Materials, American Chemical Society, Washington, DC. For suggestions on the testing of reagents not listed by the American Chemical Society, see Analar Standards for Laboratory Chemicals, BDH Ltd., Poole, Dorset, U.K., and the United States Pharmacopeia and National Formulary, U.S. Pharmacopeial Convention, Inc. (USPC), Rockville, MD.



- 8.2.2 Acetonitrile, LC-MS grade.
- 8.2.3 Methanol, LC-MS grade.
- 8.2.4 *Purity of Water*—Unless otherwise indicated, references to water shall be understood to mean reagent water as defined by Type 1 of Specification D1193. Use deionized water (>18 M Ω cm) Type 1 high-purity water.
- 8.3 Materials:
- 8.3.1 Lipid Standards:
- 8.3.1.1 *Cholesterol*, ≥99 % pure, powder form.
- 8.3.1.2 HSPC, ≥99 % pure, consisting of C16:0 (HSPC 1) and C18:0 (HSPC 2) fatty acids, powder form.
- 8.3.1.3 *DSPE-PEG 2000*, ≥99 % pure, powder form.

9. Hazards

- 9.1 Because the ELSD produces an aerosol, the outlet of the ELSD unit shall be vented to a suitable fume hood or external exhaust.
- 9.2 Follow laboratory safety protocol and proper protective measures while handling liposomal formulations.
- 9.3 This test method uses methanol, chloroform, and acetonitrile that exhibit various levels of toxicity through inhalation and skin contact. All organic solvents used in this test method should be handled in a chemical fume hood. Avoid inhalation of the solvents. All the organic wastes should be disposed of appropriately.
- 9.4 The waste of the sample extract should be handled with proper care and precaution. Follow laboratory safety protocol to appropriately dispose of used test sample. The user is advised to follow relevant local regulatory requirements (for example, OSHA), suppliers' safety data sheets, institutional requirements, and recommended procedures pertaining to safe handling and disposal of all chemicals used in this test method.
- 10. Preparation of Mobile Phases og/standards/sist/5c31b74b-c4ae-4367-b219-58876(2f)24c/astm-e3323-22
- 10.1 Mobile Phase A: Acetonitrile/Water (90/10 v/v) + 5 mmol/L Ammonium Acetate:
- 10.1.1 Filter deionized water (>18 M Ω cm) through a 0.2 μ m membrane using a bottle top vacuum filter system. This step is not needed in the case of a water purification system with an attached 0.2 μ m filter.
- 10.1.2 Rinse an empty solvent bottle (1 L) with deionized water thoroughly and dry the bottle.
- 10.1.3 In a 1 L volumetric flask, transfer $\frac{3.85}{3.85}$ g \pm 0.02 g of ammonium acetate quantitatively, dissolve the salt thoroughly with \approx 800 mL of deionized water, equilibrate the solution at room temperature, and then fill the flask with deionized water to the 1 L graduation mark. This will provide 50 mmol/L solution of ammonium acetate.
 - 10.1.4 Transfer 100 mL of 50 mmol/L ammonium acetate and 900 mL of LC-MS-grade acetonitrile in the clean and dry 1 L bottle. The volumes are measured using a graduated cylinder (100 mL and 1 L, respectively).
- 10.1.5 Degas the solution for 1010 min to 15 min using an ultrasonic bath before using it as mobile phase A. The use of an in-line degasser module further helps to achieve a stable baseline during an analytical run.
 - 10.1.6 Transfer the degassed solution (mobile Phase A) to an empty, clean, and dry 1 L reservoir attached to the HPLC.
 - 10.2 Mobile Phase B: Methanol + 5 mmol/L Ammonium Acetate:
- 10.2.1 To prepare 1 L of mobile Phase B, weigh $\frac{385}{385}$ mg \pm 10 mg of ammonium acetate and transfer it quantitatively to an

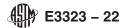


- empty 1 L volumetric flask, fill the flask with \approx 800 mL of LC-MS-grade methanol to dissolve ammonium acetate, equilibrate the solution at room temperature, and then fill the flask with methanol to the 1 L graduation mark to make a homogeneous 5 mmol/L ammonium acetate solution in methanol.
- 10.2.2 Transfer the methanolic 5 mmol/L ammonium acetate solution to a clean and dry 1 L bottle.
- 10.2.3 Sonicate the solution to homogenize the analytes as needed and degas the solution for <u>1010 min</u> to 15 min using an ultrasonic bath. Use of an in-line degasser module further helps to achieve a stable baseline during an analytical run.
 - 10.2.4 Transfer the degassed methanol with 5 mmol/L ammonium acetate to an empty, clean, and dry 1 L reservoir on HPLC.

Note 1—Sparging with helium can be used as an alternative to the ultrasonic degassing and in-line vacuum degassing combination as recommended in this test method.

11. Preparation of Calibration Standards

- Note 2—Gravimetric Measurements—All working solutions in this test method are prepared gravimetrically using an analytical balance (0.0001 g accuracy). The concentration of an analyte is expressed in units of µg analyte per g of solution. Although the volumetric preparation shows close agreement with the gravimetric preparation, it is known that a 1 % to 5 % error can be introduced during small volume transfers and, hence, bias the quantitation results. The analytical balance provides better measurement resolution (that is, more significant figures) than mechanical pipettes and offers better accuracy.
- Note 3—Conditioning the pipette tip with appropriate solvents before transfer of calibration standards for weighing, working promptly with the stock solutions, and weighing the volatile liquids in securely capped containers using a secondary container are highly recommended practices.
- Note 4—The user is required to provide a certificate of analysis or equivalent alternative information on the source, purity, storage conditions, retest/expiration date, and lot/batch number of reference standards or high-purity chemicals to ensure quality and stability (20).
- 11.1 Powder stocks of the analytes stored in the freezer at -20 °C should be allowed to equilibrate at ambient temperature before weighing.
- 11.2 Deionized water (>18 M Ω cm) should be filtered through a 0.2 μ m membrane using a bottle top vacuum filter system before use. This step is not needed in the case of water purification system with an attached 0.2 μ m filter.
- 11.3 Preparation of Individual Stock Solutions—Prepare individual stock solutions (≈1000 μg/g) of cholesterol, DSPE-PEG 2000, and HSPC in separate amber glass vials (20 mL).
- 11.3.1 Rinse three empty 20 mL amber glass vials with deionized water and dry thoroughly.
- 11.3.2 Label each vial with the corresponding analyte j, where j = cholesterol, DSPE-PEG 2000, and HSPC. Put a cap on each bottle.
- 11.3.3 Weigh each capped vial on an analytical balance and record the mass to ± 0.1 mg as W_{0i} .
- 11.3.4 Individually weigh $\frac{10 \text{ mg}}{10 \text{ mg}} \pm 2 \text{ mg}$ of cholesterol, DSPE-PEG 2000, and HSPC on an analytical balance, transfer each analyte to the appropriately labeled vial, put a cap on each vial, and record the mass of the capped vial + analyte as W_{1j} .
 - 11.3.5 Transfer 12.5 mL (\approx 10.0 g) of LC-MS-grade methanol using a mechanical pipettor to the vial from 11.3.2 labeled as cholesterol. Put a cap on each vial.
 - 11.3.6 Repeat 11.3.5 for DSPE-PEG 2000 and HSPC.
 - 11.3.7 Weigh each capped vial containing, analyte j, and methanol on an analytical balance and record the mass to ± 2 mg as W_{2i} .
 - 11.3.8 Dissolve the solids in each vial thoroughly by vortex mixing for 1 min.
 - Note 5—Complete solubilization and formation of a homogeneous solution may require an additional 5 min bath sonication.



- 11.3.9 Store the vials of the individual stock solutions at -20 °C until needed. Stock solutions are stable up to four months under this condition.
- 11.3.10 The individual stock concentrations of the three components, C_j , are calculated using Eq 4. The purity (j) % for each component should be the value from the manufacturer's certificate of analysis:

$$C_{j} = \frac{\text{Mass of the analyte}}{\text{Total mass of solution}} = (\text{purity } (j)\%) \times [(W_{1i} - W_{0i}) / (W_{2i} - W_{0i})] \times 10^{6} \, \mu\text{g/g}$$
(4)

Where j = cholesterol, DSPE-PEG 2000, or HSPC.

- 11.4 Preparation of Individual Stock Solutions—Prepare individual stock solutions (\approx 500 µg/g) of cholesterol, DSPE-PEG 2000, and HSPC in separate amber glass vials (20 mL).
- 11.4.1 Rinse three empty 20 mL glass vials with deionized water and dry thoroughly.
- 11.4.2 Label each vial with the corresponding component (analyte) j, where j = cholesterol, DSPE-PEG 2000, or HSPC. Put a cap on each vial.
- 11.4.3 Follow 11.3.3 11.3.8 (with a lesser amount of analyte j, for example, $55 \text{ mg} \pm 1 \text{ mg}$) to obtain Cj values of 500 µg/g.
 - 11.4.4 The concentration of each analyte j in the individual stock solutions is calculated using Eq 4.
 - 11.4.5 Store the vials of the individual stock solutions at –20 °C until needed. Stock solutions stored under this condition are stable up to four months.
 - 11.5 Preparation of Calibration Standards for Individual Analyte:
- 11.5.1 Six calibration standards (that is, calibration levels) of individual analytes: (1) cholesterol with target concentrations ranging from $55 \mu g/g$ to $475.0175 \mu g/g$ (for example, $5.0.5 \mu g -10.0.0/g$, $10 \mu g -25.0.0/g$, $25 \mu g -50.0.0/g$, $50 \mu g -100.0.0/g$, $100 \mu g/g$, and $475.0175 \mu g/g$); (2) DSPE-PEG 2000 with target concentrations ranging from $5.05 \mu g/g$ to $300.0300 \mu g/g$ (for example, $5.0.5 \mu g -10.0.0/g$, $10 \mu g -50.0.0/g$, $10 \mu g -10.0.0/g$, $100 \mu g -150.0.0/g$, 100μ
- 11.5.2 Rinse one empty 10 mL glass vial with deionized water and dry thoroughly.
- 11.5.3 Rinse one measuring cylinder with deionized water and dry thoroughly.
- 11.5.4 For calibration Level 1, $C_j^{\text{cal}} = 5 \,\mu\text{g/g}$, where j = cholesterol, DSPE-PEG 2000, or HSPC. Label the 10 mL vial as Level 1 (cholesterol, DSPE-PEG 2000 or HSPC). Put a cap on the vial.
- 11.5.5 For that level, weigh the capped vial on an analytical balance and record the mass to ± 0.1 mg as W_{0i} .
- 11.5.6 Add the volume of the stock solution with analyte j = cholesterol to the vial as given in Table 1 for Level 1. Place a cap on the vial. Record the mass as A_{1j} in units of g.
- 11.5.7 Add the volume of methanol to the vial as given in Table 1 for Level 1. Place a cap on the vial. Record the mass as A_{2j} in units of g. The three masses, W_{0j} , A_{1j} , and A_{2j} , will be required to calculate the actual mass of analyte j present in the solution and the total mass of analyte j plus solvent (that is, methanolic solution of analyte j).