



Designation: F934 – 96 (Reapproved 2022)

# Standard Specification for Standard Colors for Polymer-Coated Chain Link Fence Materials<sup>1</sup>

This standard is issued under the fixed designation F934; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## 1. Scope

1.1 This specification covers standard colors for coated chain link fence materials such as chain link fence fabric, tension wire, posts, rails, gate frames, and fittings.

1.2 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.3 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

## 2. Referenced Documents

2.1 *ASTM Standards:*<sup>2</sup>

**D1729 Practice for Visual Appraisal of Colors and Color Differences of Diffusely-Illuminated Opaque Materials**

<sup>1</sup> This specification is under the jurisdiction of ASTM Committee F14 on Fences and is the direct responsibility of Subcommittee F14.40 on Chain Link Fence and Wire Accessories.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

**D2244 Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates**

**G90 Practice for Performing Accelerated Outdoor Weathering of Materials Using Concentrated Natural Sunlight**

## 3. Color

3.1 Unless otherwise stipulated by the purchaser, determine the color in accordance with the standard contained in **Table 1**.

3.2 Determine compliance with this requirement by comparison of specimens of the coated materials to standard flat specimens of fused film of approximately the thickness specified for the coating to be applied to the materials, and measuring at least 1½ by 1½ in. (38 by 38 mm).

3.3 Prepare standard flat specimens for the evaluation of color coating by duplicating the production process as nearly as possible including temperature, particle size, etc.

3.4 Determine the color of the standard flat specimens in accordance with Test Method **D2244** and Practice **D1729**.

3.5 Do not allow the color of the specimens to vary more than 6 Delta E when exposed to 500 000 Langleys accelerated weathering operated in accordance with Practice **G90** with both day and night spray cycles.

**TABLE 1 Standard Polymer Colors**

	Dark Green	Olive Green	Brown	Black
L	28.61	32.10	27.76	22.30
A	-12.59	-6.14	3.37	-0.09
B	1.95	3.00	4.28	-0.85
Delta/E	3.0	3.0	3.0	6.0

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