



Designation: ~~C128–15~~ C128 – 22

Standard Test Method for Relative Density (Specific Gravity) and Absorption of Fine Aggregate¹

This standard is issued under the fixed designation C128; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

1. ~~Scope~~-Scope*

1.1 This test method covers the determination of relative density (specific gravity) and the absorption of fine aggregates. The relative density (specific gravity), a dimensionless quality, is expressed as oven-dry (OD), saturated-surface-dry (SSD), or as apparent relative density (specific gravity). The OD relative density is determined after drying the aggregate. The SSD relative density and absorption are determined after soaking the aggregate in water for a prescribed duration.

1.2 This test method is not intended to be used for lightweight aggregates that comply with Specification ~~C330~~ Group I aggregates.

1.3 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.4 The text of this test method references notes and footnotes that provide explanatory material. These notes and footnotes (excluding those in tables and figures) shall not be considered as requirements of this test method.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate ~~safety~~-safety, health, and ~~health~~environmental practices and determine the applicability of regulatory limitations prior to use.*

1.6 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

- ~~C29/C29M~~ Test Method for Bulk Density (“Unit Weight”) and Voids in Aggregate
- ~~C70~~ Test Method for Surface Moisture in Fine Aggregate
- ~~C117~~ Test Method for Materials Finer than 75- μ m (No. 200) Sieve in Mineral Aggregates by Washing
- ~~C125~~ Terminology Relating to Concrete and Concrete Aggregates
- ~~C127~~ Test Method for Relative Density (Specific Gravity) and Absorption of Coarse Aggregate
- ~~C188~~ Test Method for Density of Hydraulic Cement
- ~~C330/C330M~~ Specification for Lightweight Aggregates for Structural Concrete
- ~~C332~~ Specification for Lightweight Aggregates for Insulating Concrete

¹ This test method is under the jurisdiction of ASTM Committee ~~C09~~ on Concrete and Concrete Aggregates and is the direct responsibility of Subcommittee ~~C09.20~~ on Normal Weight Aggregates.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard’s Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard

~~C188 Test Method for Density of Hydraulic Cement~~

C566 Test Method for Total Evaporable Moisture Content of Aggregate by Drying

C670 Practice for Preparing Precision and Bias Statements for Test Methods for Construction Materials

~~C702~~C702/C702M Practice for Reducing Samples of Aggregate to Testing Size

C1252 Test Methods for Uncompacted Void Content of Fine Aggregate (as Influenced by Particle Shape, Surface Texture, and Grading)

D75 Practice for Sampling Aggregates

D854 Test Methods for Specific Gravity of Soil Solids by Water Pycnometer

2.2 AASHTO Standard:

AASHTO T 84 Specific Gravity and Absorption of Fine Aggregates³

3. Terminology

3.1 *Definitions*—For definitions of terms used in this standard, refer to Terminology C125.

4. Summary of Test Method

4.1 A sample of aggregate is immersed in water for ~~24~~24 h \pm 4 h to essentially fill the pores. It is then removed from the water, the water is dried from the surface of the particles, and the mass determined. Subsequently, the sample (or a portion of it) is placed in a graduated container and the volume of the sample is determined by the gravimetric or volumetric method. Finally, the sample is oven-dried and the mass determined again. Using the mass values thus obtained and formulas in this test method, it is possible to calculate relative density (specific gravity) and absorption.

5. Significance and Use

5.1 Relative density (specific gravity) is the ratio of mass of an aggregate to the mass of a volume of water equal to the volume of the aggregate particles – also referred to as the absolute volume of the aggregate. It is also expressed as the ratio of the density of the aggregate particles to the density of water. Distinction is made between the density of aggregate particles and the bulk density of aggregates as determined by Test Method C29/C29M, which includes the volume of voids between the particles of aggregates.

5.2 Relative density is used to calculate the volume occupied by the aggregate in various mixtures containing aggregate including hydraulic cement concrete, bituminous concrete, and other mixtures that are proportioned or analyzed on an absolute volume basis. Relative density (specific gravity) is also used in the computation of voids in aggregate in Test Method C29/C29M and in Test Method C1252. Relative density (specific gravity) (SSD) is used in the determination of surface moisture on fine aggregate by displacement of water in Test Method C70. Relative density (specific gravity) (SSD) is used if the aggregate is in a saturated surface-dry condition, that is, if its absorption has been satisfied. Alternatively, the relative density (specific gravity) (OD) is used for computations when the aggregate is dry or assumed to be dry.

5.3 Apparent relative density (specific gravity) pertain to the solid material making up the constituent particles not including the pore space within the particles that is accessible to water. This value is not widely used in construction aggregate technology.

5.4 Absorption values are used to calculate the change in the mass of an aggregate material due to water absorbed in the pore spaces within the constituent particles, compared to the dry condition, if it is deemed that the aggregate has been in contact with water long enough to satisfy most of the absorption potential. The laboratory standard for absorption is that obtained after submerging dry aggregate for a prescribed period of time. Aggregates mined from below the water table commonly have a moisture content greater than the absorption determined by this test method, if used without opportunity to dry prior to use. Conversely, some aggregates that have not been continuously maintained in a moist condition until used are likely to contain an amount of absorbed moisture less than the ~~24-h~~24-h soaked condition. For an aggregate that has been in contact with water and that has free moisture on the particle surfaces, the percentage of free moisture is determined by deducting the absorption from the total moisture content determined by Test Method C566 by drying.

5.5 The general procedures described in this test method are suitable for determining the absorption of aggregates that have had

³ Available from American Association of State Highway and Transportation Officials (AASHTO), 444 N. Capitol St., NW, Suite 249, Washington, DC 20001, <http://www.transportation.org>.

conditioning other than the 24-h soak, such as boiling water or vacuum saturation. The values obtained for absorption by other test methods will be different than the values obtained by the prescribed 24-h soak, as will the relative density (specific gravity) (SSD).

6. Apparatus

6.1 *Balance*—A balance or scale having a capacity of ~~1 kg~~ 1 kg or more, sensitive to ~~0.1 g~~ 0.1 g or less, and accurate within 0.1 % of the test load at any point within the range of use for this test method. Within any ~~100 g~~ 100 g range of test load, a difference between readings shall be accurate within 0.1 g.

6.2 *Pycnometer (for Use with Gravimetric Procedure)*—A flask or other suitable container into which the fine aggregate test sample can be readily introduced and in which the volume content can be reproduced within $\pm 0.1 \pm 0.1 \text{ cm}^3$. The volume of the container filled to mark shall be at least 50 % greater than the space required to accommodate the test sample. A volumetric flask of ~~500 cm~~ 500 cm³ capacity or a fruit jar fitted with a pycnometer top is satisfactory for a ~~500 g~~ 500 g test sample of most fine aggregates.

6.3 *Flask (for Use with Volumetric Procedure)*—A Le Chatelier flask as described in Test Method **C188** is satisfactory for an approximately ~~55 g~~ 55 g test sample.

6.4 *Temperature Measuring Device*—Capable of measuring the temperature of the water within the specified range and accurate to $\pm 1 \text{ }^\circ\text{C}$ with readability or graduations of $0.5 \text{ }^\circ\text{C}$ or better.

6.5 *Mold and Tamper for Surface Moisture Test*—The metal mold shall be in the form of a frustum of a cone with dimensions as follows: ~~40 mm~~ 40 mm $\pm 3 \text{ mm}$ ~~3 mm~~ 3 mm inside diameter at the top, ~~90 mm~~ 90 mm $\pm 3 \text{ mm}$ inside diameter at the bottom, and ~~75 mm~~ 75 mm $\pm 3 \text{ mm}$ in height, with the metal having a minimum thickness of 0.8 mm. The metal tamper shall have a mass of ~~340 g~~ 340 g $\pm 15 \text{ g}$ ~~15 g~~ 15 g and a flat circular tamping face ~~25 mm~~ 25 mm $\pm 3 \text{ mm}$ in diameter.

6.6 *Oven*—An oven of sufficient size, capable of maintaining a uniform temperature of ~~110~~ 110 $^\circ\text{C} \pm 5 \text{ }^\circ\text{C}$ (~~230~~ 230 $^\circ\text{F} \pm 9 \text{ }^\circ\text{F}$).

7. Sampling

7.1 Sample the aggregate in accordance with Practice **D75**. Thoroughly mix the sample and reduce it to obtain a test specimen of approximately 1 kg using the applicable procedures described in Practice ~~C702/C702M~~ C702/C702M.

<https://standards.iteh.ai/catalog/standards/sist/41fab23e-2ec4-456d-b35c-466fb2a49e40/astm-c128-22>

8. Preparation of Test Specimen

8.1 Place the test specimen in a suitable pan or vessel and dry in the oven to constant mass at a temperature of $110 \pm 5 \text{ }^\circ\text{C}$ ($230 \pm 9 \text{ }^\circ\text{F}$). Allow it to cool to comfortable handling temperature (approximately $50 \text{ }^\circ\text{C}$), cover with water, either by immersion or by the addition of at least 6 % moisture to the fine aggregate, and permit to stand for ~~24 h~~ 24 h $\pm 4 \text{ h}$. When Specification ~~C330/C330M~~ C330/C330M or Specification **C332** Group II lightweight aggregates are used, immerse the aggregate in water at room temperature for a period of ~~72 h~~ 72 h $\pm 4 \text{ h}$, stirring for at least one minute every 24 h.

8.1.1 When the absorption and relative density (specific gravity) values are to be used in proportioning concrete mixtures in which the aggregates will be in their naturally moist condition, the requirement in **8.1** for initial drying is optional, and, if the surfaces of the particles in the sample have been kept continuously wet until tested, the requirement in **8.1** for ~~24 h~~ 24 h $\pm 4 \text{ h}$ soaking or ~~72 h~~ 72 h $\pm 4 \text{ h}$ is also optional.

NOTE 1—Values for absorption and for relative density (specific gravity) (SSD) may be significantly higher for aggregate not oven dried before soaking than for the same aggregate treated in accordance with **8.1**.

8.2 Decant excess water with care to avoid loss of fines (see also **Appendix X1**), spread the sample on a flat nonabsorbent surface exposed to a gently moving current of warm air, and stir frequently to secure homogeneous drying. Employ mechanical aids such as tumbling or stirring to assist in achieving the saturated surface-dry condition, if desired. Continue this operation until the test specimen approaches a free-flowing condition. Follow the procedure in **8.3** to determine if surface moisture is still present on the constituent fine aggregate particles. Make the first trial for surface moisture when there is still some surface water in the test specimen. Continue drying with constant stirring and test at frequent intervals until the test indicates that the specimen has reached a surface-dry condition. If the first trial of the surface moisture test indicates that moisture is not present on the surface, it has been

dried past the saturated surface-dry condition. In this case, thoroughly mix a few millilitres of water with the fine aggregate and permit the specimen to stand in a covered container for 30 min. Then resume the process of drying and testing at frequent intervals for the onset of the surface-dry condition.

8.3 Test for Surface Moisture—Hold the mold firmly on a smooth nonabsorbent surface with the large diameter down. Place a portion of the partially dried fine aggregate loosely in the mold by filling it to overflowing and heaping additional material above the top of the mold by holding it with the cupped fingers of the hand holding the mold. Lightly tamp the fine aggregate into the mold with 25 light drops of the tamper. Start each drop approximately 5 mm above the top surface of the fine aggregate. Permit the tamper to fall freely under gravitational attraction on each drop. Adjust the starting height to the new surface elevation after each drop and distribute the drops over the surface. Remove loose sand from the base and lift the mold vertically. If surface moisture is still present, the fine aggregate will retain the molded shape. Slight slumping of the molded fine aggregate indicates that it has reached a surface-dry condition.

8.3.1 Some fine aggregate with predominately angular-shaped particles or with a high proportion of fines does not slump in the cone test upon reaching the surface-dry condition. Test by dropping a handful of the fine aggregate from the cone test onto a surface from a height of ~~100~~**100 mm** to 150 mm, and observe for fines becoming airborne; presence of airborne fines indicates this problem. For these materials, consider the saturated surface-dry condition as the point that one side of the fine aggregate slumps slightly upon removing the mold.

NOTE 2—The following criteria have also been used on materials that do not readily slump:

(1) *Provisional Cone Test*—Fill the cone mold as described in 8.3 except only use 10 drops of the tamper. Add more fine aggregate and use 10 drops of the tamper again. Then add material two more times using 3 and 2 drops of the tamper, respectively. Level off the material even with the top of the mold, remove loose material from the base; and lift the mold vertically.

(2) *Provisional Surface Test*—If airborne fines are noted when the fine aggregate is such that it will not slump when it is at a moisture condition, add more moisture to the sand, and at the onset of the surface-dry condition, with the hand lightly pat approximately 100 g of the material on a flat, dry, clean, dark or dull nonabsorbent surface such as a sheet of rubber, a worn oxidized, galvanized, or steel surface, or a black-painted metal surface. After 1 to 3 s, remove the fine aggregate. If noticeable moisture shows on the test surface for more than 1 to 2 s then surface moisture is considered to be present on the fine aggregate.

(3) Colorimetric procedures described by Kandhal and Lee, Highway Research Record No. 307, p. 44.

(4) For reaching the saturated surface-dry condition on a single size material that slumps when wet, hard-finish paper towels can be used to surface dry the material until the point is just reached where the paper towel does not appear to be picking up moisture from the surfaces of the fine aggregate particles.

9. Procedure

9.1 Test by either the gravimetric procedure in 9.2 or the volumetric procedure in 9.3. Make all determinations of mass to 0.1 g.

9.2 Gravimetric (Pycnometer) Procedure:

9.2.1 Partially fill the pycnometer with water. Introduce into the pycnometer 500 ± 10 g of saturated surface-dry fine aggregate prepared as described in Section 8, and fill with additional water to approximately 90 % of capacity. Agitate the pycnometer as described in 9.2.1.1 (manually) or 9.2.1.2 (mechanically).

9.2.1.1 Manually roll, invert, or agitate the pycnometer (or use a combination of these actions) to eliminate visible air bubbles.

NOTE 3—About 15 to 20 min are normally required to eliminate the air bubbles by manual methods. Dipping the tip of a paper towel into the pycnometer has been found to be useful in dispersing the foam that sometimes builds up when eliminating the air bubbles. Optionally, a small amount of isopropyl alcohol may be used to disperse the foam.

9.2.1.2 Mechanically agitate the pycnometer by external vibration in a manner that will not degrade the sample. A level of agitation adjusted to just set individual particles in motion is sufficient to promote de-airing without degradation. A mechanical agitator shall be considered acceptable for use if comparison tests for each six-month period of use show variations less than the acceptable range of two results (d2s) indicated in Table 1 from the results of manual agitation on the same material.

9.2.2 After eliminating all air bubbles, adjust the temperature of the pycnometer and its contents to ~~23.0~~**23.0 °C** ± 2.0 °C if necessary by partial immersion in circulating water, and bring the water level in the pycnometer to its calibrated capacity. Determine the total mass of the pycnometer, specimen, and water.

9.2.3 Remove the fine aggregate from the pycnometer, dry in the oven to constant mass at a temperature of $110 \pm 5 \text{ }^\circ\text{C}$ ($230 \pm 9 \text{ }^\circ\text{F}$), cool in air at room temperature for $1 \pm \frac{1}{2}$ h, and determine the mass.

9.2.4 Determine the mass of the pycnometer filled to its calibrated capacity with water at $23.0 \pm 2.0 \text{ }^\circ\text{C}$.

9.3 Volumetric (Le Chatelier Flask) Procedure:

9.3.1 Fill the flask initially with water to a point on the stem between the 0 and the 1-mL mark. Record this initial reading with flask and contents within the temperature range of $23.0 \pm 2.0 \text{ }^\circ\text{C}$. Add 55.5 ± 5 g of fine aggregate in the saturated surface-dry condition (or other measured quantity as necessary). After all fine aggregate has been introduced, place the stopper in the flask and roll the flask in an inclined position, or gently whirl it in a horizontal circle so as to dislodge all entrapped air, continuing until no further bubbles rise to the surface (Note 4). Take a final reading with the flask and contents within $1 \text{ }^\circ\text{C}$ of the original temperature.

NOTE 4—A small measured amount (not to exceed 1 mL) of isopropyl alcohol may be used to eliminate foam appearing on the water surface. The volume of alcohol used must be subtracted from the final reading (R_2).

9.3.2 For determination of the absorption, use a separate 50 ± 10 g portion of the saturated surface-dry fine aggregate, dry to constant mass, and determine the dry mass.

10. Calculations

10.1 Symbols: A = mass of oven dry specimen, g

B = mass of pycnometer filled with water, to calibration mark, g

C = mass of pycnometer filled with specimen and water to calibration mark, g

R_1 = initial reading of water level in Le Chatelier flask, mL

R_2 = final reading of water in Le Chatelier flask, mL

S = mass of saturated surface-dry specimen (used in the gravimetric procedure for density and relative density (specific gravity), or for absorption with both procedures), g

S_1 = mass of saturated surface-dry specimen (used in the volumetric procedure for density and relative density (specific gravity)), g

10.2 Relative Density (Specific Gravity):

10.2.1 Relative Density (Specific Gravity) (Oven dry)—Calculate the relative density (specific gravity) on the basis of oven-dry aggregate as follows:

10.2.1.1 Gravimetric Procedure:

$$\text{Relative density (specific gravity) (OD)} = A/(B + S - C) \quad (1)$$

10.2.1.2 Volumetric Procedure:

$$\text{Relative density (specific gravity) (OD)} = [S_1 (A/S)]/[0.9975 (R_2 - R_1)] \quad (2)$$

10.2.2 Relative Density (Specific Gravity) (Saturated Surface-dry)—Calculate the relative density (specific gravity) on the basis of saturated surface-dry aggregate as follows:

10.2.2.1 Gravimetric Procedure:

$$\text{Relative density (specific gravity) (SSD)} = S/(B + S - C) \quad (3)$$

10.2.2.2 Volumetric Procedure:

$$\text{Relative density (specific gravity) (SSD)} = S_1/[0.9975 (R_2 - R_1)] \quad (4)$$

10.2.3 Apparent Relative Density (Specific Gravity)—Calculate the apparent relative density (specific gravity) as follows: