



Designation: F1494 – 23

Standard Terminology Relating to Protective Clothing¹

This standard is issued under the fixed designation F1494; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

1. Scope

1.1 This standard defines the specialized terms used in standards developed by Committee F23 on Personal Protective Clothing and Equipment.

1.2 Definitions of Terms, which were drafted for use only in a single standard, are also included for convenient reference. Under ASTM rules they may become full definitions in the future, if they are used in additional standards.

1.3 Additional terminology relevant to protective clothing and to the components of protective clothing can be found in Terminologies [D123](#), [D1566](#), and [D4805](#).

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

[D123 Terminology Relating to Textiles](#)

[D1566 Terminology Relating to Rubber](#)

[D4805 Terminology for Plastics Standards \(Withdrawn 2002\)](#)³

[F739 Test Method for Permeation of Liquids and Gases Through Protective Clothing Materials Under Conditions of Continuous Contact](#)

[F903 Test Method for Resistance of Materials Used in Protective Clothing to Penetration by Liquids](#)

[F955 Test Method for Evaluating Heat Transfer Through Materials for Protective Clothing Upon Contact with Molten Substances](#)

[F1002 Performance Specification for Protective Clothing and Materials for Use by Workers Exposed to Specific Molten Substances and Related Thermal Hazards](#)

[F1060 Test Method for Evaluation of Conductive and Compressive Heat Resistance \(CCHR\)](#)

[F1154 Practices for Evaluating the Comfort, Fit, Function, and Durability of Protective Ensembles, Ensemble Elements, and Other Components](#)

[F1291 Test Method for Measuring the Thermal Insulation of Clothing Using a Heated Manikin](#)

[F1358 Test Method for Effects of Flame Impingement on Materials Used in Protective Clothing Not Designated Primarily for Flame Resistance](#)

[F1359 Test Method for Liquid Penetration Resistance of Protective Clothing or Protective Ensembles Under a Shower Spray While on a Manikin](#)

[F1383 Test Method for Permeation of Liquids and Gases Through Protective Clothing Materials Under Conditions of Intermittent Contact](#)

[F1407 Test Method for Resistance of Chemical Protective Clothing Materials to Liquid Permeation—Permeation Cup Method](#)

[F1414 Test Method for Measurement of Cut Resistance to Chainsaw in Lower Body \(Legs\) Protective Clothing](#)

[F1449 Guide for Industrial Laundering Care and Maintenance of Flame Resistant or Arc Rated Clothing](#)

[F1458 Test Method for Measurement of Cut Resistance to Chainsaw of Foot Protective Devices](#)

[F1461 Practice for Chemical Protective Clothing Program](#)

[F1494 Terminology Relating to Protective Clothing](#)

[F1670 Test Method for Resistance of Materials Used in Protective Clothing to Penetration by Synthetic Blood](#)

[F1671 Test Method for Resistance of Materials Used in Protective Clothing to Penetration by Blood-Borne Pathogens Using Phi-X174 Bacteriophage Penetration as a Test System](#)

[F1731 Practice for Body Measurements and Sizing of Fire and Rescue Services Uniforms and Other Thermal Hazard Protective Clothing](#)

[F1818 Specification for Foot Protection for Chainsaw Users](#)

[F1819 Test Method for Resistance of Materials Used in Protective Clothing to Penetration by Synthetic Blood Using a Mechanical Pressure Technique](#)

¹ This terminology is under the jurisdiction of ASTM Committee F23 on Personal Protective Clothing and Equipment and is the direct responsibility of Subcommittee F23.91 on Editorial.

Current edition approved Jan. 15, 2023. Published January 2023. Originally approved in 1993. Last previous edition approved in 2014 as F1494 – 14. DOI: 10.1520/F1494-23.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ The last approved version of this historical standard is referenced on www.astm.org.

- F1862** Test Method for Resistance of Medical Face Masks to Penetration by Synthetic Blood (Horizontal Projection of Fixed Volume at a Known Velocity)
- F1897** Specification for Leg Protection for Chain Saw Users
- F2061** Practice for Chemical Protective Clothing: Wearing, Care, and Maintenance Instructions
- F2101** Test Method for Evaluating the Bacterial Filtration Efficiency (BFE) of Medical Face Mask Materials, Using a Biological Aerosol of *Staphylococcus aureus*
- F2300** Test Method for Measuring the Performance of Personal Cooling Systems Using Physiological Testing
- F2302** Performance Specification for Labeling Protective Clothing Which Provides Resistance to Incidental Exposures to Heat or Open Flame
- F2407** Specification for Surgical Gowns Intended for Use in Healthcare Facilities
- F2668** Practice for Determining the Physiological Responses of the Wearer to Protective Clothing Ensembles
- F2669** Performance Specification for Protective Clothing Worn by Operators Applying Pesticides
- F2733** Specification for Flame-Resistant Rainwear for Protection Against Flame Hazards
- F2815** Practice for Chemical Permeation Through Protective Clothing Materials: Testing Data Analysis by Use of a Computer Program (Withdrawn 2019)³
- F2894** Test Method for Evaluation of Materials, Protective Clothing, and Equipment for Heat Resistance Using a Hot Air Circulating Oven

air-purifying respirator, *n*—respirator in which ambient air is passed through an air-purifying element by either inhalation or by means of a blower.

analytical detection limit, *n*—a number, expressed in units of concentration (or amount), that describes the lowest concentration level (or amount) that an analyst can determine to be different from an analytical blank (background level).

(F23.70) **F1461**

analytical technique, *n*—a procedure whereby the concentration of the test chemical in a collection medium is quantitatively determined.

(F23.30) **F739**

anisotropic, *adj*—having different values for a specific property in different directions.

(F23.20) **F1358**

armhole, *n*—*in garment construction*, the area of a garment through which the arm passes or into which a sleeve is fitted. (See **armscye**.)

(F23.60) **F1731**

armscye, *n*—*in garment construction*, the opening in a garment for the attachment of a fitted sleeve. (See **armhole**.)

(F23.60) **F1731**

aseptic, *adj*—sterile, free from viable microbiological contamination.

(F23.40) **F1671**

assay, *n*—analysis of a mixture to determine the presence or concentration of a particular component. (F23.40) **F1671**

assay fluid, *n*—a sterile liquid used to wash the test specimen surface to determine microbiological penetration. (F23.40)

F1671

atmosphere-supplying respirator, ASR, *n*—class of respirators that supply a respirable atmosphere independent of the workplace atmosphere.

DISCUSSION—This class includes airline respirators and self-contained breathing apparatus (SCBA).

authority having jurisdiction, *n*—the organization, office, or individual responsible for approving any equipment, installation, or procedure. (F23.20) **F1818**

back waist length, *n*—*in body measurements*, the vertical distance along the spine from the cervical to the waist.

(F23.60) **F1731**

bacterial filtration efficiency (BFE), *n*—the effectiveness of medical face mask material in preventing the passage of aerosolized bacteria; expressed in the percentage of a known quantity that does not pass the medical face mask material at a given aerosol flow rate.

bacteriophage, *n*—a type of virus which infects bacteria. (F23.40) **F1671**

bartack, *n*—*in garment construction*, a reinforcement at points of strain. (F23.60) **F1731**

biological aerosol, *n*—a suspension of particles containing biological agents which have been dispersed in a gas. (F23.40) **F2101**

3. Terminology

3.1 Definitions:

acclimation, *n*—physiological adaptations occurring within an organism, which reduce the strain or enhance endurance of strain, caused by artificially or experimentally induced stressful changes in particular environmental conditions. (F23.60) **F2300, F2668**

acclimatization, *n*—physiological adaptations occurring within an organism, which reduce the strain or enhance endurance of strain, caused by stressful changes in the natural environment. (F23.60) **F2300, F2668**

after-flame time, *n*—the length of time for which a material continues to flame after the ignition source has been removed. (F23.20) **F1358**

afterglow, *n*—a glow in a material after the removal of an external ignition source or after the cessation (natural or induced) of flaming of the material (see also **glow**). (F23.20) **F1358**

agar, *n*—a semisolid culture medium used to support the growth of bacteria and other microorganisms. (F23.40) **F1671**

airborne exposure pathways, *n*—inhalation routes of exposure to the medical face mask wearer.

airline respirator (supplied-air respirator, SAR), *n*—atmosphere-supplying respirator in which the respirable air is supplied from a hose or breathing tube rather than being carried by the wearer.

- biological monitoring**, *n*—the chemical analysis of chemicals or metabolites, or both, from a worker’s blood, urine, fingernails, sweat, breath, and so forth. (F23.70) **F1461**
- blood-borne pathogen**, *n*—an infectious bacterium or virus, or other disease-inducing microbe carried in blood or other potentially infectious body fluids. (F23.40) **F1671, F1819, F1862, F2101, F2407**
- body dimension**, *n*—*in garment construction*, a body measurement which can be used to build a sizing system or to select an appropriately sized garment. (F23.60) **F1731**
- body fluid**, *n*—any liquid produced, secreted, or excreted by the human body.
- body fluid simulant**, *n*—a liquid which is used to act as a model for human body liquids. (F23.40) **F1670, F1671**
- body measurement**, *n*—*in anthropometry*, a standardized distance between two specified points on the human anatomy. (F23.60) **F1731**
- break-open**—in testing thermal protective material, a response evidenced by the formation of a hole in the material, which allows the molten substance to pass through the material. (F23.80) **F955**
- breakthrough detection time**, *n*—the elapsed time measured from the start of the test to the sampling time that immediately precedes the sampling time at which the test chemical is first detected. (F23.30) **F739, F1383**
- buddy system**, *n*—a means of organizing employee work groups whereby each participant is matched with another so that prompt assistance can be rendered in the case of any emergency. (F23.70) **F1461**
- burn distance**, *n*—the measurement from the bottom edge of the specimen to the farthest point that shows evidence of damage due to combustion. (F23.20) **F1358**
- burning behavior**, *n*—all the changes that take place when materials or products are exposed to a specified ignition source. (F23.20) **F1358**
- bust girth**, *n*—*in body measurement*, the circumference of the body over the fullest part of the breasts and parallel to the floor. (See **chest girth**.) (F23.60) **F1731**
- care and maintenance**, *n*—effective cleaning to remove soil and maximize use life of garments while maintaining (not removing) protective properties. (F23.80) **F1449**
- centerline**, *n*—*in foot protective devices*, a line which extends from the toe of the footwear horizontally along the sole to the heel vertically to the top of the footwear, and diagonally to the point of intersection at the toe. (F23.20) **F1458**
- certification**, *n*—a system whereby an organization determines that a manufacturer has demonstrated the ability to make a product that complies with the requirements of the specification, authorizes the manufacturer to use a label on products that comply with the requirements of the specification, and conducts a follow-up program to verify the methods the manufacturer uses to determine compliance with the requirements of this specification. (F23.20) **F1818**
- certification organization**, *n*—an independent, third party organization that determines product compliance with the requirements of the specification with a labeling and listing follow-up program. (F23.20) **F1818**
- cervical**, *n*—*in body measurements*, the most prominent bone at the base of the neck. (F23.60) **F1731**
- chain saw**, *n*—a portable power-operated tool used for cutting wood which has cutters linked in a chain. (F23.20) **F1414, F1458**
- chain speed**, *n*—the velocity of synchronized movement of linked cutters around a bar and sprocket. (F23.20) **F1414, F1458**
- chainspeed 50 (CS50)**, *n*—*for chain saw protection*, the mean velocity at which cut-through occurs. (F23.20) **F1458, F1818, F1897**
- chainstop**, *n*—*for chainsaw cut resistance*, the resulting action when a material clogs (jams) the drive sprocket or slows the speed sufficiently to prevent advancement of the chain saw. (F23.20) **F1414, F1458, F1818**
- challenge suspension**, *n*—a liquid containing an agent that is used to test the penetration resistance of materials. (F23.40) **F1671**
- char length**, *n*—in measuring flame resistance of textiles, the distance from the fabric edge which was directly exposed to the flame to the furthest point of visible fabric damage after a specified tearing force has been applied. (F23.80) **F2302, F2733**
- charring**—the formation of a carbonaceous residue as the result of pyrolysis or incomplete combustion. (F23.80) **F1060**
- chemical protective clothing (CPC)**, *n*—any material or combination of materials used in an item of clothing for the purpose of isolating parts of the body from direct contact with a potentially hazardous chemical. (F23.70) **F1461**
- chemical-protective suit ensemble**—the combination of protective clothing with respiratory protective equipment, hoods, helmets, gloves, boots, communications systems, cooling devices, and other accessories intended to protect the wearer from a chemical hazard when worn together. (F23.50) **F1154, F1359**
- chest**, *n*—*in garment construction*, a measurement taken from below each armhole seam straight across the garment while it is laid flat. (F23.60) **F1731**
- chest girth**, *n*—*in body measurements*, the circumference of the body over the shoulder blades, under the arms and across the upper chest. (See **bust girth**.) (F23.60) **F1731**
- clo**, *n*—a unit of thermal resistance (insulation) equal to 0.155 K-m₂/W. (F23.60) **F1291**

DISCUSSION—The value of the clo was selected as roughly the insulation value of typical indoor clothing, which should keep a resting man (producing heat at the rate of 58 W/m²) comfortable in an environment at 21 °C, air movement 0.1 m/s.

closed-loop, *adj*—refers to a testing mode in which there is no change in the volume of the collection medium except for sampling. (F23.30) **F739, F1383**

clothing ensemble, *n*—a group of garments worn together on the body at the same time. (F23.60) **F1291**

collection medium, *n*—a liquid, gas, or solid that absorbs, adsorbs, dissolves, suspends, or otherwise captures the test chemical and does not affect the measured permeation. (F23.30) **F739, F1383**

combustion, *n*—a chemical process of oxidation that occurs at a rate fast enough to produce heat and usually light either as glow or flames. (F23.20) **F1358**

contact time, *n*—in an intermittent contact test, the duration during each cycle that the challenge side chamber of the permeation cell is filled with the test chemical. (F23.30) **F1383**

continuous-flow respirator, *n*—atmosphere-supplying respirator that provides a continuous flow of respirable air to the respiratory inlet covering.

core temperature, *n*—the mean temperature of the thermal core.

crotch, *n*—in anatomy, the body area adjacent to the vertex of the included angle between the legs. (F23.60) **F1731**

cuff, *n*—in garment construction, a finished edge at the end of either a garment sleeve or trouser leg created by turning back or rolling up and stitching the fabric. (F23.60) **F1731**

cumulative permeation, *n*—the total mass of chemical that permeates a specific area of protective clothing material during a specified time from when the material is first contacted by the test chemical. (F23.30) **F739, F1383, F1407**

cut resistance, *n*—in chainsaw testing, the ability of a material, while in contact with the linked cutters, to resist cut-through of the cutters of a moving saw chain, independent of either jamming or chain stop. (F23.20) **F1414, F1458, F1818**

cut resistance (blade), *n*—in blade cut testing, the property that hinders cut-through when a material or a combination of materials is exposed to a sharp-edged device.

cut-through time, *n*—for chainsaw cut resistance, the time required for a running chainsaw to effect complete break-through of a protective garment or protective device. (F23.20) **F1414, F1458, F1818**

cycle time, *n*—in an intermittent contact test, the interval of time from the start of one contact period to the start of the next contact period. (F23.30) **F1383**

decontamination, *n*—reduction, removal, or neutralization of a contaminant or contaminants from protective clothing to the extent necessary to safely permit the protective clothing to be doffed (taken off), or reused, or discarded. (F23.30) **F1461, F2061, F2669**

degradation, *n*—a deleterious change in one or more properties of a material. (F23.30, F23.91, F23.80) **F739, F903, F1494, F2061, F2894**

demand respirator, *n*—atmosphere-supplying respirator that admits respirable air to the respiratory inlet covering only when a negative pressure is created inside the respiratory inlet covering by inhalation.

dripping—in testing thermal protective material, a response evidenced by flowing of the fiber polymer. (F23.80) **F955**

ease, *n*—in garment construction, the difference between garment measurement and body measurement. (F23.60) **F1731**

elastomer, *n*—a term often used for rubber and polymers that have properties similar to rubber. (F23.70) **F1461**

elbow, *n*—in anatomy, the joint that articulates between the upper arm and the lower arm. (F23.60) **F1731**

embrittlement—the formation of a brittle residue as a result of pyrolysis or incomplete combustion. (F23.80) **F955, F1060, F1358**

end user, *n*—for the purpose of this guide, this term is used to identify specifically the party requiring protective clothing (for example, the employer of the person wearing the garment). (F23.80) **F1449**

escape-only respirator, *n*—respirator intended only for use during emergency egress from a hazardous atmosphere.

Fick's laws of diffusion, *n*—mathematical descriptions of the movement of one type of molecule through another. (F23.70) **F1461**

filtering face piece, *n*—negative-pressure respirator in which the filter is an integral part of the face piece or comprises the entire face piece.

finish, *n*—a chemical or mechanical modification, or both, of the fabric for a specific performance result. (F23.80) **F1449**

finishing technique, *n*—as applies to laundry and dry cleaning procedures, the mechanical means by which the garment is put in its final state (for example, pressing, drying, wrinkle removal, and so forth). (F23.80) **F1449**

fit, *n*—the quality, state, or manner in which the length and closeness of clothing, when worn, relates to the human body. (F23.60) **F1731**

flame, *n*—as related to ignition of textiles, a controlled hot luminous zone of gas or matter in gaseous suspension, or both, of constant size and shape that is undergoing combustion as evidenced by a low-intensity heat source of less than 5 kW, such as a burner flame on a gas stove. (F23.20) **F1358**

- flame impingement**, *n*—direct contact between a flame and a material. (F23.20) **F1358**
- flame resistance**, *n*—the property of a material whereby flaming combustion is prevented, terminated, or inhibited following application of a flaming or nonflaming source of ignition, with or without subsequent removal of the ignition source.
- flammability**, *n*—those characteristics of a material that pertain to its ignition and support of combustion. (F23.20) **F1358**
- follow-up program**, *n*—the sampling, inspection, tests, or other measures conducted by the certification organization on a periodic basis to determine the continued compliance of products that are being made by the manufacturer to the requirements of the standard specification. (F23.20)
- foot**, *n*—the terminal part of the vertebrate leg, including the ankle, upon which an individual stands (see **foot protective device**). (F23.20) **F1458**
- foot protective device**, *n*—*for chain saw cut resistance*, an article of personal equipment which covers the foot and ankle for the purpose of providing limited protection from injury due to contact with a moving saw chain. (F23.20) **F1458**
- footwear**, *n*—a boot or shoe of any construction. (F23.20) **F1458**
- gaiter**, *n*—*for chain saw cut resistance*, a foot protective device permanently attached to the outside of the footwear. (F23.20) **F1458**
- garment**, *n*—a single item of clothing (for example, shirt). (F23.60) **F1291**
- girth**, *n*—in body measurements, a circumferential measurement around some part of the body, such as neck, chest, waist, and so forth. (F23.60) **F1731**
- glow**, *n*—visible, flameless combustion of the solid phase of a material. (F23.20) **F1358**
- hazard assessment**, *n*—the determination of the lack of safety or degree of risk based on all integral parts of an exposure situation, including the characteristics of the chemical(s) to which one is exposed and the conditions that determine degree of exposure. (F23.70) **F1461**
- hazardous chemical**—any solid, liquid, gas, or mixture thereof that can potentially cause harm to the human body through inhalation, ingestion, or skin absorption. (F23.60) **F1154, (F2350), F1359**
- heat flux**, *n*—the thermal intensity indicated by the amount of energy transmitted per unit area and per unit time ($\text{cal}/\text{cm}^2\text{-s}$) (watts/cm^2). (F23.80) **F1060, F955**
- hem**, *n*—*in garment construction*, a simple finish in which the raw fabric edge is turned under and stitched to a garment. (See **cuff**.) (F23.60) **F1731**
- hip**, *n*—*in anatomy*, the laterally projecting region formed by the lateral parts of the pelvis and the upper part of the femur together with the flesh covering them. (F23.60) **F1731**
- hip girth**, *n*—*in body measurements*, the maximum circumference of the body at the level of maximum prominence of the buttocks. (F23.60) **F1731**
- ignition**, *n*—the initiation of combustion. (F23.80)
- industrial hygienist**, *n*—a person who, by experience and academic training, is qualified to recognize, evaluate, and control chemical, physical, and biological agents in the workplace, or a person certified by the American Board of Industrial Hygiene. (F23.70) **F1461**
- inseam**, *n*—*in garment construction*, with the trousers folded by mating the inside leg seams, measure from center of crotch to bottom edge of trouser's leg or cuff. (F23.60) **F1731**
- inseam length**, *n*—*in body measurements*, from center of crotch to 25.4 mm (1 in.) below top of the shoe. (F23.60) **F1731**
- jamming**, *n*—*for chainsaw cut resistance*, the clogging action manifested by a protective garment which can produce a chain stop. (F23.20) **F1414, F1458, F1818**
- knee**, *n*—*in anatomy*, the joint between the lower and upper leg. (F23.60) **F1731**
- label**, *v*—*for protective clothing*, to attach a symbol or other identifying mark, the use of which has been authorized by a certification organization. (F 23.20) **F1818**
- laundry formula**, *n*—a list of chemicals, amounts, and procedures used in a laundry operation. (F23.80) **F1449**
- lawn**, *n*—*as in microbiology*, a cloudy, uniform growth of bacteria in a thin layer of top agar in a petri dish. (F23.40) **F1671**
- liner**, *n*—a foot protective device worn inside the footwear. (F23.20) **F1458**
- list**, *v*—*for protective clothing*, to publish a register of equipment or materials which has been verified by a certification organization as being acceptable and meeting the requirements of standard specifications. (F23.20) **F1818**
- lower body**, *n*—that part of the human body which includes all portions between the waist and feet, not to include the feet. (F23.20) **F1414**
- lysis**, *n*—the disintegration or destruction of whole bacterial cells. (F23.40) **F1671**
- maternity wear**, *n*—clothing worn during pregnancy. (F23.60) **F1731**
- medium (plural, media)**, *n*—a nutrient system for the cultivation of cells or organisms, and especially bacteria. (F23.40) **F1671**
- metabolic rate**, *n*—the rate of transformation of chemical energy into heat and mechanical work by aerobic and anaerobic activities within an organism.