



Designation: E693 – 23

# Standard Practice for Characterizing Neutron Exposures in Iron and Low Alloy Steels in Terms of Displacements Per Atom (DPA)<sup>1</sup>

This standard is issued under the fixed designation E693; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## 1. Scope

1.1 This practice describes a standard procedure for characterizing neutron irradiations of iron (and low alloy steels) in terms of the exposure index displacements per atom (dpa) for iron.

1.2 Although the methods of this practice apply to any material for which a displacement cross section  $\sigma_d(E)$  is known (see Practice E521), this practice is written specifically for iron.

1.3 It is assumed that the displacement cross section for iron is an adequate approximation for calculating displacements in steels that are mostly iron (95 to 100 %) in radiation fields for which secondary damage processes are not important.

1.4 Procedures analogous to this one can be formulated for calculating dpa in charged particle irradiations. (See Practice E521.)

1.5 The application of this practice requires knowledge of the total neutron fluence and flux spectrum. Refer to Practice E521 for determining these quantities.

1.6 The correlation of radiation effects data is beyond the scope of this practice.

1.7 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.8 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

<sup>1</sup> This practice is under the jurisdiction of ASTM Committee E10 on Nuclear Technology and Applications and is the direct responsibility of Subcommittee E10.05 on Nuclear Radiation Metrology.

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## 2. Referenced Documents

2.1 *ASTM Standards*:<sup>2</sup>

E170 Terminology Relating to Radiation Measurements and Dosimetry

E521 Practice for Investigating the Effects of Neutron Radiation Damage Using Charged-Particle Irradiation

E706 Master Matrix for Light-Water Reactor Pressure Vessel Surveillance Standards

E821 Practice for Measurement of Mechanical Properties During Charged-Particle Irradiation

E853 Practice for Analysis and Interpretation of Light-Water Reactor Surveillance Neutron Exposure Results

## 3. Terminology

3.1 Definitions for terms used in this practice can be found in Terminology E170.

## 4. Significance and Use

4.1 A pressure vessel surveillance program requires a methodology for relating radiation-induced changes in materials exposed in accelerated surveillance locations to the condition of the pressure vessel (see Practice E853). An important consideration is that the irradiation exposures be expressed in a unit that is physically related to the damage mechanisms.

4.2 A major source of neutron radiation damage in metals is the displacement of atoms from their normal lattice sites. Hence, an appropriate damage exposure index is the number of times, on the average, that an atom has been displaced during an irradiation. This can be expressed as the total number of displaced atoms per unit volume, per unit mass, or per atom of the material. Displacements per atom is the most common way of expressing this quantity. The number of dpa associated with a particular irradiation depends on the amount of energy deposited in the material by the neutrons, and hence, depends on the neutron spectrum. (For a more extended discussion, see Practice E521.)

<sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

4.3 No simple correspondence exists in general between dpa and a particular change in a material property. A reasonable starting point, however, for relative correlations of property changes produced in different neutron spectra is the dpa value associated with each environment. That is, the dpa values themselves provide a spectrum-sensitive index that may be a useful correlation parameter, or some function of the dpa values may affect correlation.

4.4 Since dpa is a construct that depends on a model of the neutron interaction processes in the material lattice, as well as the cross section (probability) for each of these processes, the value of dpa would be different if improved models or cross sections are used. The calculated displacement cross section for ferritic iron, as given in this practice, is determined by the procedure given in 6.3. The currently recommended iron displacement cross section in this practice (Table 1) was generated using the ENDF/B-VI iron cross section (1).<sup>3</sup> A recent calculation using ENDF/B-VII.0 produced identical results (2, 3). The iron cross section data in ENDF/B-VII.1 does not differ from ENDF/B-VII.0. Although the ENDF/B-VI based iron displacement cross section differs from the previously recommended ENDF/B-IV iron displacement cross section (1) by about 60 % in the energy region around 10 keV, by about 10 % for energies between 100 keV and 2 MeV, and by a factor of 4 near 1 keV due to the opening of reaction channels in the cross section, the integral iron dpa values are much less sensitive to the change in cross sections. The update from ENDF/B-IV to ENDF/B-VI dpa rates, when applied to the H. B. Robinson-2 pressurized water reactor, resulted in “up to ~4 % higher dpa rates in the region close to the pressure vessel outer surface” and in “slightly lower dpa rates ... close to the pressure vessel inner wall” (4, 5). Table 2 presents a comparison of a previous edition (Practice E693–94) and currently recommended dpa estimates for several neutron spectra.

## 5. Procedure

5.1 The displacement rate at time  $t$  is calculated as follows:

$$\text{dpa/s} = \int_0^\infty \sigma_d(E) \varphi(E, t) dE \quad (1)$$

where:

$\sigma_d(E)$  = the displacement cross section for a particular material, and  
 $\varphi(E, t) dE$  = the fluence rate of neutrons in the energy interval  $E$  to  $E + dE$ .

5.2 The exposure index, dpa, is then the time integrated value of the displacement rate, calculated as follows:

$$\text{dpa} = \int_0^{t_r} \varphi_{\text{tot}}(t) \int_0^\infty \sigma_d(E) \psi(E, t) dE dt \quad (2)$$

where:

$\varphi_{\text{tot}}(t)$  = the time dependent fluence rate intensity, and  
 $\psi(E, t)$  = the fluence rate spectrum normalized to give unit integral fluence rate at any time when integrated over energy.

<sup>3</sup> The boldface numbers in parentheses refer to a list of references at the end of this standard.

5.2.1 If the fluence rate spectrum is constant over the duration,  $t_r$ , of the irradiation, then:

$$\text{dpa} = \varphi_{\text{tot}} t_r \int_0^\infty \sigma_d(E) \psi(E) dE = \varphi_{\text{tot}} t_r \bar{\sigma}_d \quad (3)$$

where  $\bar{\sigma}_d$  = the spectrum-average displacement cross section.

5.3 It is assumed for purposes of this practice that the fluence  $\varphi_{\text{tot}} t_r$  and the spectrum  $\psi(E)$  are known.

## 6. Calculation

6.1 The integral can be evaluated by a simple numerical integration as follows:

$$\int_0^\infty \sigma_d(E) \varphi(E) dE = \sum_{i=1}^N (\sigma_d)_i \varphi_i \Delta E_i \quad (4)$$

where  $(\sigma_d)_i$  and  $\varphi_i$  are grouped-averaged values over the interval  $E_i < E < E_{i+1}$ , and  $\Delta E_i$  is the width of the interval and is given by  $E_{i+1} - E_i$ .

6.2 The only computational problem, then, is to obtain  $\sigma_d(E)$  and  $\varphi(E)$  in the same group structure.  $\sigma_d(E)$  is available (15) in the SAND-II group structure (included here as Table 1), which is as fine or finer than the group structure in which  $\varphi(E)$  is generally available. Hence the problem is to collapse  $\sigma_d(E)$  to match the  $\varphi(E)$  group structure.

6.2.1 If the  $\varphi(E)$  group structure is sufficiently fine, a simple group averaging is sufficient:

$$(\sigma_d)_i = \frac{1}{\Delta E_i} \sum_{k=1}^{M_i} (\sigma_d)_{ik} \Delta E_{ik} \quad (5)$$

where  $M_i$  is the number of groups in  $\sigma_d E$  between  $E_i$  and  $E_{i+1}$ , and the  $\Delta E_{ik} \equiv E_{i+1} - E_{ik}$  are the group widths.

6.2.1.1 If the  $\Delta E_{ik}$  are constant (as above 1 MeV in Table 1), this becomes a simple average of the  $M_i$  groups in  $\Delta E_i$  as follows:

$$(\sigma_d)_i = \frac{1}{M_i} \sum_{k=1}^{M_i} (\sigma_d)_{ik} \quad (6)$$

6.2.2 For a coarse group representation of  $\varphi(E)$ , the group averages of  $\sigma_d(E)$  should be weighted averages, unless such weighting has been shown to have negligible effects. The ideal weighting function is the actual spectrum  $\varphi(E)$ . For light-water reactor applications, a generalized spectrum is often used consisting of a fission spectrum plus a low energy  $1/E$  tail. Let the weighting spectrum be designated by  $W(E)$ . Then the recommended form and energy regimes are as follows:

$$\begin{aligned} W(E) &= C_1/E & E < 0.82 \text{ MeV} \\ &= C_2 E^{1/2} e^{-E/1.4} & E \geq 0.82 \text{ MeV} \end{aligned} \quad (7)$$

The constants  $C_1$  and  $C_2$  are arbitrary.

The group averages are then computed from the following equation:

$$(\sigma_d)_i = \frac{\sum_{k=1}^{M_i} (\sigma_d)_{ik} W(\hat{E}_{ik}) \Delta E_{ik}}{\sum_{k=1}^{M_i} W(\hat{E}_{ik}) \Delta E_{ik}} \quad (8)$$

where  $\hat{E}_{ik}$  = the average energy of the  $k^{\text{th}}$  group, or

**TABLE 1 ENDF/B-VI-based Iron Displacement Cross Section**

Bin	Eng <sup>A</sup> (MeV)	σ <sub>d</sub> (barns)	Bin	Eng <sup>A</sup> (MeV)	σ <sub>d</sub> (barns)	Bin	Eng <sup>A</sup> (MeV)	σ <sub>d</sub> (barns)
1	0.100E-09	158.3543	2	0.1050E-09	154.6209	3	0.110E-09	151.1395
4	0.1150E-09	147.8895	5	0.120E-09	144.1054	6	0.1275E-09	139.9202
7	0.1350E-09	136.0860	8	0.1425E-09	132.5445	9	0.150E-09	128.7502
10	0.160E-09	124.7860	11	0.170E-09	121.1728	12	0.180E-09	117.8527
13	0.190E-09	114.8137	14	0.200E-09	111.9561	15	0.210E-09	109.3199
16	0.220E-09	106.8646	17	0.230E-09	104.5694	18	0.240E-09	101.8930
19	0.2550E-09	98.93331	20	0.270E-09	96.65981	21	0.280E-09	94.12717
22	0.300E-09	91.05218	23	0.320E-09	88.24872	24	0.340E-09	85.68787
25	0.360E-09	83.33912	26	0.380E-09	81.17265	27	0.400E-09	78.92472
28	0.4250E-09	76.63646	29	0.450E-09	74.53734	30	0.4750E-09	72.59930
31	0.500E-09	70.81827	32	0.5250E-09	69.14790	33	0.550E-09	67.59222
34	0.5750E-09	66.13822	35	0.600E-09	64.64189	36	0.630E-09	63.12039
37	0.660E-09	61.70157	38	0.690E-09	60.37332	39	0.720E-09	58.92732
40	0.760E-09	57.39681	41	0.800E-09	55.97892	42	0.840E-09	54.65984
43	0.880E-09	53.43220	44	0.920E-09	52.28703	45	0.960E-09	51.21545
46	0.100E-08	50.07727	47	0.1050E-08	48.89598	48	0.110E-08	47.79609
49	0.1150E-08	46.76870	50	0.120E-08	45.57125	51	0.1275E-08	44.25006
52	0.1350E-08	43.03653	53	0.1425E-08	41.91761	54	0.150E-08	40.71708
55	0.160E-08	39.46333	56	0.170E-08	38.32018	57	0.180E-08	37.26968
58	0.190E-08	36.30967	59	0.200E-08	35.40710	60	0.210E-08	34.57391
61	0.220E-08	33.79705	62	0.230E-08	33.06956	63	0.240E-08	32.22424
64	0.2550E-08	31.28942	65	0.270E-08	30.57002	66	0.280E-08	29.76999
67	0.300E-08	28.79791	68	0.320E-08	27.91048	69	0.340E-08	27.10139
70	0.360E-08	26.35879	71	0.380E-08	25.67357	72	0.400E-08	24.96309
73	0.4250E-08	24.23960	74	0.450E-08	23.57548	75	0.4750E-08	22.96268
76	0.500E-08	22.39920	77	0.5250E-08	21.87094	78	0.550E-08	21.37982
79	0.5750E-08	20.91994	80	0.600E-08	20.44705	81	0.630E-08	19.96509
82	0.660E-08	19.51724	83	0.690E-08	19.09670	84	0.720E-08	18.63984
85	0.760E-08	18.15581	86	0.800E-08	17.70708	87	0.840E-08	17.29049
88	0.880E-08	16.90205	89	0.920E-08	16.54074	90	0.960E-08	16.20166
91	0.100E-07	15.84242	92	0.1050E-07	15.46908	93	0.110E-07	15.12094
94	0.1150E-07	14.79594	95	0.120E-07	14.41855	96	0.1275E-07	14.00095
97	0.13050E-07	13.61661	98	0.1425E-07	13.26338	99	0.150E-07	12.88403
100	0.160E-07	12.48759	101	0.170E-07	12.12633	102	0.180E-07	11.79428
103	0.190E-07	11.49039	104	0.200E-07	11.20760	105	0.210E-07	10.94298
106	0.220E-07	10.69745	107	0.230E-07	10.46804	108	0.240E-07	10.20132
109	0.2550E-07	9.906717	110	0.270E-07	9.679449	111	0.280E-07	9.427035
112	0.300E-07	9.118745	113	0.320E-07	8.838819	114	0.340E-07	8.582926
115	0.360E-07	8.347962	116	0.380E-07	8.131618	117	0.400E-07	7.907534
118	0.4250E-07	7.678809	119	0.450E-07	7.468805	120	0.4750E-07	7.276812
121	0.500E-07	7.097598	122	0.5250E-07	6.930767	123	0.550E-07	6.775607
124	0.5750E-07	6.630701	125	0.600E-07	6.482083	126	0.630E-07	6.330435
127	0.660E-07	6.188963	128	0.690E-07	6.056631	129	0.720E-07	5.913148
130	0.760E-07	5.760298	131	0.800E-07	5.618617	132	0.840E-07	5.486900
133	0.880E-07	5.364337	134	0.920E-07	5.250029	135	0.960E-07	5.143171
136	0.100E-06	5.029254	137	0.1050E-06	4.911427	138	0.110E-06	4.801945
139	0.1150E-06	4.699714	140	0.120E-06	4.581585	141	0.1275E-06	4.450361
142	0.1350E-06	4.329614	143	0.1425E-06	4.218222	144	0.150E-06	4.099185
145	0.160E-06	3.974304	146	0.170E-06	3.860402	147	0.180E-06	3.756055
148	0.190E-06	3.660761	149	0.200E-06	3.571313	150	0.210E-06	3.488699
151	0.220E-06	3.411616	152	0.230E-06	3.339466	153	0.240E-06	3.256051
154	0.2550E-06	3.163276	155	0.270E-06	3.091628	156	0.280E-06	3.013147
157	0.300E-06	2.916945	158	0.320E-06	2.829403	159	0.340E-06	2.749808
160	0.360E-06	2.676750	161	0.380E-06	2.608835	162	0.400E-06	2.527930
163	0.4250E-06	2.440897	164	0.450E-06	2.374384	165	0.4750E-06	2.313606
166	0.500E-06	2.257462	167	0.5250E-06	2.205331	168	0.550E-06	2.154114
169	0.5750E-06	2.108733	170	0.600E-06	2.060134	171	0.630E-06	2.011735
172	0.660E-06	1.966045	173	0.690E-06	1.923586	174	0.720E-06	1.877395
175	0.760E-06	1.828596	176	0.800E-06	1.783008	177	0.840E-06	1.741254
178	0.880E-06	1.703417	179	0.920E-06	1.667792	180	0.960E-06	1.632082
181	0.100E-05	1.595754	182	0.1050E-05	1.558720	183	0.110E-05	1.522295
184	0.1150E-05	1.490200	185	0.120E-05	1.451554	186	0.1275E-05	1.409592
187	0.1350E-05	1.370247	188	0.1425E-05	1.334635	189	0.150E-05	1.296298
190	0.160E-05	1.256143	191	0.170E-05	1.219824	192	0.180E-05	1.187621
193	0.190E-05	1.156028	194	0.200E-05	1.126746	195	0.210E-05	1.099981
196	0.220E-05	1.075226	197	0.230E-05	1.051885	198	0.240E-05	1.026221
199	0.2550E-05	0.9965719	200	0.270E-05	0.9722222	201	0.280E-05	0.9476671
202	0.300E-05	0.9157118	203	0.320E-05	0.8876799	204	0.340E-05	0.8611951
205	0.360E-05	0.8377314	206	0.380E-05	0.8153836	207	0.400E-05	0.7928756
208	0.4250E-05	0.7695923	209	0.450E-05	0.7481711	210	0.4750E-05	0.7286609
211	0.500E-05	0.7107515	212	0.5250E-05	0.6941600	213	0.550E-05	0.6778895
214	0.5750E-05	0.6635014	215	0.600E-05	0.6480775	216	0.630E-05	0.6327240
217	0.660E-05	0.6182052	218	0.690E-05	0.6047435	219	0.720E-05	0.5900444
220	0.760E-05	0.5745604	221	0.800E-05	0.5600318	222	0.840E-05	0.5467011
223	0.880E-05	0.5345984	224	0.920E-05	0.5232391	225	0.960E-05	0.5118709

**TABLE 1** *Continued*

Bin	Eng <sup>A</sup> (MeV)	σ <sub>d</sub> (barns)	Bin	Eng <sup>A</sup> (MeV)	σ <sub>d</sub> (barns)	Bin	Eng <sup>A</sup> (MeV)	σ <sub>d</sub> (barns)
226	0.100E-04	0.5002917	227	0.1050E-04	0.4884902	228	0.110E-04	0.4769112
229	0.1150E-04	0.4666898	230	0.120E-04	0.4543560	231	0.1275E-04	0.4409762
232	0.1350E-04	0.4284223	233	0.1425E-04	0.4170648	234	0.150E-04	0.4048129
235	0.160E-04	0.3919477	236	0.170E-04	0.3802993	237	0.180E-04	0.3699498
238	0.190E-04	0.3598211	239	0.200E-04	0.3504475	240	0.210E-04	0.3418580
241	0.220E-04	0.3339029	242	0.230E-04	0.3263810	243	0.240E-04	0.3181047
244	0.2550E-04	0.3085413	245	0.270E-04	0.3006880	246	0.280E-04	0.2927655
247	0.300E-04	0.2824593	248	0.320E-04	0.2733916	249	0.340E-04	0.2648267
250	0.360E-04	0.2572175	251	0.380E-04	0.2499703	252	0.400E-04	0.2426542
253	0.4250E-04	0.2350771	254	0.450E-04	0.2280936	255	0.4750E-04	0.2217044
256	0.500E-04	0.2158471	257	0.5250E-04	0.2104036	258	0.550E-04	0.2050605
259	0.5750E-04	0.2003403	260	0.600E-04	0.1952700	261	0.630E-04	0.1902102
262	0.660E-04	0.1854221	263	0.690E-04	0.1809756	264	0.720E-04	0.1761094
265	0.760E-04	0.1709726	266	0.800E-04	0.1661474	267	0.840E-04	0.1616956
268	0.880E-04	0.1576549	269	0.920E-04	0.1538460	270	0.960E-04	0.1500470
271	0.100E-03	0.1461601	272	0.1050E-03	0.1421933	273	0.110E-03	0.1382971
274	0.1150E-03	0.1348528	275	0.120E-03	0.1306799	276	0.1275E-03	0.1261477
277	0.1350E-03	0.1218873	278	0.1425E-03	0.1180186	279	0.150E-03	0.1138330
280	0.160E-03	0.1094287	281	0.170E-03	0.1054279	282	0.180E-03	0.1018602
283	0.190E-03	0.9837523E-01	284	0.200E-03	0.9515446E-01	285	0.210E-03	0.9224781E-01
286	0.220E-03	0.1048459	287	0.230E-03	0.1028288	288	0.240E-03	0.8397242E-01
289	0.2550E-03	0.8057346E-01	290	0.270E-03	0.7782596E-01	291	0.280E-03	0.7506079E-01
292	0.300E-03	0.7147984E-01	293	0.320E-03	0.6842791E-01	294	0.340E-03	0.1581741
295	0.360E-03	0.7452445E-01	296	0.380E-03	0.6020231E-01	297	0.400E-03	0.5752645E-01
298	0.4250E-03	0.5484677E-01	299	0.450E-03	0.5239946E-01	300	0.4750E-03	0.5017326E-01
301	0.500E-03	0.4855164E-01	302	0.5250E-03	0.4750492E-01	303	0.550E-03	0.8634498E-01
304	0.5750E-03	0.3684567	305	0.600E-03	0.7230662	306	0.630E-03	1.085166
307	0.660E-03	1.433057	308	0.690E-03	1.753764	309	0.720E-03	2.100540
310	0.760E-03	2.428895	311	0.800E-03	2.722788	312	0.840E-03	2.998771
313	0.880E-03	3.258461	314	0.920E-03	3.465372	315	0.960E-03	3.618973
316	0.100E-02	3.787081	317	0.1050E-02	3.964271	318	0.110E-02	13.13789
319	0.1150E-02	10.69382	320	0.120E-02	4.262693	321	0.1275E-02	4.338387
322	0.1350E-02	4.435367	323	0.1425E-02	4.534225	324	0.150E-02	4.592575
325	0.160E-02	4.783180	326	0.170E-02	4.701623	327	0.180E-02	4.841220
328	0.190E-02	4.999009	329	0.200E-02	5.111335	330	0.201E-02	5.183993
331	0.220E-02	5.279069	332	0.230E-02	5.408910	333	0.240E-02	5.523736
334	0.2550E-02	5.695442	335	0.270E-02	5.826853	336	0.280E-02	5.975410
337	0.300E-02	6.173523	338	0.320E-02	6.395415	339	0.340E-02	6.658582
340	0.360E-02	7.183939	341	0.380E-02	10.01168	342	0.400E-02	9.194485
343	0.4250E-02	8.178266	344	0.450E-02	8.229657	345	0.4750E-02	8.508525
346	0.500E-02	8.910876	347	0.5250E-02	9.525395	348	0.550E-02	10.59739
349	0.5750E-02	13.20411	350	0.600E-02	21.17466	351	0.630E-02	19.67340
352	0.660E-02	18.59203	353	0.690E-02	24.36627	354	0.720E-02	39.42936
355	0.760E-02	56.38621	356	0.800E-02	48.66102	357	0.840E-02	35.11790
358	0.880E-02	27.24892	359	0.920E-02	23.52159	360	0.960E-02	20.66808
361	0.100E-01	19.98392	362	0.1050E-01	18.41869	363	0.110E-01	18.51923
364	0.1150E-01	16.80365	365	0.120E-01	16.40945	366	0.1275E-01	16.00651
367	0.1350E-01	16.06792	368	0.1425E-01	15.55876	369	0.150E-01	15.08970
370	0.160E-01	14.61809	371	0.170E-01	13.99511	372	0.180E-01	13.21823
373	0.190E-01	12.01959	374	0.200E-01	10.61530	375	0.210E-01	8.888706
376	0.220E-01	6.857686	377	0.230E-01	4.435299	378	0.240E-01	4.034283
379	0.2550E-01	51.58856	380	0.270E-01	462.4204	381	0.280E-01	374.2036
382	0.300E-01	138.8582	383	0.320E-01	91.99242	384	0.340E-01	75.21491
385	0.360E-01	66.92896	386	0.380E-01	62.40611	387	0.400E-01	65.56062
388	0.4250E-01	59.51893	389	0.450E-01	61.42897	390	0.4750E-01	55.61853
391	0.500E-01	80.54994	392	0.5250E-01	84.93746	393	0.550E-01	61.63473
394	0.5750E-01	61.83547	395	0.600E-01	61.39486	396	0.630E-01	51.44463
397	0.660E-01	41.05520	398	0.690E-01	35.18787	399	0.720E-01	195.2115
400	0.760E-01	72.97270	401	0.800E-01	139.3801	402	0.840E-01	276.0543
403	0.880E-01	138.4568	404	0.920E-01	104.0743	405	0.960E-01	113.7160
406	0.100	105.5489	407	0.1050	78.43095	408	0.110	78.06753
409	0.1150	60.44543	410	0.120	70.47430	411	0.1275	134.1587
412	0.1350	255.3630	413	0.1425	293.0161	414	0.150	133.0900
415	0.160	122.7596	416	0.170	156.0143	417	0.180	244.4100
418	0.190	370.7627	419	0.200	205.3339	420	0.210	101.0349
421	0.220	307.5111	422	0.230	146.9613	423	0.240	171.8077
424	0.2550	135.3387	425	0.270	282.5501	426	0.280	187.6945
427	0.300	142.0391	428	0.320	315.5791	429	0.340	166.5530
430	0.360	302.1184	431	0.380	545.7117	432	0.400	528.4010
433	0.4250	400.4412	434	0.450	309.7825	435	0.4750	351.4453
436	0.500	381.0001	437	0.5250	327.4008	438	0.550	316.9469
439	0.5750	264.2091	440	0.600	190.8042	441	0.630	255.5292
442	0.660	529.8745	443	0.690	389.0167	444	0.720	680.4310
445	0.760	627.3019	446	0.800	427.2328	447	0.840	461.2467
448	0.880	327.1398	449	0.920	278.1719	450	0.960	479.7678

**TABLE 1** *Continued*

Bin	Eng <sup>A</sup> (MeV)	$\sigma_d$ (barns)	Bin	Eng <sup>A</sup> (MeV)	$\sigma_d$ (barns)	Bin	Eng <sup>A</sup> (MeV)	$\sigma_d$ (barns)
451	1.00	498.4922	452	1.10	477.6893	453	1.20	707.1735
454	1.30	616.4640	455	1.40	716.4101	456	1.50	734.1659
457	1.60	758.8353	458	1.70	784.5580	459	1.80	819.3325
460	1.90	989.3265	461	2.00	928.7681	462	2.10	923.3754
463	2.20	969.4800	464	2.30	1079.716	465	2.40	1143.224
466	2.50	1348.954	467	2.60	1192.105	468	2.70	1263.538
469	2.80	1277.801	470	2.90	1271.578	471	3.00	1364.006
472	3.10	1387.724	473	3.20	1358.466	474	3.30	1346.851
475	3.40	1398.034	476	3.50	1334.743	477	3.60	1424.447
478	3.70	1440.708	479	3.80	1483.880	480	3.90	1464.868
481	4.00	1526.371	482	4.10	1560.443	483	4.20	1530.309
484	4.30	1582.916	485	4.40	1523.340	486	4.50	1626.724
487	4.60	1600.863	488	4.70	1617.455	489	4.80	1653.609
490	4.90	1642.833	491	5.00	1600.075	492	5.10	1682.554
493	5.20	1687.286	494	5.30	1716.469	495	5.40	1731.089
496	5.50	1729.785	497	5.60	1760.852	498	5.70	1760.538
499	5.80	1768.656	500	5.90	1792.105	501	6.00	1811.511
502	6.10	1800.940	503	6.20	1811.547	504	6.30	1859.081
505	6.40	1859.125	506	6.50	1879.237	507	6.60	1890.037
508	6.70	1891.762	509	6.80	1909.485	510	6.90	1909.076
511	7.00	1914.442	512	7.10	1936.414	513	7.20	1941.750
514	7.30	1966.663	515	7.40	1963.306	516	7.50	1986.044
517	7.60	1976.213	518	7.70	1989.243	519	7.80	2003.646
520	7.90	2006.771	521	8.00	2009.093	522	8.10	2013.259
523	8.20	2032.588	524	8.30	2064.755	525	8.40	2063.837
526	8.50	2061.365	527	8.60	2059.507	528	8.70	2072.344
529	8.80	2089.976	530	8.90	2107.525	531	9.00	2122.580
532	9.10	2135.077	533	9.20	2147.577	534	9.30	2160.074
535	9.40	2172.482	536	9.50	2185.892	537	9.60	2199.950
538	9.70	2213.918	539	9.80	2226.698	540	9.90	2238.281
541	10.0	2250.482	542	10.10	2263.392	543	10.20	2276.220
544	10.30	2288.971	545	10.40	2301.725	546	10.50	2313.910
547	10.60	2325.628	548	10.70	2337.342	549	10.80	2348.869
550	10.90	2360.301	551	11.0	2371.744	552	11.10	2383.112
553	11.20	2395.212	554	11.30	2407.952	555	11.40	2421.344
556	11.50	2434.325	557	11.60	2446.243	558	11.70	2458.956
559	11.80	2471.205	560	11.90	2482.247	561	12.0	2493.659
562	12.10	2506.016	563	12.20	2519.598	564	12.30	2534.971
565	12.40	2549.086	566	12.50	2562.977	567	12.60	2576.115
568	12.70	2586.936	569	12.80	2600.011	570	12.90	2615.468
571	13.0	2630.343	572	13.10	2644.455	573	13.20	2658.475
574	13.30	2672.218	575	13.40	2685.520	576	13.50	2698.683
577	13.60	2711.990	578	13.70	2725.313	579	13.80	2738.112
580	13.90	2750.418	581	14.0	2763.164	582	14.10	2775.980
583	14.20	2788.331	584	14.30	2800.214	585	14.40	2811.915
586	14.50	2824.208	587	14.60	2837.183	588	14.70	2849.781
589	14.80	2862.184	590	14.90	2874.421	591	15.0	2877.552
592	15.10	2871.084	593	15.20	2864.617	594	15.30	2858.147
595	15.40	2851.581	596	15.50	2844.839	597	15.60	2837.641
598	15.70	2830.538	599	15.80	2823.427	600	15.90	2816.329
601	16.0	2813.386	602	16.10	2814.819	603	16.20	2816.344
604	16.30	2817.782	605	16.40	2819.124	606	16.50	2819.920
607	16.60	2819.883	608	16.70	2819.846	609	16.80	2819.725
610	16.90	2819.631	611	17.0	2823.437	612	17.10	2831.455
613	17.20	2839.475	614	17.30	2847.220	615	17.40	2855.056
616	17.50	2862.956	617	17.60	2870.913	618	17.70	2878.960
619	17.80	2886.826	620	17.90	2894.594	621	18.0	2903.983
622	18.10	2914.913	623	18.20	2925.791	624	18.30	2936.340
625	18.40	2946.712	626	18.50	2956.448	627	18.60	2965.448
628	18.70	2974.450	629	18.80	2983.453	630	18.90	2992.455
631	19.0	2999.561	632	19.10	3004.583	633	19.20	3009.698
634	19.30	3014.721	635	19.40	3019.741	636	19.50	3025.406
637	19.60	3031.526	638	19.70	3037.737	639	19.80	3043.950
640	19.90	3050.161	641					

<sup>A</sup> Energies represent the lower bin boundary. The upper bin limit is 20.0 MeV.