



Designation: C562 – 23

Standard Test Method for Moisture in a Graphite Sample¹

This standard is issued under the fixed designation C562; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope*

1.1 This test method provides a practical determination for the percentage of moisture in a graphite sample.

1.2 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

[C561 Test Method for Ash in a Graphite Sample](#)

[D4175 Terminology Relating to Petroleum Products, Liquid Fuels, and Lubricants](#)

3. Terminology

3.1 *Definitions:*

3.1.1 For definitions of terms used in this test method, refer to Terminology [D4175](#).

3.1.2 *moisture content, n*—percentage content by weight of volatile moisture present in the graphite specimen that has been exposed to ambient conditions.

¹ This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products, Liquid Fuels, and Lubricants and is the direct responsibility of Subcommittee D02.F0 on Manufactured Carbon and Graphite Products.

Current edition approved March 1, 2023. Published March 2023. Originally approved in 1965. Last previous edition approved in 2015 as C562 – 15. DOI: 10.1520/C0562-23.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

4. Significance and Use

4.1 This test method is applicable only for determination of the volatile moisture content resulting from adsorption of water vapor from the atmosphere, and is not intended to give representative moisture data for graphite that has been exposed to liquid water contamination.

5. Interferences

5.1 Final weights (and therefore percent moisture values) may be influenced by the following:

5.1.1 Type and condition of desiccant.

5.1.2 Ambient relative humidity at the time of the test.

5.1.3 Timing and procedure for moving samples from desiccator to the balance.

5.1.4 Adsorptivity of the graphite sample relative to the adsorptivity of the desiccant used.

5.1.5 Residency time in the desiccator.

6. Apparatus

6.1 *Alumina Ceramic or Platinum Crucible or Dish*, suitable for holding sample (subsequently called sample holder).

6.2 *Analytical Balance*, capable of weighing to ± 0.0002 g.

6.3 *Drying Oven*, air convection type, capable of being controlled to $110\text{ }^{\circ}\text{C} \pm 2\text{ }^{\circ}\text{C}$.

6.4 *Desiccator*, charged with indicating desiccant.

7. Sampling

7.1 Samples may be solid or particulate. Solid bodies may be sampled by removing one or more solid pieces from the body by, for example, sawing, turning, milling, or fracturing. Particulate samples may be generated from solid bodies by drilling, using a carbide drill to minimize contamination, or by other crushing and grinding methods.

8. Procedure

8.1 Tare a dried sample holder using an analytical balance. Weigh a 25 g to 50 g sample into the tared sample holder and reweigh both. (Perform all weighings to a precision of ± 0.002 g.)

8.2 Place the sample holder containing the sample in a drying oven maintained at $110\text{ }^{\circ}\text{C} \pm 2\text{ }^{\circ}\text{C}$ for 2 h. Remove

*A Summary of Changes section appears at the end of this standard

from the oven and immediately place in the desiccator. When the sample has reached room temperature, remove from the desiccator and weigh immediately.

8.3 Repeat the procedure prescribed in 8.2 until a constant weight of ± 0.002 g is achieved.

8.4 The dried sample may be reserved for ash determination. (See Test Method C561.)

9. Calculation

9.1 Calculate the percentage of moisture content as follows:

$$\text{Moisture, \%} = [(B - C)/(B - A)] \times 100$$

where:

A = weight of sample holder,

B = weight of sample holder and sample, and

C = weight of sample holder and dried sample.

10. Report

10.1 The report shall include the following information:

10.1.1 Proper identification of the sample, and

10.1.2 Results obtained from at least two moisture determinations, and their average.

11. Precision and Bias³

11.1 The precision of this test method was determined during a round-robin test among four laboratories testing samples split from a common sample which was ground to pass a No. 60 (250 μ m) sieve. This sampling method was used for the round robin to minimize variations among samples provided to participating laboratories.

11.2 On this sample the mean, standard deviation between laboratories and standard deviation within laboratories were, respectively:

Mean	0.0155 %
Between laboratories	0.0143 %
Within laboratories	0.0037 %

11.3 No bias was noted during the round-robin test; however, the method is empirical and there is no suitable reference material that can be used to determine the bias of this test method.

12. Keywords

12.1 carbon; graphite; moisture

³ Supporting data have been filed at ASTM International Headquarters and may be obtained by requesting Research Report RR:C05-1008. Contact ASTM Customer Service at service@astm.org.

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SUMMARY OF CHANGES

Subcommittee D02.F0 has identified the location of selected changes to this standard since the last issue (C562 – 15) that may impact the use of this standard. (Approved March 1, 2023.)

(1) Added Terminology D4175 to Sections 2 and 3.

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