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## Standard Specification for Cumene (Isopropylbenzene) Manufactured Via a Zeolite Process<sup>1</sup>

This standard is issued under the fixed designation D7125; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\varepsilon$ ) indicates an editorial change since the last revision or reapproval.

#### 1. Scope\*

1.1 This specification covers cumene (isopropylbenzene) manufactured using a zeolite catalyst process.

1.2 The following applies to all specified limits in this specification: for purposes of determining conformance with this specification, an observed value or a calculated value shall be rounded off "to the nearest unit" in the last right-hand digit used in expressing the specification limit, in accordance with the rounding-off method of Practice E29.

1.3 Units—The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.4 Consult current OSHA Regulations and Supplier's Safety Data Sheets, and local regulations for all materials used in this specification.

1.5 This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

https://standards.iteh.ai/catalog/standards/sist/f38818dc-1ef4-4d9e-9f08-fc874abadf50/astm-d7125-23

### 2. Referenced Documents

2.1 ASTM Standards:<sup>2</sup>

D1492 Test Method for Bromine Index of Aromatic Hydrocarbons by Coulometric Titration

- D3160 Test Method for Phenol Content of Cumene (Isopropylbenzene) or AMS ( $\alpha$ -Methylstyrene)
- D3437 Practice for Sampling and Handling Liquid Cyclic Products
- D3760 Test Method for Analysis of Isopropylbenzene (Cumene) by Gas Chromatography (Withdrawn 2022)<sup>3</sup>
- D5386 Test Method for Color of Liquids Using Tristimulus Colorimetry

D5776 Test Method for Bromine Index of Aromatic Hydrocarbons by Electrometric Titration

D7057 Test Method for Analysis of Isopropylbenzene (Cumene) by Gas Chromatography (External Standard)

D7183 Test Method for Determination of Total Sulfur in Aromatic Hydrocarbons and Related Chemicals by Ultraviolet Fluorescence

D7359 Test Method for Total Fluorine, Chlorine and Sulfur in Aromatic Hydrocarbons and Their Mixtures by Oxidative Pyrohydrolytic Combustion followed by Ion Chromatography Detection (Combustion Ion Chromatography-CIC)

<sup>&</sup>lt;sup>1</sup> This specification is under the jurisdiction of Committee D16 on Aromatic, Industrial, Specialty and Related Chemicals and is the direct responsibility of Sub committee D16.07 on Styrene, Ethylbenzene and C9 and C10 Aromatic Hydrocarbons.

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<sup>&</sup>lt;sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.



D8005 Test Method for Color of Clear Liquids (Platinum-Cobalt Scale)
E29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications
E298 Test Methods for Assay of Organic Peroxides
E299 Test Method for Trace Amounts of Peroxides In Organic Solvents
E2680 Test Method for Appearance of Clear, Transparent Liquids (Visual Inspection Procedure)
2.2 Other Documents:
OSHA Regulations, 29 CFR paragraphs 1910.1000 and 1910.1200 <sup>3</sup>

#### 3. Properties

3.1 Cumene (isopropylbenzene) manufactured via a catalytic zeolite process shall conform to the following requirements:

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<u>ASTM D7125-23</u>

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<sup>&</sup>lt;sup>3</sup> Available from Superintendent of Documents, U.S. Government Printing Office, 732 N. Capitol St., NW, Mail Stop: SDE, Washington, DC 20401.

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Purtly, mass %, min         99.93         07057           Apha Methylstrene, mg/kg, max         50         07057           Apha Methylstrene, mg/kg, max         50         07057           Apha Methylstrene, mg/kg, max         50         07057           Berzene, mg/kg, max         10         07057           Curnnen kyfwg, max         100         07057           Dilsopropylbenzenes, Individual Jaomer,         5         07057           max         0         07057           Dilsopropylbenzenes, Individual Jaomer,         5         07057           mg/kg, max         10         07057           mg/kg, max         10         07057           Bisopropylbenzenes, Individual Isomer,         5         07057           Dilsopropylbenzenes, Total, mg/kg, max         10         07057           Hythenzene, mg/kg, max         10         07057           Hythenzene, mg/kg, max         20         07057           Hythenzene, mg/kg, max         10         07057           Hythenzene, mg/kg, max         20         07057           Hythenzene, mg/kg, max         20         07057           Hythenzene, mg/kg, max         5         03766 or 67067           Hythenzene, mg/kg, max         5 </th <th>Property</th> <th>Specifications</th> <th>ASTM Test Method<sup>A</sup></th>	Property	Specifications	ASTM Test Method <sup>A</sup>
Appha-Methylstene.mg/kg.max         60         B3760 or B3760 r           Benzene.mg/kg.max         50         D7057           Benzene.mg/kg.max         10         D7057           Benzene.mg/kg.max         100         D7057           Curneen hydroperoxide, at loading, mg/kg.         100         E298 or E299           max         Disopropylbenzenes, individual isomer,         5         B3760 or D7057           Disopropylbenzenes, Individual isomer,         5         D7057           Disopropylbenzenes, Total, mg/kg.max         10         D3767           Disopropylbenzenes, Total, mg/kg.max         10         D3766 or D7057           Ethylbenzene, mg/kg.max         10	Purity, mass %, min	<del>99.93</del>	<del>D3760 or D7057</del>
Appha-Methylstene.mg/kg.max         60         B3760 or B3760 r           Benzene.mg/kg.max         50         D7057           Benzene.mg/kg.max         10         D7057           Benzene.mg/kg.max         100         D7057           Curneen hydroperoxide, at loading, mg/kg.         100         E298 or E299           max         Disopropylbenzenes, individual isomer,         5         B3760 or D7057           Disopropylbenzenes, Individual isomer,         5         D7057           Disopropylbenzenes, Total, mg/kg.max         10         D3767           Disopropylbenzenes, Total, mg/kg.max         10         D3766 or D7057           Ethylbenzene, mg/kg.max         10	Purity, mass %, min	99.93	D7057
Alpha-Methylstrene, mg/kg, max50D7057Benzene, mg/kg, max10D7057Curnene hydroperoxide, at loading, mg/kg,10D7057Curnene hydroperoxide, at loading, mg/kg,10D7057Curnene hydroperoxide, at loading, mg/kg,5D7057Phisopropylbenzenes, Individual Isomer,5D7057mg/kg, max10D7057Disopropylbenzenes, Total, mg/kg, max10D7057Disopropylbenzenes, Total, mg/kg, max10D7057Ethylbenzene, mg/kg, max10D7057Ethylbenzene, mg/kg, max50D7057Ethylbenzene, mg/kg, max10D7057Ethylbenzene, mg/kg, max50D7057Ethylbenzene, mg/kg, max10D7057Febrylbenzene, mg/kg, max50D3160 or D7057Febrylbenzene, mg/kg, max50D3160 or D7057Febrylbenzene, mg/kg, max10D7057Febrylbenzene, mg/kg, max10D7057Febrylbenzene, mg/kg, max10		50	<del>D3760</del> or D7057
Benzone, mg/kg, max       16       D3766 or D7067         Benzone, mg/kg, max       10       D7057         Curnene hydroperoxide, at loading, mg/kg,       100       E298 or E299         max       100       E298 or E299         Disopropylbenzenes, Individual Isomer,       5       D7057        mg/kg, max       10       D7057         Disopropylbenzenes, Individual Isomer,       5       D7057        mg/kg, max       10       D7057         Disopropylbenzenes, Total, mg/kg, max       10       D7057         Ethylbenzene, mg/kg, max       10       D7057         Ethylbenzene, mg/kg, max       10       D7057         Ethylbenzene, mg/kg, max       10       D7057         Flutylbenzene, mg/kg, max       20       D7057         Flutylbenzene, mg/kg, max       20       D7057         Flutylbenzene, mg/kg, max       25       D7057         Flutylbenzene, mg/kg,		50	D7057
Benzen, mg/kg, max       10       D7057         Cumene hydroperoxide, at loading, mg/kg,       10       D7057         Disopropylbenzenes, Individual Isomer,       5       D7057         mg/kg, max       10       D7057         Disopropylbenzenes, Total, mg/kg, max       10       D7057         Disopropylbenzenes, Total, mg/kg, max       10       D7057         Disopropylbenzenes, Total, mg/kg, max       10       D7057         Ethylbenzene, mg/kg, max       10       D7057         Fbutylbenzene, mg/kg, max       20       D7057         Fbutylbenzene, mg/kg, max       20       D7057         Fbutylbenzene, mg/kg, max       20       D7057         Fbutylbenzene, mg/kg, max       5       D3660 or D7067         Fbutylbenzene, mg/kg, max       5       D3660 or D7057			<del>D3760 or D7057</del>
Curnene hydroperoxide, at loading, mg/kg,       100       E298 or E299         Diisopropylbenzenes, Individual Isomer,       5       D0760 or D7057         -mg/kg, max       5       D7057         Diisopropylbenzenes, Individual Isomer,       5       D7057         Diisopropylbenzenes, Total, mg/kg, max       10       D7057         Diisopropylbenzenes, Total, mg/kg, max       50       D7057         Diisopropylbenzenes, mg/kg, max       50       D7057         Ethylbenzene, mg/kg, max       50       D7057         Haytibenzene, mg/kg, max       50       D7057         Heutylbenzene, mg/kg, max       10       D7057         Pethylbenzene, mg/kg, max       20       D7057         Pethylbenzene, mg/kg, max       20       D7057         Phenole, mg/kg, max       5       D3160 or D7057         Phenole, mg/kg, max       5       D3160 or D7057         Phenole, mg/kg, max       5       D3160 or D7057         Phenole, mg/kg, max       6       D3		10	
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Disopropylenzenes, Individual Isomer, -mg/kg.max     5     D7057       Disopropylenzenes, Individual Isomer, mg/kg.max     5     D7057       Disopropylenzenes, Total, mg/kg.max     10     D7057       Ethylenzene, mg/kg.max     10     D7057       Ethylenzene, mg/kg.max     50     D3760 or D7057       Ethylenzene, mg/kg.max     10     D7057       Ethylenzene, mg/kg.max     10     D7057       Flautylenzene, mg/kg.max     10     D7057       Flautylenzene, mg/kg.max     10     D7057       Flautylenzene, mg/kg.max     10     D7057       Flautylenzene, mg/kg.max     10     D7057       Plautylenzene, mg/kg.max     10     D7057       Plautylenzene, mg/kg.max     10     D7057       Plautylenzene, mg/kg.max     20     D3760 or D7057       Plautylenzene, mg/kg.max     25     D7057       Phenols, mg/kg.max     25     D7057       Phenols, mg/kg.max     300     D7057       Phenols, mg/kg.max     0.1     D7057       Flauthon-Anomatics, mg/kg.max     0.1     D70			
Disopropybenzenes, Individual Isomer, mg/kg, max       5       D7057         mg/kg, max       10       D7057         Disopropybenzenes, Total, mg/kg, max       10       D7057         Ethylbenzene, mg/kg, max       50       D7057         Ethylbenzene, mg/kg, max       50       D7057         Ethylbenzene, mg/kg, max       10       D7057         Fbutylbenzene, mg/kg, max       20       D7057         Fbutylbenzene, mg/kg, max       20       D7057         Fbutylbenzene, mg/kg, max       25       D7057         Fbutylbenzene, mg/kg, max       25       D7057         Fbutylbenzene, mg/kg, max       5       D3766 or D7057         Fbutylbenzene, mg/kg, max       5       D3766 or D7057         Fbutylbenzene, mg/kg, max       5       D3160 or D7057         rPropylbenzene, mg/kg, max       5       D3160 or D7057         rPropylbenzene, mg/kg, max       5       D3160 or D7057         rDropylbenzene, mg/kg, max       5       D3160 or D7057 <td>Diisopropylbenzenes, Individual Isomer,</td> <td>5</td> <td><del>D3760 or D7057</del></td>	Diisopropylbenzenes, Individual Isomer,	5	<del>D3760 or D7057</del>
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Ethylbenzene, mg/kg, max         50         D7057           / Butylbenzene, mg/kg, max         40         D3760 or D7057           / Butylbenzene, mg/kg, max         10         D7057           /> Butylbenzene, mg/kg, max         20         D7057           /> Butylbenzene, mg/kg, max         20         D7057           /> Butylbenzene, mg/kg, max         20         D7057           /> Butylbenzene, mg/kg, max         25         D7057           /> Phenols, mg/kg, max         5         D3160 or D7057           /> Phenols, mg/kg, max         5         D3160 or D7057           /> Phenols, mg/kg, max         0.1         D7183 or D7359           Jollure, mg/kg, max         0.1         D7057           Sulfur, mg/kg, max         0.1         D7057           Jolluene, mg/kg, max         0.1         D7057           Jolluene, mg/kg, max         0.1         D7057           Jolluene, mg/kg, max         0.1         D7057           Jolal Non-Ar			
Feutylbenzene, mg/kg, max       10       D3760 or D7057         /-Butylbenzene, mg/kg, max       10       D7057         n-Butylbenzene, mg/kg, max       10       D7057         n-Butylbenzene, mg/kg, max       10       D7057         n-Butylbenzene, mg/kg, max       20       D7057         s-Butylbenzene, mg/kg, max       20       D7057         s-Butylbenzene, mg/kg, max       25       D3760 or D7057         s-Butylbenzene, mg/kg, max       25       D7057         Phenols, mg/kg, max       25       D7057         Phenols, mg/kg, max       5       D3160 or D7057         Phenols, mg/kg, max       5       D3160 or D7057         Phenols, mg/kg, max       0.1       D7057         r-Propylbenzene, mg/kg, max       0.1       D7057         Sulfur, mg/kg, max       0.1       D7057         Total Butylbenzenes, mg/kg, max       0.1       D7057         Total Butylbenzenes, mg/kg, max       0       D7057         Total Butylbenzenes, mg/kg, max       0.1       D7057         Total Butylbenzenes, mg/kg, max       56       D7057         Total Butylbenzenes, mg/kg, max       50 <sup>c</sup> D7057         Total Butylbenzenes, mg/kg, max       50 <sup>c</sup> D7057 </td <td></td> <td></td> <td></td>			
<i>A</i> Bulylbenzene, mg/kg, max       10       D7057 <i>n</i> Bulylbenzene, mg/kg, max       10       D7057 <i>n</i> Bulylbenzene, mg/kg, max       10       D7057 <i>n</i> Bulylbenzene, mg/kg, max       20       D7057 <i>s</i> Bulylbenzene, mg/kg, max       20       D7057 <i>s</i> Bulylbenzene, mg/kg, max       20       D7057 <i>F</i> Bulylbenzene, mg/kg, max       25       D7057 <i>F</i> Bulylbenzene, mg/kg, max       5       D3160 or D7057 <i>F</i> Bulylbenzene, mg/kg, max       5       D3160 or D7057 <i>P</i> Penols, mg/kg, max       5       D3160 or D7057 <i>P</i> Propylbenzene, mg/kg, max       5       D3160 or D7057 <i>n</i> Propylbenzene, mg/kg, max       5       D3160 or D7057 <i>n</i> Propylbenzene, mg/kg, max       0.1       D7183 or D7359 <i>Toluene</i> , mg/kg, max       0.1       D7057 <i>Toluene</i> , mg/kg, max <i>Toluene</i> D7057			
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a Butlylbenzene, mg/kg, max20D3760 or D7057s-Butlylbenzene, mg/kg, max20D7057t-Butlylbenzene, mg/kg, max25D7067t-Butlylbenzene, mg/kg, max25D7057Phenols, mg/kg, max5D3160 or D7057Phenols, mg/kg, max5D3160 or D7057n-Propylbenzene, mg/kg, max300D7057Sulfur, mg/kg, max0.1D7057Sulfur, mg/kg, max0.1D7183 or D7359Toluene, mg/kg, max10D3760 or D7057Toluene, mg/kg, max65D7057Total Butylbenzenes, mg/kg, max65D7057Total Butylbenzenes, mg/kg, max65D7057Total Non-Aromatics, mg/kg, max150 <sup>B</sup> D3760 or D7057Total Non-Aromatics, mg/kg, max150 <sup>B</sup> D3760 or D7057Total Quinnes, mg/kg, max150 <sup>B</sup> D3760 or D7057Total Quinnes, mg/kg, max150 <sup>B</sup> D3760 or D7057Total GC Unknowns, mg/kg, max50D7057Bromine index, max25D3760 or D7057Paperance, free of haze, parking, max25D3760 or D7057Paperance, free of haze, parking, max25D3760 or D7057Particulates or suspendedpasE2680	, , , , , , , , , , , , , , , , , , , ,		
s-Butylbenzene, mg/kg, max20D7057Fburylbenzene, mg/kg, max25D7057Phenols, mg/kg, max5D7057Phenols, mg/kg, max5D7057Phenols, mg/kg, max5D3160, D3760 orp-ropylbenzene, mg/kg, max300D3760 orp-Propylbenzene, mg/kg, max5D3160, D3760 orp-Propylbenzene, mg/kg, max5D3160 or D7057p-propylbenzene, mg/kg, max0.1D7057Toluene, mg/kg, max10D7057Total Butylbenzenes, mg/kg, max10D7057Total Butylbenzenes, mg/kg, max10D7057Total Cymenes, mg/kg, max150 <sup>B</sup> D7057Total Cymenes, mg/kg, max150 <sup>B</sup> D7057Total Connens, mg/kg, max150 <sup>B</sup> D7057Total Go Unknowns, mg/kg, max150 <sup>B</sup> D7057Total G Unknowns, mg/kg, max50 <sup>C</sup> D7057Promine index, max50 <sup>C</sup> D7057Promi			
HButylbenzene, mg/kg, max25D3760 or D7057HButylbenzene, mg/kg, max25D7057Phenols, mg/kg, max5D3160 or D7057Phenols, mg/kg, max5D3160 or D7057Phenols, mg/kg, max300D3760 orn-Propylbenzene, mg/kg, max300D3760 orn-Propylbenzene, mg/kg, max0.1D7057Sulfur, mg/kg, max0.1D7057Toluene, mg/kg, max10D7057Total Butylbenzenes, mg/kg, max10D7057Total Butylbenzenes, mg/kg, max50D7057Total Non-Aromatics, mg/kg, max150 <sup>B</sup> D7057Total Non-Aromatics, mg/kg, max150 <sup>B</sup> D7057Total GC Unknowns, mg/kg, max150 <sup>B</sup> D7057Total GC Unknowns, mg/kg, max50°D7057Total GC Unknowns, mg/kg, max50°D7057Appearance, free of haze, particulates or suspended mater particlespassE2680	, , , , , , , , , , , , , , , , , , , ,		
t-Butylbenzene, mg/kg, max       25       D7057         Phenols, mg/kg, max       5       D3160, D3760or         Phenols, mg/kg, max       900       D3760 or         n-Propylbenzene, mg/kg, max       300       D7057         sulfur, mg/kg, max       300       D7057         n-Propylbenzene, mg/kg, max       300       D7057         Sulfur, mg/kg, max       300       D7057         rotuene, mg/kg, max       0.1       D7057         Toluene, mg/kg, max       10       D7057         Toluene, mg/kg, max       65       D7057         Total Butylbenzenes, mg/kg, max       65       D7057         Total Butylbenzenes, mg/kg, max       65       D7057         Total Cymenes, mg/kg, max       50       D7057         Total Cymenes, mg/kg, max       50       D7057         Total Cymenes, mg/kg, max       50       D7057         Total Cymenes, mg/kg, max       50°       D7057         Total Cunknowns, mg/kg, max       50°       D7057         Total GC Unknowns, mg/kg, max       50°       D7057         Total GC Unknowns, mg/kg, max       50°       D7057         Total GC Unknowns, mg/kg, max       50°       D7057         Bromine index, max		20	
Phenols, mg/kg, max5D7057Phenols, mg/kg, max300D3760 orn-Propylbenzene, mg/kg, max110Standardsn-Propylbenzene, mg/kg, max0.1D7057Sulfur, mg/kg, max0.1D7183 or D7359Total Butylbenzenes, mg/kg, max10State 10Total Butylbenzenes, mg/kg, max65D7057Total Cymenes, mg/kg, max65D7057Total Cymenes, mg/kg, max150 <sup>B</sup> D7057Total Cymenes, mg/kg, max150 <sup>B</sup> D7057Total GC Unknowns, mg/kg, max150 <sup>B</sup> D7057Total GC Unknowns, mg/kg, max150 <sup>C</sup> D3760 or D7057Total GC Unknowns, mg/kg, max150 <sup>C</sup> D3760 or D7057Total GC Unknowns, mg/kg, max150 <sup>B</sup> D7057Total GC Unknowns, mg/kg, max150 <sup>C</sup> D3760 or D705	, , , , , , , , , , , , , , , , , , , ,		
Phenols, mg/kg, max5D7057Phenols, mg/kg, max300D3760 orn-Propylbenzene, mg/kg, max110Standardsn-Propylbenzene, mg/kg, max0.1D7057Sulfur, mg/kg, max0.1D7183 or D7359Total Butylbenzenes, mg/kg, max10State 10Total Butylbenzenes, mg/kg, max65D7057Total Cymenes, mg/kg, max65D7057Total Cymenes, mg/kg, max150 <sup>B</sup> D7057Total Cymenes, mg/kg, max150 <sup>B</sup> D7057Total GC Unknowns, mg/kg, max150 <sup>B</sup> D7057Total GC Unknowns, mg/kg, max150 <sup>C</sup> D3760 or D7057Total GC Unknowns, mg/kg, max150 <sup>C</sup> D3760 or D7057Total GC Unknowns, mg/kg, max150 <sup>B</sup> D7057Total GC Unknowns, mg/kg, max150 <sup>C</sup> D3760 or D705		<u>25</u> 5	
Phenols, mg/kg, max5D3160 or D7057n-Propylbenzene, mg/kg, max300D3760 orn-Propylbenzene, mg/kg, max0.1D7057Sulfur, mg/kg, max0.1D7183 or D7359Toluene, mg/kg, max10D3760 or D7057Toluene, mg/kg, max0.1D7057Toluene, mg/kg, max10D7057Total Butylbenzenes, mg/kg, max65D7057Total Butylbenzenes, mg/kg, max65D7057Total Cymenes, mg/kg, max65D7057Total Cymenes, mg/kg, max10D7057Total Cymenes, mg/kg, max150 <sup>B</sup> D7057Total Cuknowns, mg/kg, max150 <sup>B</sup> D7057Total GC Unknowns, mg/kg, max150 <sup>B</sup> D7057Total GC Unknowns, mg/kg, max150 <sup>B</sup> D7057Total GC Unknowns, mg/kg, max150 <sup>B</sup> D7057Appearance, free of haze, particulates or suspended matter particlespassE2680	Thereis, mg/kg, max	5	
n-Propylbenzene, mg/kg, max90093760 orn-Propylbenzene, mg/kg, max0.197057Sulfur, mg/kg, max0.10.1Toluene, mg/kg, max0.197660 or D7057Toluene, mg/kg, max1093760 or D7057Total Butylbenzenes, mg/kg, max6507057Total Cymenes, mg/kg, max6507057Total Cymenes, mg/kg, max5093760 or D7057Total Cymenes, mg/kg, max5007057Total Cymenes, mg/kg, max5007057Total Cymenes, mg/kg, max150 <sup>8</sup> 07057Total Cymenes, mg/kg, max150 <sup>8</sup> 07057Total GC Unknowns, mg/kg, max150 <sup>8</sup> 07057Total GC Unknowns, mg/kg, max50°07057Total GC Unknowns, mg/kg, max150°07057Total GC Unknowns, mg/kg, max150°07057Appearance, free of haze, particulates or suspended matter particlespassE2680	Phenols ma/ka max	5	
n-Propylbenzene, mg/kg, max     D7057       Sulfur, mg/kg, max     0.1       Toluene, mg/kg, max     0.1       Toluene, mg/kg, max     10       Total Butylbenzenes, mg/kg, max     65       Total Cymenes, mg/kg, max     65       Total Cymenes, mg/kg, max     150 <sup>6</sup> Total Non-Aromatics, mg/kg, max     150 <sup>6</sup> Total GC Unknowns, mg/kg, max     100 <sup>6</sup>		300	
n-Propylbenzene, mg/kg, maxD7057Sulfur, mg/kg, max0.1Toluene, mg/kg, max10Toluene, mg/kg, max10Toluene, mg/kg, max10Toluene, mg/kg, max10Toluene, mg/kg, max10Total Butylbenzenes, mg/kg, max65Total Cymenes, mg/kg, max65Total Cymenes, mg/kg, max50Total Cymenes, mg/kg, max50Total Non-Aromatics, mg/kg, max150 <sup>B</sup> Total GC Unknowns, mg/kg, max50°Total GC Unknowns, mg/kg, max50			
Sulfur, mg/kg, max0.1D7183 or D7359Toluene, mg/kg, max10D7057Total Butylbenzenes, mg/kg, max65D7057Total Butylbenzenes, mg/kg, max65D7057Total Cymenes, mg/kg, max65D7057Total Cymenes, mg/kg, max150 <sup>g</sup> D3760 or D7057Total Non-Aromatics, mg/kg, max150 <sup>g</sup> D7057Total GC Unknowns, mg/kg, max150 <sup>g</sup> D7057Bromine index, max25D7057Appearance, free of haze, particulates or suspendedpassE2680			
Toluene, mg/kg, max10D3760 or D7057Toluene, mg/kg, max105.11 cmD7057Total Butylbenzenes, mg/kg, max65D7057Total Cymenes, mg/kg, max65D7057Total Cymenes, mg/kg, max50D7057Total Non-Aromatics, mg/kg, max150 <sup>8</sup> D3760 or D7057Total GC Unknowns, mg/kg, max150 <sup>8</sup> D7057Total GC Unknowns, mg/kg, max50D7057Total GC Unknowns, mg/kg, max50°D7057Appearance, free of haze, particulates or suspendedpassE2680	Sulfur ma/ka max		
Total Bulylbenzenes, mg/kg, max Total Cymenes, mg/kg, max Total Cymenes, mg/kg, max Total Cymenes, mg/kg, max Total Non-Aromatics, mg/kg, max Total Our Aromatics, mg/kg, max Total CUnknowns, mg/kg, max Total GC Unknowns, mg/kg, max Bromine index, max Appearance, free of haze, particulates or suspended matter particlesDocument65 50 50 50 50° 25D7057 D3760 or D7057	Toluono ma/ka max	10	
Total Bulylbenzenes, mg/kg, max Total Cymenes, mg/kg, max Total Cymenes, mg/kg, max Total Cymenes, mg/kg, max Total Non-Aromatics, mg/kg, max Total Our Aromatics, mg/kg, max Total CUnknowns, mg/kg, max Total GC Unknowns, mg/kg, max Bromine index, max Appearance, free of haze, particulates or suspended matter particlesDocument65 50 50 50 50° 25D7057 D3760 or D7057	Toluene mg/kg max	standarios itab ai	
Total Bulylbenzenes, mg/kg, max Total Cymenes, mg/kg, max Total Cymenes, mg/kg, max Total Cymenes, mg/kg, max Total Non-Aromatics, mg/kg, max Total Our Aromatics, mg/kg, max Total CUnknowns, mg/kg, max Total GC Unknowns, mg/kg, max Bromine index, max Appearance, free of haze, particulates or suspended matter particlesDocument65 50 50 50 50° 25D7057 D3760 or D7057	Total Butylbenzenes mg/kg max	stanuar <u>e</u> is.nten.ai	
Total Cymenes, mg/kg, maxTotal Cymenes, mg/kg, maxTotal Cymenes, mg/kg, maxTotal Non-Aromatics, mg/kg, maxTotal Non-Aromatics, mg/kg, maxTotal GC Unknowns, mg/kg, maxBromine index, maxAppearance, free of haze, particulates or suspendedmatter particles	, , , , , , , , , , , , , , , , , , , ,		
Total Cymenes, mg/kg, max50D7057Total Non-Aromatics, mg/kg, max150 <sup>B</sup> D3760 or D7057Total Non-Aromatics, mg/kg, max150 <sup>B</sup> D7057Total GC Unknowns, mg/kg, max150 <sup>C</sup> D3760 or D7057Total GC Unknowns, mg/kg, max50 <sup>C</sup> D3760 or D7057Bromine index, max25 <sup>C</sup> D7057Appearance, free of haze, particulates or suspendedpassE2680			
Total Non-Aromatics, mg/kg, max     150 <sup>B</sup> D3760 or D7057       Total Non-Aromatics, mg/kg, max     150 <sup>B</sup> D7057       Total GC Unknowns, mg/kg, max     150 <sup>B</sup> D7057       Total GC Unknowns, mg/kg, max     50 <sup>C</sup> D3760 or D7057       Bromine index, max     ASTM D71     50 <sup>C</sup> D7057       Appearance, free of haze, particulates or suspended matter particles     pass     E2680			
Total Non-Aromatics, mg/kg, max150 <sup>B</sup> D7057Total GC Unknowns, mg/kg, maxASTM D7150 <sup>C</sup> D3760 or D7057Total GC Unknowns, mg/kg, maxD7057D7057Bromine index, maxD7057D7057Appearance, free of haze, particulates or suspendedpassE2680			
Total GC Unknowns, mg/kg, max       ASTM D712       50 <sup>G</sup> /50 <sup>C</sup> /50 <sup>C</sup> D3760 or D7057         Total GC Unknowns, mg/kg, max       D7057       D7057         Bromine index, max       D1/catalog/standards/sist/B8818dc-1251-4498-9108-16874aba       D1492 or D57767125-23         Appearance, free of haze,       pass       E2680         matter particles       E2680			
Total GC Unknowns, mg/kg, max     50°     D7057       Bromine index, max     25     25     24       Appearance, free of haze,     pass     E2680		EOC	
Bromine index, max D1492 or D5776 7 2 5 2 4 9 9 10 4 9 2 0r D5776 7 2 5 2 9 10 4 9 10 4 9 2 0r D5776 7 2 5 2 9 10 4 9 10			
Appearance, free of haze,     pass     E2680       matter particles     E2680     E2680	Durbinsterne installent fan eite die die die die die die die die die di		
particulates or suspended pass E2680 matter particles	US.//Statiuarus.iteri.a/vataiu2/statiuarus/	SISI/120018ac-1694-4a9e-9108-IC8/4a	IDACHINE ASENING / 123-23
matter particles		nass	E2680
		μασσ	22000
500, 1900, 10 D000	1	10	D5386 or D8005

<sup>A</sup> If more than one method is listed, the producer and the user should agree on the referee test method. <sup>B</sup> All components eluting between toluene and cumene in a non-polar (HP-1 or equivalent) GC analysis (See Test Method <del>D3760 or D7057</del>) excluding Ethylbenzene. May <sup>C</sup> Excluding CHP, Acetophenone, and 2-Phenyl-2-Propanol (Dimethylbenzylalcohol or Dimethylphenylcarbinol).