



Designation: D7737/D7737M – 15 (Reapproved 2023)

Standard Test Method for Individual Geogrid Junction Strength¹

This standard is issued under the fixed designation D7737/D7737M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method is an index test which provides a procedure for determining the strength of an individual geogrid junction, also called a node. The test is configured such that a single rib is pulled from its junction with a rib(s) transverse to the test direction to obtain the maximum force, or strength of the junction. The procedure allows for the use of two different clamps with the appropriate clamp selected to minimize the influence of the clamping mechanism on the specific type of geogrid to be tested.

1.2 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system are not necessarily exact equivalents; therefore, to ensure conformance with the standard, each system shall be used independently of the other, and values from the two systems shall not be combined.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

- D4354 Practice for Sampling of Geosynthetics and Rolled Erosion Control Products (RECPs) for Testing
- D4439 Terminology for Geosynthetics

¹ This test method is under the jurisdiction of ASTM Committee D35 on Geosynthetics and is the direct responsibility of Subcommittee D35.01 on Mechanical Properties.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

D5262 Test Method for Determining the Unconfined Tension Creep and Creep Rupture Behavior of Planar Geosynthetics Used for Reinforcement Purposes

3. Terminology

3.1 *Definitions:* Definitions of other terms applying to this test method appear in Terminology D4439.

3.1.1 *atmosphere for testing geosynthetics, n*—air maintained at a relative humidity of 50 to 70 % and a temperature of 21 ± 2 °C [70 ± 4 °F].

3.1.2 *breaking force, (F), n*—the force at failure.

3.1.3 *geogrid, n*—a geosynthetic formed by a regular network of integrally connected elements with apertures greater than 6.35 mm [0.25 in.] to allow interlocking with surrounding soil, rock, earth, and other surrounding materials to primarily function as reinforcement. **D5262**

3.1.4 *index test, n*—a test procedure which may contain known bias, but which may be used to establish an order for a set of specimens with respect to the property of interest.

3.1.5 *integral, adj*—in geosynthetics, forming a necessary part of the whole; a constituent.

3.1.6 *junction, n*—the point where geogrid ribs are interconnected to provide structure and dimensional stability.

3.1.7 *rib, n*—for geogrids, the continuous elements of a geogrid which are either in the machine or cross-machine direction as manufactured.

3.1.8 *rupture, n*—for geogrids, the breaking or tearing apart of ribs.

4. Summary of Test Method

4.1 This standard proposes a test method for performing tension tests on geogrid junctions. The procedure provides two clamping techniques for the junction to be tested including: Method A in which the clamps firmly grip the ribs transverse to the test direction on each side of the junction, and Method B in which the ribs transverse to the test direction are constrained in a slot, constraining rotation of the junction, while the rib in the test direction passes through the slot without the junction clamp applying confinement to the junction. The junction clamping technique is selected for the specific type of geogrid in order to minimize rotation and corresponding peel of the junction during the test. The rib in the test direction going

through the junction is then clamped at a distance from the junction and the system tensioned until junction (or rib) failure occurs. This forces a tension or shear force to occur within the junction in the direction of the applied load. The junction has no normal pressure on it, that is, it is horizontally unconfined.

5. Significance and Use

5.1 This index test method is to be used to determine the strength of an individual junction in a geogrid product. The test is performed in isolation, while in service the junction is typically confined. Thus the results from this test method are not anticipated to be related to design performance.

5.2 The value of junction strength can be used for manufacturing quality control, development of new products, or a general understanding of the in-isolation behavior of a particular geogrid’s junction (for example, in relation to handling during shipment and placement of the geogrid).

5.3 This test method is applicable to geogrid products with essentially symmetrical orthogonal or non-orthogonal ribs, yarns, or straps, that is, geogrids which are composed of ribs,

yarns, or straps that are entangled through weaving or knitting, welded, bonded, or formed through drawing.

6. Apparatus

6.1 The test apparatus for this method consists of three parts: the tensile testing machine, the junction clamp, and the rib clamp.

6.2 *Tensile Testing Machine*—The testing machine should operate under a constant rate of extension. It should have the capabilities of measuring the tensile force, typically with a load cell having an adequate load capacity to cover the full range of products to be tested. The test recorder must be able to adequately record the complete force-elongation curve during the test.

6.3 *Method A: Junction Clamp (Rotation is Unconstrained)*—The clamp assembly which holds the geogrid junction shall be of the same design or equivalent to that shown in Fig. 1. The clamp must only confine the horizontal or adjacent rib(s) transverse to the junction on each side of the junction and not the junction itself. The ribs transverse to the

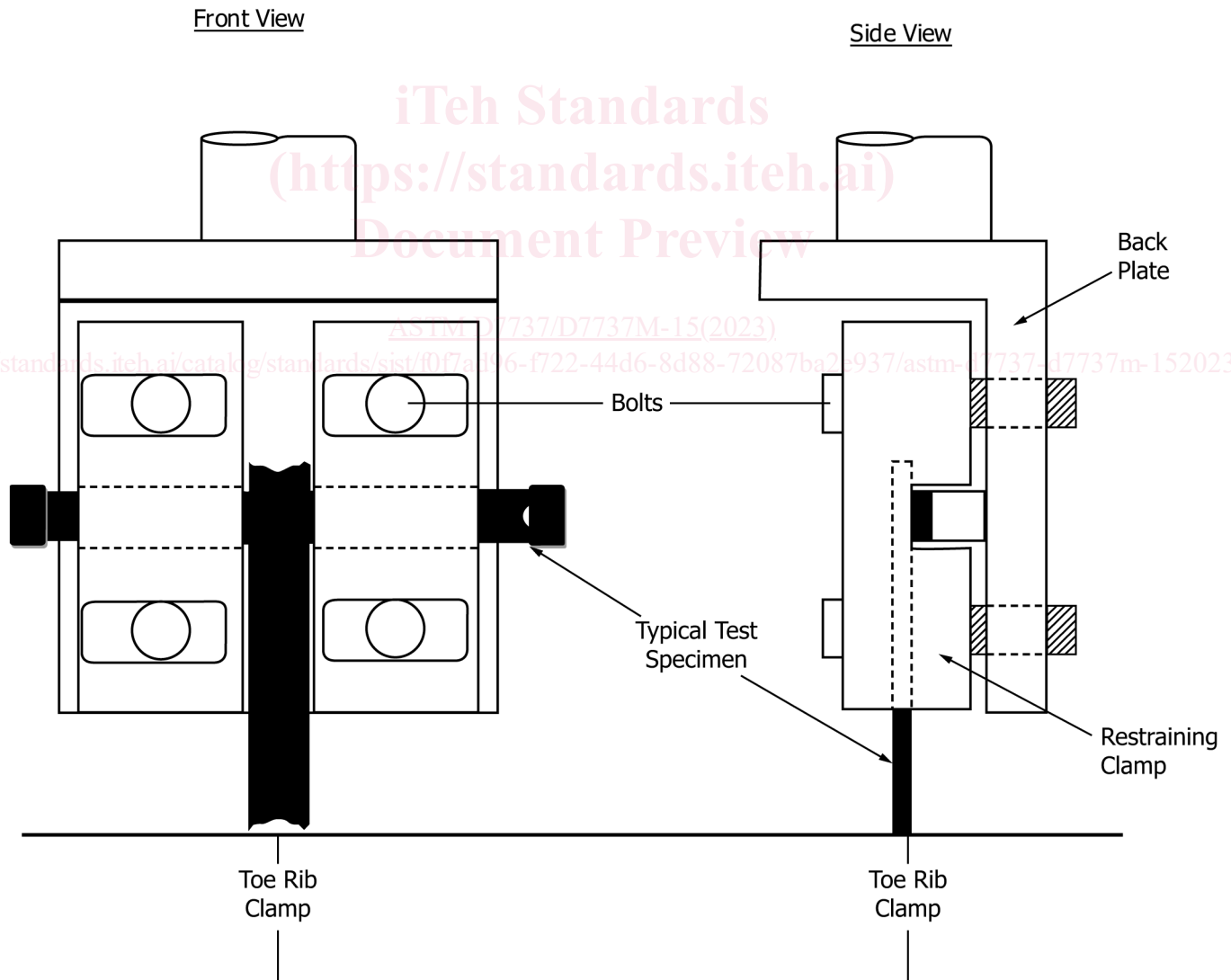


FIG. 1 Typical Junction Strength Test Specimen Test Setup (rotation is not constrained per 6.3)

test direction should be placed horizontally level such that torsion is not applied to the junction. The clamp cannot hinder or influence the junction. The two movable parts of the restraining clamp should be adjustable to allow the bearing surfaces to fit snugly without touching the junction of the geogrid product being tested. The clamp assembly should provide the appropriate clamping power to prevent slipping or crushing (damage) of the horizontal rib. The entire clamp assembly is to be placed in the upper portion of the testing machine.

NOTE 1—These clamps are particularly well suited for homogeneous extruded and woven geogrids with either essentially symmetrical orthogonal or non-orthogonal ribs and longitudinal ribs concentric with transverse ribs.

6.4 Method B: Junction Clamp (Rotation is Constrained)—The clamps according to **Fig. 2** must only confine the horizontal or adjacent rib(s) transverse to the test direction on each side of the junction and not the junction itself. The clamps should continuously support the transverse rib to the test direction such that torsion is not applied. The clamp cannot hinder or influence the junction. The insert clamp shall fit snugly into the opening of the restraining clamp. **Fig. 2(a)** is for geogrids with two straps welded together in one junction; **Fig. 2(b)** is for geogrids with two horizontal straps welded to one vertical strap. The screws in **Fig. 2(a)** and **Fig. 2(b)** are not needed if the insert clamp fits snugly into the opening of the restraining clamp. The entire clamp assembly is to be placed in the upper portion of the testing machine. The dimensions of the insert clamp as stated in **Fig. 2(a)** and **Fig. 2(b)** should be as follows:

- (a) Average width of vertical strap [mm] (readability 0.1 mm) + 0.6 mm
- (b) 5 to 10 mm
- (c) Average thickness of junction [mm] (readability 0.1 mm) + 0.2 mm
- (d) Average thickness of vertical strap [mm] (readability 0.1 mm) + 0.2 mm

The assembled configuration of these clamps is shown in **Fig. 3**.

NOTE 2—These clamps are particularly well suited for welded or strap geogrids with longitudinal ribs not concentric with transverse ribs. They are also better suited than the unconstrained clamps for various woven and knit geogrids with transverse elements (that is, ribs or nodes) that tend to rotate when tension is applied.

6.5 Rib Clamp—The lower portion of the vertical rib passing through the clamp assembly is placed in a separate clamp at the base of the testing machine. This is typically the longitudinal rib of the geogrid test specimen. The clamp must be sufficiently wide to grip the entire rib and must have the appropriate clamping power to prevent slipping or crushing (damage). The suggested style of clamp is a wedge action type as used for a rib tensile strength test.

NOTE 3—It is also possible to reverse the positioning of the test assembly from that described in **6.3** and **6.4**. In such a case, the junction clamp would be in the base of the testing machine and the rib clamp in the crosshead adjacent to the load cell.

7. Test Specimens

7.1 The test specimen shape is unique to the particular geogrid being tested. It generally involves specimens to be cut

in the shape of a “T” with at least one junction remaining on each side of the junction being tested. The direction of the test shall be defined as a nominal angle (skew to the machine direction), according to **Fig. 4**, where machine direction (MD) is defined as 0° and cross-machine direction (CMD) as 90°. See **Fig. 5** for illustrations of some geogrid test specimens. For woven and knitted geogrids where nodes may unravel when cut, adjacent ribs can be cut away from the node as shown in **Fig. 5(d)** to minimize the effect of cutting on the structure of the product. **Fig. 5(e)** shows the testing arrangement for symmetrical, non-orthogonal ribs. The specimens should be cut to allow for the maximum amount of transverse rib on each side of the junction to be tested. The center rib shall be long enough (typically a minimum of three bars or nodes) so as to allow for enough clamping action within the rib clamp. The test specimens should be brought to standard test conditions of temperatures 21 ± 2 °C [70 ± 4 °F] and tested under the same conditions. Relative humidity is not an issue for this test method.

7.2 Number of Test Specimens:

7.2.1 Reliable Estimate of v —When there is a reliable estimate of v based upon extensive past records for similar materials tested in the user’s laboratory as directed in the method, calculate the required number of specimens using **Eq 1**, as follows:

$$n = (tv/A)^2 \quad (1)$$

where:

- n = number of test specimens (rounded upward to a whole number),
- v = reliable estimate of the coefficient of variation of individual observations on similar materials in the user’s laboratory under conditions of single-operator precision, %
- t = the value of Student’s t for one-sided limits, a 95 % probability level, and the degrees of freedom associated with the estimate of v , and
- A = 5.0 % of the average, the value of allowable variation.

7.2.2 No Reliable Estimate of v —When there is no reliable estimate of v for the user’s laboratory, **Eq 1** should not be used directly. Instead, there should be ten (10) replicate specimens tested in the direction of concern. This number of specimens is somewhat larger than usually found using a reliable estimate of v . When a reliable estimate of v for the user’s laboratory becomes available, **Eq 1** will usually require fewer than the fixed number of specimens.

8. Procedure

8.1 Calibrate and balance the testing system.

8.2 Install testing clamps; the junction clamp is typically the upper fixture and the rib clamp is then the lower fixture.

8.3 Adjust the movable parts of the junction clamp to fit as closely to the vertical center rib as possible, without touching it or influencing it (that is, within 1 mm of the edge of the junction).

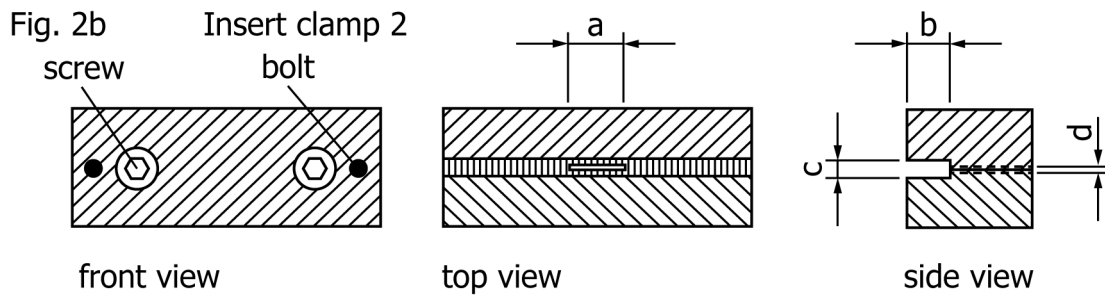
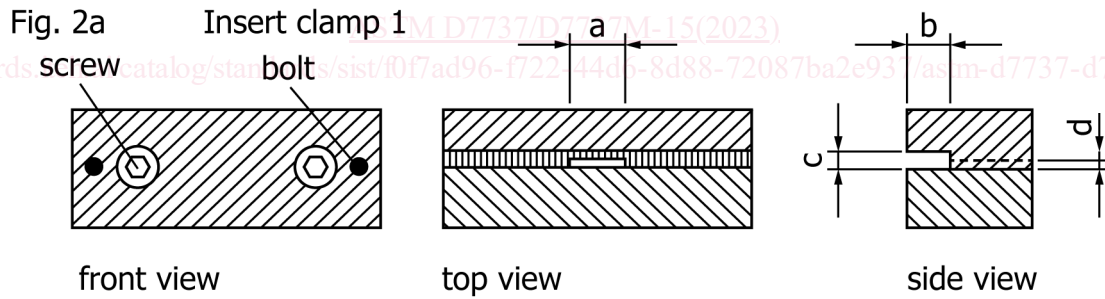
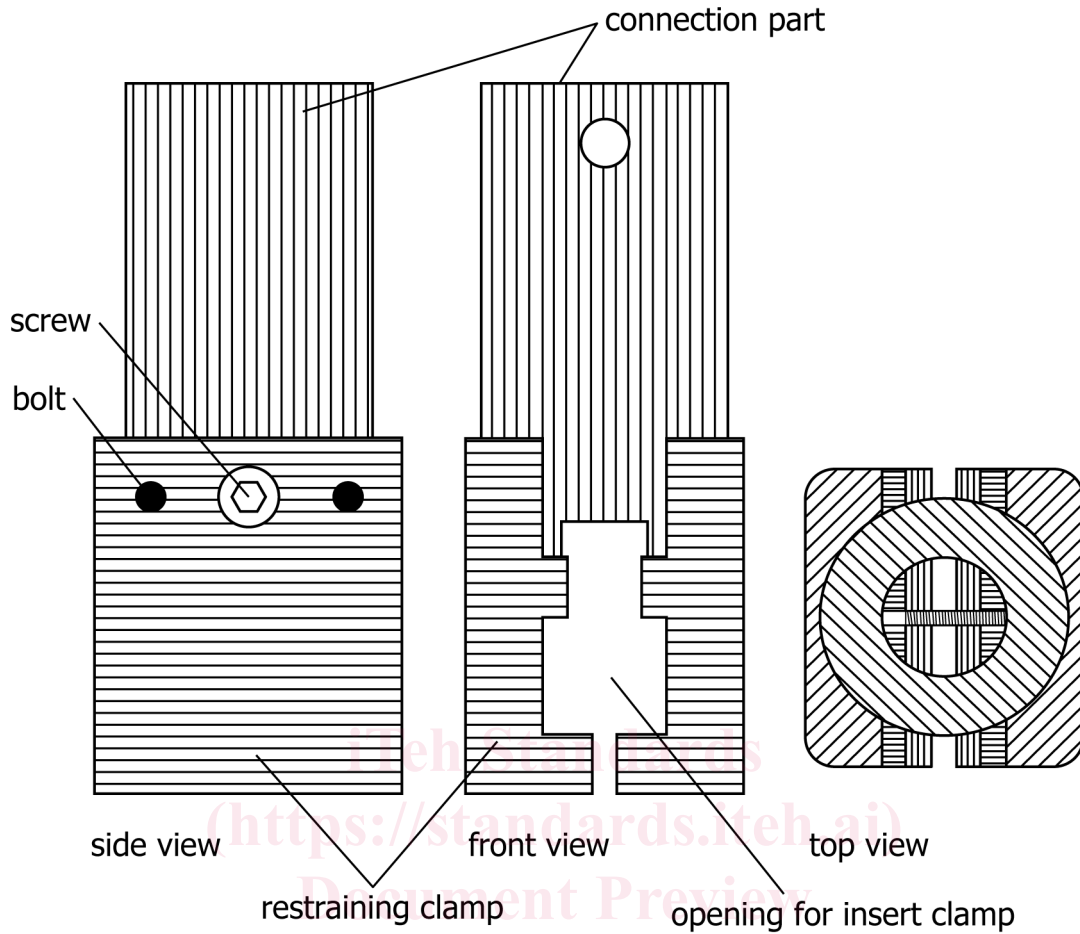


FIG. 2 Alternative Clamp for Constraining Rotation of the Geogrid Junction per 6.4

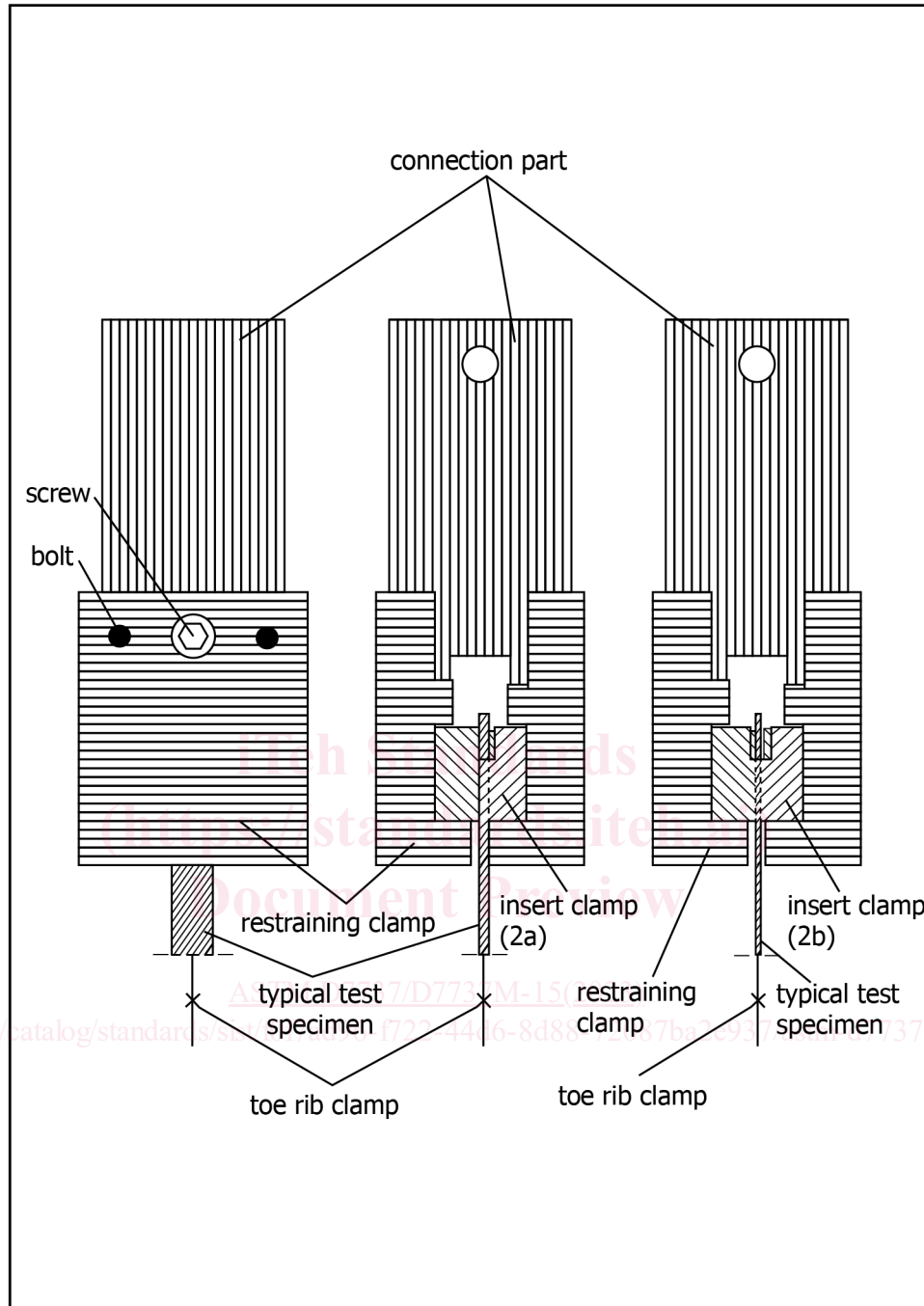


FIG. 3 Entire Assembly for Constrained Rotation of the Geogrid Junction per 6.4