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Standard Test Method for Hydroxyl Groups Using Reaction with *p*-Toluenesulfonyl Isocyanate (TSI) and Potentiometric Titration with Tetrabutylammonium Hydroxide¹

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1. Scope*

1.1 This test method covers the determination of hydroxyl groups attached to primary and secondary carbon atoms in aliphatic and cyclic compounds and ~~phenols~~ phenols from 0.5 to 367 hydroxyl number. It is not suitable for determination of hydroxyl groups attached to tertiary carbon atoms. This test method is applicable to polyacetals, temperature sensitive materials, high solids polymer polyols, and rigid polyols. Other available test methods listed in **Note 1** are not suitable for many of the sample types listed above.

1.1.1 This test method is currently recommended for neutral refined products. Successful application has been made, however, to some in-process samples that contain an excess of acidic species. Proper validation must be performed, of course, to show that the acidic species either does not interfere, or that the acidic species interference has been obviated.

NOTE 1—Other methods for determination of hydroxyl groups are given in Test Methods ~~D817, D871, D1957, D2195, D4252, D4273, D4274, E222, E326, and E335~~.

1.2 The Limit of Detection (LOD) is 0.18 units and the Limit of Quantitation (LOQ) is 0.59 units. Unit = hydroxyl number (OH#).

NOTE 2—LOD and LOQ were calculated using Standard deviations from 14.1.2.1.

1.3 Review the current appropriate Safety Data Sheets (SDS) for detailed information concerning toxicity, first aid procedures, and safety precautions.

1.4 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.5 The following applies for the purposes of determining the conformance of the test results using this test method to applicable specifications. Results shall be rounded off in accordance with the rounding-off method of Practice E29.

1.6 *This standard does not purport to address all of the safety concerns, if any, associated, with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use. For specific hazards see Section 9.*

¹ This test method is under the jurisdiction of ASTM Committee D16 on Aromatic, Industrial, Specialty and Related Chemicals and is the direct responsibility of Subcommittee D16.12 on Caustics and Peroxides.

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*A Summary of Changes section appears at the end of this standard

1.7 This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

2. Referenced Documents

2.1 ASTM Standards:²

- D817 Test Methods of Testing Cellulose Acetate Propionate and Cellulose Acetate Butyrate
- D871 Test Methods of Testing Cellulose Acetate
- D1193 Specification for Reagent Water
- ~~D1957 Test Method for Hydroxyl Value of Fatty Oils and Acids (Withdrawn 2007)³~~
- ~~D2195 Test Methods for Pentaerythritol (Withdrawn 2011)³~~
- D4252 Test Methods for Chemical Analysis of Alcohol Ethoxylates and Alkylphenol Ethoxylates
- D4273 Test Method for Polyurethane Raw Materials: Determination of Primary Hydroxyl Content of Polyether Polyols
- D4274 Test Methods for Testing Polyurethane Raw Materials: Determination of Hydroxyl Numbers of Polyols
- D6809 Guide for Quality Control and Quality Assurance Procedures for Aromatic Hydrocarbons and Related Materials
- E29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications
- E180 Practice for Determining the Precision of ASTM Methods for Analysis and Testing of Industrial and Specialty Chemicals (Withdrawn 2009)³
- E222 Test Methods for Hydroxyl Groups Using Acetic Anhydride Acetylation
- E300 Practice for Sampling Industrial Chemicals
- E326 Test Method for Hydroxyl Groups by Phthalic Anhydride Esterification (Withdrawn 2001)³
- E335 Test Method for Hydroxyl Groups by Pyromellitic Dianhydride Esterification (Withdrawn 2002)³

3. Terminology

3.1 Definitions:

3.1.1 *hydroxyl number (OH#)*—the milligrams of potassium hydroxide equivalent to the hydroxyl content of 1 g of sample.

3.1.1.1 Discussion—

In the case of a pure compound, the hydroxyl number is inversely proportional to the hydroxyl equivalent weight and the molecular weight:

$$\text{equivalent weight (g/equivalent)} = \frac{56100}{\text{OH\#}} \quad (1)$$

and:

$$\text{molecular weight (g/mol)} = \frac{56100 \times \text{number of OH groups per molecule}}{\text{OH\#}}$$

4. Summary of Test Method

4.1 According to a reaction given in Manser et al.⁴ (see Fig. 1) the hydroxyl group is reacted with excess *p*-toluenesulfonyl-*p*-toluenesulfonyl isocyanate (TSI), to form an acidic carbamate. Water is added to convert unreacted isocyanate to sulfonamide, followed by direct potentiometric titration of the acidic carbamate with tetrabutylammonium hydroxide (Bu₄NOH) in nonaqueous medium.

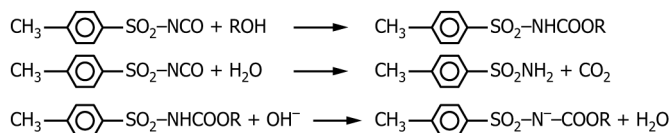


FIG. 1 Hydroxyl Group Reaction

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ The last approved version of this historical standard is referenced on www.astm.org.

⁴ Manser, G.E., Fletcher, R.W., and Knight, M.R., *High Energy Binders Final Report*, Defense Technical Information Center, Ft. Belvoir, VA, Contract No. N00014-82-C-0800, p. 1-3 of Appendix A, August, 1985.

5. Significance and Use

5.1 Hydroxyl is an important functional group and knowledge of its content is required in many intermediate and end use applications. This test method is for the determination of primary and secondary hydroxyl groups and can be used for the assay of compounds containing them.

5.2 This test method has the following advantages over other hydroxyl number methods: It is rapid (10 min), pyridine-free, ambient temperature, small sample size, applicable to extremely low hydroxyl numbers (<1), and is amenable to automation.

6. Interferences

6.1 Primary and secondary amines derivatize quantitatively with the TSI reagent and contribute to the hydroxyl value.

6.2 High levels of water in the sample can interfere by consuming reagent. The amount of excess TSI reagent prescribed by this test method is quite large, however, so that rather high water levels can be accommodated. Optimum titration curves are obtained, however, when the water is <1 %.

6.3 Any acidic species with a pKa value close to that of the acidic carbamate (formed between TSI and the hydroxyl compound), will contribute to the hydroxyl number and cause high values. Excess base in a sample may potentially react with the acidic carbamate to cause low hydroxyl number values. If this test method is to be used for samples other than neutral refined products, the analyst must first validate this test method on a ~~case-by-case~~ case-by-case basis. For example, an in-process sample containing excess acid or base may be analyzed using Test Method B of Test Methods [E222](#), to establish concordance of results with the current TSI test method for that particular matrix. The identities of acidic or basic species contained in in-process samples are frequently known, so that known addition of these moieties to the sample can establish whether or not there is interference exhibited. For example, methane sulfonic acid titrates sufficiently before the acidic carbamate formed between TSI and ROH, and therefore does not interfere. At the other extreme, methacrylic acid titrates well after the acidic carbamate of interest and thus causes no interference.

7. Apparatus

7.1 *Potentiometric Autotitrator*, equipped with a ~~10- or 20-mL~~ 10 mL or 20 mL delivery buret. Ideally, the autotitrator should be capable of generating the potentiometric titration curve in the normal and derivative modes with automatic marking of end points. However, an older model titrator without automatic marking of end points was shown to give excellent hydroxyl number results obtained by manually evaluating the mid-point of the normal “S” shaped curve.

7.2 *Glass Combination pH Electrode*, consisting of a glass sensing membrane and Ag/AgCl internal reference element.

7.3 *Automatic Pipetter*, 500 μ L.

7.4 *Glass or Plastic Beakers*, 100 mL.

7.5 *Magnetic Stirrer and Stirring Bars*, ~~3-cm~~ 3 cm length is optimum).

7.6 *Glass Pipet*, ~~10 and 20 mL~~, 10 mL and 20 mL, Class A.

7.7 *Volumetric Flasks*, ~~500 and 1000 mL~~, 500 mL and 1000 mL.

7.8 *Analytical Balance*, accurate to 0.1 mg.

7.9 *Standard Bulb Transfer Pipets*, plastic, approximately ~~15-cm~~ 15 cm length.

7.10 *Graduated Cylinder*, 10 mL, or *Bottle Type Volumetric Dispenser*.

8. Reagents

8.1 *Purity of Reagents*—Unless otherwise indicated, it is intended that all reagents shall conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society, where such specifications are available.⁵ Other grades may be used, provided it is first ascertained that the reagent is of sufficiently high purity to permit its use without lessening the accuracy of the determination.

8.2 *Purity of Water*—Unless otherwise indicated, references to water shall be understood to mean Type HI or Type HHI reagent water as defined in Specification **D1193**.

8.3 *Acetonitrile*, HPLC Grade must be used as it is sufficiently low in moisture so that molecular sieves are not needed to dry this solvent.

8.4 *2-Propanol*, HPLC Grade.

8.5 *p-Toluenesulfonyl Isocyanate (TSI)*, 96 %—Maintain a nitrogen pad above this reagent after opening bottle.

8.6 *TSI Reagent*—Pipet 20 mL of TSI into a dry ~~500-mL~~ 500 mL volumetric flask half filled with acetonitrile. Dilute to the mark with acetonitrile and mix well. This reagent should be prepared fresh monthly.

8.7 *Potassium Hydrogen Phthalate*, Primary Standard.

8.8 *Tetrabutylammonium Hydroxide (Bu₄NOH)*, 1M Solution in Methanol, 100 mL.

8.9 *Tetrabutylammonium Hydroxide (Titrant)*, 0.1 meq/mL—Prepare by transferring the entire 100 mL of 1M Bu₄NOH in methanol (see 8.8) into a ~~1-L~~ 1 L volumetric flask that is half filled with 2-propanol. Rinse the emptied bottle that contained the solution in 8.8 and transfer the rinsings to the contents of the ~~1-L~~ 1 L volumetric flask. Swirl contents and dilute to the mark with 2-propanol. Stopper the flask and mix well. Finally, transfer the flask contents to the buret reservoir of a potentiometric autotitrator and standardize the titrate versus dried (~~2-h, 120°C~~) (2 h, 120 °C) potassium hydrogen phthalate (KHP) as follows: dissolve approximately 0.18 g of KHP, weighed to 0.1 mg, in about 60 mL of water contained in a ~~100-mL~~ 100 mL beaker. Stir several minutes to ensure complete dissolution of the KHP. Perform a potentiometric titration directly on the KHP solution using the 0.1 meq/mL Bu₄NOH titrant. Perform three to five standardization titrations to obtain a reliable average value for the 0.1 meq/mL Bu₄NOH concentration.

$$N = \frac{\text{KHP, g}}{0.20423 \times \text{Bu}_4\text{NOH, mL}} \quad (2)$$

where:

N = concentration of the 0.1 meq/mL Bu₄NOH expressed to four decimal places, and
 Bu₄NOH, mL = mL of this titrant to reach a potentiometric end point in the reaction with KHP.

8.10 *Methanol*.

8.11 *Acetone*.

9. Hazards

9.1 *p-Toluenesulfonyl Isocyanate (TSI)* is harmful by inhalation, in contact with skin, and if swallowed. It may cause sensitization by inhalation and skin contact. It reacts violently with water. It causes severe irritation. It is a Lachrymator. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Never add water to this product.

⁵ *Reagent Chemicals, American Chemical Society Specifications*, ACS Reagent Chemicals, Specifications and Procedures for Reagents and Standard-Grade Reference Materials, American Chemical Society, Washington, DC. For suggestions on the testing of reagents not listed by the American Chemical Society, see *Analar Standards for Laboratory Chemicals*, BDH Ltd., Poole, Dorset, U.K., and the *United States Pharmacopeia and National Formulary*, U.S. Pharmacopeial Convention, Inc. (USP), (USPC), Rockville, MD.

9.2 Wear suitable protective clothing, gloves and eye/face protection when handling *p*-Toluenesulfonyl Isocyanate. Use only in a chemical fume hood. Do not breathe vapor. Do not get in eyes, on skin, or on clothing.

9.3 Consult current OSHA regulations, suppliers' Safety Data Sheet (SDS), and local regulations for all materials used in this test method.

10. Sampling

10.1 Special precautions may be necessary to ensure that a representative sample is taken for analysis. General guidelines for sampling may be found in Practice E300. Samples which are solids at room temperature should be heated in a low temperature oven to obtain a clear liquid prior to weighing. Low temperature (~~50 to 70 °C~~, 50 °C to 70 °C) should be tried first to avoid any undesirable changes in the sample. If higher temperatures are required to melt the sample, for example, ~~110 °C~~, 110 °C, then the sample should be removed from the oven as soon as a clear liquid is obtained. After heating, invert the sample container twenty times to ensure complete homogenization. Samples that are liquid at room temperature only require inversion mixing.

11. Procedure

11.1 Tare a ~~100-mL~~ 100 mL glass or plastic beaker on an analytical balance and transfer a sample to the beaker using a glass or plastic transfer pipet. The optimum weight of sample is determined from the following relationship:

$$\text{sample, g} = \frac{40}{\text{expected OH\#}} \quad (3)$$

For expected OH# values of 2 or less, use ~~15 to 20 g~~ 15 g to 20 g of sample.

11.2 Using a graduated cylinder or other volumetric dispenser, add 10 mL of acetonitrile. Then add a magnetic stirring bar and stir slowly on a magnetic stirrer until sample is dissolved (30 s is usually sufficient) (see Note 23).

NOTE 3—Although acetonitrile has been found to dissolve a wide range of sample types (and should be used where possible), tetrahydrofuran or pentene stabilized chloroform may be used as solvent for samples which may be insoluble in acetonitrile. Alternatively, 3 mL of toluene may be used to dissolve a sample, followed immediately by addition of 7 mL of acetonitrile. Superior potentiometric titration curves are obtained in acetonitrile media. If there are difficulties in titrating while using less polar solvents, one may need to demonstrate the operation of the standard electrode (Section 7.2) and confirm its functionality under these conditions. Substitution of a more solvent compatible potentiometric electrode can be considered.

<https://standards.iteh.ai/catalog/standards/sist/28244b97-a02b-4f5c-8f2a-036437f5eafd/astm-e1899-23>

11.3 Pipet ~~10 ± 0.1 mL~~ 10 mL ± 0.1 mL of TSI reagent into the sample solution, cover beaker with a watch glass and stir slowly on the magnetic stirrer for 5 min.

11.4 Add 0.5 mL of water to destroy excess TSI reagent. Stir for 1 min at slow speed.

11.5 Add 30 mL of acetonitrile using a graduated cylinder or other volumetric dispenser.

11.6 Using tissue paper, blot dry the end of the combination pH electrode and buret delivery tube tip. Immerse electrode and buret delivery tube tip into the sample solution, stir at a moderate speed, and begin the titration with 0.1 N standardized Bu₄NOH solution. Follow instruction manual for the autotitrator and be certain that all bubbles are expunged from the buret barrel and delivery tip tubing before beginning the titration. As is the case in all potentiometric titrations, it is advantageous if both normal and derivative titration curves can be run simultaneously, as complementary information can be gleaned from both modes regarding symmetry and spurious end points. Otherwise, the analyst may choose which of the two modes to use. Ideally, the titration end point volumes are automatically marked.

11.7 When the titration has been complete, raise the electrode and buret delivery tube tip. Rinse electrode and delivery tube tip with methanol or acetone. This removes residual adhering organic material. Next, rinse electrode and tip with water and immerse the electrode in water to maintain good hydration of electrode bulb between titrations.

11.8 Record the volume in mL to the first potentiometric end point, V_1 , and volume to the second end point, V_2 . Although pH values will not enter into the calculations, record the "apparent" pH values at each of the potentiometric inflection points. They are useful reference points (see Note 34).