



Designation: **E1677–19** **E1677 – 23**

Standard Specification for Air Barrier (AB) Material or Assemblies for Low-Rise Framed Building Walls¹

This standard is issued under the fixed designation E1677; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

1. Scope

1.1 This specification covers minimum performances and specification criteria for an air barrier (AB) material or system for framed walls of low-rise buildings. The intended users are purchasers of the AB, specifiers of the AB and regulatory groups. The provisions contained in this specification are intended to allow the user to design the wall performance criteria and increase AB specifications to accommodate a particular climate location, function, or design of the intended building. Air barrier performance and specification minimums were selected with the service life of the building wall in mind.

1.2 This specification focuses on ABs for opaque walls. Other areas of the exterior envelope, such as roofs, floors, and interfaces between these areas are not included in this specification.

1.3 This specification does not address air leakage into the wall cavity, that is, windwashing. No standardized test has been developed that adequately identifies all of the influencing factors and measures the impact of this effect on the wall's thermal performance.

1.4 The specifications in this standard are not intended to be utilized for energy load calculations and are not based on an expected level of energy consumption.

1.5 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.6 The following safety hazards caveat pertains only to the test method portion, **Annex A1**, of this specification. *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.7 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

¹ This specification is under the jurisdiction of ASTM Committee E06 on Performance of Buildings and is the direct responsibility of Subcommittee E06.41 on Air Leakage and Ventilation Performance.

Current edition approved July 1, 2019; July 1, 2023. Published August 2019; August 2023. Originally approved in 1995. Last previous edition approved in 2014 as E1677E1677 – 19, ~~H~~. DOI: ~~10.1520/E1677-19~~10.1520/E1677-23.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

C755 Practice for Selection of Water Vapor Retarders for Thermal Insulation
E96/E96M Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials
E241 Guide for Limiting Water-Induced Damage to Buildings
E283 Test Method for Determining Rate of Air Leakage Through Exterior Windows, Skylights, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
E330/E330M Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference
E331 Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference
E631 Terminology of Building Constructions
E1424 Test Method for Determining the Rate of Air Leakage Through Exterior Windows, Skylights, Curtain Walls, and Doors Under Specified Pressure and Temperature Differences Across the Specimen

2.2 *ASHRAE Standard*.³

[ASHRAE 62 Acceptable Indoor Air Quality](#)

2.2 *ASCE Standard*.³

[ASCE 7-88 1990, Minimum Design Loads for Buildings and Other Structure, Fig. 1, Basic Wind Speed \(mph\)](#)

2.3 *ASHRAE Standard*.⁴

[ASHRAE 62 Acceptable Indoor Air Quality](#)

2.4 *CSA Standard*.⁵

[Air Barrier Systems for Walls of Low-Rise Buildings: Performance and Assessment](#)

3. Terminology

3.1 *Definitions*—For definitions of general terms related to building construction used in this specification, refer to Terminology E631.

3.2 *Definitions of Terms Specific to This Standard*:

3.2.1 *air barrier (AB)*—a material or system in building construction that is designed and installed to reduce air leakage either into or through the opaque wall.

3.2.2 *air exfiltration*—air leakage out of the building driven by negative pressure.

3.2.2.1 *negative pressure*—air pressure on the outdoor side of a building envelope lower than on the indoor side.

3.2.3 *air infiltration*—air leakage into the building driven by positive pressure.

3.2.3.1 *positive pressure*—air pressure on the outdoor side of a building envelope higher than on the indoor side.

3.2.4 *air leakage*—the movement/flow of air through the building envelope, which is driven by either positive (infiltration) or negative (exfiltration) pressure differences, or both, across the envelope.

3.2.4.1 *Discussion*—

These pressure differences are caused by wind, mechanical systems, and temperature differences (stack effect).

3.2.5 *air leakage rate*—the time rate of air flow across the air barrier.

3.2.5.1 *Discussion*—

Expressed as cubic feet per minute per square foot of AB surface at a stated pressure differential across the AB expressed in inches of H₂O. (Cubic metres per second per square metre of AB surface at a pressure differential in Pascals.)

3.2.6 *opaque wall*—all exposed areas of a wall that enclose conditioned space, except openings for windows, doors, and building service systems.

3.2.7 *structural integrity*—for the purpose of this specification, it is the ability of the AB to maintain air leakage performance after exposure to elevated positive and negative pressure (see 5.1.2 for performance).

⁴ Available from American Society of Heating, Refrigerating, and Air-Conditioning Engineers, Inc. (ASHRAE), 1791 Tullie Circle, NE, Atlanta, GA 30329, <http://www.ashrae.org>.

³ Available from American Society of Civil Engineers (ASCE), 1801 Alexander Bell Dr., Reston, VA 20191, <http://www.asce.org>.

⁵ Available from Canadian Standards Association (CSA), 178 Rexdale Blvd., Toronto, ON M9W 1R3, Canada, <http://www.csagroup.org>.

3.2.8 *ultraviolet*—radiation lying in the ultraviolet range; wavelengths shorter than visible light, but longer than X-rays; ultraviolet light can effect the durability of some building materials.

3.2.9 *vapor retarder*—a material or system that adequately impedes the transmission of water vapor under specified conditions.

3.2.9.1 *Discussion*—

For practical purposes it is assumed that the permeance of a vapor retarder will not exceed one perm in inch-pound units (57.4 ng/(s · m² · Pa)), although at present this value may only be appropriate for residential construction. For certain other types of construction, the permeance must be lower.

3.2.10 *water leakage*—penetration of water onto the exterior plane of framing or cavity insulation under specified conditions of air pressure difference across the AB during a test period.

3.2.11 *water resistance*—the capability of a material or system to retard water leakage.

3.2.12 *water vapor diffusion*—the process by which water vapor spreads or moves through permeable materials caused by a difference in water vapor pressure.

3.2.13 *water vapor permeance*—the time rate of water vapor transmission through unit area of flat material or construction induced by unit vapor pressure difference between two specific surfaces, under specified temperature and humidity conditions.

3.2.13.1 *Discussion*—

Permeance is a performance evaluation and not a property of a material. An acceptable unit of permeance is the perm: expressed in the units grain/h · ft² in. Hg (metric perm = expressed in the units ng/(s · m² · Pa)).

4. Classification

4.1 This specification covers two types of ABs. The performance requirements are shown in [Table 1](#).

5. Performance Requirements

5.1 This specification does not prohibit a user from increasing a specification performance requirement; however, the specification shown shall not be reduced. The user shall consult [Annex A1](#) for additional mandatory requirements, for example, test specimen and procedure. [Appendix X1 – Appendix X3](#) contain additional considerations. The performance requirements are not intended to be used to predict specific levels of performance in the field, however they are intended to be used in the evaluation of ABs.

5.1.1 *Air Leakage*—AB shall be tested in accordance with Test Method [E283](#). Air leakage rate shall not exceed $0.06 \frac{\text{cfm}}{\text{ft}^2}$ at 0.3 in. H₂O. ($0.3 \times 10^{-3} \text{ m}^3/(\text{s} \cdot \text{m}^2)$ at 75 Pa.)

Note 1—Air leakage rate of 0.06 cfm/ft² at 0.3 in. H₂O corresponds approximately to a low rise building (floor area = 125 m²) with an air leakage rate of 1.0 to 2.0 air changes/h at 0.2 in. H₂O (50 Pa) in which 25 % of the leakage occurs through the opaque walls.

5.1.2 *Structural Integrity*—Air barrier shall be tested in accordance with Test Method [E330/E330M](#), Procedure A—no deflection information is required. The AB shall withstand sustained minimum pressure of 2 in. H₂O (500 Pa) (equivalent wind speed of approximately 65 mph or 29 m/s) for 1 h. The specimen shall pass this test by retesting the air leakage performance requirement and passing the requirement in [5.1.1](#).

TABLE 1 AB Classifications

Performance Properties	Classifications	
	Type I	Type II
Air leakage	in accordance with 5.1.1	in accordance with 5.1.1
Structural integrity	in accordance with 5.1.2	in accordance with 5.1.2
Water resistance	in accordance with 5.1.3	not required
Water vapor permeance	in accordance with 5.1.4	in accordance with 5.1.4
Supplemental requirements	in accordance with Section 6	in accordance with Section 6

NOTE 1—The user can consult the map in ASCE 7-88 for guidance on wind speeds for the area where the building will be located. This requirement does not address gust wind loads where the windspeed can be significantly higher but for a very short period of time. If an AB is used in a high gust area, the user may require testing at a higher pressure for a shorter period to simulate gust conditions. The CSA standard, Air Barrier Systems for Walls of Low-Rise Buildings, is an example of structural integrity, which is referred to as structural capacity.

5.1.3 *Water Resistance*—Type I ABs shall be tested in accordance with Test Method E331. No water penetration shall occur onto the exterior plane of framing or cavity insulation at 0.11 in. H₂O (27 Pa) pressure difference (equivalent wind speed of approximately 15 mph) during a ~~15-min.~~ 15 min test period (see Table 1).

5.1.4 *Water Vapor Permeance*, or water vapor transmission rate of an AB material or materials of a system shall be determined and reported in accordance with Test Methods E96/E96M by both the Water Method and the Desiccant Method. The test shall utilize standard test conditions of 73.4 °F (23 °C) and a relative humidity of ~~50~~ 50 % ± 2 %.

NOTE 2—This test specification is specific to the AB material or materials that make up the system. The user can consult X2.3 for information on permeance.

6. Supplemental Requirements

6.1 Air barrier manufacturers shall provide field application instructions on how to install the AB to achieve continuity.

6.2 Air barrier manufacturers shall make available upon request the test configuration used to achieve the performance requirements of Section 5.

6.3 If an AB is susceptible to ultraviolet (UV) degradation, the AB manufacturers shall provide application/installation instructions that indicate the amount of UV exposure the product can withstand. The AB manufacturer shall also provide upon request test configuration and procedure for UV testing.

6.4 The classification of ABs shall be clearly identifiable either in the accompanying literature, on their packaging, or on their product. (See Table 1 for classification of ABs.)

7. Keywords

7.1 air barrier; air exfiltration; air infiltration; air leakage; air leakage rate; opaque wall; structural integrity; vapor retarder; water leakage; water resistance; water vapor permeance

ANNEX

(Mandatory Information)

A1. TESTING AIR LEAKAGE, STRUCTURAL INTEGRITY, AND WATER RESISTANCE

A1.1 Test Apparatus

A1.1.1 Test apparatus shall conform to Test Methods E283, E330/E330M, and E331 except as modified by this specification.

A1.2 Test Specimen

A1.2.1 Wall shall be constructed 8 ft by 8 ft or larger, 2 in. by 4 in. framing, and stud spacing of 16 in. on center (any additional material attached to this frame shall be considered part of the AB).

A1.2.2 The AB tested shall not include installation procedures that are different from those in field application instructions. Seams representative of those in the field application shall be included within the test area.

A1.2.2.1 If a component of an exterior AB is installed as ~~4 by 8 ft~~ 4 ft by 8 ft sheathing (with long dimension vertically installed) or less, at least two vertical seams shall be within the test area.

A1.2.2.2 If an AB is less than 8 ft in the vertical direction, at least one horizontal seam shall be within the test area. More seams are required with narrow (less than 4 ft wide) products.

A1.2.2.3 Both vertical edges of the wall shall be sealed with caulk, gasket, or tape. The AB manufacturer shall specify how the top and bottom of the wall shall be treated. If the wall has caulking, gasketing, or tape utilized at the top or bottom, or both, it shall be considered part of the AB, and shall be prescribed by the manufacturer for field application.

A1.2.3 If interior wallboard, or similar type material, is used as part of the AB, the following practices shall be incorporated.

A1.2.3.1 The wallboard shall be installed by sealing seams at the top and both vertical edges of the wall. The bottom shall remain unsealed to simulate normal construction practice. If sealing of the bottom edge is called for by the AB manufacturer, it is then considered part of their system. Vertical or horizontal seams within the field of the test area shall be sealed to simulate taping.

A1.2.3.2 A minimum of one electrical receptacle shall be installed through the interior wallboard surface (14 in. off the floor for every ~~64 ft~~ 64 ft² of test area). The outlet shall be nongasketing with a minimum of ~~two~~ open knockouts. Holes shall be drilled ($\frac{5}{8}$ in. not less than 14 in. from the floor) through each internal stud to simulate wiring penetration and allow for pressure equalization of each stud cavity. Wiring shall not be installed in tested assembly. If any gasketing/caulk is requested by the AB manufacturer, it shall be considered part of the AB.

A1.2.4 For negative and positive pressure difference testing, use either of the following two test options to simulate the installation of an exterior finish/cladding. If the exterior finish/cladding is the AB the following two test options are not required (see Refs. **(1)** and **(2)**⁶ for additional guidance).

A1.2.4.1 To simulate a lap siding install ~~1 by 1 in.~~ 1 in. by 1 in. wood strips placed horizontally 9 in. apart to the face of the exterior AB. Install the specimen in the test apparatus so the AB is observable, particularly during the structural integrity test.

A1.2.4.2 To simulate brick veneer, install brick ties in a ~~16 by 16 in.~~ 16 in. by 16 in. grid pattern to the face of the exterior AB. Install the specimen in the test apparatus so the AB is observable, particularly during the structural integrity test.

A1.3 Test Procedure

A1.3.1 For this specification, conduct both Test Methods **E283** and **E330/E330M** utilizing both negative and positive pressure differences.

A1.3.2 *Structural Integrity* (Test Method **E330/E330M**)—Conduct sustained loading on the specimen at a positive and negative pressure difference of 2 in. H₂O (500 Pa) (approximately 65 mph) for a period of 1 h. The specimen shall have passed this test

⁶ The boldface numbers in parentheses refer to a list of references at the end of this standard.

for structural integrity by retesting the air leakage performance requirement and passing the requirement in 5.1.1. No adjustments or alterations shall be made to the specimen or AB between the completion of the structural integrity test (Test Method E330/E330M) and the completion of the air leakage test (Test Method E283). Users can require more stringent sustained load requirements. Geographic wind speed information may be obtained in ASCE 7-88, or latest version. See gust wind load discussion in 5.1.2, Note 21.

A1.3.3 *Air Leakage* (Test Method E283)—Measure the air leakage rate of the specimen by maintaining, for ~~1 min, 1 min,~~ a positive and negative pressure difference of ~~0.30 in. H₂O (75 Pa) (approximately 25 mph), (75 Pa).~~ AB manufacturers shall provide two additional data points both above and below 0.30 in. H₂O (75 Pa), for example, 0.20, 0.25, 0.30, 0.35, and 0.40 in. H₂O (50, 62, 75, 87, and 100 Pa).

APPENDIXES

(Nonmandatory Information)

X1. COMMENTARY

X1.1 The purpose of an AB is to reduce the leakage of air into and through the opaque wall. To achieve this goal, ABs must provide a continuous cover of the opaque wall. ABs must cover joints provided by design as well as openings in the exterior wall created during the field construction process. Reduction of air leakage by the AB provides:

X1.1.1 *Energy Conservation:*

X1.1.1.1 Air leakage into and out of the conditioned space would have to be heated or cooled to the desired indoor air temperature (1, 3).

X1.1.1.2 Air leakage into the opaque wall decreases the effectiveness of the wall insulation system (1, 3, 4).

X1.1.1.3 Leakage of moist air from a heated interior or humid exterior can increase the moisture content of the wall, which increases energy consumption and decreases the thermal performance of insulation (1, 3, 4).

X1.1.2 *Moisture Control:*

X1.1.2.1 ABs reduce leakage of moisture-laden air through the opaque wall that can create condensation/frost within the wall assembly. This can have a damaging effect on wall materials such as framing members and impact the thermal performance of other wall materials.

X2. DESIGN CONSIDERATIONS

X2.1 For the AB to be effective, it must reduce air flow. This resistance to air flow can only be achieved by maintaining continuity (no breaks or tears). Continuity of joints must be maintained by overlapping, sealing with weatherable adhesive tapes, or caulking/gaskets. Caulked joints must accommodate dimensional changes in framing members without loss of seal integrity. Such dimensional changes can be induced by lumber drying and settling. Special care (for example, gasketing, sealing) must be used to reduce air leakage around unavoidable penetrations such as plumbing, air ducts, electrical conduits, and window/door edges (see 5.1.1 for air leakage performance requirement).

NOTE X2.1—Test Method E1424 may be utilized to determine the effect of temperature on ABs.

X2.2 An AB must be capable of resisting wind loads when the wall is finished. The AB must resist both pressure and suction without rupturing or breaking away or detaching from its support (see 5.1.2 for structural integrity performance requirement). See also reference (5) and Test Method E330/E330M, Section 4 (Significance and Use).

X2.3 ABs may have a range of permeance. All materials in a wall assembly must be considered in evaluating condensation, not just one material. It is the relationship of the total permeance of all the wall materials, the position of those materials in the opaque wall, and the temperature at those positions that influences condensation potential.

X2.3.1 Condensation analysis methods:

X2.3.1.1 A calculation method for determining if condensation might occur is provided in the *ASHRAE Handbook of Fundamentals*, Chapter 20(3). This method takes into account the permeance of all the wall materials, the position of those materials in the wall, and how temperature can influence the formation of condensation. Computer modeling of moisture transport is available (6).

X2.3.1.2 A less accurate method is to compare just the permeance of materials on either side of the insulation cavity. Generally, a ratio of at least 5:1, outside to inside, for heating dominated climates is recommended so that moisture vapor has the possibility to escape the wall. (Some very cold geographic areas may require a higher ratio that is, 20:1 and other climates, such as hot and humid, may require the ratio to be reversed (7)).

X2.3.2 Possible corrective action when the potential exists for ~~condensation~~condensation:

X2.3.2.1 The designer can either choose to use more permeable materials to enhance the transfer of moisture out of the wall assembly or to insulate the wall and maintain the moisture in a vapor state. Climate considerations are noted below.

(1) In a moderate to cold climate, the opaque wall must either be permeable to water vapor, or when the permeance of materials on the exterior is less than 1 perm it may be beneficial to insulate on the outside. When the exterior is permeable, moisture vapor from the opaque wall can escape to the outdoors without accumulating in the wall. When the exterior is insulated, the temperature of opaque wall is increased to minimize wall moisture accumulation (see 5.1.4 for the water vapor permeance performance requirement).

NOTE X2.2—Designers should evaluate the amount of insulation necessary to keep condensation from forming in the wall assembly when the AB is rated as a vapor retarder less than 1 perm and exterior applied.