



Designation: ~~F2871 – 16~~ F2871 – 23

Standard Specification for 245/70R19.5 136/134M Radial Truck Standard Reference Test Tire¹

This standard is issued under the fixed designation F2871; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

1. Scope

1.1 This specification covers the general requirements for the 245/70R19.5 136/134M radial truck standard reference test tire. The tire covered by this specification is primarily for use as a reference tire for braking traction, snow traction, and wear performance evaluations, but may also be used for other evaluations, such as pavement roughness, noise, or other tests that require a reference tire.

1.1.1 Other standard reference test tires are also used for these purposes and are referenced in Section 2.

1.2 This specification provides a 19.5 rim diameter code standard truck tire design and construction, standard dimensions, and specifies the conditions of storage.

1.3 The values stated in SI units are to be regarded as standard. The values given in parentheses are mathematical conversions to inch-pound units that are provided for information only and are not considered standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

~~D412D2240 Test Methods~~ Method for Vulcanized Rubber and Thermoplastic Elastomers—Tension Rubber Property—Durometer Hardness

~~D3182D5992 Practice for Rubber—Materials, Equipment, and Procedures for Mixing Standard Compounds and Preparing Standard Vulcanized Sheets~~ Guide for Dynamic Testing of Vulcanized Rubber and Rubber-Like Materials Using Vibratory Methods

E867 Terminology Relating to Vehicle-Pavement Systems

E1136 Specification for P195/75R14 Radial Standard Reference Test Tire

F538 Terminology Relating to Characteristics and Performance of Tires

¹ This specification is under the jurisdiction of ASTM Committee F09 on Tires and is the direct responsibility of Subcommittee F09.20 on Vehicular Testing. Current edition approved Nov. 1, 2016/Sept. 1, 2023. Published November 2016/September 2023. Originally approved in 2011. Last previous edition approved in 2014/2016 as F2871 – 14/F2871 – 16. DOI: 10.1520/F2871-16.10.1520/F2871-23.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

F2493 Specification for P225/60R16 97S Radial Standard Reference Test Tire
 F2870 Specification for 315/70R22.5 154/150L Radial Truck Standard Reference Test Tire
 F2872 Specification for 225/75R16C 116/114S M+S Radial Light Truck Standard Reference Test Tire

2.2 ISO Standards:³

ISO 868 Plastics and ebonite — Determination of indentation hardness by means of a durometer (Shore hardness)
 ISO 21509 Plastics and Ebonite — Verification of Shore durometers

3. Terminology

3.1 Definitions:

3.1.1 For definitions of terms used in this specification, refer to Terminology F538.

3.1.2 *pavement characteristic, n*—physical feature or property of a pavement surface such as type, roughness, texture, and skid resistance. E867

3.1.3 *pitch, n*—unit of tread pattern elements used in various combinations to obtain optimum noise levels. F538

3.1.4 *standard reference test tire, SRTT, n*—a tire that is commonly used as a control tire or surface-monitoring tire (for example, surface monitoring tire and meets the requirements for one of Specifications E1136, F2493, F2870, F2871, and/or F2872 tires). F538

4. Design and Construction

4.1 The 245/70R19.5 136/134M standard reference test tire shall feature the steel-belted radial technology, and a smooth-ribbed tread design, see Fig. 1 and Fig. 2, with technology as described in Sections 5 – 7.

4.2 The tire shall be designed to conform to the European Tyre and Rim Technical Organisation (ETRTO) dimensions and tolerances for cross section and overall diameter found in the current ETRTO Standards Manual.³

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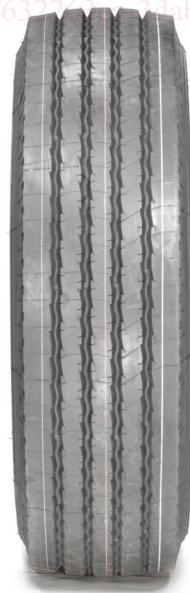


FIG. 1 Front View of the 245/70R19.5 136/134M Radial Truck Standard Reference Test Tire

³ Available from the European Tyre and Rim Technical Organisation 78/80, rue Defacqz — B-1060 Brussels Belgium. Organisation, Avenue d'Auderghem 22-28 Box 9 - B 1040 Brussels - Belgium, info@etrto.org.



FIG. 2 Side View of the 245/70R19.5 136/134M Radial Truck Standard Reference Test Tire

4.3 The tire used for this specification is produced by Manufacture Francaise des Pneumatiques Michelin.⁴ The tire is stamped on the sidewall with the words: “Standard Reference Test Tire” and “F2871”.

5. Materials and Manufacture

5.1 The individual standard reference test tires shall conform to the manufacturer’s design standards.

5.2 Tread compound, fabric processing, and all the steps in tire manufacturing shall be controlled to ensure minimum variability between tires.

5.3 The standard reference test tire shall be as originally molded without any tread grinding or repairs.

5.4 Since the formulation for tread compounds are proprietary, they shall be controlled by means of their physical properties given in **Table 1**.

5.4.1 These physical properties are to be considered tread compound quality control parameters for use by the SRTT manufacturer prior to tire production. These parameters may vary when compared to samples taken from a cured tire.

5.5 Dimensions, weights, and permissible variations are given in Section 7.

5.6 The tire shall be of the following construction:

5.6.1 One-ply sidewall construction (steel).

5.6.2 A five-ply tread construction (one-ply steel and four steel belts).

TABLE 1 Physical Properties of Tread Compound

Tensile sheet cure, min at 160°C (320°F)	15.0 min
Dissipation factor tangent delta at -20°C	0.305 ± 0.014
Stress at 300 % elongation, Mpa (psi)	11.0 ± 2.0 MPa (1595 ± 290 psi)
Shear modulus G* at -10°C	3.01 ± 0.59 MPa (435 ± 86 psi)
Tensile strength, min MPa (psi)	15.5 MPa (2250 psi) min
Elongation, min %	450 % min
Durometer hardness ^A	66 ± 2 Type A

^A Measured on cured tire tread.

⁴ The sole source of supply of the apparatus known to the committee at this time is Manufacture Francaise des Pneumatiques Michelin CERL Ladoux, 23 place des Carmes Dechaux, 630463040 Clermont-Ferrand Cedex 09, France (attn. F43-Magasin-compte-fonction.srtt@michelin.com – specify 245/70R19.5 136/134L Michelin truck SRTT). If you are aware of alternative suppliers, please provide this information to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee,¹ which you may attend.

5.6.3 Black sidewall.

6. Physical Properties

6.1 The physical properties of the tread compound are listed in **Table 1**.

7. Dimensions, Weights, and Permissible Variations

7.1 Details of dimensions are listed as follows and are shown in **Fig. 3**. When targets and tolerances are not specified, tire dimensions and weights are subject to ~~manufacturer's normal~~ manufacturer's normal targets and tolerances.

7.2 *Inflated Dimensions and Cured Cord Angles (at 825 kPa (120 psi)):*

7.2.1 The tread width shall be 208 mm (8.19 in.), and the cross-sectional tread radius shall be 625 mm ± 50.8 mm (24.61 in. ± 2.0 in.) on the center and 475mm ± 50.8 mm (18.70 in. ± 2.0 in.) on the shoulder.

7.2.2 The tread radius is measured using a reference radius template as shown in **Fig. 4**.

7.2.3 The tire shall have an overall section width of 251.6 mm (9.91 in.), and an outside diameter of 849 mm (33.43 in.) when mounted on a measuring rim (19.5 by 7.50 rim).

7.2.4 The cured cord angles shall be 90 ± 8° for the carcass and 65 ± 4° for belt 1, 26 ± 4° for belt 2, and 18 ± 4° for belts 3 and 4.

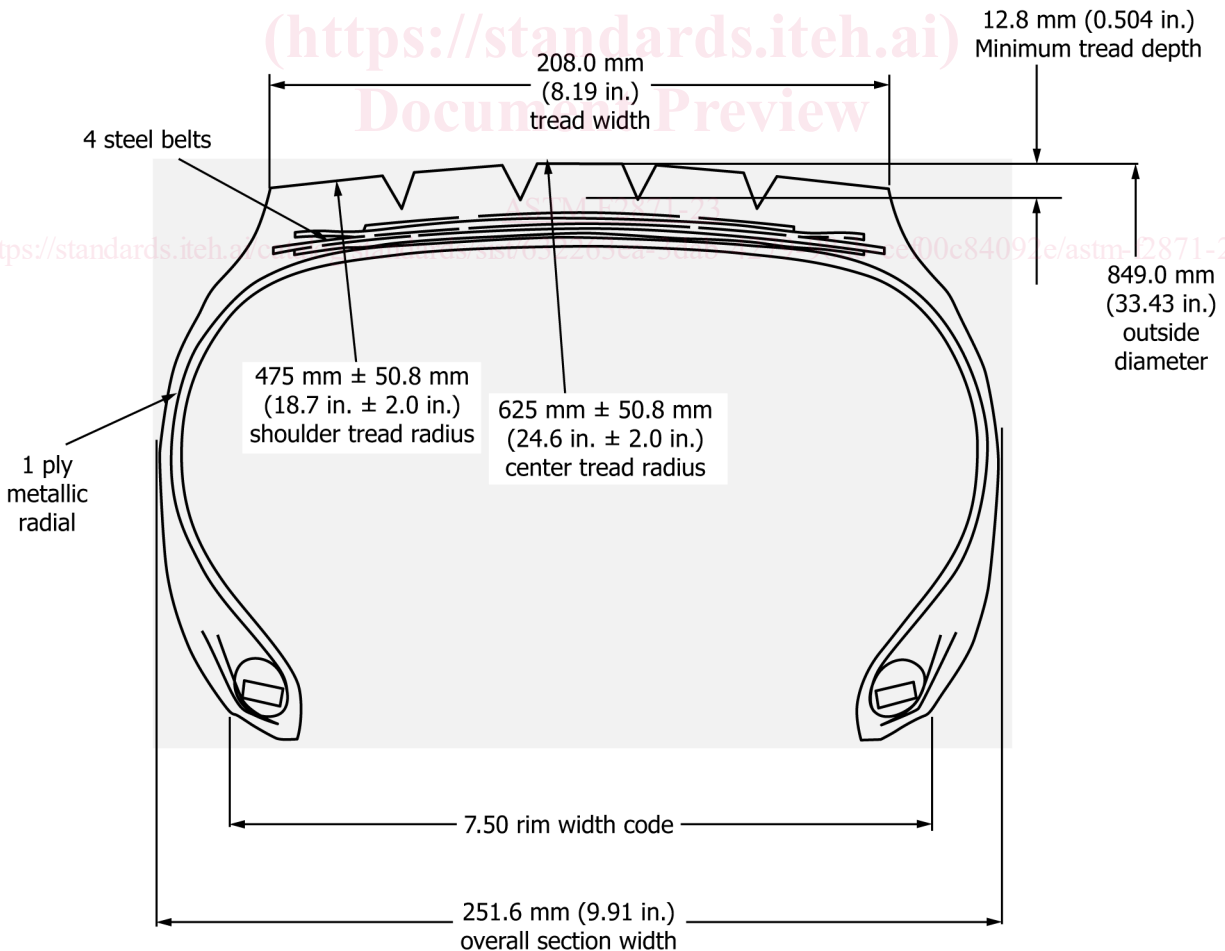


FIG. 3 Tire Cross Section – 245/70R19.5 136/134M Radial Truck SRTT