

# INTERNATIONAL STANDARD

**Industrial communication networks – Fieldbus specifications –  
Part 5-23: Application layer service definition – Type 23 elements**

IEC 61158-5-23:2023

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FIELDBUS SPECIFICATIONS –****Part 5-23: Application layer service definition –  
Type 23 elements**

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NOTE Combinations of protocol types are specified in the IEC 61784-1 series and the IEC 61784-2 series.

IEC 61158-5-23 has been prepared by subcommittee 65C: Industrial networks, of IEC technical committee 65: Industrial-process measurement, control and automation. It is an International Standard.

This third edition cancels and replaces the second edition published in 2019. This edition constitutes a technical revision.



This edition includes the following significant technical changes with respect to the previous edition:

- a) addition of Type T ASE (6.2.10 to 6.2.15).
- b) addition of Type T AR (6.5).

The text of this International Standard is based on the following documents:

| Draft         | Report on voting |
|---------------|------------------|
| 65C/1203/FDIS | 65C/1244/RVD     |

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at [www.iec.ch/members\\_experts/refdocs](http://www.iec.ch/members_experts/refdocs). The main document types developed by IEC are described in greater detail at [www.iec.ch/publications](http://www.iec.ch/publications).

A list of all the parts of the IEC 61158 series, published under the general title *Industrial communication networks – Fieldbus specifications*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under [webstore.iec.ch](http://webstore.iec.ch) in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

## INTRODUCTION

This document is one of a series produced to facilitate the interconnection of automation system components. It is related to other standards in the set as defined by the "three-layer" fieldbus reference model described in IEC 61158-1.

The application service is provided by the application protocol making use of the services available from the data-link or other immediately lower layer. This document defines the application service characteristics that fieldbus applications and/or system management can exploit.

Throughout the set of fieldbus standards, the term "service" refers to the abstract capability provided by one layer of the OSI Basic Reference Model to the layer immediately above. Thus, the application layer service defined in this document is a conceptual architectural service, independent of administrative and implementation divisions.

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## INDUSTRIAL COMMUNICATION NETWORKS – FIELDBUS SPECIFICATIONS –

### Part 5-23: Application layer service definition – Type 23 elements

## 1 Scope

### 1.1 General

The Fieldbus Application Layer (FAL) provides user programs with a means to access the fieldbus communication environment. In this respect, the FAL can be viewed as a "window between corresponding application programs".

This part of IEC 61158 provides common elements for basic time-critical and non-time-critical messaging communications between application programs in an automation environment and material specific to Type 23 fieldbus. The term "time-critical" is used to represent the presence of a time-window, within which one or more specified actions are required to be completed with some defined level of certainty. Failure to complete specified actions within the time window risks failure of the applications requesting the actions, with attendant risk to equipment, plant and possibly human life.

This document defines in an abstract way the externally visible service provided by the different Types of the fieldbus Application Layer in terms of

- a) an abstract model for defining application resources (objects) capable of being manipulated by users via the use of the FAL service,
- b) the primitive actions and events of the service;
- c) the parameters associated with each primitive action and event, and the form that they take; and
- d) the interrelationship between these actions and events, and their valid sequences.

The purpose of this document is to define the services provided to

- a) the FAL user at the boundary between the user and the Application Layer of the Fieldbus Reference Model, and
- b) Systems Management at the boundary between the Application Layer and Systems Management of the Fieldbus Reference Model.

This document specifies the structure and services of the IEC Fieldbus Application Layer, in conformance with the OSI Basic Reference Model (ISO/IEC 7498-1) and the OSI Application Layer Structure (ISO/IEC 9545).

FAL services and protocols are provided by FAL application-entities (AE) contained within the application processes. The FAL AE is composed of a set of object-oriented Application Service Elements (ASEs) and a Layer Management Entity (LME) that manages the AE. The ASEs provide communication services that operate on a set of related application process object (APO) classes. One of the FAL ASEs is a management ASE that provides a common set of services for the management of the instances of FAL classes.

Although these services specify, from the perspective of applications, how request and responses are issued and delivered, they do not include a specification of what the requesting and responding applications are to do with them. That is, the behavioral aspects of the applications are not specified; only a definition of what requests and responses they can send/receive is specified. This permits greater flexibility to the FAL users in standardizing such object behavior. In addition to these services, some supporting services are also defined in this document to provide access to the FAL to control certain aspects of its operation.

## 1.2 Specifications

The principal objective of this document is to specify the characteristics of conceptual application layer services suitable for time-critical communications, and thus supplement the OSI Basic Reference Model in guiding the development of application layer protocols for time-critical communications.

A secondary objective is to provide migration paths from previously existing industrial communications protocols. It is this latter objective which gives rise to the diversity of services standardized as the various Types of IEC 61158, and the corresponding protocols standardized in subparts of IEC 61158-6.

This document can be used as the basis for formal Application Programming-Interfaces. Nevertheless, it is not a formal programming interface, and any such interface will need to address implementation issues not covered by this specification, including

- a) the sizes and octet ordering of various multi-octet service parameters, and
- b) the correlation of paired request and confirm, or indication and response, primitives.

## 1.3 Conformance

This document does not specify individual implementations or products, nor does it constrain the implementations of application layer entities within industrial automation systems.

There is no conformance of equipment to this application layer service definition standard. Instead, conformance is achieved through implementation of conforming application layer protocols that fulfill any given Type of application layer services as defined in this document.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE All parts of the IEC 61158 series, as well as the IEC 61784-1 series and the IEC 61784-2 series are maintained simultaneously. Cross -references to these documents within the text therefore refer to the editions as dated in this list of normative references.

IEC 61158-1:2023, *Industrial communication networks – Fieldbus specifications – Part 1: Overview and guidance for the IEC 61158 and IEC 61784 series*

IEC 61158-6 (all parts), *Industrial communication networks – Fieldbus specifications – Part 6-X: Application layer protocol specification*

ISO/IEC 646, *Information technology – ISO 7-bit coded character set for information interchange*

ISO/IEC 7498-1, *Information technology – Open Systems Interconnection – Basic Reference Model: The Basic Model*

ISO/IEC 8822, *Information technology – Open Systems Interconnection – Presentation service definition*

ISO/IEC 8824-1, *Information technology – Abstract Syntax Notation One (ASN.1) – Part 1: Specification of basic notation*

ISO/IEC 9545, *Information technology – Open Systems Interconnection – Application Layer structure*

ISO/IEC 10731, *Information technology – Open Systems Interconnection – Basic Reference Model – Conventions for the definition of OSI services*

IEEE Std 802.1AS, *Standard for Local and Metropolitan Area Networks – Timing and Synchronization for Time-Sensitive Applications in Bridged Local Area Networks*

IEEE Std 1588, *Standard for a Precision Clock Synchronization Protocol for Networked Measurement and Control Systems*

### 3 Terms, definitions, symbols, abbreviated terms and conventions

For the purposes of this document, the following terms, definitions, symbols, abbreviated terms and conventions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <https://www.electropedia.org/>
- ISO Online browsing platform: available at <https://www.iso.org/obp>

#### 3.1 Referenced terms and definitions

##### 3.1.1 ISO/IEC 7498-1 terms

For the purposes of this document, the following terms given in ISO/IEC 7498-1 apply:

- a) application entity
- b) application process
- c) application protocol data unit
- d) application service element

##### 3.1.2 ISO/IEC 8822 terms

For the purposes of this document, the following terms given in ISO/IEC 8822 apply:

- a) abstract syntax

##### 3.1.3 IEC 61158-1 terms

For the purposes of this document, the following terms given in IEC 61158-1 apply:

- a) DLL mapping protocol machine
- b) fieldbus application layer
- c) FAL service protocol machine
- d) protocol data unit.

## 3.2 Additional Type 23 terms and definitions

For the purposes of this document, the following terms and definitions apply.

### 3.2.1

#### **cyclic transmission**

transmission that is performed periodically used for the link device update

### 3.2.2

#### **intelligent device station**

node capable of performing 1:n bit data and word data cyclic transmission and transient transmission with the master station, and transient transmission with slave stations, excluding remote I/O stations and having client functions and server functions during transient transmission

### 3.2.3

#### **link bit**

link relay bit data that are shared by all the nodes through the cyclic transmission and is used as one bit unit shared memory of the n:n type

### 3.2.4

#### **link device**

link bit, link word, link x and link y or RX, RY, RWr, and RWw

### 3.2.5

#### **link word**

link register two octet unit data that are shared by all the nodes through the cyclic transmission and is used as two octet unit shared memory of the n:n type

### 3.2.6

**link x** link input received bit data that are transmitted from each node through the cyclic transmission and is used as an input shared memory of the 1:n type

### 3.2.7

#### **link y**

link output bit data that are sent to each node through the cyclic transmission and is used as an output shared memory of the 1:n type

### 3.2.8

#### **local station**

node capable of performing n:n bit data and word data cyclic transmission and transient transmission with the master station and other local stations, and transient transmission with slave stations, excluding remote I/O stations and having server functions and client functions during transient transmission

### 3.2.9

#### **management node**

node in which parameters are set

### 3.2.10

#### **master ID**

ID that represents the node number of the master station

### 3.2.11

#### **master station**

node that has control information (parameters) and manages cyclic transmission

**3.2.12****node**

element that forms a network and performs data transmission, reception, and transfer

**3.2.13****node-to-node test**

physical layer test between two nodes

**3.2.14****normal node**

node other than a management node

**3.2.15****remote device station**

node capable of performing 1:n bit data and word data cyclic transmission and transient transmission with the master station, and transient transmission with slave stations, excluding remote I/O stations and having server functions during transient transmission

**3.2.16****remote I/O station**

node capable of performing 1:n bit data cyclic transmission with the master station

**3.2.17****reserve node**

node that is not yet connected, but counted in the total node number of the network not performing cyclic transmission, but always regarded as normal from applications

**3.2.18****RX**

remote input as viewed from the master station with bit data that are periodically updated by cyclic transmission, slave to master, or in local station as viewed from the master station is RY of the local station

**3.2.19****RY**

remote output as viewed from the master station with bit data that are periodically updated by cyclic transmission, master to slave, or in local station as viewed from the master station is RX of the local station

**3.2.20****RWr**

remote register (input) as viewed from the master station with word data that are periodically updated by cyclic transmission, slave to master, or in local station as viewed from the master station is RWw of the local station

**3.2.21****RWw**

remote register (output) as viewed from the master station with word data that are periodically updated by cyclic transmission, master to slave, or in local station as viewed from the master station is RWr of the local station

**3.2.22****slave station**

node other than the master station

**3.2.23****station**

node of a network