



Designation: **D2464—15** **D2464 – 23**

An American National Standard

Standard Specification for Threaded Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80¹

This standard is issued under the fixed designation D2464; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope*

1.1 This specification covers poly(vinyl chloride) (PVC) threaded Schedule 80 pipe fittings. Included are requirements for materials, workmanship, dimensions, and burst pressure.

NOTE 1—Threaded CPVC plastic pipe fittings, Schedule 80, which were formerly included in this standard, are now covered by Specification **F437**.

1.2 The products covered by this specification are intended for use with the distribution of pressurized liquids only, which are chemically compatible with the piping materials. Due to inherent hazards associated with testing components and systems with compressed air or other compressed gases some manufacturers do not allow pneumatic testing of their products. Consult with specific product/component manufacturers for their specific testing procedures prior to pneumatic testing.

NOTE 2—Pressurized (compressed) air or other compressed gases contain large amounts of stored energy which present serious safety hazards should a system fail for any reason.

1.3 The text of this specification references notes, footnotes, and appendices which provide explanatory material. These notes and footnotes (excluding those in tables and figures) shall not be considered as requirements of the specification.

1.4 The values stated in inch-pound units are to be regarded as the standard. The values given in parentheses are provided for information only.

1.5 The following safety hazards caveat pertains only to the test method portion, Section 8, of this specification. *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health, safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.6 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

¹ This specification is under the jurisdiction of ASTM Committee **F17** on Plastic Piping Systems and is the direct responsibility of Subcommittee **F17.10** on Fittings. Current edition approved March 1, 2015; Sept. 1, 2023. Published July 2015; September 2023. Originally approved in 1965. Last previous edition approved in 2013; 2015 as **D2464 – 13**; **D2464 – 15**. DOI: 10.1520/D2464-15.10.1520/D2464-23.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard

[D618 Practice for Conditioning Plastics for Testing](#)
[D1599 Test Method for Resistance to Short-Time Hydraulic Pressure of Plastic Pipe, Tubing, and Fittings](#)
[D1600 Terminology for Abbreviated Terms Relating to Plastics](#)
[D1784 Classification System and Basis for Specification for Rigid Poly\(Vinyl Chloride\) \(PVC\) Compounds and Chlorinated Poly\(Vinyl Chloride\) \(CPVC\) Compounds](#)
[D2122 Test Method for Determining Dimensions of Thermoplastic Pipe and Fittings](#)
[F412 Terminology Relating to Plastic Piping Systems](#)
[F437 Specification for Threaded Chlorinated Poly\(Vinyl Chloride\) \(CPVC\) Plastic Pipe Fittings, Schedule 80](#)
[F1498 Specification for Taper Pipe Threads 60° for Thermoplastic Pipe and Fittings](#)

2.2 *Federal Standard:*

[Fed. Std. No. 123 Marking for Shipment \(Civil Agencies\)](#)³

2.3 *Military Standard:*

[MIL-STD-129 Marking for Shipment and Storage](#)³

2.4 *NSF Standard:*

[Standard No. 14 for Plastic Piping Components and Related Materials](#)⁴

[Standard No. 61 for Drinking Water Systems Components—Health Effects](#)⁴

3. Terminology

3.1 *General—General—Definitions* Definitions are in accordance with Terminology [F412](#), and abbreviations are in accordance with Terminology [D1600](#), unless otherwise indicated. The abbreviation for poly(vinyl chloride) plastic is PVC.

4. Classification

4.1 *General*—This specification covers threaded Schedule 80 PVC pipe fittings, made from ~~four~~two PVC plastic compounds and intended for use with threaded Iron Pipe Size (IPS) outside-diameter plastic pipe.

4.1.1 Fittings covered by this specification are normally molded. In-line fittings, such as couplings, unions, bushings, caps, nipples, etc., shall be molded or machined from extruded stock.

4.1.2 Fittings fabricated by back welding or butt fusion are not included in this specification.

5. Materials and Manufacture

[ASTM D2464-23](#)

<https://standards.iteh.ai/catalog/standards/sist/c2edee93-e0b1-4166-ac51-7a1054053b8a/astm-d2464-23>

5.1 This specification covers PVC pipe fittings made from two PVC plastics as classified in Specification [D1784](#). These are cell classifications 12454 and 14333.

NOTE 3—Mechanical strength, heat deflection temperature, and flammability requirements are covered in Specification [D1784](#).

5.2 *Rework Material*—The manufacturers shall use only their own clean rework fitting material and the fittings produced shall meet all the requirements of this specification.

6. Requirements

6.1 *Dimensions and Tolerances:*

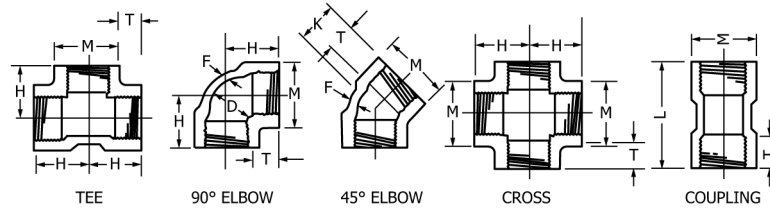
6.1.1 The dimensions and tolerances of the fittings shall be as shown in [Table 1](#) and [Table 2](#) when measured in accordance with Test Method [D2122](#). Minimum dimensions have zero negative tolerances. Bushings shall have thread lengths applicable to the corresponding sizes. Counterbore is optional, is not shown in [Table 1](#), and is not included in the center-to-end or end-to-end dimensions.

6.1.2 *Fittings Not Illustrated*—All fittings, whether illustrated in [Table 1](#) and [Table 2](#) or not, shall have wall thicknesses and thread dimensions conforming to [6.1](#) and [6.2](#).

³ DLA Document Services Building 4/D 700 Robbins Avenue Philadelphia, PA 19111-5094 <http://quicksearch.dla.mil/>

⁴ Available from NSF International, P.O. Box 130140, 789 N. Dixboro Rd., Ann Arbor, MI 48113-0140, <http://www.nsf.org>.

TABLE 1 Dimensions of 90° Ells, Tees, Crosses, 45° Elbows and Couplings (Straight Sizes), in. (mm)^A



Nominal Pipe Size	Center to Thread End, 90° Elbows, Tees, Crosses, ^B H, min	Length of Thread, T, min	Center to Thread End, 45° Elbow, ^B K, min	Inside Diameter of Fitting, D, min	Nominal Wall Thickness, F, min	Outside Diameter of Hub, M, min	Thread End to Thread End of Coupling, L, min
1/8	0.688 (17.48)	0.38 (9.65)	0.625 (15.88)	0.171 (4.34)	0.108 (2.74)	0.645 (16.40)	0.813 (20.65)
1/4	0.812 (20.63)	0.50 (12.70)	0.688 (17.48)	0.258 (6.55)	0.135 (3.43)	0.840 (21.30)	1.063 (27.00)
3/8	0.938 (23.83)	0.50 (12.70)	0.750 (19.05)	0.379 (9.63)	0.144 (3.66)	1.000 (25.40)	1.063 (27.00)
1/2	1.125 (28.58)	0.64 (16.26)	0.750 (19.05)	0.502 (12.75)	0.198 (5.03)	1.280 (32.50)	1.344 (34.14)
3/4	1.250 (31.75)	0.65 (16.51)	1.000 (25.40)	0.698 (17.73)	0.207 (5.26)	1.500 (38.10)	1.500 (38.10)
1	1.500 (38.10)	0.81 (20.57)	1.125 (28.58)	0.911 (23.14)	0.225 (5.72)	1.810 (45.97)	1.688 (42.88)
1 1/4	1.750 (44.45)	0.85 (21.59)	1.313 (33.35)	1.227 (31.17)	0.261 (6.63)	2.200 (55.88)	1.750 (44.45)
1 1/2	1.938 (49.23)	0.85 (21.54)	1.438 (36.53)	1.446 (36.73)	0.270 (6.86)	2.500 (63.50)	2.000 (50.80)
2	2.250 (57.15)	0.90 (22.86)	1.625 (41.28)	1.881 (47.78)	0.297 (7.54)	3.000 (76.20)	2.063 (52.40)
2 1/2	2.688 (68.28)	1.21 (30.73)	1.938 (49.23)	2.250 (57.15)	0.315 (8.00)	3.580 (90.42)	2.625 (66.68)
3	3.063 (77.80)	1.30 (33.02)	2.125 (53.48)	2.820 (71.65)	0.405 (10.29)	4.300 (104.22)	2.750 (69.85)
4	3.625 (92.08)	1.38 (35.05)	2.625 (66.68)	3.737 (94.92)	0.450 (11.43)	5.430 (137.92)	3.000 (76.20)
6	5.125 (130.18)	1.50 (38.10)	3.250 (82.55)	5.646 (143.41)	0.504 (12.80)	7.625 (193.68)	3.250 (82.55)

^A The sketches and designs of fittings shown are illustrative only.

^B This dimension locates the end of the fitting.

TABLE 2 Dimensions of Plugs and Caps, in.^A



Nominal Pipe Size	Length of Male Thread, S, min	Length of Female Thread, T, min	Width of Flats, ^B Q, min	Nominal Wall Thickness, F, min	Height of Head, R, min	Cap Height, W, min	Outside Diameter of Hub, M, min
1/8	0.31 (7.87)	0.38 (9.65)	0.469 (11.19)	0.108 (2.74)	0.188 (4.76)	0.625 (15.88)	0.645 (16.38)
1/4	0.44 (11.18)	0.50 (12.70)	0.625 (15.88)	0.135 (3.43)	0.188 (4.76)	0.688 (17.48)	0.840 (21.34)
3/8	0.44 (11.18)	0.50 (12.70)	0.750 (14.05)	0.144 (3.66)	0.188 (4.76)	0.688 (17.48)	1.000 (25.40)
1/2	0.53 (13.45)	0.64 (16.26)	0.938 (23.83)	0.198 (5.03)	0.188 (4.76)	0.875 (22.23)	1.280 (32.51)
3/4	0.55 (13.97)	0.65 (16.51)	1.125 (28.58)	0.207 (5.26)	0.219 (5.56)	1.000 (25.40)	1.450 (36.80)
1	0.68 (17.27)	0.81 (20.57)	1.375 (34.93)	0.225 (5.72)	0.219 (5.56)	1.188 (30.18)	1.810 (45.97)
1 1/4	0.71 (18.03)	0.85 (21.59)	1.750 (44.45)	0.261 (6.63)	0.281 (7.14)	1.250 (31.75)	2.200 (55.88)
1 1/2	0.72 (18.29)	0.85 (21.59)	1.875 (47.63)	0.270 (6.86)	0.313 (7.95)	1.250 (31.75)	2.450 (62.23)
2	0.76 (19.30)	0.90 (22.86)	1.875 (47.63)	0.297 (7.54)	0.313 (7.45)	1.375 (34.93)	3.000 (76.20)
2 1/2	1.14 (28.96)	1.21 (30.73)	1.875 (47.63)	0.369 (9.37)	0.375 (9.53)	1.625 (41.28)	3.560 (90.42)
3	1.20 (30.48)	1.30 (33.02)	2.000 (50.80)	0.405 (10.29)	0.375 (9.53)	1.750 (44.45)	4.250 (107.90)
4	1.30 (33.02)	1.38 (35.05)	2.000 (50.80)	0.450 (11.43)	0.375 (9.53)	2.000 (50.80)	5.350 (134.62)
6	1.44 (36.58)	1.50 (38.10)	2.000 (50.80)	0.504 (12.80)	0.500 (12.70)	2.125 (53.98)	7.625 (193.00)

^A The sketches and designs of fittings shown are illustrative only.

^B At the manufacturer's option the head of the plug shall be hexagonal, octagonal, square, or round.

6.2 *Threads*—For all fittings having taper pipe threads, threads shall conform to Specification F1498 and be gaged in accordance with 8.4.

6.3 *Burst Pressure:*

6.3.1 The burst strength of the fittings shall be not less than that calculated for the size and wall thickness of the pipe with which it is to be used, when calculated from the following equation:

$$S = P(D_o t) / 2t \tag{1}$$