

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Lamps for road vehicles – Performance requirements

Lampes pour véhicules routiers – Prescriptions de performances

IEC 60810:2003

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**LAMPS FOR ROAD VEHICLES –
PERFORMANCE REQUIREMENTS**

FOREWORD

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This consolidated version of IEC 60810 consists of the third edition (2003) [documents 34A/1031/FDIS and 34A/1034/RVD] and its amendment 1 (2008) [documents 34A/1244/CDV and 34A/1283/RVC].

The technical content is therefore identical to the base edition and its amendment and has been prepared for user convenience.

It bears the edition number 3.1.

A vertical line in the margin shows where the base publication has been modified by amendment 1.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of the base publication and its amendments will remain unchanged until the maintenance result date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

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LAMPS FOR ROAD VEHICLES – PERFORMANCE REQUIREMENTS

1 Scope

This International Standard is applicable to replaceable lamps (filament lamps and discharge lamps) to be used in headlamps, fog-lamps and signalling lamps for road vehicles. It is especially applicable to those lamps which are listed in IEC 60809. However, the standard may also be used for other lamps falling under the scope of this standard, as well as for future developments, e.g. such where the light is produced by light emitting diodes (LED).

It specifies requirements and test methods for the measurement of performance characteristics such as lamp life, lumen maintenance, torsion strength, glass bulb strength and resistance to vibration and shock. Moreover, information on temperature limits, maximum lamp outlines and maximum tolerable voltage surges is given for the guidance of lighting and electrical equipment design.

For some of the requirements given in this standard, reference is made to data given in tables. For lamps not listed in such tables, the relevant data are supplied by the lamp manufacturer or responsible vendor.

The performance requirements are additional to the basic requirements specified in IEC 60809. They are, however, not intended to be used by authorities for legal type-approval purposes.

NOTE In the various vocabularies and standards, different terms are used for "incandescent lamp" (IEV 845-07-04) and "discharge lamp" (IEV 845-07-17). In this standard, "filament lamp" and "discharge lamp" are used. However, where only "lamp" is written both types are meant, unless the context clearly shows that it applies to one type only.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050(845):1987, *International Electrotechnical Vocabulary (IEV) – Chapter 845: Lighting*

IEC 60068-2-6:1995, *Environmental testing – Part 2: Tests – Test Fc: Vibration (sinusoidal) – Basic safety publication*

IEC 60068-2-47:1999, *Environmental testing – Part 2-47: Test methods – Mounting of components, equipment and other articles for vibration, impact and similar dynamic tests*

IEC 60410:1973, *Sampling plans and procedures for inspection by attributes*

IEC 60809, *Lamps for road vehicles – Dimensional, electrical and luminous requirements*

ISO 5344:1980, *Electrodynamic test equipment for generating vibration – Methods of describing equipment characteristics*

3 Terms and definitions

For the purpose of this document, the following definitions apply, in addition to the definitions in IEC 60050(845) and IEC 60809.

3.1 life

total time (expressed in hours) during which a lamp has been operated before it becomes useless. For filament lamps, it is considered to be so according to one of the following criteria:

- a) the end of life is the time when the filament fails;
- b) the life of a dual-filament lamp is the time until either filament fails, if the lamp is tested in a switching cycle involving alternative operation of both filaments

3.2 characteristic life

T

constant of the Weibull distribution indicating the time up to which 63,2 % of a number of tested lamps of the same type have ended their individual lives

3.3 life B3

constant of the Weibull distribution indicating the time during which 3 % of a number of the tested lamps of the same type have reached the end of their individual lives

3.4 lumen maintenance

ratio of the luminous flux of a lamp at a given time in its life to its initial luminous flux, the lamp being operated under specific conditions

3.5 initial luminous flux

luminous flux of a lamp measured after the ageing specified in Annex C of IEC 60809 for filament lamps or in Annex D of this standard for discharge lamps

3.6 rated value

value of a characteristic specified for operation of a lamp at test voltage and/or other specified conditions

3.7 pinch temperature limit

maximum admissible pinch temperature to ensure satisfactory lamp performance in service

3.8 solder temperature limit

maximum admissible solder temperature to ensure satisfactory lamp performance in service

3.9 maximum lamp outline

contour limiting the space to be reserved for the lamp in the relevant equipment

3.10

heavy-duty lamp

lamp declared as such, by the manufacturer or responsible vendor, which shall comply with the heavy-duty test conditions specified in Table B.2 of this standard in addition to the requirements specified in IEC 60809

4 Requirements and test conditions for filament lamps

4.1 Basic function and interchangeability

Filament lamps shall comply with IEC 60809.

4.2 Torsion strength

The cap shall be strong and firmly secured to the bulb.

Compliance is checked before and after the life test by submitting the filament lamp to the following torque values:

filament lamps with bayonet caps

- with 9 mm shell-diameter: 0,3 Nm*;
- with 15 mm shell-diameter: 1,5 Nm*;
- with 20 mm shell-diameter: 3,0 Nm*;

filament lamps with screw caps

- with 10 mm shell-diameter: 0,8 Nm*

The torque shall not be applied suddenly but shall be increased progressively from 0 to the specified amount.

Values are based on a non-compliance level of 1 %.

4.3 Characteristic life T

The life T measured on a test quantity of at least 20 filament lamps shall be at least 96 % of the rated value, given in Table 3.

Compliance is checked by life tests as prescribed in Annex A.

4.4 Life B3

The life B3 shall not be less than the rated value given in Table 3.

Compliance is checked by life tests as prescribed in Annex A.

The number of filament lamps failing before the required time shall not exceed the values in Table 1.

* Under consideration.

Table 1 – Conditions of compliance for life B3

Number of filament lamps tested	Acceptance number
23 to 35	2
36 to 48	3
49 to 60	4
61 to 74	5
75 to 92	6

4.5 Lumen maintenance

The lumen maintenance shall be not less than the rated value given in Table 4. This value is based on a non-compliance level of 10 %.

4.6 Resistance to vibration and shock

In the event of service life being influenced by vibration or shock, the test methods and schedules detailed in Annex B shall be used to assess the performance.

The filament lamps are deemed to have satisfactorily completed the wideband or narrowband random vibration test as described in Annex B, if they continue to function during and after the test.

The number of filament lamps failing one of the tests shall not exceed the values in Table 2 (values are based on the AQL of 4 %).

Table 2 – Conditions of compliance for the vibration test

Number of filament lamps tested	Acceptance number
14 to 20	2
21 to 32	3
33 to 41	4
42 to 50	5
51 to 65	6

4.7 Glass-bulb strength

In the event of bulbs being impaired by mechanical handling for their assembly in equipment, the test methods and schedules defined in Annex C shall be used to assess the performance. The bulbs have to withstand the specified compression strength.

5 Filament lamp data

5.1 Rated life and lumen-maintenance values for road vehicle filament lamps tested under conditions as prescribed in Annex A

Table 3 – Rated life values for continuous operation

Filament lamp Data sheet Nos.	Type	12 V			24 V		
	Category	Test V	B3 h	T h	Test V	B3 h	T h
60809-IEC-2110	R2	13,2	90	250	28,0	90	250
60809-IEC-2120	H4	13,2	350	700	28,0	180 ^a	500 ^a
60809-IEC-2125	H6	14,0	(Under consideration)	300	–	–	–
60809-IEC-2305	H5	14,0	(Under consideration)	100	–	–	–
60809-IEC-2310	H1	13,2	150	400	28,0	90 ^a	250 ^a
60809-IEC-2320	H2	13,2	90	250	28,0	90	250
60809-IEC-2330	H3	13,2	150	400	28,0	90 ^a	250 ^a
60809-IEC-3110	P21/5W	13,5	60 ^b 600 ^c	160 ^b 1 600 ^c	28,0	60 ^b 600 ^c	160 ^b 1 600 ^c
60809-IEC-3120	P21/4W	13,5	60 ^b 600 ^c	160 ^b 1 600 ^c	28,0	60 ^b 600 ^c	160 ^b 1 600 ^c
60809-IEC-3310	P21W	13,5	120	320	28,0	60 ^a	160 ^a
60809-IEC-3320	R5W	13,5	100	300	28,0	80 ^a	225 ^a
60809-IEC-3330	R10W	13,5	100	300	28,0	80 ^a	225 ^a
60809-IEC-3340	T4W	13,5	300	750	28,0	120 ^a	350 ^a
60809-IEC-4110	C5W	13,5	350	750	28,0	120 ^a	350 ^a
60809-IEC-4120	C21W	13,5	40	110	28,0	–	–
60809-IEC-4310	W3W	13,5	500	1 500	28,0	400 ^a	1 100 ^a
60809-IEC-4320	W5W	13,5	200	500	28,0	120 ^a	350 ^a

NOTE 1 The values indicated are minimum requirements. Depending on some particular customers' specifications, different values may be obtained, i.e. shorter life/higher luminous flux or longer life/lower lumen maintenance. This has to be negotiated between filament lamp manufacturers and their customers.

^a Extended values are under consideration.
^b High-wattage filament.
^c Low-wattage filament.

Table 4 – Rated lumen-maintenance values for continuous operation

Filament lamp Data sheet Nos.	Type	12 V			24 V		
	Category	Test	Lumen maintenance		Test	Lumen maintenance	
		V	h	%	V	h	%
60809-IEC-2110	R2	13,2	55 ^c 110 ^d	85 70	28,0 28,0	55 ^c 110 ^d	85 70
60809-IEC-2120	H4	13,2	110 ^c 225 ^d	85 85	28,0	110 ^c 225 ^d	85 85
60809-IEC-2125	H6	14,0	75 ^c 150 ^d	85 80	–	–	–
60809-IEC-2305	H5	14,0	75	85	–	–	–
60809-IEC-2310	H1	13,2	170	90	28,0	170	90
60809-IEC-2320	H2	13,2	170	90	28,0	170	90
60809-IEC-2330	H3	13,2	170	90	28,0	170	90
60809-IEC-3110	P21/5W	13,5	110 ^a 750 ^b	70 70	28,0	110 ^a 750 ^b	70 70
60809-IEC-3120	P21/4W	13,5	110 ^a 750 ^b	70 70	28,0	(Under consideration) (Under consideration)	(Under consideration) (Under consideration)
60809-IEC-3310	P21W	13,5	110	70	28,0	110	70
60809-IEC-3320	R5W	13,5	150	70	28,0	150	70
60809-IEC-3330	R10W	13,5	150	70	28,0	150	70
60809-IEC-3340	T4W	13,5	225	70	28,0	225	70
60809-IEC-4110	C5W	13,5	225	60	28,0	225	60
60809-IEC-4120	C21W	13,5	75	60	–	–	–
60809-IEC-4310	W3W	13,5	750	60	28,0	750	60
60809-IEC-4320	W5W	13,5	225	60	28,0	225	60

NOTE 1 The values indicated are minimum requirements. Depending on some particular customers' specifications, different values may be obtained, i.e. shorter life/higher luminous flux or longer life/lower lumen maintenance. This has to be negotiated between filament lamp manufacturers and their customers.

NOTE 2 Lumen-maintenance values for extended operation times are under consideration.

^a High-wattage filament.
^b Low-wattage filament.
^c Main or upper beam filament.
^d Dipped or lower beam filament.

6 Requirements and test conditions for discharge lamps

6.1 Basic function and interchangeability

Discharge lamps shall comply with the technical requirements of IEC 60809.

6.2 Mechanical strength

6.2.1 Bulb-to-cap connection

The bulb shall be strongly secured to the cap. Compliance is checked by means of the bulb deflection test conducted in accordance with Annex E.

6.2.2 Cable-to-cap connection (if any)

If the cable has a fixed connection to the cap, it shall withstand a pulling force of 60 N. The force shall be applied in the direction of the (straight) cable.

6.3 Characteristic life T

For the D1S, D2S, D1R and D2R discharge lamps, the life T measured on a test quantity of at least 20 lamps shall be not less than the value declared by the manufacturer, which shall be at least 3 000 h. Compliance is checked by tests as prescribed in Annex D.

6.4 Life B3

For the D1S, D2S, D1R and D2R discharge lamps, the life B3 measured on a test quantity of at least 20 lamps shall be not less than the value declared by the manufacturer, which shall be at least 1 500 h. Compliance is checked by tests as prescribed in Annex D.

6.5 Lumen maintenance

For the D1S, D2S, D1R and D2R discharge lamps, the lumen maintenance shall be at least 60 % of the initial luminous flux. Compliance is checked by tests prescribed in Annex D.

Values are based on a non-compliance level of 10 %.

6.6 Resistance to vibration and shock

In the event of service life being influenced by vibration and shock, the test methods and schedules in Annex B shall be used to assess the performance.

The discharge lamps are deemed to have satisfactorily completed the wideband or narrowband random vibration test as described in Annex B, if they continue to function during and after the test. Moreover, the position of the electrodes shall comply with the dimensional requirements as prescribed in the relevant standard.

Values are based on a non-compliance level of 4 %.

NOTE It is necessary to take care to protect service employees. See the note to Clause D.3.

6.7 Discharge lamps with integrated starting device

For discharge lamps of category D1S and D1R, the starting device may be built into the cap of the lamp. The total weight of the lamp shall not exceed 120 g. Information for ballast design is given in Annex G.

Annex A (normative)

Life test conditions for filament lamps

A.1 Ageing

Filament lamps shall be aged at their test voltage for approximately 1 h. For dual-filament lamps, each filament shall be aged separately. Filament lamps which fail during the ageing period shall be omitted from the test results.

A.2 Test voltage

Measurements shall be carried out at the test voltage specified in Clause 5 of this standard which shall be a stable d.c. or a.c. voltage with a frequency between 40 Hz and 60 Hz.

NOTE The test voltage is deemed to be stable when the momentary fluctuations do not exceed 1 % and the deviation of the average over the test period does not exceed 0,5 % of the specified value.

A.3 Operating position

Filament lamps shall be operated on a vibration-free test rack with both lamp axis and filament(s) horizontal. In the special case of double-filament lamps which include a shield, this shall be under the dipped or lower-beam filament (H-H line horizontal). In the case of filament lamps with an axial filament, the longer filament support shall be positioned above the filament.

A.4 Switching cycle

A.4.1 Single-filament lamps

A.4.1.1 Filament lamps for continuous operation

Filament lamps shall be switched off twice daily for periods of not less than 15 min, such periods not being considered as part of the life.

A.4.1.2 Filament lamps for intermittent operation

Filament lamps for intermittent operation as used in stop-lamps and flashing direction indicators shall be operated in the following switching cycle:

- 15 s on for intermittent (flashing) operation;
- 15 s off;
- flashing frequency: 90/min;
- on/off ratio 1:1.

The whole flashing operation time is considered as life.