

Designation: D2425 - 23

# Standard Test Method for Hydrocarbon Types in Middle Distillates by Mass Spectrometry<sup>1</sup>

This standard is issued under the fixed designation D2425; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\varepsilon$ ) indicates an editorial change since the last revision or reapproval.

## 1. Scope\*

1.1 This test method covers an analytical scheme using the mass spectrometer to determine the hydrocarbon types present in conventional and synthesized hydrocarbons that have a boiling range of 160 °C to 343 °C (320 °F to 650 °F), 5 % to 95 % by volume as determined by Test Method D86. Samples with average carbon number value of paraffins between  $C_{12}$  and  $C_{16}$  and containing paraffins from  $C_{10}$  and  $C_{18}$  can be analyzed. Eleven hydrocarbon types are determined. These include: paraffins, noncondensed cycloparaffins, condensed dicycloparaffins, condensed tricycloparaffins, alkylbenzenes, indans or tetralins, or both,  $C_nH_{2n-10}$  (indenes, etc.), naphthalenes,  $C_nH_{2n-14}$  (acenaphthenes, etc.),  $C_nH_{2n-16}$  (acenaphthylenes, etc.), and tricyclic aromatics.

Note 1—This test method was developed on Consolidated Electrodynamics Corporation Type 103 Mass Spectrometers. Operating parameters for users with a Quadrupole Mass Spectrometer are provided.

1.2 This test method is intended for use with full boiling range products that contain no significant olefin content.

Biodiesel (FAME components) could interfere with the separation of the sample and the characteristic mass fragments of FAME compounds are not defined in the procedure.

Hydrocarbons containing tertiary carbon fragments, sometimes found in synthetic aviation fuels, will interfere with the characteristic mass fragments of paraffins and result in a false, elevated cycloparaffin content.

Note 2—"No significant olefin content" for this method means <2.0 % by volume by Test Method D1319.

- 1.3 The values stated in SI units are to be regarded as standard. The values given in parentheses after SI units are provided for information only and are not considered standard.
- 1.4 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and deter-

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mine the applicability of regulatory limitations prior to use. For a specific warning statement, see 11.1.

1.5 This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

### 2. Referenced Documents

2.1 ASTM Standards:<sup>2</sup>

D86 Test Method for Distillation of Petroleum Products and Liquid Fuels at Atmospheric Pressure

D1319 Test Method for Hydrocarbon Types in Liquid Petroleum Products by Fluorescent Indicator Adsorption

D2549 Test Method for Separation of Representative Aromatics and Nonaromatics Fractions of High-Boiling Oils by Elution Chromatography

D4175 Terminology Relating to Petroleum Products, Liquid Fuels, and Lubricants

D6300 Practice for Determination of Precision and Bias
Data for Use in Test Methods for Petroleum Products,
Liquid Fuels, and Lubricants

D6379 Test Method for Determination of Aromatic Hydrocarbon Types in Aviation Fuels and Petroleum Distillates—High Performance Liquid Chromatography Method with Refractive Index Detection

E355 Practice for Gas Chromatography Terms and Relationships

## 3. Terminology

- 3.1 Definitions:
- 3.1.1 This test method makes reference to many common gas chromatographic procedures and terms. Detailed definitions of these can be found in Practice E355 and Terminology D4175.
  - 3.2 Definitions of Terms Specific to This Standard:

<sup>&</sup>lt;sup>1</sup> This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products, Liquid Fuels, and Lubricants and is the direct responsibility of Subcommittee D02.04.0M on Mass Spectrometry.

<sup>&</sup>lt;sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.



- 3.2.1 conventional hydrocarbons, n—hydrocarbons derived from the following conventional sources: crude oil, natural gas liquid condensates, heavy oil, shale oil, and oil sands.
- 3.2.2 synthesized hydrocarbons, n—hydrocarbons derived from alternative sources such as coal, natural gas, biomass, and hydrogenated fats and oils by processes such as gasification, Fischer-Tropsch synthesis, and hydroprocessing.

# 4. Summary of Test Method

- 4.1 Samples are separated into saturate and aromatic fractions by liquid chromatography, and each fraction is analyzed by mass spectrometry. The analysis is based on the summation of characteristic mass fragments to determine the concentration of hydrocarbon types.
- 4.2 The summation of characteristic mass fragments are defined as follows:
- $\sum 71$  (paraffins) = total peak height of  $m/e^+$  71 + 85.  $\sum 67$  (mono or noncondensed polycycloparaffins, or both) = total peak height of  $m/e^+$  67 + 68 + 69 + 81 +82 + 83 + 96 + 97.
- $\sum 123$  (condensed dicycloparaffins) = total peak height of  $m/e^{+}$  123 + 124 + 137 + 138 + ... etc. up to 249 + 250.
- $\sum 149$  (condensed tricycloparaffins) = total peak height of  $m/e^{+}$  149 + 150 + 163 + 164 + ... etc. up to 247 + 248.
- $\sum 91$  (alkyl benzenes) = total peak height of  $m/e^+$  $91 + 92 + 105 + 106 + \cdots$  etc. up to 175 + 176.
- $\Sigma$ 103 (indans or tetralins, or both) = total peak height of  $m/e^{+}$  103 + 104 + 117 + 118 + ... etc. up to 187 + 188.
- $\sum 115$  (indenes or  $C_nH_{2n-10}$ , or both) = total peak height of  $m/e^{+}$  115 + 116 + 129 + 130 + ... etc. up to 185 + 186.
  - 128 (naphthalene) = total peak height of  $m/e^+$  128.
- $\sum 141$  (naphthalenes) = total peak height of  $m/e^+$  $141 + 142 + 155 + 156 + \cdots$  etc. up to 239 + 240.
- $\sum 153$  (acenaphthenes or  $C_nH_{2n-14}$ , or both) = total peak height of  $m/e^+$  153 + 154 + 167 + 168 + ... etc. up to 251 + 252.
- $\sum 151$  (acenaphthylenes or  $C_nH_{2n-16}$ , or both) = total peak height of  $m/e^+$  151 + 152 + 165 + 166 + ... etc. up to 249 + 250.

- $\sum 177$  (tricyclic aromatics) = total peak height of  $m/e^+$  $177 + 178 + 191 + 192 + \cdots$  etc. up to 247 + 248.
- 4.3 The average carbon numbers of the hydrocarbon types are estimated from spectral data. Calculations are made from calibration data dependent upon the average carbon number of the hydrocarbon types. The results of each fraction are mathematically combined according to their mass fractions as determined by the separation procedure. Results are expressed in mass percent.

## 5. Significance and Use

- 5.1 A knowledge of the hydrocarbon composition of process streams and petroleum products boiling within the range of  $160~^{\circ}\text{C}$  to  $343~^{\circ}\text{C}$  ( $320~^{\circ}\text{F}$  to  $650~^{\circ}\text{F}$ ) is useful in following the effect of changes in process variables, diagnosing the source of plant upsets, and in evaluating the effect of changes in composition on product performance properties.
- 5.2 A test method to determine total cycloparafins and low level aromatic content is necessary to meet specifications for aviation turbine fuel containing synthesized hydrocarbons.

## 6. Interferences

6.1 Nonhydrocarbon types, such as sulfur and nitrogencontaining compounds, are not included in the matrices for this test method. If these nonhydrocarbon types are present to any large extent, (for example, mass percent sulfur >0.25) they will interfere with the spectral peaks used for the hydrocarbon-type calculation.

## 7. Sample Separation

7.1 Sample is to be separated into saturate and aromatic fractions. Liquid chromatography procedures based on Test Methods D2549, D1319, and D6379 have been used.

Note 3—Test Method D2549 is presently applicable only to samples having 5 % points of 232 °C (450 °F) or greater. Guidance on using Test Methods D1319 and D6379 is provided in the Annexes.

### PROCEDURE A-MAGNETIC SECTOR SPECTROMETER

# 8. Apparatus

- 8.1 Mass Spectrometer—The suitability of the mass spectrometer to be used with this method of analysis shall be proven by performance tests described herein.
- 8.2 Sample Inlet System—Any inlet system permitting the introduction of the sample without loss, contamination, or change in composition. To fulfill these requirements it will be necessary to maintain the system at an elevated temperature in the range of 125 °C to 325 °C and to provide an appropriate sampling device.
  - 8.3 Microburet or Constant-Volume Pipet.

#### 9. Calibration

- 9.1 Calibration coefficients are attached which can be used directly provided:
- 9.1.1 Repeller settings are adjusted to maximize the  $m/e^+$ 226 ion of *n*-hexadecane.
- 9.1.2 A magnetic field is used that will permit scanning from  $m/e^{+}$  40 to 292.
- 9.1.3 An ionization voltage of 70 eV and ionizing currents in the range  $10 \,\mu\text{A}$  to  $70 \,\mu\text{A}$  are used.

Note 4—The calibration coefficients were obtained for ion source

conditions such that the  $\sum 67/\sum 71$  ratio for *n*-hexadecane was 0.26/1. The cooperative study of this test method indicated an acceptable range for this  $\sum$  ratio between 0.2/1 to 0.30/1.

10. Performance Test

10.1 Generally, mass spectrometers are in continuous operation and should require no additional preparation before analyzing samples. If the spectrometer has been turned on only recently, it will be necessary to check its operation in accordance with this method and instructions of the manufacturer to ensure stability before proceeding.

10.2 Mass Spectral Background—Samples in the carbon number range  $C_{10}$  to  $C_{18}$  should pump out so that less than 0.1 % of the two largest peaks remain. For example, background peaks from a saturate fraction at  $m/e^+$  69 and 71 should

be reduced to less than 0.1% of the corresponding peaks in the mixture spectrum after a normal pump out time of 2 min to 5 min.

# 11. Mass Spectrometric Procedure

11.1 Obtaining the Mass Spectrum for Each Chromato-graphic Fraction—Using a microburet or constant-volume pipet, introduce sufficient sample through the inlet sample to give a pressure of 2 Pa to 4 Pa (15 mtorr to 30 mtorr) in the inlet reservoir. (Warning—Hydrocarbon samples of this boiling range are combustible.) Record the mass spectrum of the sample from  $m/e^+$  40 to 292 using the instrument conditions outlined in 9.1.1 – 9.1.3.

# PROCEDURE B—QUADRUPOLE SPECTROMETER

# 12. Apparatus

- 12.1 *Mass Spectrometer*—Mass spectrometers provided with a quadrupole as ion separator and use electron impact at 70 ev have been used.
- 12.2 Sample Inlet System—Any inlet system permitting the introduction of the sample without loss, contamination, or change in composition. Separation of components is not required.
  - 12.2.1 For sample fractions that do not contain solvents:
- 12.2.1.1 The inlet to introduce the sample into the detector can be an all glass inlet system (also known as AGIS) connected to the GC inlet and interfaced with the mass spectrometer with uncoated tubing. The inlet system is installed in a gas chromatograph and heated at 300 °C, isothermal.
  - 12.2.1.2 Gas chromatography using a boiling point column.
- 12.2.2 For sample fractions that contain solvents, gas chromatography using a boiling point column should be used to isolate the solvent.

Note 5—Appendix X2 provides additional information on chromatography options for samples with or without solvents.

12.2.3 Split ratio should be adjusted to prevent detector overload.

## 13. Calibration

- 13.1 Mass calibration is performed using PerFluoro-TriButylAmine (PFTBA) which contains the masses 69, 131, 219, 414, and 502. An ionization voltage of 70 ev is used.
- 13.2 Tune the spectrometer using the tune file recommended by the manufacturer. Typically, the masses of 69, 219, 502 are used for tuning with 219 being the ion for repeller maximum. Ensure that none of the masses are saturated.
- 13.3 It is possible to check the tuning by introducing n-hexadecane and verifying that the sum of the  $\sum 67/\sum 71 = 0.2 0.3$ . Verify that the sum elements are those shown in 15.1, Eq 1 and Eq 2.

# 14. Mass Spectrometric Procedure

14.1 Obtaining the Mass Spectrum for Each Chromatographic Fraction—Using an automated sampling system or manual injection, inject an appropriate amount of each sample fraction. Record the mass spectrum of the sample from  $m/e^+$  50 to 300.

# 15. Calculations and Report

Note 6—A guideline for the calculations is available in Appendix X1.

15.1 *Aromatic Fraction*—Read peak heights from the record mass spectrum corresponding to  $m/e^+$  ratios of 67 to 69, 71, 81 to 83, 85, 91, 92, 96, 97, 103 to 106, 115 to 120, 128 to 134, 141 to 148, 151 to 162, 165 to 198, 203 to 212, 217 to 226, 231 to 240, 245, 246, 247 to 252.

Find: 457e-9948-e200c41c4930/astm-d2425-23

$$\sum 71 = 71 + 85 \tag{1}$$

$$\sum_{67} 67 = 67 + 68 + 69 + 81 + 82 + 83 + 96 + 97 \tag{2}$$

TABLE 1 Parent Ion Isotope Factors and Mole Sensitivities

Carbon No.	m/e	Isotope Factor, K <sub>1</sub>	Mole Sensitivity, K <sub>2</sub>
Alkylbenzenes			
10	134	0.1101	85
11	148	0.1212	63
12	162	0.1323	60
13	176	0.1434	57
14	190	0.1545	54
15	204	0.1656	51
16	218	0.1767	48
17	232	0.1878	45
18	246	0.1989	42
		L <sub>1</sub>	L <sub>2</sub>
Naphthalenes			
11	142	0.1201	194
12	156	0.1314	166
13	13 170		150
14	14 184		150
15	198	0.1647	150
16	212	0.1758	150
17	226	0.1871	150
18	240	0.1982	150

$$\sum 91 = \sum_{N=0}^{N=6} [(91+14N) + (92+14N)]$$
 (3)

$$\sum 103 = \sum_{N=0}^{N=6} \left[ (103 + 14N) + (104 + 14N) \right] \tag{4}$$

$$\sum 115 = \sum_{N=0}^{N=5} \left[ (115 + 14N) + (116 + 14N) \right]$$
 (5)

$$\sum 141 = \sum_{N=0}^{N=7} \left[ (141 + 14N) + (142 + 14N) \right]$$
 (6)

$$\sum 153 = \sum_{N=0}^{N=7} \left[ (153 + 14N) + (154 + 14N) \right] \tag{7}$$

$$\sum 151 = \sum_{N=0}^{N=7} \left[ (151 + 14N) + (152 + 14N) \right]$$
 (8)

$$\sum 177 = \sum_{N=0}^{N=5} \left[ (177 + 14N) + (178 + 14N) \right] \tag{9}$$

15.2 Calculate the mole fraction at each carbon number of the alkylbenzenes for n = 10 to n = 18 as follows:

$$\mu_n = [P_m - P_{m-1}(K_1)]/K_2 \tag{10}$$

where:

 $\mu_n$  = mole fraction of each alkylbenzene as represented by n which indicates the number of carbons in each molecular species.

m = molecular weight of the alkylbenzene being calculated,

m-1 = molecular weight minus 1,

P = polyisotopic mixture peak at m, m-1,

 $K_1$  = isotopic correction factor (see Table 1), and

 $K_2$  = mole sensitivity for n (see Table 1).

Note 7—This step of calculation assumes no mass spectral pattern contributions from other hydrocarbon types to the parent and parent-1 peaks of the alkylbenzenes. Selection of the lowest carbon number 10 is based upon the fact that  $C_9$  alkylbenzenes boil below 204 °C (400 °F) and their concentration can be considered negligible.

15.3 Find the average carbon number of the alkylbenzenes, *A*, in the aromatic fraction as follows:

$$A = \left(\sum_{n=10}^{n=18} n \times \mu_n\right) / \left(\sum_{n=10}^{n=18} \mu_n\right)$$
 (11)

15.4 Calculate the mole fraction at each carbon number of the naphthalenes for n = 11 to n = 18 as follows:

$$x_n = [P_m - P_{m-1}(L_1)]/L_2 \tag{12}$$

where:

 $x_n$  = mole fraction of each naphthalene as represented by n which indicates the number of carbons in each molecular species,

m = molecular weight of the naphthalenes being calculated,

m-1 = molecular weight minus 1,

P = polyisotopic mixture peak at m, m-1,

 $L_1$  = isotopic correction factor (see Table 1), and

 $L_2$  = mole sensitivity for n (see Table 1).

Note 8—This step of calculation assumes no mass spectral pattern contributions to the parent and parent-1 peaks of the naphthalenes. The concentration of naphthalene itself at a molecular weight of 128 shall be determined separately from the polyisotopic peak at  $m/e^+$  128 in the matrix calculation. The average carbon number for the naphthalenes shall be calculated from carbon number 11 (molecular weight 142) to 18 (molecular weight 240).

15.5 Find the average carbon number of the naphthalenes, *B*, in the aromatic fraction as follows:

$$B = \left(\sum_{n=11}^{n=18} nx_n\right) / \left(\sum_{n=11}^{n=18} x_n\right)$$
 (13)

15.6 Selection of pattern and sensitivity data for matrix carbon number of the types present. The average carbon

number of the paraffins and cycloparaffins ( $\Sigma$ 71 and  $\Sigma$ 67, respectively) are related to the calculated average carbon of the alkylbenzenes (15.3), as shown in Table 2. Both  $\Sigma$ 71 and  $\Sigma$ 67 are included in the aromatic fraction matrix to check on possible overlap in the separation. The other types present, represented by  $\Sigma$ 's 103, 115, 153, and 151, are usually relatively low in concentration so that their parent ions are affected by other types present. The calculation of their average carbon number is not straight forward. Therefore, their average carbon numbers are estimated by inspection of the aromatic spectrum. Generally, their average carbon numbers may be taken to be equivalent to that of the naphthalenes, or to the closest whole number thereof, as calculated in 15.5. The average carbon number of tricyclic aromatics  $\sum 177$  has to be at least C<sub>14</sub> and in full boiling range middle distillates C<sub>14</sub> may be used to represent the  $\sum 177$  types carbon number. From the calculated and estimated average carbon numbers of the hydrocarbon types, a matrix for the aromatic fraction is set up using the calibration data given in Table 3. A sample matrix for the aromatic fraction is shown in Table 4. The matrix calculations consist in solving a set of simultaneous linear equations. The pattern coefficients are listed in Table 3. The constants are the  $\Sigma$  values determined from the mass spectrum. Second approximation solutions are of sufficient accuracy. If many analyses are performed using the same type of a matrix, the matrix may be inverted for simpler, more rapid desk calculation. Matrices may also be programmed for automatic computer operations. The results of matrix calculations are converted to mass fractions by dividing by mass sensitivity. The mass fractions are normalized to the mass percent of the aromatic fraction, as determined by the separation procedure.

15.7 Saturate Fraction—Read peak at heights from the record of the mass spectrum corresponding to  $m/e^+$  ratios of 67 to 69, 71, 81 to 83, 85, 91, 92, 96, 97, 105, 106, 119, 120, 123, 124, 133, 134, 137, 138, 147 to 152, 161 to 166, 175 to 180, 191 to 194, 205 to 208, 219 to 222, 233 to 236, 247 to 250. Find:

$$\sum 71 = 71 + 85 \tag{14}$$

$$\sum 67 = 67 + 68 + 69 + 81 + 82 + 83 + 96 + 97 \tag{15}$$

$$\sum 123 = \sum_{N=0}^{N=9} \left[ (123 + 14N) + (124 + 14N) \right]$$
 (16)

$$\sum 149 = \sum_{N=0}^{N=7} \left[ (149 + 14N) + (150 + 14N) \right]$$
 (17)

$$\sum 91 = \sum_{N=0}^{N=6} \left[ (91 + 14N) + (92 + 14N) \right]$$
 (18)

15.8 Selection of the pattern and sensitivity data for matrix calculation is dependent upon the average carbon number of the types present. The average carbon number of the paraffins and cycloparaffin types ( $\sum$ 's 71, 69, 123, and 149), are related

TABLE 2 Relationship Between Average Carbon Numbers of Alkylbenzenes, Paraffins, and Cycloparaffins

Alkylbenzenes	Paraffin and Cycloparaffin				
Average Carbon No.	Average Carbon No.				
10	11				
11	12				
12	13				
13	15 (14.5)				
14	16 (15.5)				

TABLE 3 Patterns and Sensitivities for Middle Distillates

Hydrocarbon Type		Pa	araffins		No	oncondensed Cycloparaffins			Conden	Condensed Dicycloparaffins			Condensed Tricycloparaffins		
Carbon No	12	13	14.5	15.5	12	13	14.5	15.5	13	14.5	15.5	13	14.5	15.5	
Peaks read:															
∑71	100	100	100	100	4	4	6	6	2	1.1	1.5	1	1	2	
_ ∑67	19	21	23	26	100	100	100	100	160	130	150	175	170	150	
∑123			0.1	0.2	1	1	1	3	100	100	100	26	10	20	
_ ∑149									0.2	5	8	100	100	100	
_ ∑91 to 176	0.4	0.4	0.4	0.4			0.2	3	4	4	5	15	15	20	
∑103 to 188												1		3	
∑115 to 186	0.5				1	1	1	1	0.5						
∑128 pk															
∑141	9	9	10	12			2	0.3	0.2			0.1	0.1	0.4	
∑153					1	2	2	2							
∑151					1	5	7	10							
∑ <b>177</b>							2	2							
Sensitivity:															
Mole	148	170	192	238	302	347	416	439	220	268	298	220	268	298	
Volume	66	70	74	81	145	153	165	170	107	137	117	118	150	127	
Mass	87	92	97	104	180	191	204	209	122	156	134	124	158	135	
Hydrocarbon Type		Alkyl	benzenes		I	ndans or Te	tralins, or	Both		r C <sub>n</sub> H <sub>2n-10</sub> , Both		Naphth	alenes		
Carbon No	11	12	13	14	10	11	12	13	10	13	10	11	12	13	
Peaks read:															
∑71	0.3	0.3	0.4	0.5	0.2	0.4	0.4	1	0.3	1.7	0.5	5.2	1.5	2	
	0.7	0.7	2	3	0.6	1	1	2	0.3	6.0	0.8	1.2	1.5	2	
_ ∑123	0.1	0.1	0.2	0.3		0.1	1	2	0.4	4.8	0.2	0.5	7.8	4	
∑149	1.3	1	1.5	2		0.1	0.2	0.3		0.9		0.1	0.7	0.5	
∑91 to 176	100	100	100	100	15 to 34 <sup>A,B</sup>	18	17	15	0.6	6.2	0.1	0.9	1	1	
∑103 to 188	9	10	10	9	100	100	100	100	1.5	20.3	0.6	0.1	0.1	0.1	
$\sum_{115}^{115}$ to 186	4.4	4.5	5	5	20 to 12 <sup>A,B</sup>	28	25	25	100	100	11.4	23	19	18	
∑128 pk	0.7	1	1	This	3	5.4	27	18.41	15	13	100	0.7	5.6	5.6	
∑141			\	T		1.0	2.5			28		100	100	100	
∑153							1			6.1			8	10	
∑151				1 3.0	CIEN	n e.n 1				4.5			7	7	
∑177								VI	V V	0.6					
Sensitivity:															
Mole	450	450	450	450	380	420	420	420	410	372	236	360	380	380	
Volume	265	242	222	206	280	276	250	3 227	307	198	211	259	248	226	
Mass	304	278	256	237	288	288	263	241	315	200	184	254	244	224	
Hydrocarbon		Acenaph thenes of		Acenaph-	1S/astm/ Tricycli	1/bdeel									
Туре		C <sub>n</sub> H <sub>2n</sub> -14	4, <sup>t</sup>	hylenes or C <sub>n</sub> H <sub>2n</sub> -16	Aromati				Characteri	stic Mass G	Groupings				
		or Both													
Carbon No		12	13 1	2 13	14			Peaks Rea	a			Hydrocarbo	on Types		
Peaks read: ∑71		1	1 1	1	0.6										
∑67			2 1	· ·	0.7	∑71 = 71,	85			n	araffins				
∑91 to 176			5 1		18			1, 82, 83, 96	3 97			ns, mono o	r nonconde	ensed	
∑103 to 188			3 0.		1.5	Z01 = 01,	00, 00, 0	, 02, 00, 00	, 01	Ü	cyclopara		Honoona	Jilood	
$\Sigma$ 115 to 186			0.8 0.		1.0	∑123 = 12	23, 134, 13	37, 138 up to	o 249, 250	C		dicyclopara	ffins		
∑128 pk			0.7 0.		0.8			33, 164 up to				tricyclopara			
∑141			10 1		0.3			106 up to 17			ılkylbenzen	, ,			
∑153			100 1		3.5			7, 118, up t			,	rains, or bo	th		
∑151				00 100				9, 130 up to				idenes, etc.			
∑177			4		100	$\Sigma$ 128 = pc		,	,		aphthalene		,		
Sensitivity:			•				, ,	55, 156 up to	o 239, 240		aphthalene				
Mole	;	330 3	330 34	10 340	365						•		es, etc.)		
						$\Sigma$ 153 = 153, 154, 167, 168 up to 251, 252 $C_nH_{2n-14}$ (acenaphthen $\Sigma$ 151 = 151, 152, 165, 166 up to 249, 250 $C_nH_{2n-16}$ (acenaphthyle									
Volume	:	218 1	98 19	9 187	211	$\sum$ 151 = 15	51, 152, 16	55, 166 up to	o 249, 250	C	C <sub>n</sub> H <sub>2n-16</sub> (a	cenaphthyle	enes, etc.)		

<sup>&</sup>lt;sup>A</sup> = methyl indans.
<sup>B</sup> tetralins.

**TABLE 4 Aromatic Concentration Matrix** 

Hydrocarbon Type	Paraffins	Cycloparaffins	Alkylben- zenes	Indans and Tetralins	Indenes	Naphthalene	Naphthalenes	Acenaph- thenes C <sub>n</sub> H <sub>2n-14</sub>	Acenaph- thylenes C <sub>n</sub> H <sub>2n-16</sub>	Tricyclic Aromatics
Carbon No.	15.5	15.5	14	13	13	10	13	13	13	14
Peaks read:										
∑71	100	6	0.5	1	1.7	0.5	2	1	1	0.6
∑67	26	100	3	2	6	8.0	2	2	5	0.7
∑91	0.4	3	100	15	6.2	0.1	1	5	3	18
∑103		2	9	100	20.3	0.6	0.1	3	3	1.5
∑115		1	5	25	100	11.4	18	0.8	2.7	1
∑128 pk			1	3	13	100	5.6	0.7	0.1	0.8
∑141	12	0.3			28		100	10		0.3
∑153		2			6.1		10	100	15	3.5
∑151		10			4.5		7	20	100	30
∑177		2			0.6			4	15	100
Sensitivity:										
Mole	238	439	450	420	372	236	380	330	340	365
Volume	81	170	206	227	198	211	226	198	187	211
Weight	105	209	237	241	200	184	224	196	205	205

to the calculated average carbon number of the alkylbenzenes of the aromatic fraction (15.3), as shown in Table 2. The  $\Sigma$ 91 is included in the saturate fraction as a check on the efficiency of the separation procedure. The pattern and sensitivity data for the  $\Sigma$ 91 are based on the calculated or estimated average carbon number from the mass spectra of the aromatic fraction (see 15.3). From the determined average carbon numbers of the hydrocarbon types, a matrix for the saturate fraction is set up using the calibration data given in Table 3. A sample matrix for the saturate fraction is shown in Table 5. The matrix calculations of the saturate fraction consists in solving a set of simultaneous linear equations. The results of the matrix calculations (second approximation solutions are sufficient) are converted to mass fractions by dividing by mass sensitivity. The mass fractions are normalized to the mass percent of the saturate fraction as determined by the separation procedure.

15.9 Report the mass percent of each hydrocarbon type to the nearest 0.1~% and reference this test method and procedure used.

## 16. Precision and Bias

16.1 *Procedure A*—The precision of this test method as obtained by statistical examination of interlaboratory test results on samples having the composition given in Table 6 is as follows:

16.1.1 Repeatability—The difference between successive test results obtained by the same operator with the same apparatus under constant operating conditions on identical test

TABLE 6 Composition of Samples Tested<sup>A</sup>

Component	Mean, Mass, %	$\sigma_r^B$	$\sigma_R^{\ C}$
Sample No. 7 <sup>D</sup> :			
Paraffins	44.25	0.16	1.30
Monocycloparaffin	22.04	0.34	1.70
Dicyloparaffin	8.54	0.23	1.42
Tricycloparaffin	2.84	0.11	0.64
Alkylbenzene	0.33	0.04	0.10
Sample No. 8 <sup>E</sup> :			
Paraffins	0.07	0.14	0.14
Cycloparaffin	0.75	0.15	0.25
Alkylbenzene	5.10	0.10	0.44
Indan and/or tetralin	3.65	0.09	0.14
C <sub>n</sub> H2n-10	2.05	0.08	0.20
Naphthalenes	5.15	0.08	0.29
C <sub>n</sub> H2n-14	2.50	0.04	0.28
C <sub>n</sub> H2n-16	1.65	0.10	0.18
C <sub>n</sub> H2n-18	1.05	0.04	0.14

<sup>&</sup>lt;sup>A</sup> Twelve laboratories cooperated and each sample was run twice.

material, would be in the long run, in the normal and correct operation of the test method, exceed the values shown in Table 7 only in one case in twenty.

16.1.2 *Reproducibility*—The difference between two single and independent results, obtained by different operators working in different laboratories on identical test material, would in the long run, in the normal and correct operation of the test method, exceed the values shown in Table 7 only in one case in twenty.

**TABLE 5 Saturate Concentration Matrix** 

Hydrocarbon Type	Paraffins	Monocyclo-paraffins	Dicyclo-paraffins	Tricyclo-paraffins	Alkyl-benzenes
Carbon No.	15.5	15.5	15.5	15.5	14
∑71	100	6	1.5	2	0.5
∑67	26	100	150	150	3
∑ <b>123</b>	0.2	3	100	20	0.3
∑149			8	100	2
∑91	0.4	3	5	20	100
Sensitivity:					
Mole	238	439	298	298	450
Volume	81	170	117	127	206
Weight	105	209	134	135	237

 $<sup>^{</sup>B}$   $\sigma_{r}$  = repeatability standard deviation.

 $C \sigma_R =$  reproducibility standard deviation.

<sup>&</sup>lt;sup>D</sup> Sample No. 7 = saturate fraction of a virgin middle distillate (78.0 wt % of total).

E Sample No. 8 = aromatic fraction of a virgin middle distillate (22.0 wt % of total).