

Designation: D5706 - 23

Standard Test Method for Determining Extreme Pressure Properties of Lubricating Greases Using a High-Frequency, Linear-Oscillation (SRV) Test Machine¹

This standard is issued under the fixed designation D5706; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope*

- 1.1 This test method covers a procedure for determining extreme pressure properties of lubricating greases under high-frequency linear-oscillation motion using the SRV test machine. This test method can also be used for evaluating extreme pressure properties of lubricating fluid.
- 1.2 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.
- 1.3 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.
- 1.4 This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

2. Referenced Documents

2.1 ASTM Standards:²

A295/A295M Specification for High-Carbon Anti-Friction Bearing Steel

D217 Test Methods for Cone Penetration of Lubricating

D235 Specification for Mineral Spirits (Petroleum Spirits) (Hydrocarbon Dry Cleaning Solvent)

D4175 Terminology Relating to Petroleum Products, Liquid Fuels, and Lubricants

¹ This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products, Liquid Fuels, and Lubricants and is the direct responsibility of Subcommittee D02.G0.04 on Functional Tests - Tribology.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

D6425 Test Method for Measuring Friction and Wear Properties of Extreme Pressure (EP) Lubricating Oils Using SRV Test Machine

D7421 Test Method for Determining Extreme Pressure Properties of Lubricating Oils Using High-Frequency, Linear-Oscillation (SRV) Test Machine

E45 Test Methods for Determining the Inclusion Content of Steel

G40 Terminology Relating to Wear and Erosion

2.2 Other Standards:³

DIN 51631:1999 Mineral spirits, special boiling point spirits; requirements

DIN EN ISO 683-17 Heat-treated Steels, alloy steels and free-cutting steels—Part 17: Ball and roller bearing steels DIN EN ISO 13565-2:1998 Geometrical Product Specifications (GPS)—Surface texture: Profile method; Surfaces having stratified functional properties—Part 2: Height characterization using linear material ratio curve [Replaces DIN 4776:1990: Measurement of surface roughness; parameters R_K, R_{PK}, R_{VK}, M_{r1}, M_{r2} for the description of the material portion]

3. Terminology

- 3.1 Definitions:
- 3.1.1 For definitions of terms used in this test method, refer to Terminology D4175.
- 3.1.2 *break-in*, *n*—*in tribology*, an initial transition process occurring in newly established wearing contacts, often accompanied by transients in coefficient of friction or wear rate, or both, which are uncharacteristic of the given tribological system's long-term behavior.

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- 3.1.3 coefficient of friction, μ or f, n—in tribology, the dimensionless ratio of the friction force (F) between two bodies to the normal force (N) pressing these bodies together.

3.1.4 *Hertzian contact area, n*—the apparent area of contact between two nonconforming solid bodies pressed against each

³ Available from Deutsches Institut fur Normung e.V.(DIN), Burggrafenstrasse 6, 10787 Berlin, Germany, http://www.din.de.

other, as calculated from Hertz's equations of elastic deformation.

- 3.1.5 Hertzian contact pressure, n—magnitude of the pressure at any specified location in a Hertzian contact area, as calculated from Hertz's equations of elastic deformation. The Hertzian contact pressure can also be calculated and reported as maximum value P_{max} in the centre of the contact or as $P_{average}$ as average over the total contact area.
- 3.1.6 *lubricant*, *n*—any material interposed between two surfaces that reduces the friction or wear, or both, between them.
- 3.1.7 *lubricating grease, n*—a semi-fluid to solid product of a dispersion of a thickener in a liquid lubricant. **D217**
- 3.1.7.1 *Discussion*—The dispersion of the thickener forms a two-phase system and immobilizes the liquid lubricant by surface tension and other physical forces. Other ingredients are commonly included to impart special properties.
- 3.1.8 *thickener, n—in lubricating grease*, a substance composed of finely divided solid particles dispersed in a liquid lubricant to form the grease structure.

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- 3.1.8.1 *Discussion*—The thickener can be fibers (such as various metallic soaps) or plates or spheres (such as certain non-soap thickeners) which are insoluble or, at most, only very slightly soluble in the liquid lubricant. The general requirements are that the solid particles be extremely small, uniformly dispersed, and capable of forming a relatively stable, gel-like structure with the liquid lubricant.
- 3.1.9 *Ra* (*C.L.A.*), *n*—in measuring surface finish, the arithmetic average of the absolute distances of all profile points from the mean line for a given distance.⁴
- 3.1.9.1 *Discussion*—C.L.A. means center line average, and it is a synonym for Ra.
- 3.1.10 *Rpk*, *n*—reduced peak height according to DIN EN ISO 13565-2:1998. Rpk is the mean height of the peak sticking out above the core profile section.
- 3.1.11 *Rvk*, *n*—reduced valley height according to DIN EN ISO 13565-2:1998. Rvk is the mean depth of the valley reaching into the material below the core profile section.
- 3.1.12 Rz (DIN), n—in measuring surface finish, the average of all Ry values (peak to valley heights) in the assessment length.⁵
 - 3.2 Definitions of Terms Specific to This Standard:
- 3.2.1 extreme pressure, adj—in lubrication—characterized by metal surfaces in contact under high-stress rubbing conditions
- 3.2.2 *seizure*, *n*—localized fusion of metal between the rubbing surfaces of the test pieces.
- 3.2.2.1 *Discussion*—In this test method, seizure is indicated by a sharp rise in the coefficient of friction, over steady state, of greater than 0.1 for over 20 s in combination with associated changes in the stroke signal of greater than $\pm 10\%$ (see 9.12



FIG. 1 SRV Test Machine, Model III

and Appendix X1 for more detailed information). In severe cases, a stoppage in the motor will occur.

- 3.3 Abbreviations:
- 3.3.1 *SRV, n*—Schwingung, Reibung, Verschleiss (German); oscillating, friction, wear (English translation).

4. Summary of Test Method

4.1 This test method is performed on an SRV test machine using a steel test ball oscillating against a stationary steel test disk with lubricant between them. Test load is increased in 100 N increments until seizure occurs. The load, immediately prior to the load at which seizure occurs, is measured and reported.

Note 1—Test frequency, stroke length, temperature, and ball and disk material can be varied to simulate field conditions. The test ball yields point-contact geometry. To obtain line or area contact, test pieces of differing configurations can be substituted for the test balls.

5. Significance and Use

5.1 This laboratory test method can be used to quickly determine extreme pressure properties of lubricating greases at selected temperatures specified for use in applications where high-speed vibrational or start-stop motions are present with high Hertzian point contact. This test method has found wide application in qualifying lubricating greases used in constant velocity joints of front-wheel-drive automobiles. Users of this test method should determine whether results correlate with field performance or other applications.

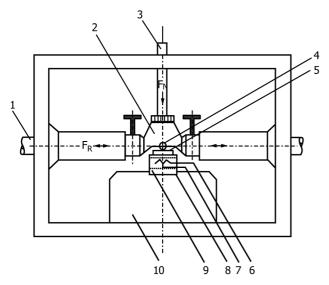
6. Apparatus

6.1 SRV Test Machines, 6 illustrated in Figs. 1-4.

⁴ Amstutz, Hu, "Surface Texture: The Parameters," Bulletin MI-TP-003-0785, Sheffield Measurement Division, Warner and Swasey, 1985, p. 21.

⁵ Amstutz, Hu, "Surface Texture: The Parameters," Bulletin MI-TP-003-0785, Sheffield Measurement Division, Warner and Swasey, 1985, pp. 29, 31.

⁶ The sole source of supply of the apparatus known to the committee at this time is Optimol Instruments GmbH, Flößergasse 3, D-81639, Munich Germany, http://www.optimol-instruments.de. If you are aware of alternative suppliers, please provide this information to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend.



- 1. Oscillation drive rod
- 2. Test ball holder
- 3. Load rod
- 4. Test ball
- 5. Test disk
- 6. Electrical resistance heater
- 7. Resistance thermometer
- 8. Test disk holder
- 9. Piezoelectric measuring device
- 10. Receiving block

FIG. 2 Test Chamber Elements of SRV III

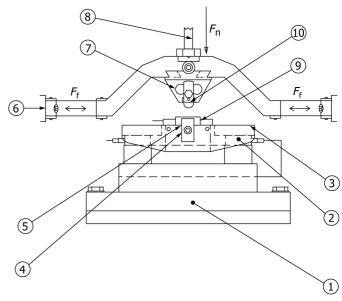


FIG. 3 SRV Test Machine, Model IV

7. Reagents and Materials

7.1 Test Ball, 6 52100 steel, Vickers micro-hardness of 660 HV0.2 to 730 HV0.2 (Rockwell hardness number of 60 HRC \pm 2 HRC), 0.025 μ m \pm 0.005 μ m Ra surface finish, 10 mm diameter.

7.2 Lower Test Disk, 6 vacuum arc remelted (VAR) AISI 52100 steel with an inclusion rating using Method D, Type A,



- 1. Base of the receiving block
- 2. Piezo force measuring elements
- 3. Supporting surface (head plate) of the receiving block
- 4. Lower specimen holder
- 5. Position of the electrical resistance heating resistance thermometer
- 6. Oscillation drive rods

- 7. Upper specimen holder
- 8. Drive rods of the load unit
- 9. Test disk
- 10 Test ball
- F_n Normal force (test load)
- F_f Friction force

FIG. 4 Test Chamber Elements of SRV Models IV and V

as severity level number of 0.5 according to Test Methods E45 and Specification A295/A295M or an inclusion sum value $K1 \le 10$ according to DIN EN ISO 683-17 and spherodized annealed to obtain globular carbide, Vickers micro-hardness of 660 HV0.2 to 730 HV0.2 (Rockwell hardness number of 60 HRC \pm 2 HRC), the surfaces of the disk being lapped and free of lapping raw materials. The topography of the disk will be determined by four values, 24 mm diameter by 7.850 mm \pm 0.100 mm thick:

 $0.500 \, \mu m < Rz \, (DIN) < 0.650 \, \mu m$

 $0.035 \, \mu m < Ra \, (C.L.A.) < 0.050 \, \mu m$

 $0.020 \, \mu m < Rpk < 0.035 \, \mu m$

 $0.050 \, \mu m < Rvk < 0.075 \, \mu m$

Note 2—The DIN 17230-1980 was replaced by DIN EN ISO 683-17.

7.3 Cleaning Solvent, the test disks have to be cleaned by a liquid solvent (non-chlorinated, non-film forming). The cleaning solvent can be either a mixture of equal volumes of n-heptane, isopropanol, and toluene, all as reagent grades (Warning—Flammable. Health hazard.) or a single boiling point spirit type 2 according to DIN 51631:1999 published in English (Warning—Flammable. Health hazard.)

Note 3—In the case of unavailability of DIN 51631:1999, please refer to Specification D235 - 12 regarding Type I, Class C (with less than 2 % by volume of aromatics), mineral spirits.

8. Preparation of Apparatus

Preparation of SRV I and II Models

8.1 Turn on the test machine and chart recorder and allow to warm-up for 15 min prior to running tests.



TABLE 1 Pass Load according to Procedure B in Test Method D5706 of Different Greases using Δx = 1.5 mm stroke at 80 °C

Note 1—The repeatability and the reproducibility were calculated using ADJD6300 (D2PP software).

Note 2—With a mean of ~1.100 N, it is not clear that seizures occurred using machines with a highest load of 1200 N.

			U	0		
Year	RR2003	RR2002	RR2001	RR2003	RR2002	RR2001
Test greases, Test	Li/Ca-	Li/Ca-	Li/Ca-	PAO	PAO	PAO
Method D5706	12-OH-Stearat	12-OH-Stearat	12-OH-Stearat	Polybuten-bentonit	Polybuten- bentonit	Polybuten/- Bentonit
Modifications	Δx = 1.5 mm, grease apply caliper, O.K load	$\Delta x = 1.5 \text{ mm},$ grease apply caliper	$\Delta x = 1.5 \text{ mm}$	Δx = 1.5 mm, grease apply caliper, O.K load	$\Delta x = 1.5 \text{ mm},$ grease apply caliper	$\Delta x = 1.5 \text{ mm}$
Statistical Quantities	Highest test load [N]	Highest test load [N]	Highest test load [N]	Highest test load [N]	Highest test load [N]	Highest test load [N]
Number of Results	33	50	56	38	53	54
Degree of freedom	22	28	30	33	27	39
Mean	1088	1180	1028	434	486	505
Standard deviation	±247	±235	±217	±71.1	±129	±106
Reproducibility, R	726	680	627	205	374	303
Repeatability, r	265	267	219	173	201	197

8.2 Select the friction data to be presented in the crest peak value position in accordance with the manufacturer's directions.

Note 4—In most cases, this is accomplished by positioning the sliding switch on electronic card NO. 291.35.20E (front side of electronics behind the front panel) and the sliding switch located on the back panel of the control unit.

- 8.3 Turn the amplitude knob to ZERO.
- 8.4 Switch the stroke adjustment to AUTO position.
- 8.5 Set the frequency to 50 Hz.
- 8.6 Set as a ramp function with a gradient of 7.5 N/s.
- 8.7 Set the desired span and calibrate the chart recorder in accordance with the manufacturer's instructions. Select the desired chart speed.
- 8.8 Turn on the heater control, and preheat the disk holder to the desired temperature. 50 °C, 80 °C, and 120 °C are recommended (see Table 1). When the temperature has stabilized, turn on the chart recorder and depress the drive start toggle switch until the timer begins to count and then adjust the stroke amplitude knob to 1.50 mm.
- 8.9 Set the load charge amplifier to setting that corresponds to the 400 N load.
- 8.10 Change the load charge amplifier at each load in accordance with the manufacturer's instructions when the coefficient of friction at each test load is to be studied.
- 8.11 When the digital timer reaches 30 s, increase the load to 100 N using the slow ramp speed rate, and maintain this load for 15 min.
- 8.12 The 15 min interval includes the loading ramp sequence. The load has to be increased by 100 N every 2 min using the slow ramp until a load of 1200 N is reached, or the load limit of the test apparatus is attained, or failure occurs. Failure is indicated by a rise in coefficient of friction of greater than 0.1 over steady state for over 20 s or a stoppage in the oscillating of the test machine.

Note 5—Because a 30 s break-in at 50 N is used, the load increase times will occur on the half minute of even minutes.

8.13 When the 1200 N load run or maximum load of the test apparatus is completed or failure occurs, turn off the heater control, release the load to minimum setting, (typically -13 N or -14 N), and remove the test ball, disk, and lubricating oil test specimen.

Preparation of SRV III, 4, and 5 Models

- 8.14 When using SRV III, SRV 4, and SRV 5 models, clean and install the specimens as specified under 9.1 to 9.7. Turn on the test machine and the PC and allow to warm up for 15 min prior to running tests.
- 8.15 Create a set point profile in the SRV® control software with the following parameters:

Note 6—Depending on the software version, names and availability of the parameters can vary.

8.15.1 Start conditions (thermostatic stabilization):

Temperature: for example, 50 °C ± 1°C or 80 °C ± 1 °C

Test load: 50 N ± 1 N

Start delay: 300 s (is displayed by all versions of the SRV software)

8.15.2 Cut-off criteria for friction, if occurs:

Coefficient of friction, f (cut-off value for permanent increase of level): 0.1 during $t > 20 \ s$

Coefficient of friction, f (cut-off value for one-off increase of level): 0.35

8.15.3 Test parameters:

Frequency: 50 Hz

Stroke: 1.00 mm for procedure A; 1.50 mm for procedure B

Temperature: for example, 50 °C or 80 °C

Pre-load: 50 N for 30 s

Set as a load ramp function with a gradient of 7.5 N/s

Test load: running-in under 100 N for 15 min, then steps of 100 N with a duration of 2 min until the maximum test load (usually 2000 N) has been reached.

Total test duration: up to 53.5 min

Note 7—Because a 30 s break-in at 50 N is used, the load increase times will occur on the half minute of even minutes.

8.15.4 Sample rates for result-relevant measurement channels:

Coefficient of friction, f: \leq 32 ms

Stroke: $\leq 2 \text{ s}$ Test load: $\leq 2 \text{ s}$ Frequency: $\leq 2 \text{ s}$ Temperature: $\leq 2 \text{ s}$

After that, apply a load increment of 100 N every 2 min.

Note 8—For SRV 5 models, it is recommended to do one sampling per period (that is, 20 ms) for coefficient of friction and stroke.

9. Procedure

- 9.1 Using solvent-resistant gloves, clean the test ball and disk by wiping the surfaces with laboratory tissue soaked with the cleaning solvent. Repeat wiping until no dark residue appears on the tissue. Immerse the test ball and disk in a beaker of the cleaning solvent under ultrasonic vibration for 10 min. Dry the test ball and disk with a clean tissue to ensure no streaking occurs on the surface.
- 9.2 Ensure that the test load unit is in the release position (refer to the operating manual for details).
 - 9.3 Procedure A and B:
- 9.3.1 *Procedure A*—Place a small amount (approximately 0.1 g to 0.2 g, the size of a pea) of lubricating grease to be tested on the cleaned test disk in an area such that overlapping with previous wear scars will not occur.
- 9.3.2 *Procedure B* (since 2005)—Place the grease caliper with 1 mm in height on the cleaned disc. Fill the opening of the grease caliper with grease. Remove any excess grease by means of a spatula. Remove the grease caliper by lifting it upwards. Fasten the disc in the specimen holder.
- 9.4 Place the cleaned ball, using the tweezers, in the disassembled, cleaned, and dried ball holder. Tighten the fastening screw until resistance just begins. Place the cleaned test ball on the top and in the middle of the lubricating grease specimen so that the lubricating grease makes a circular symmetric pad between the test ball and disk.
- 9.5 Ensure the machine is unloaded (indicated by a load reading of -13 N or -14 N) and carefully place disk containing the lubricating grease specimen and test ball on the test area platform.
- 9.6 Tighten both the ball and disk clamps until resistance to tightening just begins. Then load unit to 100 N and tighten the ball and disk clamps to a torque of $2.5 \text{ N} \cdot \text{m}$. Reduce the load to 50 N for break-in.
- 9.7 Turn on the heater control and set to the desired temperature.
- $9.8\,$ Set the load charge amplifier to the setting that corresponds to the $400\,$ N load.
- 9.9 Change the load charge amplifier at each load in accordance with the manufacturer's instructions when the coefficient of friction at each test load is to be studied.
- 9.10 When the temperature has stabilized, turn on the chart recorder and depress the drive start toggle switch until the timer begins to count and then adjust the stroke amplitude knob to 1.00 mm for Procedure A and to 1.5 mm for Procedure B.
- 9.11 When the digital timer reaches 30 s, increase the load to 100 N using the slow ramp speed rate and maintain this load as running-in phase for 2 min for Procedure A and 15 min for Procedure B. The 2 min or 15 min interval includes the loading ramp sequence. After the running-in phase, increase the load by 100 N every 2 min using the slow ramp until a load of 1200 N

- (or 1400 N) is reached, or the load limit of the test apparatus is attained, or failure occurs.
- 9.12 The test is ended when the last test load step has been passed or when adhesive failure occurs. Adhesive failure (scuffing, scoring, seizure) is indicated by:
- (1) stoppage in the oscillating motion of the test machine, or
- (2) strong fluctuations (peaks) in the case of a single event in the friction trace with strong increase of greater than 0.1 over 20 s in combination with changes in the stroke Δx of greater than ± 10 %.
- (3) when a group of repeated events/peaks accumulates for 20 s, or
- (4) a step rise in the coefficient of trace after what would appear to be only a slight scuff (see Fig. X1.1, Fig. X1.2, and Fig. X1.3).

The software enables a live view of coefficient of friction plotted versus time and displaying the applied test load as second axis (see Appendix X1). The resolution on the screen may be adopted in order to quantify the persistence of events. If no stoppage occurs or the highest load of the machine was not reached, the O.K./pass load is determined by reading the plot.

Note 9—Because a 30 s break-in at 50 N is used, the load increase times will occur on the half minute of even minutes.

Note 10—The SRV II test machines available after 1992 have a maximum load of 1400 N, and SRV III test machines after 1995 of 2000 N, as well as the SRV model 4 and 5 of 2000 N. SRV 5 model is available with a maximum load of 2500 N. Optimol Instruments supplies an upgrade kit to allow SRV I/II machines to operate with 1600 N, if needed.

9.13 When the maximum load of the test apparatus is completed or failure occurs, turn off the heater control, release the load to minimum setting, (typically -13 N or -14 N), and remove the test ball, disk, and lubricating grease test specimen.

10. Report

- 10.1 Report the following information:
- 10.1.1 Report all parameters used to evaluate material as follows:
 - 10.1.1.1 Temperature, °C,
 - 10.1.1.2 Stroke, mm,
 - 10.1.1.3 Frequency, Hz,
 - 10.1.1.4 Test ball,
 - 10.1.1.5 Test disk,
 - 10.1.1.6 Lubricating grease test specimen, and
 - 10.1.1.7 Type of procedure—Procedure A or Procedure B.
- 10.1.1.8 Document the circularity of wear scar on ball, either by optical or scanning techniques.
- 10.2 Report the highest test load step (pass load) as multiples of 100 N at which no seizure occurred and when required by specification, include a copy of the friction recording (sample recording chart), which is in general recommended. In SRV models III, IV, and V, friction and stroke can be recorded and displayed simultaneously.
- 10.3 Check the shape of the wear scar on the ball by means of light microscopic inspection. if the shape of the scar is not

approximately circular or shows a significant tail, then the ball may have slightly moved in the holder.

- 10.4 If the wear scar on ball exceeds a circularity of greater than 6 % (see Appendix X2), then reject the results and rerun the tests.
- 10.5 If the difference between two valid runs exceeds the repeatability as stated in Section 11, then reject the results and rerun the tests.

11. Precision and Bias

- 11.1 Eighteen cooperators tested eight greases at two temperatures having average load carrying capacities in the SRV apparatus ranging from approximately 200 N to approximately 700 N. The statistical analysis of data from this interlaboratory test program can be obtained from ASTM Headquarters by requesting Research Report RR:D02-1410⁷ or read in Dickey's publication. The stroke was 1.0 mm for Procedure A.
- 11.2 The following criteria should be used for judging the acceptability of results (95 % probability) for lubricating greases which have load carrying capacities of 1200 N or less in the SRV apparatus using Procedure A with 1.0 mm of stroke.
- 11.2.1 Repeatability—The difference between successive results obtained by the same operator with the same apparatus under constant operating conditions on identical test material would, in the long run, in the normal and correct operation of the test method, exceed the following values only in one case in twenty.

For tests run at 50 °C:0.7X

For tests run at 80 °C:0.6 (X + 122)

where:

X = the average of two results, N.

11.2.2 *Reproducibility*—The difference between two single and independent results obtained by different operators work-

ing in different laboratories on identical test materials would, in the long run, exceed the following values only in one case twenty.

For tests run at 50 °C:1.3X

For tests run at 80 °C:1.2 (X + 122)

where:

X = the average of two results, N.

- 11.3 *Bias*—The evaluation of load-carrying capacity of lubricating grease by this test method has no bias because load-carrying capacity can be defined only in terms of the test method.
- 11.4 Using this ASTM test method, the DIN 51834 working group conducted international round robin tests with a stroke increase to 1.5 mm in 2001 (with 32 cooperators), 2002 (with 26 cooperators), and 2003 (with 23 cooperators) at 80 °C with two greases using Procedure B, 1.5 mm of stroke, a grease apply caliper, and 15 min of running-in. The results are given in Table 1.9
- 11.5 Using the Procedure B (1.5 mm of stroke) of this ASTM test method, the DIN 51834 working group conducted international round robin tests¹⁰ in 2011 (with 41 cooperators) testing six greases. The precision values from the 2011 round robin test displayed a better precision as those stated in Section 11.
- 11.6 Thirty cooperators¹¹ tested in an international round robin test in 2014 three greases using the procedure B (1.5 mm of stroke) of this ASTM test method. The precision data from the RR2014 are improved over RR2011 as reported in RR:D02-1850, but remained unchanged.

12. Keywords

06-12.1 extreme pressure; lubricating grease; oscillating; SRV

APPENDIXES

(Nonmandatory Information)

X1. INTERPRETATION OF SEIZURE CRITERIA READING THE COEFFICIENT OF FRICTION IN SAMPLE RECORDING CHART

X1.1 The evolution of the coefficient of friction (cof) signal and the associated stroke are dependent on the functional profile of the grease under test. Different manifestations of the coefficient of friction and stroke curves need not necessarily be indicative of adhesion having occurred. Figs. X1.1-X1.3 give some typical examples that may guide the user to determine the moment of seizure. They do not display the running-in phase.

Figs. X1.1-X1.3 also display the evolutions of the load steps. The interpretations of these plots were approved by the DIN 51834 working group in 2014. It is referred to the open access publication: G. Patzer and M. Woydt, New methodologies indicating adhesive wear in load step tests on the translatory oscillation tribometer, LUBRICANTS 2021, Vol. 9, Issue 10, 101. https://doi.org/10.3390/lubricants9100101

⁷ Supporting data have been filed at ASTM International Headquarters and may be obtained by requesting Research Report RR:D02-1410. Contact ASTM Customer Service at service@astm.org.

⁸ Dickey, J., "New ASTM and DIN Methods for Measuring Tribological Properties using SRV Test Instrument," *NLGI Spokesman*, March 1997, pp. 17-23.

⁹ Supporting data have been filed at ASTM International Headquarters and may be obtained by requesting Research Report RR:D02-1565. Contact ASTM Customer Service at service@astm.org.

¹⁰ Supporting data have been filed at ASTM International Headquarters and may be obtained by requesting Research Report RR:D02-1850. Contact ASTM Customer Service at service@astm.org.

¹¹ Supporting data have been filed at ASTM International Headquarters and may be obtained by requesting Research Report RR:D02-2062. Contact ASTM Customer Service at service@astm.org.