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## Standard Test Method for Tensile Properties of Geotextiles by the Wide-Width Method<sup>1</sup>

This standard is issued under the fixed designation D4595/D4595M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reappraisal.

### 1. Scope

1.1 This test method covers the measurement of tensile properties of geotextiles using a wide-width strip specimen tensile method. This test method is applicable to most geotextiles that include woven fabrics, ~~nonwoven fabrics, geotextiles, nonwoven geotextiles,~~ layered fabrics, ~~knit fabrics, and felts and knit fabrics~~ that are used for geotextile ~~application.~~ applications.

1.2 This test method covers the measurement of tensile strength and elongation of geotextiles and includes directions for the calculation of initial modulus, offset modulus, secant modulus, and breaking toughness.

1.3 Procedures for measuring the tensile properties of both conditioned and wet geotextiles by the wide-width strip method are included.

1.4 The basic distinction between this test method and other methods for measuring strip tensile properties is the width of the specimen. Some fabrics used in geotextile applications have a tendency to contract (neck down) under a force in the gage length area. The greater width of the specimen specified in this test method minimizes the contraction effect of those fabrics and provides a closer relationship to expected geotextile behavior in the field and a standard comparison.

1.5 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in nonconformance with the standard.

1.6 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.7 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

### 2. Referenced Documents

#### 2.1 ASTM Standards:<sup>2</sup>

[D76/D76M Specification for Tensile Testing Machines for Textiles](#)

[D123 Terminology Relating to Textiles](#)

[D579/D579M Practice for Greige Woven Glass Fabrics](#)

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee D35 on Geosynthetics and is the direct responsibility of Subcommittee D35.01 on Mechanical Properties. Current edition approved April 15, 2023; Jan. 15, 2024. Published May 2023; February 2024. Originally approved in 1986. Last previous edition approved in 2017; 2023 as ~~D4595/D4595M – 23.~~ D4595/D4595M – 24. DOI: 10.1520/D4595\_D4595M-23; DOI: 10.1520/D4595\_D4595M-24.

<sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.



[D1776/D1776M Practice for Conditioning and Testing Textiles](#)

[D2905 Practice for Statements on Number of Specimens for Textiles \(Withdrawn 2008\)](#)<sup>3</sup>

[D4439 Terminology for Geosynthetics](#)

[D4873/D4873M Guide for Identification, Storage, and Handling of Geosynthetic Rolls and Samples](#)

[D8102 Practice for Manufacturing Quality Control of Geotextiles](#)

### 3. Terminology

3.1 *atmosphere for testing geotextiles, n*—air maintained at a relative humidity of  $65 \pm 5\%$  and a temperature of  $21 \pm 2^\circ\text{C}$  [ $70 \pm 4^\circ\text{F}$ ].

#### 3.1 Definitions of Terms Specific to This Standard:

3.1.1 *breaking toughness, T, (FL<sup>-1</sup>), Jm<sup>-2</sup>, n*—for geotextiles, the actual work-to-break per unit surface area of material.

##### 3.1.1.1 Discussion—

Breaking toughness is proportional to the area under the force-elongation curve from the origin to the breaking point (see also work-to-break). Breaking toughness is calculated from work-to-break, gage length, and width of a specimen.

3.1.2 *corresponding force, F<sub>c</sub>, n*—the force associated with a specific elongation on the force-per-unit-width strain curve. (*Syn.* load at specified elongation, LASE.)

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3.3 *corresponding force, F<sub>c</sub>, n*—the force associated with a specific elongation on the force-per-unit-width strain curve. (*Syn.* load at specified elongation, LASE.)

3.4 *geotechnical engineering, n*—the engineering application of geotechnics.

3.5 *geotechnics, n*—the application of scientific methods and engineering principles to the acquisition, interpretation, and use of knowledge of materials of the earth's crust to the solution of engineering problems.

##### 3.5.1 Discussion—

Geotechnics embraces the fields of soil mechanics, rock mechanics, and many of the engineering aspects of geology, geophysics, hydrology, and related sciences.

3.6 *geotextile, n*—any permeable textile material used with foundation, soil, rock, earth, or any other geotechnical engineering related material, as an integral part of a man-made project, structure, or system.

3.7 *initial tensile modulus, J<sub>p</sub>, (FL<sup>-1</sup>), Nm<sup>-1</sup>, n*—for geotextiles, the ratio of the change in tensile force per unit width to a change in strain (slope) of the initial portion of a force-per-unit-width strain curve.

3.8 *offset tensile modulus, J<sub>o</sub>, (FL<sup>-1</sup>), Nm<sup>-1</sup>, n*—for geotextiles, the ratio of the change in force per unit width to a change in strain (slope) below the proportional limit point and above the tangent point on the force-elongation curve.

3.9 *proportional limit, n*—the greatest stress which a material is capable of sustaining without any deviation from proportionality of stress to strain (Hooke's law).

3.10 *secant tensile modulus, J<sub>sec</sub>, (FL<sup>-1</sup>), Nm<sup>-1</sup>, n*—for geotextiles, the ratio of change in force per unit width to a change in strain (slope) between two points on a force-per-unit-width strain curve.

3.11 *tangent point, n*—for geotextiles, the first point of the force-elongation curve at which a major decrease in slope occurs.

<sup>3</sup> The last approved version of this historical standard is referenced on [www.astm.org](http://www.astm.org).



### 3.11.1 *Discussion*—

The tangent point is determined by drawing a tangent line passing through the zero axis and the proportional elastic limit. The point from the zero-force axis that the force-elongation curve first touches that tangent line is the tangent point.

3.12 *tensile modulus,  $J$ , ( $FL^{-1}$ ),  $Nm^{-1}$ ,  $n$ —for geotextiles*, the ratio of the change in tensile force per unit width to a corresponding change in strain (slope).

3.13 *tensile strength,  $n$ —for geotextiles*, the maximum resistance to deformation developed for a specific material when subjected to tension by an external force.

### 3.13.1 *Discussion*—

Tensile strength of geotextiles is the characteristic of a sample as distinct from a specimen and is expressed as force per unit width.

3.14 *tensile test,  $n$ —in textiles*, a test in which a textile material is stretched in one direction to determine the force-elongation characteristics, the breaking force, or the breaking elongation.

3.15 *wide-width strip tensile test,  $n$ —for geotextiles*, a uniaxial tensile test in which the entire width of a 200 mm [8.0 in.] wide specimen is gripped in the clamps and the gage length is 100 mm [4.0 in.].

3.16 *work-to-break,  $W$ , ( $LF$ ),  $n$ —in tensile testing*, the total energy required to rupture a specimen.

### 3.16.1 *Discussion*—

For geotextiles, work-to-break is proportional to the area under the force-elongation curve from the origin to the breaking point, and is commonly expressed in joules [inch-pound force].

3.17 *yield point,  $n$* —the first point of the force-elongation curve above the proportional (linear) section at which an increase in elongation occurs without a corresponding increase in force.

3.2 For terminology of other terms used in this test method, refer to Terminology [D123](#) and Terminology [D4439](#).

## 4. Summary of Test Method

4.1 A relatively wide specimen is gripped across its entire width in the clamps of a constant rate of extension (CRE) type tensile testing machine operated at a prescribed rate of extension, applying a longitudinal force to the specimen until the specimen ruptures. Tensile strength, elongation, initial and secant modulus, and breaking toughness of the test specimen can be calculated from machine scales, dials, recording charts, or an interfaced computer.

## 5. Significance and Use

5.1 The determination of the wide-width strip force-elongation properties of geotextiles provides design parameters for reinforcement type applications, for example, design of reinforced roadways/pavements, reinforced embankments over soft subgrades, reinforced soil retaining walls, and reinforcement of slopes. When strength is not necessarily a design consideration, an alternative test method may be used for acceptance testing. Test Method D4595/D4595M for the determination of the wide-width strip tensile properties of geotextiles may be used for the acceptance testing of commercial shipments of geotextiles, but caution is advised since information about between-laboratory precision is incomplete ([Note 63](#)). Comparative tests as directed in [5.1.1](#) may be advisable.

5.1.1 In cases of a dispute arising from differences in reported test results when using Test Method D4595/D4595M for acceptance testing of commercial shipments, the purchaser and the supplier should conduct comparative tests to determine if there is a statistical bias between their laboratories. Competent statistical assistance is recommended for the investigation of bias. At a minimum, the two parties should take a group of test specimens which are as homogeneous as possible and which are from a lot of material of the type in question. The test specimens should then be randomly assigned in equal numbers to each laboratory for testing. The average results from the two laboratories should be compared using Student's *t*-test for unpaired data and an acceptable probability level chosen by the two parties before the testing began. If a bias is found, either its cause must be found and corrected or the purchaser and the supplier must agree to interpret future test results in light of the known bias.

5.2 Most geotextiles can be tested by this test method. Some modification of clamping techniques may be necessary for a given geotextile depending upon its structure. Special clamping adaptations may be necessary with strong geotextiles or geotextiles made



FIG. 1 Wedge Hydraulic Clamps

from glass fibers to prevent them from slipping in the clamps or being damaged as a result of being gripped in the clamps. Specimen clamping may be modified as required at the discretion of the individual laboratory, provided a representative tensile strength is obtained. In any event, the procedure described in Section 10 of this test method for obtaining wide-width strip tensile strength must be maintained.

5.3 This test method is applicable for testing geotextiles either dry or wet. It is used with a constant-rate-of-extension type tension apparatus.

5.4 The use of tensile strength test methods that restrict the *clamped* width dimension to 50 mm [2 in.] or less, such as the ravel, cut strip, and grab test procedures, have been found less suitable than this test method for determining design strength parameters for some geotextiles. This is particularly the case for nonwoven geotextiles. The wide-width strip technique has been explored by the industry and is recommended in these cases for geotextile applications.

5.4.1 This test method may not be suited for some woven fabrics used in geotextile applications that exhibit strengths approximately 100 kN/m or 600 lbf/in. due to clamping and equipment limitations. In those cases, 100 mm [4 in.] width specimens may be substituted for 200 mm [8 in.] width specimens. On those fabrics, the contraction effect cited in 1.4 is minimal and, consequently, the standard comparison can continue to be made.

## 6. Apparatus and Reagents

6.1 *Tensile Testing Machine*—A constant rate of extension (CRE) type of testing machine described in Specification D76/D76M shall be used. When using the CRE-type tensile tester, the recorder must have adequate pen response to properly record the force-elongation curve as specified in Specification D76/D76M.

6.2 *Clamps*—The clamps shall be sufficiently wide to grip the entire width of the sample and with appropriate clamping power to prevent slipping or crushing (damage).

6.2.1 There are several types of clamp designs available. Three basic clamp design examples are shown in Figs. 1-3 Fig. 1. These designs have been used in the laboratory and have provided reproducible tensile strengths. These clamps may be modified to provide greater ease and speed of clamping. In any event, caution must be taken to ensure the type material and dimensions of the clamp are adequate for the user's expected fabric strength. Additional guidance—Guidance is given in Appendix X5 Table 1.

6.2.2 *Size of Jaw Faces*—Each clamp shall have jaw faces measuring wider than the width of the specimen, 200 mm [8 in.], and a minimum of 50 mm [2 in.] length in the direction of the applied force.

**TABLE X5.11 Wide-Width Tensile Clamping Guide**

NOTE 1—Clamp type guidance is independent of strain measurement procedure and only addresses strength measurement.

NOTE 2—The success in applying individual clamping arrangements is dependent upon successful selection of grip faces and surfacing.

NOTE 3—If failures are cascading failures or jaw breaks, the clamping apparatus needs to be reconsidered or the bond with the clamp re-examined. See 10.5.3 for more guidance.

NOTE 4—The yarn type, for example, tape, monofilament, fibrillated, can play a significant role in the clamp selection.

Clamp Type	Hydraulic Plate	Hydraulic "Smart" (pressure sensitive)	Capstan single wrap	Capstan multi-wrap	Coil Wedge
Material Type	Material Type and Strength				
High-Strength Strap	Clamp Type		x		x
Pneumatic Plate	Hydraulic "Smart" Plate	Capstain Roller Single Wrap	Capstain Roller Multi-Wrap		
<1000 lb/in. Nonwoven Geotextile	x	x			
Nonwoven geotextile up to 90 kN/m [500 lb/in.]	√	√			
>1000 lb/in. Nonwoven Geotextile		x			
Nonwoven geotextile greater than 90 kN/m [500 lb/in.]		√			
>1000 lb/in. Woven Geotextile		x	x		
>500 lb/in. Woven Geotextile		x	x	x	
Woven/knitted geotextile up to 55 kN/m [300 lb/in.]	√	√	√	√	
<500 lb/in. Woven Geotextile	x	x	x	x	
Glass GG and Meshes		x		x	
Woven/knitted geotextile greater than 55 kN/m [300 lb/in.] but not greater than 175 kN/m [1000 lb/in.]		√	√	√	
Woven/knitted geotextile greater than 175 kN/m [lb/in.]		√	√		
Example	Curtis clamps	Demgen clamps			Linear Composite Clamps
Example	Curtis clamps	Demgen clamps			

6.3 External extensometers or other external means of measurement are required for all tests where modulus is to be measured. The clamping mechanism and weight of the extensometer shall not affect the tensile performance of the geotextile, such as breaks occurring or initiating at the extensometer clamp. In this case, the distance between the moving feet of the extensometer determines the gage length for use in elongation calculations and not test speed. Examples of contact and noncontact extensometers are shown in Figs. 5-2 and 37. Please see Note 63 and Appendix X5Table 1.

6.4 Area-Measuring Device—Use an integrating accessory to the tensile testing machine or a planimeter.

6.5 Distilled Water and Nonionic Wetting Agent, for wet specimens only.

## 7. Sampling

7.1 Lot Sample—For the lot sample, take rolls of geotextiles as directed in an applicable material specification, or as agreed upon between the purchaser and the supplier.

NOTE 1—The extent of the sampling for wide-width strip tensile properties is generally defined in an applicable order or contract. Among the options





a. Photograph of Clip-On Extensometer

b. Photograph of Cable “Roller Style” Extensometer

FIG. 52 Sanders-ClampContact Extensometers



a. Photograph of Video Extensometer

b. Photograph of Infra-Red Extensometer

FIG. 63 Noncontact Extensometer

available to the purchaser and the supplier is for the purchaser to accept certification by the manufacturer that the material in question meets the requirements agreed upon by the two parties, and what the basis for the certification is, such as, historical data generated from material manufactured under the same conditions.

**7.2 Laboratory Sample**—For the laboratory sample, take a full-width swatch from each roll in the lot sample. The sample may be taken from the end portion of a roll, provided there is no evidence it is distorted or different from other portions of the roll. In cases of dispute, take a sample that will exclude fabric from the outer wrap of the roll or the inner wrap around the core.

**7.3 Test Specimens**—For tests in the machine direction and the cross-machine direction, respectively, take from each swatch in the laboratory sample the number of specimens directed in Section 8. Take specimens at random from the laboratory sample, with those for the measurement of the machine direction tensile properties from different positions across the geotextile width, and the specimens for the measurement of the cross-machine direction tensile properties from different positions along the length of the geotextile. Take no specimens nearer the selvage or edge of the geotextile than one tenth the width of the geotextile (see 8.2).

## 8. Test Specimen Preparation

### 8.1 Number of Specimens: