

Standard Terminology Relating to Fatigue and Fracture Testing¹

This standard is issued under the fixed designation E1823; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This terminology contains definitions, definitions of terms specific to certain standards, symbols, and abbreviations approved for use in standards on fatigue and fracture testing. The definitions are preceded by two lists. The first is an alphabetical listing of symbols used. (Greek symbols are listed in accordance with their spelling in English.) The second is an alphabetical listing of relevant abbreviations.

1.2 This terminology includes Annex A1 on Units and Annex A2 on Designation Codes for Specimen Configuration, Applied Loading, and Crack or Notch Orientation.

1.3 This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

2. Referenced Documents

2.1 ASTM Standards:²

E6 Terminology Relating to Methods of Mechanical Testing

- E23 Test Methods for Notched Bar Impact Testing of Metallic Materials
- E28 Test Methods for Softening Point of Resins Derived from Pine Chemicals and Hydrocarbons, by Ring-and-Ball Apparatus E208 Test Method for Conducting Drop-Weight Test to Determine Nil-Ductility Transition Temperature of Ferritic Steels

E338 Test Method of Sharp-Notch Tension Testing of High-Strength Sheet Materials (Withdrawn 2010)³

- E399 Test Method for Linear-Elastic Plane-Strain Fracture Toughness of Metallic Materials
- E436 Test Method for Drop-Weight Tear Tests of Ferritic Steels
- E467 Practice for Verification of Constant Amplitude Dynamic Forces in an Axial Fatigue Testing System

E468 Practice for Presentation of Constant Amplitude Fatigue Test Results for Metallic Materials

- E561 Test Method for K_R Curve Determination
- E602 Test Method for Sharp-Notch Tension Testing with Cylindrical Specimens (Withdrawn 2010)³
- E604 Test Method for Dynamic Tear Testing of Metallic Materials
- E606 Test Method for Strain-Controlled Fatigue Testing
- E647 Test Method for Measurement of Fatigue Crack Growth Rates

E739 Guide for Statistical Analysis of Linear or Linearized Stress-Life (S-N) and Strain-Life (ϵ -N) Fatigue Data (Withdrawn 2024)³

E740 Practice for Fracture Testing with Surface-Crack Tension Specimens

¹ This terminology is under the jurisdiction of ASTM Committee E08 on Fatigue and Fracture and is the direct responsibility of Subcommittee E08.02 on Terminology. Current edition approved Feb. 1, 2024Feb. 15, 2024. Published April 2024. Originally approved in 1996. Last previous edition approved in 20232024 as E1823 – 24. DOI: 10.1520/E1823-24.10.1520/E1823-24A.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

³ The last approved version of this historical standard is referenced on www.astm.org.

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E813 Test Method for JIc, A Measure of Fracture Toughness E992 Practice for Determination of Fracture Toughness of Steels Using Equivalent Energy Methodology E1049 Practices for Cycle Counting in Fatigue Analysis E1152 Test Method for Determining-J-R-Curves E1221 Test Method for Determining Plane-Strain Crack-Arrest Fracture Toughness, K_{Ia}, of Ferritic Steels E1290 Test Method for Crack-Tip Opening Displacement (CTOD) Fracture Toughness Measurement (Withdrawn 2013)³ E1304 Test Method for Plane-Strain (Chevron-Notch) Fracture Toughness of Metallic Materials E1450 Test Method for Tension Testing of Structural Alloys in Liquid Helium E1457 Test Method for Measurement of Creep Crack Growth Times in Metals E1681 Test Method for Determining Threshold Stress Intensity Factor for Environment-Assisted Cracking of Metallic Materials E1737 Test Method for J-Integral Characterization of Fracture Toughness (Withdrawn 1998)³ E1820 Test Method for Measurement of Fracture Toughness E1921 Test Method for Determination of Reference Temperature, T_0 , for Ferritic Steels in the Transition Range E1942 Guide for Evaluating Data Acquisition Systems Used in Cyclic Fatigue and Fracture Mechanics Testing E2207 Practice for Strain-Controlled Axial-Torsional Fatigue Testing with Thin-Walled Tubular Specimens E2208 Guide for Evaluating Non-Contacting Optical Strain Measurement Systems E2298 Test Method for Instrumented Impact Testing of Metallic Materials E2443 Guide for Verifying Computer-Generated Test Results Through The Use Of Standard Data Sets E2472 Test Method for Determination of Resistance to Stable Crack Extension under Low-Constraint Conditions E2714 Test Method for Creep-Fatigue Testing E2760 Test Method for Creep-Fatigue Crack Growth Testing E2899 Test Method for Measurement of Initiation Toughness in Surface Cracks Under Tension and Bending G15 Terminology Relating to Corrosion and Corrosion Testing (Withdrawn 2010)³ 2.2 ISO Standard:⁴

ISO 12135 Metallic materials

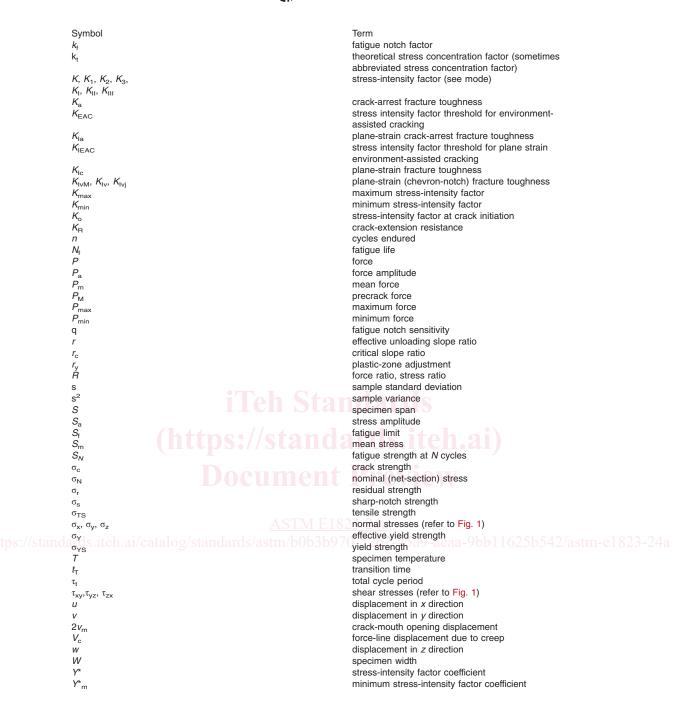
3. Terminology

3.1 Alphabetical Listing of Principal Symbols Used in This Terminology:

Symbol Document	Term Ceview
а	crack depth, crack length, crack size, estimated crack
	size
a _e ACTVET101	effective crack size
a_n ASIME102	notch length
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a _p	physical crack size
a/W	normalized crack size
A _N	net-section area
b	remaining ligament
bo	original uncracked ligament
В	specimen thickness
B _N	net thickness
2 <i>c</i>	surface-crack length
C	normalized K-gradient
C*(t)	C*(t) – Integral
D	cycle ratio (<i>n</i> / <i>N</i> _f)
da/dN	fatigue crack growth rate
δ	crack-tip opening displacement (CTOD)
δd	specimen gage length
Δa	crack extension, estimated crack extension
ΔK	stress-intensity-factor range
ΔP	force range
ε _a	strain amplitude
ε _{in}	inelastic strain
G	crack-extension force
G _R	crack-extension resistance
h	notch height
H*	specimen center of pin hole distance
Г	the path of the J-integral
J	J-integral
J _{Ic}	plane-strain fracture toughness
J _R	crack-extension resistance

⁴ Available from International Organization for Standardization (ISO), ISO Central Secretariat, Chemin de Blandonnet 8, CP 401, 1214 Vernier, Geneva, Switzerland, https://www.iso.org.

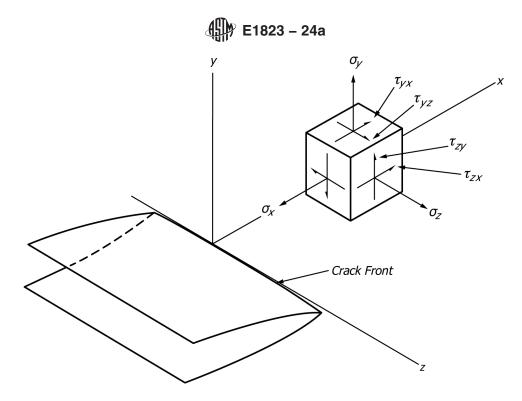
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3.2 Alphabetical Listing of Abbreviations Used:

CMOD	crack-mouth opening displacement
COD	see CTOD
CTOD	crack-tip opening displacement
DT	dynamic tear
EAC	environment-assisted cracking
K-EE	equivalent-energy fracture toughness
NTS	notch tensile strength
PS	part-through surface
SCC	stress corrosion cracking
SZW	stretch zone width

3.3 *Definitions*—Each definition is followed by the designation(s) of the standard(s) of origin. The listing of definitions is alphabetical.



NOTE 1—See definition of mode.

FIG. 1 Customary Coordinate System and Stress on a Small Volume Element Located on the x Axis Just Ahead of the Crack Front

(https://standards.iteh.ai)

alternating force—See loading amplitude.

accuracy-The quantitative difference between a test measurement and a reference value.

1 1 2 2 2 4

block—*in fatigue loading*, a specified number of constant amplitude loading cycles applied consecutively, or a spectrum loading sequence of finite length that is repeated identically. **E1823**

 $C^{*}(t)$ integral, $C^{*}(t)[FL^{-1} T^{-1}]$ —a mathematical expression, a line or surface integral that encloses the crack front from one crack surface to the other, used to characterize the local stress-strain rate fields at any instant around the crack front in a body subjected to extensive creep conditions. E1457, E2760

DISCUSSION-

1 The C*(t) expression for a two-dimensional crack, in the x-z plane with the crack front parallel to the z-axis, is the line integral:

$$C^{*}(t) = \int_{\Gamma} \left(W^{*}(t) dy - T \cdot \frac{\partial u}{\partial x} ds \right)$$
(1)

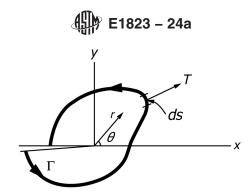
E467, E2208

where:

 $\begin{array}{lll} W^*(t) &= & \text{instantaneous stress-power or energy rate per unit volume,} \\ \Gamma &= & \text{path of the integral, that encloses (that is, \\ & & \text{contains) the crack tip contour (see Fig. 2),} \\ ds &= & \text{increment in the contour path,} \\ T &= & \text{outward traction vector on ds,} \\ \dot{u} &= & \text{displacement rate vector at ds,} \\ x, y, z &= & \text{rectangular coordinate system, and} \\ T \cdot \frac{\partial \dot{u}}{\partial x} ds &= & \text{rate of stress-power input into the area enclosed by } \Gamma \text{ across the elemental length, } ds. \end{array}$

DISCUSSION-

² The value of $C^{*}(t)$ from this equation is path-independent for materials that deform according to a constitutive law that may be separated into single-value time and stress functions or strain and stress functions of the forms:





$$\dot{\varepsilon} = f_1(t) f_2(\sigma) \text{ or},$$
$$\dot{\varepsilon} = f_3(\varepsilon) f_4(\sigma)$$

Where f_1-f_4 represent functions of elapsed time, t, strain, ε , and applied stress, σ , respectively; ε is the strain rate.

DISCUSSION-

3 For materials exhibiting creep deformation for which the above equation is path independent, the $C^*(t)$ -integral is equal to the value obtained from two, stressed, identical bodies with infinitesimally differing crack areas. This value is the difference in the stress-power per unit difference in crack area at a fixed value of time and displacement rate or at a fixed value of time and applied force.

DISCUSSION-

4 The value of $C^*(t)$ corresponding to the steady-state conditions is called C^* . Steady-state is said to have been achieved when a fully developed creep stress distribution has been produced around the crack tip. This occurs when secondary creep deformation characterized by the following equation dominates the behavior of the specimen.

$$iTeh S^{\hat{\epsilon}_{ss}=A\sigma^n} dands$$

DISCUSSION-

5 This steady state in C* does not necessarily mean steady state crack growth rate. The latter occurs when steady state damage develops at the crack tip. For Test Method E1457 this behavior is observed as "tails" at the early stages of crack growth. Test Method E1457 deals with this region as the initial crack extension period defined as time $t_{0.2}$, measured for an initial crack growth of 0.2 mm after first loading.

 C_t parameter, C_t , $[FL^{-1}T^{-1}]$ —parameter equal to the value obtained from two identical bodies with infinitesimally differing crack areas, each subjected to stress, as the difference in the stress-power per unit difference in crack area at a fixed value of time and displacement rate or at a fixed value of time and applied force for an arbitrary constitutive law. E1457, E2760

The value of C_t is path-independent and is identical to C*(t) for extensive creep conditions when the constitutive law described in Discussion 2 of $C^*(t)$ -integral definition applies.

DISCUSSION-

Under small-scale creep conditions, $C^*(t)$ is not path-independent and is related to the crack tip stress and strain fields only for paths local to the crack tip and well within the creep zone boundary. Under these circumstances, C_t is related uniquely to the rate of expansion of the creep zone size. There is considerable experimental evidence that the C_t parameter which extends the $C^*(t)$ -integral concept into the small-scale creep and the transition creep regime correlates uniquely with creep crack growth rate in the entire regime ranging from small-scale to extensive creep regime.

DISCUSSION-

for a specimen with a crack subject to constant force, P

$$C t = \frac{P\dot{V}_C}{BW} (f'/f)$$

and

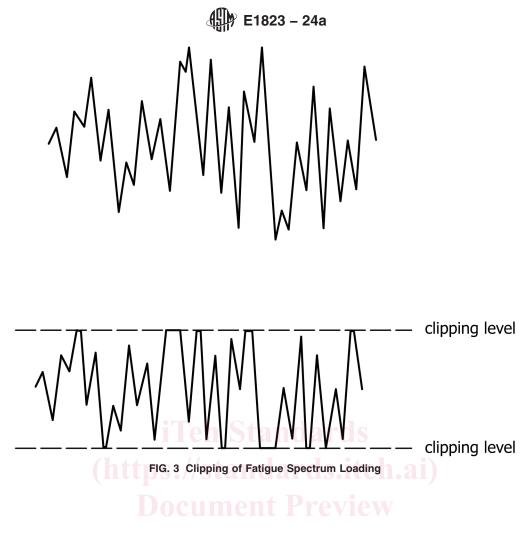
$$f' = \frac{df}{d(a/W)}$$

circulation rate $[L^3 T^{-1}]$ —*in fatigue testing*, the volume rate of change of the environment chamber volume. E1823

clipping—*in fatigue spectrum loading*, the process of decreasing or increasing the magnitude of all loads (strains) that are, respectively, above or below a specified level, referred to as clipping level; the loads (strains) are decreased or increased to the clipping level (see Fig. 3). E1823

compliance (LF⁻¹]— the ratio of displacement increment to force increment.

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confidence interval—an interval estimate of a population parameter computed so that the statement "the population parameter included in this interval" will be true, on the average, in a stated proportion of the times such computations are made based on different samples from the population. E1823

confidence level (or coefficient)—the stated proportion of the times the confidence interval is expected to include the population parameter. E1823

confidence limits-the two statistics that define a confidence interval.

constant amplitude loading— *in fatigue loading*, a loading (straining) in which all of the peak forces (strains) are equal and all of the valley forces (strains) are equal.

constant life diagram— *in fatigue*, a plot (usually on rectangular coordinates) of a family of curves each of which is for a single fatigue life, N, relating stress amplitude, S_a , to mean stress, S_m , or maximum stress, S_{max} , or both, to minimum stress, S_{min} . The constant life fatigue diagram is usually derived from a family of *S*-*N* curves each of which represents a different stress ratio (*A* or *R*) for a 50 % probability of survival. **E1820**

control force, Pm [F]—a calculated value of maximum force to stipulate allowable precracking limits. E1820, E1921

corrosion fatigue—the process by which fracture occurs prematurely under conditions of simultaneous corrosion and repeated cyclic loading at lower stress levels or fewer cycles than would be required in the absence of the corrosive environment. G15

counting method—in fatigue spectrum loading, a method of counting the occurrences and defining the magnitude of various

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loading parameters from a load-time history; (some of the counting methods are: level crossing count, peak count, mean crossing peak count, range-pair count, rain-flow count, racetrack count).

crack extension, Δa [L]—an increase in crack size.

DISCUSSION-

For example, Δa_p or Δa_e is the difference between the crack size, either a_p (physical crack size) or a_e (effective crack size), and a_o (original crack size).

DISCUSSION-

In Test Method E2472, it should be noted that in thin-sheet and thick-plate materials under low constraint conditions, the crack extension observed on the surface of the specimen may be significantly less than that in the interior of the specimen due to the effects of crack tunneling. This must be considered if direct optical techniques are used to monitor and measure free-surface crack extension. Indirect crack extension measurement techniques such as unloading compliance and electric potential drop method may be used in place of (or to complement) the direct optical techniques to provide a measure of average crack extension. (See Test Method E647 for compliance methods for C(T) and M(T) specimens; and ISO 12135 and Test Method E647 for electric potential drop methods for C(T) specimens.) E647, E1820, E2472

crack-extension force, $G [FL^{-1} \text{ or } FLL^{-2}]$ —the elastic energy per unit of new separation area that is made available at the front of an ideal crack in an elastic solid during a virtual increment of forward crack extension.

DISCUSSION-

This force concept implies an analytical model for which the stress-strain relations are regarded as elastic. The preceding definition of G applies to either static cracks or running cracks. From past usage, G is commonly associated with linear-elastic methods of analysis, although the J (see J-integral) also may be used for such analyses. **E1823**

crack-extension resistance, $K_{\rm R}$ [FL^{-3/2}], $G_{\rm R}$ [FL⁻¹] or $J_{\rm R}$ [FL⁻¹]—a measure of the resistance of a material to crack extension expressed in terms of the stress-intensity factor, K; crack-extension force, G; or values of J derived using the J-integral concept. DISCUSSION—

See definition of *R*-curve.

E561

E399, E1457

crack initiation—the onset of crack propagation from a preexisting macroscopic crack created in the specimen by a stipulated procedure.

crack-mouth opening displacement (CMOD), Vm, $2v_m$ [L]—crack opening displacement resulting from the total deformation (elastic plus plastic), measured under force at the location on a crack surface that has the largest displacement per unit force.

DISCUSSION— In part-through surface-crack (PS) specimens, *CMOD* is measured on the specimen surface at the midpoint of the crack length. **E399**, **E647**, **E740**, **E1221**, **E1457**, **E1681**, **E1820**

crack opening displacement (COD)[L]—force-induced separation vector between two points at a specified gage length. The direction of the vector is normal to the crack plane. E399, E1221, E1290, E1820, E2472

crack-plane orientation—an identification of the plane and direction of fracture or crack extension in relation to product configuration. This identification is designated by a hyphenated code with the first letter(s) representing the direction normal to the crack plane and the second letter(s) designating the expected direction of crack propagation.

DISCUSSION-

See also E1823 Annex A2, (A2.4 on crack or notch orientation).

crack size, *a* **[L]**—principal lineal dimension used in the calculation of fracture mechanics parameters for through-thickness cracks as defined in the applicable standard. See Fig. A2.2 for schematic representations.

DISCUSSION-

For example, in the C(T) specimen *a* is the average measurement from the line connecting the bearing points of force application; in the M(T) specimen, *a* is the average measurement from the perpendicular bisector of the central crack.

DISCUSSION-

In practice, the value of *a* is obtained from procedures for measurement of physical crack size, a_p , original crack size, a_o , and effective crack size, a_e , as appropriate to the situation being considered.

DISCUSSION-

For part-through cracks see crack depth (a) and surface crack length (2c) in Definitions of Terms (Specific to the indicated standards.)

equals 0.002 (0.2%).

criterion of failure—complete separation, or the presence of a crack of specified length visible at a specified magnification. Other criteria may be used but should be clearly defined. E468

crystallographic cleavage—the separation of a crystal along a plane of fixed orientation relative to the three-dimensional crystal structure within which the separation process occurs, with the separation process causing the newly formed surfaces to move E1823

cumulative frequency spectrum—See exceedances spectrum.

cumulative occurrences spectrum—See exceedances spectrum.

cycle—*in fatigue*, one complete sequence of values of force (strain) that is repeated under constant amplitude loading (straining). (See Fig. 4.) The symbol N (see definition of **fatigue life**) is used to indicate the number of cycles. DISCUSSION-

In spectrum loading, definition of cycle varies with the counting method.

cycle ratio, D— the ratio of cycles endured, n, to the estimated fatigue life, N_f , obtained from the stress versus fatigue life (S-N) or the strain versus fatigue life (ε -N) diagram for cycles of the same character, that is, $D = n/N_f$. E1823

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DISCUSSION-

In Test Method E1457, the physical crack size is represented as a_p . The subscript p is everywhere implied.

it takes into account the original size of the crack but ignores any crack extension that may occur during the test.

DISCUSSION-

DISCUSSION-

2 Crack strength is analogous to the ultimate tensile strength, as it is based on the ratio of the maximum force to the minimum cross-sectional area at the start of the test. E338, E602

crack-tip opening displacement (CTOD),δ, [L]—the crack displacement resulting from the total deformation (elastic plus plastic) at variously defined locations near the original (prior to force application) crack tip.

DISCUSSION-

DISCUSSION-

In common practice, δ is estimated for Mode 1 by inference from observations of crack displacement nearby or away, or both, from the crack tip. E1290

crack-tip plane strain—a stress-strain field (near the crack tip) that approaches plane strain to the degree required by an empirical criterion. DISCUSSION-

For example, in Mode 1, the criterion for crack-tip plane strain given by Test Method E399 requires that plate thickness, B, must be equal to or greater than 2.5 $(K/\sigma_{\rm YS})^2$. E399

crack-tip plane stress—a stress-strain field (near the crack tip) that is not in plane strain.

In such situations, a significant degree of plane strain may be present.

creep crack growth (CCG) rate, da/dt or $\Delta a/\Delta t$ [L/t]—the rate of crack extension caused by creep damage and expressed in terms of average crack extension per unit time. E1457

creep zone boundary—the locus of points ahead of the crack front where the equivalent strain caused by the creep deformation

DISCUSSION-21CS Under small-scale creep conditions, the creep zone expansion with time occurs in a self-similar manner for planar bodies, thus, the creep zone size, r_{c} , can be defined as the distance to the creep zone boundary from the crack tip at a fixed angle, θ , with respect to the crack plane. The rate of expansion of the creep zone size is designated as $r'_{c}(\theta)$. E1457, E2760

away from one another in directions containing major components of motion perpendicular to the fixed plane.

crack strength, σ_c [FL⁻²]—the maximum value of the nominal stress that a cracked structure is capable of sustaining.

1 Crack strength is calculated on the basis of the maximum force and the original minimum cross-sectional area (net cross section or ligament). Thus,

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E1823

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dynamometer—an elastic calibration device used to verify the indicated forces applied by a fatigue testing system. It shall consist of an instrumented member having mass, stiffness, and end displacements such that the inertial effects of the specimen and its attachments to the testing machine for which the verification of forces is desired are duplicated within 5 %. The instrumentation shall permit an accurate determination of the magnitude of the average strain in a region of the uniform

cycles endured, *n*—in fatigue, the number of cycles of specified character (that produce fluctuating force) which a specimen has endured at any time in its force history. E1823

cyclic loading—See fatigue loading.

deaeration—in environmentally affected fatigue testing, the process of removal of air from the liquid environment before and during a test. E1823

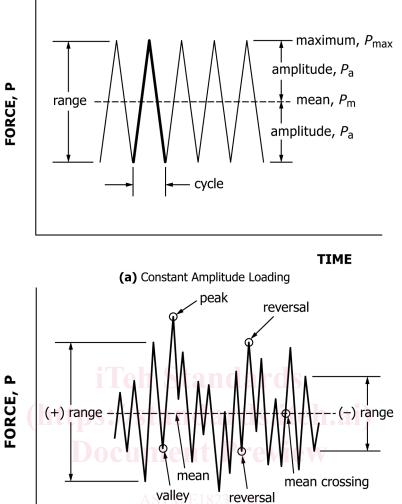
derived data—data obtained through processing of the raw data.



TIME (b) Spectrum Loading

FIG. 4 Fatigue Loading Basic Terms

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transverse cross section when the dynamometer is subjected to a tensile or compressive force along its longitudinal axis, within 1 % of the true strains. A strain gaged specimen is often used as a dynamometer. E467

dynamometer dynamic forces [F]—the maximum and minimum forces (or the mean force and the force amplitude) that correspond to the readings obtained from the dynamometer output according to an existing static calibration. Such forces are considered true specimen dynamic forces for the purpose of this terminology. E467

dynamometer range [F]—the range of forces for which the dynamometer may be used for verification purposes. A dynamometer for use in tension and in compression will have two dynamometer ranges, one in tension and one in compression. E467

effective crack size, $a_{\rm e}$ [L]—the physical crack size augmented to account for crack-tip plastic deformation.

Sometimes the effective crack size, a_e , is calculated from a measured value of a physical crack size, a_p , plus a calculated value of a plastic-zone adjustment, $r_{\rm Y}$. Another method for calculation of $a_{\rm e}$ involves comparing the compliance from the secant of a force-deflection trace with the elastic compliance from a calibration for the given specimen design. E561

effective modulus, E_{eff} [FL⁻²]—an elastic modulus that allows a theoretical (modulus normalized) compliance to match an experimentally measured compliance for an actual initial crack size, a_o. E561, E1450, E1921

effective yield strength, σ_V [FL⁻²]—an assumed value of uniaxial yield strength, that represents the influences of plastic yielding upon fracture test parameters. E1820. E1921 DISCUSSION-

 $\sigma_{Y} = (\sigma_{YS} + \sigma_{TS})/2$

1 It is calculated as the average of the 0.2 % offset yield strength, σ_{YS} , and the ultimate tensile strength, σ_{TS} , as follows:

DISCUSSION-

DISCUSSION-

ndards 2 In calculating $\sigma_{\rm V}$, influences of testing conditions, such as loading rate and temperature, should be considered.

elastic constraint modulus, E' [FL-2]-a linear-elastic factor relating stress to strain, the value of which is dependent on the degree of constraint. For plane stress, E' = E is used, and for plane strain, $E/(1 - v^2)$ is used, with v being Poisson's ratio. E399, E647, E1457, E1681, E1921

elastic modulus—see modulus of elasticity.

environment—in fatigue testing, the aggregate of chemical species and energy that surrounds a test specimen. E1823

environment chamber— in fatigue testing, the container of the bulk volume surrounding a test specimen. E1823

environment chamber volume $[L^3]$ —in fatigue testing, that bulk volume surrounding a test specimen. E1823

environment composition $[ML^{-3}]$ —in corrosion fatigue testing, the concentration of the chemical components in the fluid environment surrounding a test specimen. E1823

environment hydrogen content [ML⁻³]—in corrosion fatigue testing, the hydrogen gas concentration of the fluid environment surrounding a test specimen. E1823

environment monitoring— in fatigue testing, the periodic or continuous measurement of fluid concentrations of the E1823 environment.

environment oxygen content $[ML^{-3}]$ —in corrosion fatigue testing, the oxygen concentration of the fluid environment surrounding a test specimen. E1823

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environment pressure $[FL^{-2}]$ —in fatigue testing, the pressure of the bulk volume surrounding a test specimen. E1823

environment temperature— in fatigue testing, the temperature of the bulk volume surrounding a test specimen. E1823

environment volume $[L^3]$ —*in fatigue testing*, the total volume immediately surrounding a test specimen plus that contained in a circulating reservoir if applicable. E1823

estimate—*in statistical analysis*, the particular value or values of a parameter computed by an estimation procedure for a given sample. **E1823**

estimated crack extension, $\Delta a[L]$ —an increase in estimated crack size ($\Delta a = a - a_{oa}$). E1737

estimated crack size *a*[L]—the distance from a reference plane to the observed crack front developed from measurements of elastic compliance or other methods. The reference plane depends on the specimen form, and it is normally taken to be either the boundary, or a plane containing either the force line or the centerline of a specimen or plate. The reference plane is defined prior to specimen deformation. E1737

estimation—*in statistical analysis*, a procedure for making a statistical inference about the numerical values of one or more unknown population parameters from the observed values in a sample. E1823

exceedances spectrum— in fatigue loading, representation of spectrum loading contents by the number of times specified values of a particular loading parameter (peak, range, and so forth) are equaled or exceeded (also known as *cumulative occurrences* or *cumulative frequency spectrum*). E1823

fatigue—the process of progressive localized permanent structural change occurring in a material subjected to conditions that produce fluctuating stresses and strains at some point or points and that may culminate in cracks or complete fracture after a sufficient number of fluctuations.

DISCUSSION-

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1 In ceramic technology, static tests of considerable duration are called "static fatigue" tests, a type of test referred to as stress-rupture in metal testing. Discussion—

E1823

2 Fluctuations may occur both in force and with time (frequency) as in the case of "random vibration."

fatigue crack growth rate, *da/dN*, [L/cycle]—the rate of crack extension under fatigue loading, expressed in terms of crack extension per cycle. E399, E647

fatigue cycle—See cycle.

fatigue ductility coefficient, ϵ 'f — the ability of a material to deform plastically before fracturing, determined from constant strain-amplitude, low-cycle fatigue tests. Intercept of the log-log plot of plastic strain amplitude and the fatigue life in reversals (1 cycle = 2 reversals). E1823, E606, E2207

The fatigue ductility coefficient corresponds to the fracture ductility, the true tensile strain at fracture. Elongation and reduction in area represent the engineering tensile strain after fracture.

fatigue ductility exponent, c—the slope of the log-log plot of plastic strain amplitude and the fatigue life in reversals (1 cycle = 2 reversals). Determined from constant strain amplitude, low-cycle fatigue tests. E1823, E606, E2207

DISCUSSION-

The fatigue ductility exponent varies between -0.5 and -0.7 for many metallic alloys.

fatigue life, N_f —the number of cycles of a specified character that a given specimen sustains before failure of a specified nature occurs. Fatigue life, or the logarithm of fatigue life, is a dependent variable. E1823

DISCUSSION-