



Designation: D6134/D6134M – 07 (Reapproved 2024)

# Standard Specification for Vulcanized Rubber Sheets Used in Waterproofing Systems<sup>1</sup>

This standard is issued under the fixed designation D6134/D6134M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## 1. Scope

1.1 This specification covers unreinforced vulcanized rubber sheets made from ethylene propylene diene terpolymer (EPDM) or butyl (IIR), intended for use in preventing water under hydrostatic pressure from entering a structure.

1.2 The tests and property limits used to characterize these sheets are specific for each classification and are minimum values to make the product fit for its intended purpose.

1.3 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in nonconformance with the standard.

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

## 2. Referenced Documents

### 2.1 ASTM Standards:<sup>2</sup>

[D412 Test Methods for Vulcanized Rubber and Thermoplastic Elastomers—Tension](#)

[D471 Test Method for Rubber Property—Effect of Liquids](#)

[D573 Test Method for Rubber—Deterioration in an Air Oven](#)

[D624 Test Method for Tear Strength of Conventional Vulcanized Rubber and Thermoplastic Elastomers](#)

[D746 Test Method for Brittleness Temperature of Plastics and Elastomers by Impact](#)

[D816 Test Methods for Rubber Cements](#)

<sup>1</sup> This specification is under the jurisdiction of ASTM Committee D08 on Roofing and Waterproofing and is the direct responsibility of Subcommittee D08.18 on Nonbituminous Organic Roof Coverings.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

[D1204 Test Method for Linear Dimensional Changes of Nonrigid Thermoplastic Sheeting or Film at Elevated Temperature](#)

[D2240 Test Method for Rubber Property—Durometer Hardness](#)

[D3083 Specification for Flexible Poly\(Vinyl Chloride\) Plastic Sheeting for Pond, Canal, and Reservoir Lining \(Withdrawn 1998\)<sup>3</sup>](#)

[E96/E96M Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials](#)

[E154/E154M Test Methods for Water Vapor Retarders Used in Contact with Earth Under Concrete Slabs, on Walls, or as Ground Cover](#)

## 3. Classification

3.1 Types used to identify the principal polymer component of the sheet include:

Type I: Ethylene Propylene Diene Terpolymer (EPDM), and  
Type II: Butyl (IIR)

3.2 The mass percentage of the principal polymer in relation to the total polymer shall be greater than 95 %.

## 4. Materials and Manufacture

4.1 The sheet shall be formulated from the appropriate polymers and other compounding ingredients. The principal polymer used in the sheet shall be one of those listed in 3.1 in accordance with the percentage listed in 3.2.

4.2 The sheet shall be capable of being bonded to itself for making field splices and repairs, and the manufacturer shall recommend bonding methods and materials.

## 5. Physical Requirements

5.1 The sheet shall conform to the physical requirements prescribed in [Table 1](#). Other requirements shall be agreed upon between the purchaser and the supplier.

## 6. Dimensions and Permissible Variations

6.1 The width and length of the sheet shall be agreed upon between the purchaser and the supplier. The width and length tolerance shall be +3, 0 %.

<sup>3</sup> The last approved version of this historical standard is referenced on [www.astm.org](http://www.astm.org).