

### SLOVENSKI STANDARD SIST ISO 5679:1995

01-september-1995

Equipment for working the soil -- Disks -- Classification, main fixing dimensions and specifications

Matériel de travail du sol -- Disques -- Classification, principales dimensions de fixation et spécifications (standards.iteh.ai)

Ta slovenski standard je istoveten Z: ISO 5679:1995 https://standards.iten.av/catalog/standards/sist/63554697-5a63-4e48-8ee8e361777e5da4/sist-iso-5679-1995

ICS:

65.060.20 Oprema za obdelovanje tal Soil-working equipment

SIST ISO 5679:1995

en



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INTERNATIONAL ORGANIZATION FOR STANDARDIZATION®MEЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ®ORGANISATION INTERNATIONALE DE NORMALISATION

## Equipment for working the soil — Disks — Classification, main fixing dimensions and specifications

Matériel de travail du sol - Disques - Classification, principales dimensions de fixation, et spécifications

### First edition – 1979-04-15 ITeh STANDARD PREVIEW (standards.iteh.ai)

<u>SIST ISO 5679:1995</u> https://standards.iteh.ai/catalog/standards/sist/63554697-5a63-4e48-8ee8e361777e5da4/sist-iso-5679-1995

Ref. No. ISO 5679-1979 (E)

Descriptors : agricultural machinery, soil working equipment, equipment specifications, disks (agricultural), classification, dimensions.

#### SIST ISO 5679:1995

#### FOREWORD

ISO (the International Organization for Standardization) is a worldwide federation of national standards institutes (ISO member bodies). The work of developing International Standards is carried out through ISO technical committees. Every member body interested in a subject for which a technical committee has been set up has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 5679 was developed by Fechnical Committee VIEW ISO/TC 23, *Tractors and machinery for agriculture and forestry*, and was circulated to the member bodies in March 1977.

It has been approved by the member bodies of the following countries 1995

been approved by the member boards of the following boards (1975)					
	https://standards.iteh.ai/catalog/standards/sist/63554697-5a63-4e48-8ee8-				
Australia	France e361777	eRomaniaiso-5679-1995			
Austria	Germany, F.R.	South Africa, Rep. of			
Belgium	Iran	Spain			
Brazil	Italy	Sweden			
Bulgaria	Korea, Dem. P. Rep. of	Switzerland			
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The member bodies of the following countries expressed disapproval of the <sup>·</sup> document on technical grounds :

India Mexico New Zealand

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Printed in Switzerland

# Equipment for working the soil — Disks — Classification, main fixing dimensions and specifications

#### **0 INTRODUCTION**

#### 4 CLASSIFICATION

The main purpose of this international Standard is to Disks shall be classified as follows : ensure interchangeability for a minimum number of types and sizes of disks to meet the requirements of a wide range of conditions of work. Type B – Concave disks which may have the following

The standard specifies three types of disks. This division variants : into distinct designs of disks was found to be preferable to classification according to use with a particular sist/63554 Variant 1-4 disks with square centre hole (see figure 1) implement, because of lack of clear demarcation in usage of iso-5679-1 Variant 2 – disks with round centre hole (see figure 2) the various designs.

It will be appreciated that some apparent irregularities in sequence of nominal size or dimensions in the tables arises from different fields of usage of a particular type of disk.

The dimensional tolerances given are not unnecessarily tight and are consistent with the requirements of interchangeability.

#### 1 SCOPE

This International Standard specifies interchangeability dimensions for agricultural disks of the same type and nominal size, classified as types A, B and C.

#### 2 FIELD OF APPLICATION

This International Standard is applicable to disks as working parts of ploughs, harrows and disk-tillers.

#### **3 REFERENCE**

ISO/TR 4122, Equipment for working the soil –Dimensions of flat disks – Type A.

Variant 3 - disks with several fixing holes (see figure 3) with or without centre hole

**Type C** – Concave disks with a flat area around the centre hole square (see figure 4).

NOTE - All variants of disks may have cutouts.

#### **5 SPECIFICATION**

#### 5.1 Nominal dimensions

The nominal dimensions of the disks shall be as given in table 1 for concave disks with centre hole, and in table 2 for concave disk with several fixing holes.

#### 5.2 Cutting edge bevelling

Flat disks shall have the cutting edge bevelled on both sides. The concave disks shall be bevelled on either the concave or the convex side. The thickness of the edge shall not be greater than 0,8 mm.

#### 5.3 Eccentricity and wobble

Eccentricity and wobble of flat disks, type A, shall not exceed 0,5 % of the outside diameter of the disk.

Eccentricity and wobble of disks type B and C shall not exceed the tolerances given in table 3.

#### 5.4 Flatness

**5.4.1** Distortion of flat disks, type A, when the disk is laid on a flat surface shall not exceed :

- 1,6 mm for disks with diameters up to and including 510 mm;

- 2,5 mm for disks with diameters over 510 mm.

**5.4.2** Distortion of concave disks, type B, shall not exceed 5 mm when the disk is laid on a flat surface.

Local distortions of the disk edge, at not more than three points, shall not exceed 0.3% of the outside diameter of the disk. Local distortions shall be measured radially.

**Dimensions in millimetres** 

Nominal diameter d <sub>1</sub> ± 10	Size of square hole a	Diameter of round hole $d_2$	Radius of concavity <i>R</i>	Height of concavity <i>t</i> *	Thickness S
300	26	30	500	23	2-3
350	26	30	500	32	3-4
400	26	33	550	38	3-4
	31	35			
450	29	33	600	44	3-4
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500	26	(standa	rdmitel	1 3 55	4-5
	31	65			
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600	https://standards 31 41	iteh.ai/catalog/st	andards/sist/635 600 a4/sist-1so-5679	54697-5a63-4e 1995	48-8ee8- 4-6
650	31	46	650	87	6-8
	41	65			
	(33)				
700	51	65	650	102	6-8
750	51	65	650	119	8

#### TABLE 1 – Concave disks – Type B, variants 1 and 2, and type C

\* Dimension t for reference.

#### NOTES

1 Flat area diameter of concave disk, type C, is to be equal to 25 % of nominal diameter. Tolerance for radius of concavity  $\pm$  5 % of *R*.

2 Dimensions in parentheses (-) are non preferred.

#### TABLE 2 - Concave disks - Type B, variant 3

Dimensions in millimetres

		Fixing holes					
	P.C.D.	Size of square hole	Diameter of round hole	Number	Radius of concavity	Height of concavity	Thickness
<i>d</i> <sub>1</sub> ± 10	d <sub>4</sub>	а	d <sub>3</sub>		R	t*	S
400	90	11	11	3	600	34	3-5
450	90	11	11	3	600	34	3-5
600	230	13	13	4	600	80	5-7
	270						
650	230	13 (11)	13 (11)	4	600	96	5-7
	270			(6)			
	(230)						
700	230	13 (17)	13 (17)	4	700	94	6-8
	270						
	(222)						
750	270	13 (11)	13 (11)	(4)	700	109	6-10
	(280)			6			
	355 <b>jTe</b>	h STAN	DARD	PREV	EW		
800	280	13 (11)	13 (11) dards.it	6	700	126	8-12
	355	stan (stan	qaras.n	en.al)			
	(270)						

\* Dimension *t* for reference<sub>https:</sub>//standards.iteh.ai/catalog/standards/sist/63554697-5a63-4e48-8ee8-NOTES e361777e5da4/sist-iso-5679-1995

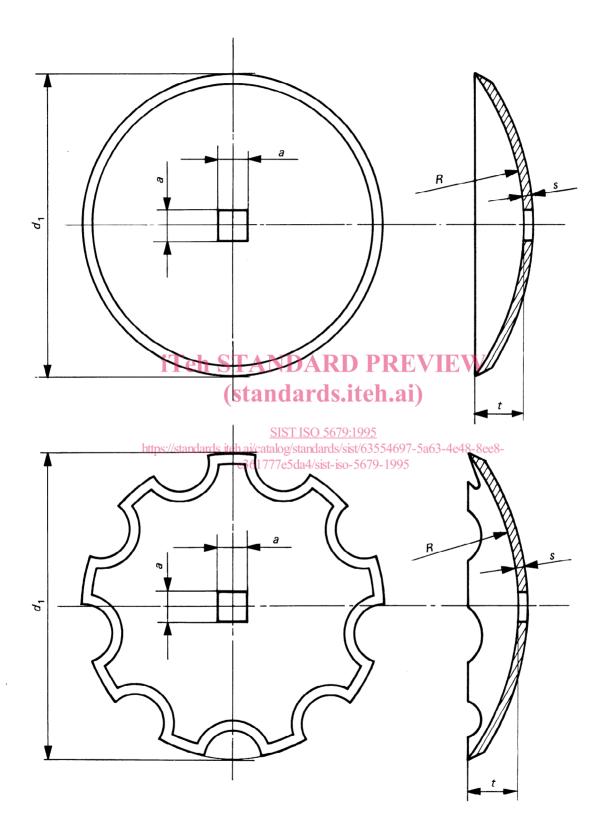
1 Tolerance for radius of concavity  $\pm 5\%$  of R.

2 Dimensions in parentheses (-) are non preferred.

#### TABLE 3 – Tolerances for eccentricity and wobble of disk types B and C

Dimensions in millimetres

Nominal diameter d <sub>1</sub>	Eccentricity max.	Wobble max.
400	2	4
450	2	4
500	3	5
550	3	5
600	4	8
650	4	8
700	6	8
750	6	10
800	6	10





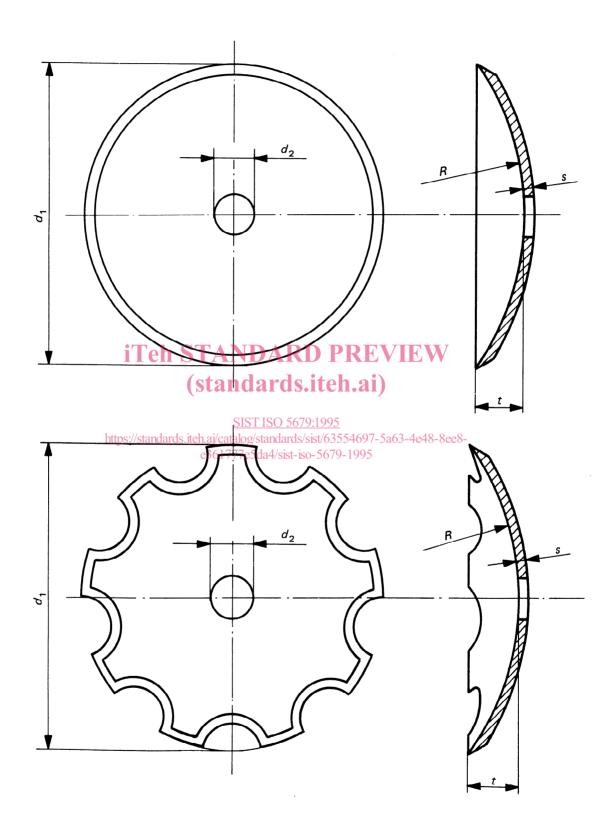


FIGURE 2 - Concave disks with round centre hole - Type B, variant 2