

INTERNATIONAL STANDARD

IEC 60684-3-233

Second edition
2006-01

Flexible insulating sleeving –

Part 3:

**Specifications for individual types of sleeving –
Sheet 233: Heat-shrinkable fluoroelastomer
sleeving, flame retarded, fluid resistant, shrink
ratio 2:1**

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International Electrotechnical Commission, 3, rue de Varembé, PO Box 131, CH-1211 Geneva 20, Switzerland
Telephone: +41 22 919 02 11 Telefax: +41 22 919 03 00 E-mail: inmail@iec.ch Web: www.iec.ch



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INTERNATIONAL ELECTROTECHNICAL COMMISSION

FLEXIBLE INSULATING SLEEVING –

**Part 3: Specifications for individual types of sleeving –
Sheet 233: Heat-shrinkable fluoroelastomer sleeving,
flame retarded, fluid resistant, shrink ratio 2:1**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 60684-3-233 has been prepared by IEC technical committee 15: Standards on specifications for electrical Insulating materials.

This second edition cancels and replaces the first edition, published in 1998, and constitutes a technical revision.

The main change with regard to the previous edition concerns the replacement of the thermal endurance test, according to IEC 60216, by a long-term ageing test, i.e. 3 000 h, at the maximum recommended temperature for such use, in order to furnish thermal test data within a workable time frame.

The text of this standard is based on the following documents:

FDIS	Report on voting
15/231/FDIS	15/249/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

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INTRODUCTION

This International Standard is one of a series which deals with flexible insulating sleeving for electrical purposes.

The series consists of three parts:

Part 1: Definitions and general requirements (IEC 60684-1)

Part 2: Methods of test (IEC 60684-2)

Part 3: Specifications for individual types of sleeving (IEC 60684-3)

This standard gives one of the sheets comprising part 3 as follows:

Sheet 233: Heat-shrinkable fluoroelastomer sleeving, flame retarded, fluid resistant, shrink ratio 2:1.

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FLEXIBLE INSULATING SLEEVING –

Part 3: Specifications for individual types of sleeving – Sheet 233: Heat-shrinkable fluoroelastomer sleeving, flame retarded, fluid resistant, shrink ratio 2:1

1 Scope

This standard gives the requirements for two types of heat-shrinkable, flame retarded, fluid resistant¹⁾, nominal shrink ratio 2:1, fluoroelastomer sleeving for use at temperatures up to 200 °C:

- Type A: thick wall;
- Type B: thin wall.

These sleeveings are normally supplied with internal diameters up to 51 mm, and the standard colour is black.

Sizes or colours other than those specifically listed in this standard may be available as custom items. These items shall be considered to comply with this standard if they comply with the property requirements listed in Tables 3, 4, 5 and 6 except for . dimensions and mass

Materials which conform to this specification meet established levels of performance. However, the selection of a material by a user for a specific application should be based on the actual requirements necessary for adequate performance in that application and not based on this specification alone

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60684-1:2003, *Flexible insulating sleeving – Part 1: Definitions and general requirements*

IEC 60684-2.1:1997, *Flexible insulating sleeving – Part 2: Methods of test*

Amendment (2003)

IEC 60757:1983, *Code for designation of colours*

ISO 846:1997, *Plastics – Evaluation of the action of micr-organisms*

ISO 1817:1999, *Rubber, vulcanized – Determination of the effect of liquids*

¹⁾ Except to phosphate ester-based hydraulic fluids.

3 Designation

The sleeving shall be identified by the following designation:

Description	IEC publication number	IEC Part number	IEC sheet number	Type	Size (expanded and recovered internal diameter in mm)	Colour
↓	↓	↓	↓	↓	↓	↓
Sleeving	IEC 60684	- 3	-233	-A	- 12,7/6,4	- BK

Any colour abbreviation shall comply with IEC 60757, where applicable. Non-standard colours shall be written out in full.

4 Conditions of test

Unless otherwise specified, the sleeving shall be shrunk in a forced air circulation oven for (5 ± 1) min at $200 \text{ }^\circ\text{C} \pm 5 \text{ K}$ prior to testing.

5 Requirements

In addition to the general requirements given in IEC 60684-1, the sleeving shall comply with the requirements of Tables 1, 2, 3, 4, 5 and 6.

6 Sleeving conformance

Product conformance shall normally be based on the results from size 12,7/6,4 mm black sleeving. The colour fastness to light shall be qualified for all colours.