



**SLOVENSKI STANDARD**  
**SIST EN ISO 527-3:2000**  
**01-maj-2000**

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Plastics - Determination of tensile properties - Part 3: Test conditions for films and sheets  
(ISO 527-3:1995)

Kunststoffe - Bestimmung der Zugeigenschaften - Teil 3: Prüfbedingungen für Folien und  
Tafeln (ISO 527-3:1995)

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Plastiques - Détermination des propriétés en traction - Partie 3: Conditions d'essai pour  
films et feuilles (ISO 527-3:1995)

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**Ta slovenski standard je istoveten z: EN ISO 527-3:1995**

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**ICS:**

83.140.10 Filmi in folije

Films and sheets

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**en**

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EUROPEAN STANDARD

EN ISO 527-3

NORME EUROPÉENNE

EUROPÄISCHE NORM

August 1995

ICS 83.140.00

Descriptors: plastics, films, plastic sheets, tests, determination, tensile properties, testing conditions, test specimens

English version

**Plastics - Determination of tensile properties - Part  
3: Test conditions for films and sheets  
(ISO 527-3:1995)**

Plastiques - Détermination des propriétés en  
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Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

The European Standards exist in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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**CEN**

European Committee for Standardization  
Comité Européen de Normalisation  
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

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### Foreword

The text of the International Standard ISO 527-3:1995 has been prepared by Technical Committee ISO/TC 61 "Plastics" in collaboration with CEN/TC 249 "Plastics".

This European Standard shall be given the status of a National Standard, either by publication of an identical text or by endorsement, at the latest by February 1996, and conflicting national standards shall be withdrawn at the latest by February 1996.

According to CEN/CENELEC Internal Regulations, the following countries are bound to implement this European Standard: Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

### Endorsement notice

The text of the International Standard ISO 527-3:1995 has been approved by CEN as a European Standard without any modification.

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INTERNATIONAL  
STANDARD

**ISO**  
**527-3**

First edition  
1995-08-01

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**Plastics — Determination of tensile  
properties —**

**Part 3:**

**Test conditions for films and sheets**  
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*Plastiques — Détermination des propriétés en traction —*

*Partie 3: Conditions d'essai pour films et feuilles*

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Reference number  
ISO 527-3:1995(E)

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 527-3 was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 11, *Products*.

Together with the other parts of ISO 527, it cancels and replaces ISO Recommendation R/527:1966, as well as ISO 1184:1983, of which it constitutes a technical revision.

ISO 527 consists of the following parts, under the general title *Plastics — Determination of tensile properties*:

- Part 1: *General principles*
- Part 2: *Test conditions for moulding and extrusion plastics*
- Part 3: *Test conditions for films and sheets*
- Part 4: *Test conditions for isotropic and orthotropic fibre-reinforced plastic composites*
- Part 5: *Test conditions for unidirectional fibre-reinforced plastic composites*

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# Plastics — Determination of tensile properties —

## Part 3:

### Test conditions for films and sheets

#### 1 Scope

**1.1** This part of ISO 527 specifies the conditions for determining the tensile properties of plastic films or sheets less than 1 mm thick, based upon the general principles given in part 1.

NOTE 1 For sheets greater than 1 mm thick, the user is referred to part 2 of this International Standard.

**1.2** See ISO 527-1, subclause 1.2.

**1.3** This part of ISO 527 is not normally suitable for determining the tensile properties of:

- a) cellular materials;
- b) plastics reinforced by textile fibres.

**1.4** See ISO 527-1, subclause 1.5.

#### 2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this part of ISO 527. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this part of ISO 527 are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO

maintain registers of currently valid International Standards.

ISO 527-1:1993, *Plastics — Determination of tensile properties — Part 1: General principles*.

ISO 4591:1992, *Plastics — Film and sheeting — Determination of average thickness of a sample, and average thickness and yield of a roll, by gravimetric techniques (gravimetric thickness)*.

ISO 4593:1993, *Plastics — Film and sheeting — Determination of thickness by mechanical scanning*.

#### 3 Principle

See ISO 527-1, clause 3.

#### 4 Definitions

See ISO 527-1, clause 4.

#### 5 Apparatus

See ISO 527-1, clause 5, subject to the following additional requirements:

In 5.1.2, the tensile-testing machine shall be capable of maintaining the speeds of testing as specified in table 1 of ISO 527-1. It is normal for films and sheets to be tested at a speed of 5 mm/min, 50 mm/min, 100 mm/min, 200 mm/min, 300 mm/min or 500 mm/min. The information contained in ISO 527-1, subclause 9.6, also applies.

In 5.1.5, when testing thin sheets or film material, the specimen shall not carry the weight of the extensometer.

In 5.2, devices complying with the requirements in ISO 4593 shall be used for measuring the thickness, except in the case of very thin film (less than 0,01 mm thick) or embossed film. In those cases, the thickness shall be determined by the method specified in ISO 4591. When ISO 4591 is used, the average thickness of the film sample shall be taken as the thickness of the test specimen.

## 6 Test specimens

### 6.1 Shape and dimensions

**6.1.1** The preferred form of test specimen for the determination of tensile properties by this method is a strip 10 mm to 25 mm wide and not less than 150 mm long (specimen type 2 — see figure 1),

having two parallel gauge marks, 50 mm apart, on the central portion of the specimen.

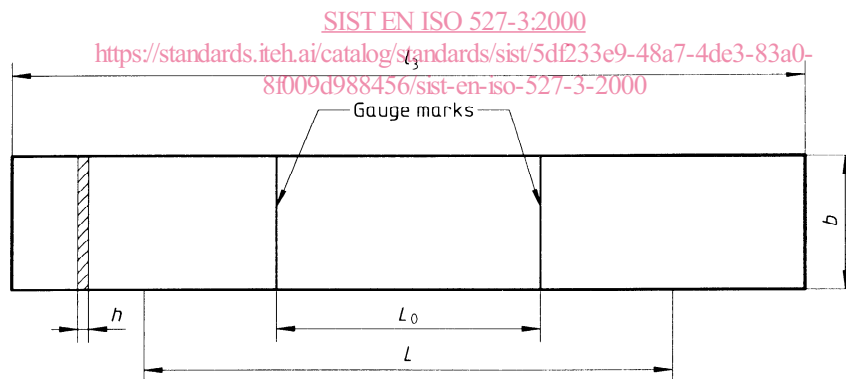
Some film materials have a very high elongation at break which may result in them being outside the stretching capacity of the testing machine. In such cases, it is permissible to reduce the initial distance between the grips to 50 mm.

**6.1.2** When required by the specification for the material under test or for routine quality-control tests, dumb-bell specimen types 5, 1B and 4 of the shape and dimensions shown in figures 2, 3 and 4 may be used. These specimens are convenient to produce and permit rapid quality-control testing.

Specimen type 5 (figure 2) is recommended for film and sheet with a very high strain at break. Specimen type 4 is recommended for other types of flexible thermoplastic sheet.

Specimen type 1B (figure 3) is recommended for rigid sheets.

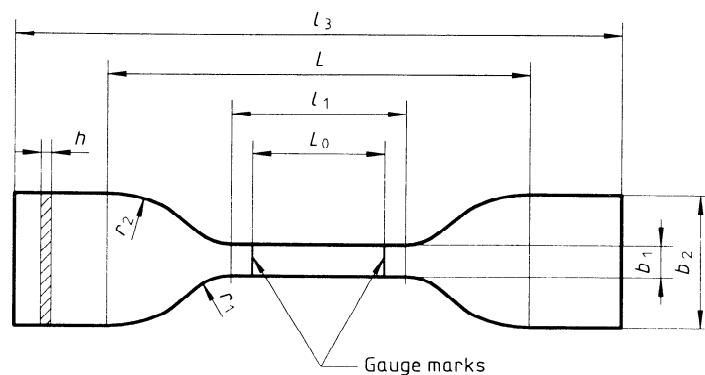
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- $b$  Width: 10 mm to 25 mm
- $h$  Thickness:  $\leq 1$  mm
- $L_0$  Gauge length: 50 mm  $\pm$  0,5 mm
- $L$  Initial distance between grips: 100 mm  $\pm$  5 mm
- $l_3$  Overall length:  $\geq 150$  mm

**Figure 1 — Specimen type 2**



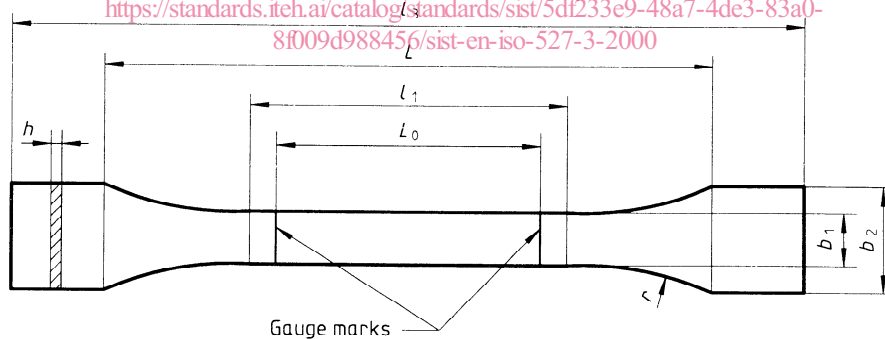


- $b_1$  Width of narrow parallel-sided portion: 6 mm  $\pm$  0,4 mm  
 $b_2$  Width at ends: 25 mm  $\pm$  1 mm  
 $h$  Thickness:  $\leq$  1 mm  
 $L_0$  Gauge length: 25 mm  $\pm$  0,25 mm  
 $l_1$  Length of narrow parallel-sided portion: 33 mm  $\pm$  2 mm  
 $L$  Initial distance between grips: 80 mm  $\pm$  5 mm  
 $l_3$  Overall length:  $\geq$  115 mm  
 $r_1$  Small radius: 14 mm  $\pm$  1 mm  
 $r_2$  Large radius: 25 mm  $\pm$  2 mm

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 Figure 2 — Specimen type 5  
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- $b_1$  Width of narrow parallel-sided portion: 10 mm  $\pm$  0,2 mm  
 $b_2$  Width at ends: 20 mm  $\pm$  0,5 mm  
 $h$  Thickness:  $\leq$  1 mm  
 $L_0$  Gauge length: 50 mm  $\pm$  0,5 mm  
 $l_1$  Length of narrow parallel-sided portion: 60 mm  $\pm$  0,5 mm  
 $L$  Initial distance between grips: 115 mm  $\pm$  5 mm  
 $l_3$  Overall length:  $\geq$  150 mm  
 $r$  Radius:  $\geq$  60 mm

Figure 3 — Specimen type 1B