INTERNATIONAL STANDARD





INTERNATIONAL ORGANIZATION FOR STANDARDIZATION ORGANISATION INTERNATIONALE DE NORMALISATION МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ

Bicycle tyres and rims -

Part 1 : Tyre designations and dimensions

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Pneumatiques et jantes pour cycles -(standards.iteh.ai)

Partie 1 : Désignation et cotes des pneumatiques

<u>ISO 5775-1:1988</u> https://standards.iteh.ai/catalog/standards/sist/0746fc9d-dead-4a96-b4ef-2252e5f25b49/iso-5775-1-1988

> Reference number ISO 5775-1:1988 (E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council. They are approved in accordance with ISO procedures requiring at VIEW least 75 % approval by the member bodies voting.

International Standard ISO 5775-1 was prepared by Technical Committee ISO/TC 31, Tyres, rims and valves.

ISO 5775-1:1988

This third edition cancels and replaces the second edition (ISO 5775-1: 1980) and its addendum 1 of 1982, of which it constitutes a minor revision?

Users should note that all International Standards undergo revision from time to time and that any reference made herein to any other International Standard implies its latest edition, unless otherwise stated.

Printed in Switzerland

Bicycle tyres and rims -

Part 1 : Tyre designations and dimensions

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0 Introduction

(standards iteh.ai) Tubular sew-up tyres and non-pneumatic tyres will be the subjects of separate International Standards.

This International Standard specifies the main requirements for 5775-1:1988 bicycle tyres and rims. Part 2 covers/rim_dimensionsi/catalog/standards/sist/0746fc9d-dead-4a96-b4ef-2252e5f25b49/iso-**2**775**References**

1 Scope and field of application

This part of ISO 5775 specifies the designations and dimensions for pneumatic bicycle tyres :

Section one : "Wired edge" tyres mounted on straight side (SS) or crotchet type (CT) rims.

Section two : "Beaded edge" tyres mounted on hooked bead (HB) rims.

ISO 4223-1, Definitions of some terms used in the tyre industry — Part 1 : Pneumatic tyres.

ISO 5775-2, Bicycle tyres and rims - Part 2 : Rims.

3 Definitions

For the purposes of this part of ISO 5775, the definitions given in ISO 4223-1 apply.

Section one : "Wired edge" tyres mounted on straight side (SS) or crotchet type (CT) rims

NOTE – For tyres that can be mounted on both straight side and hooked bead rims, see clause 11 in section two.

4 Tyre designation

The tyre designation for straight side (SS) and crotchet type (CT) rims shall be shown on the sidewall of the tyre and shall include the marking given in 4.1 to 4.4.

4.1 Tyre size designation

The characteristics shall be indicated as follows :

Nominal	Tyre	Nominal
section	construction	rim
width	code	diameter

4.1.1 Nominal section width

The nominal section width of the tyre shall be expressed in millimetres.

4.1.2 Tyre construction code

5.1.2 Measuring rim width, $R_{\rm m}$

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The tyre construction code shall be a separated dash.anclards.itch.ai) NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be established for new concepts of tyres. NOTE – Other codes will be est

4.1.3 Nominal rim diameter https://standards.iteh.ai/catalog/standards/sist/0746fc9d-dead-4a96-b4ef-

The nominal rim diameter shall be expressed in millimetres.

4.2 Old marking

To help customers in those countries where other systems of marking were used, the old marking(s) can be added in parentheses before or after the tyre size designation.

It is suggested that characters smaller than those used for the designation specified in 4.1 be adopted. See the annex for correspondence between "tyre size designation" and "old markings". Sizes not included in the annex shall bear the tyre size designation only.

4.3 Other service characteristics

4.3.1 In the case of tubeless tyres, the marking "TUBELESS" shall be shown on the tyre.

4.3.2 In the case of a preferred direction of rotation of the tyre, an arrow shall be used to indicate that direction.

4.3.3 Specific indications, if required, may be added to indicate

- a) the recommended inflation pressure, in kilopascals;
- b) other characteristics.

The design new tyre section width, S, is the nominal section width, S_N , transferred from the theoretical rim width, R_{th} , to the measuring rim width, R_m :

$$S = S_{\rm N} + K_2 \left(R_{\rm m} - R_{\rm th} \right)$$

rounded to the nearest whole number.

NOTE – For tyres of existing concepts, $K_2 = 0.4$.

5.1.4 Design new tyre section height, H

The design new tyre section height, H, is equal:

- to the nominal section width, S_N , when $S_N > 28$ mm;

- to the nominal section width $S_{\rm N}$, plus 2,5 mm when $S_{\rm N}$ < 28 mm.

5.1.5 Design new tyre overall diameter, D_0

The design new tyre overall diameter, $D_{\rm o}$, is the sum of the nominal rim diameter, $D_{\rm r}$, plus twice the design new tyre section height, H:

$$D_{\rm o} = D_{\rm r} + 2 H$$

Existing values of the nominal rim diameter, $D_{\rm r}$, are given in ISO 5775-2.

4.4 Example

A tyre having nominal section width 32 mm, nominal rim diameter 597 mm and recommended inflation pressure of 400 kPa shall be marked as follows :

32 — 597 inflate to 400 kPa

5 Tyre dimensions

5.1 Calculation of "design new tyre" dimensions

5.1.1 Theoretical rim width, R_{th}

The theoretical rim width, R_{th} , is equal to the product of the nominal section width, S_{N} , by the rim/section ratio, K_1 :

$$R_{\rm th} = K_1 \times S_{\rm N}$$

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2252e5f25b49/is6.1735-Design new tyre section width, S

NOTE — For tyres with $S_{\rm N}$ < 30, K_1 = 0,65. For tyres with $S_{\rm N}$ > 30, K_1 = 0,55.

5.2 Calculation of maximum tyre dimensions in service

This calculation is for use by vehicle manufacturers in designing for tyre clearance.

5.2.1 Maximum overall width in service, W_{max}

The maximum overall width in service, W_{max} , is equal to the design new tyre section width, S, plus 3 mm :

 $W_{\rm max} = S + 3 \,\rm mm$

This includes protective ribs, lettering, embellishments, manufacturing tolerances and growth due to service.

5.2.2 Maximum overall diameter in service, D_{o,max}

The maximum overall diameter in service, $D_{o,max}$, is equal to the nominal rim diameter, D_r , plus twice the design new tyre section height, H, plus 6 mm :

 $D_{o,max} = D_r + 2H + 6 mm$

This includes manufacturing tolerances and growth due to service.

section width and design section height according to 5.1 for

Values 5.3

iTeh STANDAR Wired edge" tyres mounted on straight side

and crotchet type rims – Recommended rims Table 1 shows the dimensions for measuring rim width, design

nominal section widths to be used. ISO 5775-		<u>5775-1</u> :	198Nominal	Recommended rims ¹⁾			
Table 1 — '	'Wired edge'' t	https://standards	iteh.ai/catalog/st 2252e5f25b on straight	tandards 49/iso-5	/sist/0940109d-d 775-1-1988 	cad-4a96-b4cf- Straight side (SS) rims	Crotchet type (CT) rims
sic	le rims – New	tyre dimensio	ons		20		13 C
		Dimensi	ons in millimetres		23	_	13 C — 15 C
Nominal	Monsuring	New	tyre] [25	16 — 18	13 C - 15 C - 17 C
section	rim	Design	Design	[28	16 - 18 - 20	15 C — 17 C — 19 C
width	width ¹⁾	section	section		32	16 - 18 - 20	15 C - 17 C - 19 C
S _N	R _m	S	H		35	18 - 20 - 22	17 C – 19 C – 21 C
20	13C	20	22.5	1 [37	18 - 20 - 22	17 C — 19 C — 21 C
23	150	23	25.5	f [30	20 - 22 - 24	19 C — 21 C — 23 C
	150		27.5	[44	20 - 22 - 24 - 27	21 C — 23 C — 25 C
20	10		27,5	ł	47	22 - 24 - 27	23 C - 25 C
28	18	28	28	[50	24 - 27 - 30.5	25 C
32	18	32	32	1 F	54		
35	20	35	35	l ľ	57	27 - 30.5	_
37	20	37	37		62		
40	22	40	40) Crotchet type	rims shall be used when	tyre inflation pressures over
44	24	44	44	1 5	500 kPa are recon	nmended.	·
47	27	47	47	1			
50	27	50	50	1			
54	30,5	54	54		•		
57	30,5	57	57	1			
62	34 (30,5)	62 (61)	62				

1) For dimensions of measuring rims, see ISO 5775-2.

Tyre dimension measurement method 6

Before measuring, tyres shall be mounted on the measuring rim, inflated to the recommended inflation pressure and allowed to stand for a minimum of 24 h at normal room temperature, after which the inflation pressure shall be readjusted to the original value.

Recommended rim contours 7

The recommended straight side (SS) and crotchet type (CT) rim contours correlated to nominal tyre section widths, S_N, are presented in table 2.

When mounting the tyre on a permitted rim, the section width of the tyre varies by 0,4 times the difference between the recommended and permitted rim widths.

NOTE -- Rim dimensions and bead seat characteristics are given in ISO 5775-2.

Section two : "Beaded edge" tyres mounted on hooked bead (HB) rims

8 Tyre designation

The tyre designation for hooked bead (HB) rims shall be shown on the sidewall of the tyre and shall include the marking given in 8.1 to 8.3.

8.1 Tyre size designation

The characteristics shall be indicated as follows :

Overall		Nomina
diameter	×	section
code		code

8.1.1 Overall diameter code

The overall diameter code shall be in whole even numbers.

8.1.2 Symbol "×"

The symbol " \times " shall be included between the code corresponding to the overall diameter and the code corresponding to the nominal section.

8.1.3 Nominal section code

The nominal section code shall be expressed in hundredths by 5775-1:1988 thousandths, ending in 5 (for example 1:375)rds.iteh.ai/catalog/standards/sist/0746fc9d-dead-4a96-b4ef-2252e5f25b49/iso-5775-1-1988

8.2 Preferred direction of rotation

In the case of a preferred direction of rotation of the tyre, an arrow shall be used to indicate that direction.

8.3 Example

A tyre having overall diameter code 20 and nominal section code 1.375 shall be marked as follows :

20 × 1.375

9 Tyre dimensions

9.1 "Design new tyre" dimensions

9.1.1 Measuring rim width, R_m, and design dimensions

Table 3 gives the measuring rim width, R_m , the design new tyre section width, S, and the design new tyre section height, H, for a given nominal section code.

 Table 3 — "Beaded edge" tyres mounted on hooked bead rims — Measuring rim width and design dimensions

		Dimensi	ons in millimetres	
Nominal section code	Measuring rim width R _m	Design new tyre		
		Section width S	Section height ¹⁾ H	
1.25	20	32	28	
1.375	19,8	35	31	
1.75	25	44	39	
2.125	27	54	48	

1) The design section height is equal to 0,88 \times design section width rounded to whole numbers.

9.1.2 Design new tyre overall diameter, Do

 $D_0 = D_2 + 2H$

diameter.

(standards.iteh.ai) See ISO 5775-2 for existing values of nominal outside rim

The design new tyre overall diameter, D_0 , is equal to the sum of the nominal outside rim diameter, D_2 , plus twice the design section height, H:

9.2 Calculation of maximum tyre dimensions in service

This calculation is for use by vehicle manufacturers in designing for tyre clearance.

9.2.1 Maximum overall width in service, W_{max}

The maximum overall width in service, $W_{\rm max}$, is equal to the design new tyre section width, S, plus 3 mm :

$$W_{\rm max} = S + 3 \,\rm mm$$

This includes protective ribs, lettering, embellishments, manufacturing tolerances and growth due to service.

9.2.2 Maximum overall diameter in service, D_{o.max}

The maximum overall diameter in service, $D_{o,max}$, is equal to the nominal outside rim diameter, D_2 , plus twice the design new tyre section height, H, plus 6 mm :

$$D_{o,max} = D_2 + 2H + 6 mm$$

This includes manufacturing tolerances and growth due to service.

Dimensions in millimetres

9.3 Determination of nominal overall diameter code

The nominal overall diameter code expresses the value of the design new tyre overall diameter, Do, as in 9.1.2, multiplied by 0,04 and rounded to the nearest even number. (For example, if $D_0 = 450$, nominal overall diameter code = 18.)

9.4 Values

Table 4 shows the dimensions for measuring rim width, measuring rim overall diameter, design section width, design overall diameter, maximum overall width in service and maximum overall diameter in service according to 9.1 and 9.2 for sizes of interest.

Tyre dimension measurement method 10

Before measuring, tyres shall be mounted on the measuring rim, inflated to the recommended inflation pressure and allowed to stand for a minimum of 24 h at normal room temperature, after which the inflation pressure shall be readjusted to the original value.

11 Tyres that can be mounted on both hooked bead (HB) and straight side (SS) rims

11.1 Tyre designation

Tyres of special construction can be designed in such a way as to permit their mounting both on hooked bead (HB) and straight side (SS) rims of similar diameters. In this case, the tyre shall be marked with the tyre designations of both categories, the designations being separated by a solidus; for example :

20 × 1.75/47 - 406

11.2 Maximum tyre dimensions in service

The maximum tyre dimensions in service of the tyre shall conform to those of each tyre designation when fitted on the proper rim.

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Table 4 – "Beaded edge" tyres mounted on hooked bead rims –

Measuring rim, design new tyre, and in service dimensions

Tyre	Measuring rim ¹⁾		Design	new tyre	In service	
size designation	Width	Overall diameter	Section width	Overall diameter	Maximum overall width	Maximum overall diameter
20 × 1.25		458,8		515		521
24 × 1.25	19,8	560,4	32	616	35	622
26 × 1.25		611,2		666		673
20 × 1.375		458,8		521		527
24 × 1.375	19,8	560,4	35	622	38	628
26 × 1.375		611,2		673		679
16 × 1.75		320,7		399	<u></u>	405
18 × 1.75		371]	449		455
20 × 1.75	24,6	422,3	44	500	47	506
22 × 1.75		473		551		557
24 × 1.75		523,9		602		608
26 × 1.75		574,7	1	653	1	659
16 × 2.125		320,7		417		423
20 × 2.125	27,0	422,3	54	518	57	524
24 × 2.125	,	523,9	1	620		626
26 × 2.125		574,7	1	671	1	677

<u>ISO 5775-1:1988</u>

1) Dimensions subject to revision. For dimensions of measuring rims, see ISO 5775-2.

Annex

Old marking

(This annex does not form a part of the Standard: see 4.2.)

Table 5 — Tyres mounted on straight side rims — Correspondence between "tyre size designation" and "old markings"

Tyre size designation	Old marking	gs		Tyre size designation	Old mark	ings
28 — 590	26 × 1 3/8 × 1 1/8			32 — 547	24 × 1 1/4	
28 - 622	28 × 1 5/8 × 1 1/8 28 × 1 5/8 × 1 1/4 × 1 1/8	700 × 28 C 700 C Carrera		32 — 590	26 × 1 3/8 × 1 1/4	650 × 32 A
28 - 630	27 × 1 1/4 fifty			32 — 597	26 × 1 1/4	
28 – 635		700 B		32 — 622	28 × 1 5/8 × 1 1/4 28 × 1 1/4 × 1 3/4	700 × 32 C 700 C Course
28 - 642	28 × 1 3/8 × 1 1/8	700 × 28 A		32 — 630	27 × 1 1/4	
32 – 239	12 × 1 3/8 × 1 1/4	300 × 32		32 — 635	28 × 1 1/2 × 1 1/8	700 × 28 B
32 — 248	12 × 1 1/4	300 × 32 A	DAI	RD PRF	VIEW	350 A Comfort
32 – 288	14 × 1 3/8 × 1 1/4	350×32	ard	37 – 288 sitch 9		350 A 1/2 Balloon
32 – 298	14 × 1 1/4	350 × 32 A	ai u	37 – 298	14 × 1 3/8	
32 340	16 × 1 3/8 × 1 1/4 https://stan	400 A <u>ISC</u> dated s.ite32ai/catalog/) <u>5775</u> standa	- <u>1:1988</u> 337 ds/sist/0746fc9d	16 × 1 3/8 ANL -dead-4a96-b4ef-	
32 - 349	16 × 1 1/4 NL	2252e5f25 400 × 32 A	b49/iso	-5775-1-1988		400 A Comfort 400 A 1/2 Balloon
32 - 357	17 × 1 1/4			37 — 340	16 × 1 3/8 NL	400 × 42 A
32 - 369	16 × 1 1/4					400 × 35 A
	10 1 0/0 1 1/4	450 A		37 – 349	16 × 1 3/8	
32 - 390	18 × 1 3/8 × 1 1/4	450 × 32		37 - 387	18 × 1 3/8 NL	
32 - 400	18 × 1 1/4	450 × 32 A		37 - 390		450 A Comfort
32 - 438		500 × 32 ANL			10 1 0 0	450 A 1/2 Balloon
32 - 440	20 × 1 3/8 × 1 1/4	500 A 500 × 32		37 - 400	18 × 1 3/8	
32 - 451	20 × 1 1/4	500 × 32 A]	57 - 450	20 × 1 3/8 NL	F00 A Comfort
32 - 489	· · · · · · · · · · · · · · · · · · ·	550 × 32 ANL	1	37 — 440		500 A Connort 500 A 1/2 Balloon
32 490	22 × 1 3/8 × 1 1/4	550 A 550 × 32		37 – 451	20 × 1 3/8	
32 - 501	22 × 1 1/4	550 × 32 A	1	37 - 489	22 × 1 3/8 NL	
32 - 508	22 × 1 1/4 × 1			37 - 490		550 A Comfort 550 A 1/2 Balloon
32 - 540	24 × 1 3/8 × 1 1/4			37 - 498	22 × 1 3/8 × 1 1/4 NL	
32 — 541	24 × 1 3/8 × 1 1/4 NL	600 A 600 × 32 A		37 - 501	22 × 1 3/8	
		······	1			

Table 5 –	(continued)
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Tyre size designation	Old markin	ngs		Tyre size designation	Old mar	kings
37 – 540	24 × 1 3/8			44 – 622	28 × 1 5/8	700 × 42 C
		600 A Comfort		AA 625	28 × 1 5/8 × 1 1/2	
37 — 541		600 A 1/2 Balloon		44 — 655	28 × 1 1/2 × 1 5/8	
		600 × 35 A		47 — 203	12 1/2 × 1.75 × 2 1/4	
37 - 565	25 × 1 3/8			47 - 222	11 × 1 3/4	
37 — 584	$26 \times 1 \frac{1}{2} \times 1 \frac{3}{8}$ $26 \times 1 \frac{3}{8} \times 1 \frac{1}{2}$			47 - 305	16 × 1 75 × 2	
		650 A				
37 – 590	26 × 1 3/8	650 × 35 A		47 — 317	16 × 1 3/4	
37 - 622	$28 \times 15/8 \times 13/8$	700 × 35 C		47 — 355	18 × 1.75 × 2	
	20 × 1 3/8 × 1 5/8				20 × 1.75 × 2	
37 - 642	28 × 1 3/8	700 × 35 A		47 406	20 × 1.75	
40 - 279	14 × 1 1/2	350 × 38 B		47 419	20 × 1 3/4	
40 - 288	14 × 1 1/2 NL	350 × 38		47 — 501 T	24 × 1 3/4 R	600 × 45 C
40 — 330	16 × 1 1/2	400 × 38 B		A7 507	24 × 1.75 × 2	
40 - 432	20 × 1 1/2 iTe	h STAND	AR	D'PRE	24 × 1.75	
40 440	20 × 1 1/2 NL	500 (sanda	rds	.it ⁷ eff ²⁰ ai	24 × 1 3/4	
40 - 534	24 × 1 1/2		1	47 - 559	26 × 1.75 × 2	
	$24 \times 13/8 \times 11/2$ ms.//stan	dards iteh ai/catalog/st	0// <u>3-1</u> andard	<u>:1988</u> s/sist/0746fc9d_	doed_4996_b4ef_	0E0 4E 0
40 - 540	$24 \times 11/2 \times 13/8$	2252e5f25b4	19/iso-	57 73- T-1 988	26 × 1 5/8	650 C S.C.
40 - 571	$26 \times 1 1/2 \text{ C.S.}$				26 × 1.75 × 1 1/2	
	26 × 1 5/8 × 1 1/2 NL			47 584	26 × 1 1/2 × 1 3/4	650 × 45 B
40 584	26 × 1 1/2	650 × 35 B			28 × 1 3/4	
		650 × 38 B		47 – 622	28 × 1.75	700 × 45 C
40 — 590	26 × 1 3/8 × 1 1/2 NL				28 × 1 5/8 × 1 3/4	
40 - 622	28 × 1 5/8 × 1 1/2 NL	700 × 38 C		54 — 298	14 × 2 × 1 3/4	
	28 × 1 1/2 × 1 3/8	700 B Standard		54 — 305	16 × 2	
40 - 635	28 × 1 1/2	700 × 35 B		<u> </u>	$20 \times 2 \times 124$	
		700 × 38 B		54 — 400	$20 \times 2 F 4 J$	
44 — 194	10 × 1 5/8			54 406	20 × 2.00	
44 — 288	14 × 1 3/8 × 1 5/8	350 A 350 × 42 A				
44 - 340	16 × 1 5/8	000 ^ 42 A		54 - 428	20 × 2	
AA 429	20 × 15/8 × 11/2			54 — 559	26 × 2.00	
	20 ^ 10/0 ^ 11/2				26 × 1 3/4 × 2	
44 - 484	22 × 1 5/8 × 1 1/2			54 – 571	$26 \times 2 \times 13/4$	650 × 50 C
44 531	24 × 1 5/8 × 1 1/2				20 × 2	
	26 × 1 1/2 × 1 5/8	650 B Semi-comfort		54 — 584	$20 \times 2 \times 2 / 2$ 26 × 1 1/2 × 2	
44 — 584	26 × 1 5/8 × 1 1/2	650 B 1/2 Balloon				
	26 × 1 3/4 × 1 1/2	650 × 42 B		54 - 609	28 × 2	
1	I		1			