



SLOVENSKI STANDARD SIST EN ISO 6402-2:2000

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Plastics - Impact-resistant acrylonitrile/styrene (ASA, AES, ACS) moulding and extrusion materials, excluding butadiene-modified materials - Part 2: Preparation of test specimens and determination of properties (ISO 6402-2:1994)

ITeH STANDARD PREVIEW

Kunststoffe - Schlagzähe Acrylnitril/Styrol (ASA, AES, ACS)-Formmassen, außer Butadien-modifizierten Materialien - Teil 2: Herstellung von Probekörpern und Bestimmung von Eigenschaften (ISO 6402-2:1994):2000

<https://standards.iteh.ai/catalog/standards/sist/c9d49dd0-8a5d-49da-9e6d-d3aa55d01f82/sist-en-iso-6402-2-2000>

Plastiques - Thermoplastiques a base d'acrylonitrile/styrene sans butadiene (ASA, AES, ACS), résistant au choc, pour moulage et extrusion - Partie 2: Préparation des éprouvettes et détermination des propriétés (ISO 6402-2:1994)

Ta slovenski standard je istoveten z: EN ISO 6402-2:1999

ICS:

83.080.20 Plastomeri Thermoplastic materials

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 6402-2

May 1999

ICS 83.080.20

English version

Plastics - Impact-resistant acrylonitrile/styrene (ASA, AES, ACS)
moulding and extrusion materials, excluding butadiene-modified
materials - Part 2: Preparation of test specimens and
determination of properties (ISO 6402-2:1994)

Plastiques - Thermoplastiques à base d'acrylonitrile/styrène
sans butadiène (ASA, AES, ACS), résistant au choc, pour
moulage et extrusion - Partie 2: Préparation des
échantillons et détermination des propriétés (ISO 6402-
2:1994)

Kunststoffe - Schlagzähe Acrylnitril/Styrol (ASA, AES,
ACS)-Formmassen, außer Butadien-modifizierten
Materialien - Teil 2: Herstellung von Probekörpern und
Bestimmung von Eigenschaften (ISO 6402-2:1994)

This European Standard was approved by CEN on 16 April 1999.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

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EN ISO 6402-2:1999

Foreword

The text of the International Standard from Technical Committee ISO/TC 61 "Plastics" of the International Organization for Standardization (ISO) has been taken over as an European Standard by Technical Committee CEN/TC 249 "Plastics", the secretariat of which is held by IBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 1999, and conflicting national standards shall be withdrawn at the latest by November 1999.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

Endorsement notice

The text of the International Standard ISO 6402-2:1994 has been approved by CEN as a European Standard without any modification.

NOTE: Normative references to International Standards are listed in annex ZA (normative).

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Annex ZA (normative)
Normative references to international publications
with their relevant European publications

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN</u>	<u>Year</u>
ISO 75-1	1993	Plastics - Determination of temperature of deflection under load - Part 1: General test method	EN ISO 75-1	1996
ISO 75-2	1993	Plastics - Determination of temperature of deflection under load - Part 2: Plastics and ebonite	EN ISO 75-2	1996
ISO 178	1993	Plastics - Determination of flexural properties	EN ISO 178	1996
ISO 179	1993	Plastics - Determination of Charpy impact strength	EN ISO 179	1996
ISO 180	1993	Plastics - Determination of Izod impact strength	EN ISO 180	1996
ISO 291	1997	Plastics - Standard atmospheres for conditioning and testing	EN ISO 291	1997
ISO 306	1994	Plastics - Thermoplastic materials - Determination of Vicat softening temperature (VST)	EN ISO 306	1996
ISO 527-1	1993	Plastics - Determination of tensile properties - Part 1: General principles	EN ISO 527-1	1996
ISO 527-2	1993	Plastics - Determination of tensile properties - Part 2: Test conditions for moulding and extrusion plastics	EN ISO 527-2	1996
ISO 899-1	1993	Plastics - Determination of creep behaviour - Part 1: Tensile creep	EN ISO 899-1	1996
ISO 2818	1994	Plastics - Preparation of test specimens by machining	EN ISO 2818	1996
ISO 3167	1993	Plastics - Multipurpose-test specimens	EN ISO 3167	1996
ISO 8256	1990	Plastics - Determination of tensile-impact strength	EN ISO 8256	1996
ISO 10350	1993	Plastics - Acquisition and presentation of comparable single-point data	EN ISO 10350	1995
ISO 62	1999	Plastics - Determination of water absorption	EN ISO 62	1999

ISO 527-4	1997	Plastics - Determination of tensile properties - Part 4: Test conditions for isotropic and orthotropic fibre-reinforced plastic composites	EN ISO 527-4	1997
ISO 1133	1997	Plastics - Determination of the melt mass-flow rate (MFR) and the melt volume-flow rate (MVR) of thermoplastics	EN ISO 1133	1999
ISO 4589-3	1996	Plastics - Determination of burning behaviour by oxygen index - Part 3: Elevated-temperature test	EN ISO 4589-3	1996
ISO 6402-1	1997	Plastics - Impact-resistant acrylonitrile/styrene (ASA, AES, ACS) moulding and extrusion materials, excluding butadiene-modified materials - Part 1: Designation system and basis for specifications	EN ISO 6402-1	1999

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INTERNATIONAL
STANDARD

ISO
6402-2

First edition
1994-11-01

**Plastics — Impact-resistant
acrylonitrile/styrene (ASA, AES, ACS)
moulding and extrusion materials,
excluding butadiene-modified materials —
(Part 2:**

**Preparation of test specimens and
determination of properties**

https://standards.iteh.ai/catalog/standards/sist-en-iso-6402-2-2000
d3aa55d01f82/sist-en-iso-6402-2-2000

*Plastiques — Thermoplastiques à base d'acrylonitrile/styrène sans
butadiène (ASA, AES, ACS), résistants au choc, pour moulage et
extrusion —*

Partie 2: Préparation des éprouvettes et détermination des propriétés



Reference number
ISO 6402-2:1994(E)

ISO 6402-2:1994(E)**Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 6402-2 was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 9, *Thermoplastic materials*.

ISO 6402 consists of the following parts, under the general title *Plastics — Impact-resistant acrylonitrile/styrene (ASA, AES, ACS) moulding and extrusion materials, excluding butadiene-modified materials*:

- Part 1: *Designation*
- Part 2: *Preparation of test specimens and determination of properties*

Annex A forms an integral part of this part of ISO 6402.

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Plastics — Impact-resistant acrylonitrile/styrene (ASA, AES, ACS) moulding and extrusion materials, excluding butadiene-modified materials —

Part 2:

Preparation of test specimens and determination of properties

1 Scope

This part of ISO 6402 specifies the methods of preparation of test specimens and the test methods to be used in determining the properties of ASA, AES, ACS moulding and extrusion materials. Requirements for handling test material and for conditioning both the test material before moulding and the specimens before testing are given here.

Procedures and conditions for the preparation of test specimens and procedures for measuring properties of the materials from which these specimens are made are given. Properties and test methods which are suitable and necessary to characterize ASA, AES, ACS moulding and extrusion materials are listed.

The properties have been selected from the general test methods in ISO 10350. Other test methods in wide use for or of particular significance to these moulding and extrusion materials are also included in this part of ISO 6402, as are the designatory properties specified in part 1: Vicat softening temperature, melt flow rate, impact strength and flexural modulus.

In order to obtain reproducible and comparable test results, it is necessary to use the methods of specimen preparation and conditioning, the specimen dimensions and the test procedures specified herein. Values determined will not necessarily be identical to those obtained using specimens of different dimensions or prepared using different procedures.

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this part of ISO 6402. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this part of ISO 6402 are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 62:1980, *Plastics — Determination of water absorption.*

ISO 75-1:1993, *Plastics — Determination of temperature of deflection under load — Part 1: General test method.*

ISO 75-2:1993, *Plastics — Determination of temperature of deflection under load — Part 2: Plastics and ebonite.*

ISO 178:1993, *Plastics — Determination of flexural properties.*

ISO 179:1993, *Plastics — Determination of Charpy impact strength.*

ISO 180:1993, *Plastics — Determination of Izod impact strength.*