

---

**Industrial-process control valves - Part 3-1: Dimensions - Face-to-face dimensions for flanged, two-way, globe-type, straight pattern and centre-to-face dimensions for flanged, two-way, globe-type, angle pattern control valves**

Industrial-process control valves -- Part 3-1: Dimensions - Face-to-face dimensions for flanged, two-way, globe-type, straight pattern and centre-to-face dimensions for flanged, two-way, globe-type, angle pattern control valves

Stellventile für die Prozeßregelung -- Teil 3-1: Abmessungen - Einbaulängen von geflanschten Durchgangsventilen und geflanschten Eckventilen

Vannes de régulation des processus industriels -- Partie 3-1: Dimensions - Dimensions face à face des vannes de régulation à soupape, à deux voies, à brides, à tête droite et dimensions face à axe des vannes de régulation à soupape, à deux voies, à brides, d'équerre

**Ta slovenski standard je istoveten z: EN 60534-3-1:2000**

---

**ICS:**

23.060.40	V æ } ã^*~  æ   ã	Pressure regulators
25.040.40	Merjenje in krmiljenje industrijskih postopkov	Industrial process measurement and control

**SIST EN 60534-3-1:2001****en**

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

[SIST EN 60534-3-1:2001](https://standards.iteh.ai/catalog/standards/sist/27fb9022-47d9-4e10-b753-ec0fea8fab16/sist-en-60534-3-1-2001)

<https://standards.iteh.ai/catalog/standards/sist/27fb9022-47d9-4e10-b753-ec0fea8fab16/sist-en-60534-3-1-2001>

EUROPEAN STANDARD

**EN 60534-3-1**

NORME EUROPÉENNE

EUROPÄISCHE NORM

May 2000

ICS 23.060;25.040.40

English version

**Industrial-process control valves**  
**Part 3-1: Dimensions - Face-to-face dimensions for flanged, two-way, globe-type, straight pattern and centre-to-face dimensions for flanged, two-way, globe-type, angle pattern control valves**  
 (IEC 60534-3-1:2000)

Vannes de régulation des processus industriels  
 Partie 3-1: Dimensions - Ecartements hors-bridés des vannes de régulation deux voies droites à soupapes et à brides et dimensions centre/bride des vannes de régulation deux voies coudées à brides  
 (CEI 60534-3-1:2000)

Stellventile für die Prozeßregelung  
 Teil 3-1: Abmessungen - Einbaulängen von geflanschten Durchgangsventilen und geflanschten Eckventilen  
 (IEC 60534-3-1:2000)

SIST EN 60534-3-1:2001

<https://standards.iteh.ai/catalog/standards/sist/27fb9022-47d9-4e10-b753-ec0fea8fab16/sist-en-60534-3-1-2001>

This European Standard was approved by CENELEC on 2000-04-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

**CENELEC**

European Committee for Electrotechnical Standardization  
 Comité Européen de Normalisation Electrotechnique  
 Europäisches Komitee für Elektrotechnische Normung

**Central Secretariat: rue de Stassart 35, B - 1050 Brussels**

## Foreword

The text of document 65B/392/FDIS, future edition 1 of IEC 60534-3-1, prepared by SC 65B, Devices, of IEC TC 65, Industrial-process measurement and control, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 60534-3-1 on 2000-04-01.

The following dates were fixed:

- latest date by which the EN has to be implemented  
at national level by publication of an identical  
national standard or by endorsement (dop) 2000-01-01
- latest date by which the national standards conflicting  
with the EN have to be withdrawn (dow) 2003-04-01

Annexes designated "normative" are part of the body of the standard.  
In this standard, annex ZA is normative.  
Annex ZA has been added by CENELEC.

---

## Endorsement notice

The text of the International Standard IEC 60534-3-1:2000 was approved by CENELEC as a European Standard without any modification.

**ITEH STANDARD PREVIEW**  
**(standards.iteh.ai)**

[SIST EN 60534-3-1:2001](https://standards.iteh.ai/catalog/standards/sist/27fb9022-47d9-4e10-b753-ec0fea8fab16/sist-en-60534-3-1-2001)

<https://standards.iteh.ai/catalog/standards/sist/27fb9022-47d9-4e10-b753-ec0fea8fab16/sist-en-60534-3-1-2001>

**Annexe ZA (normative)****Références normatives à d'autres publications internationales  
avec les publications européennes correspondantes**

Cette Norme européenne comporte par référence datée ou non datée des dispositions d'autres publications. Ces références normatives sont citées aux endroits appropriés dans le texte et les publications sont énumérées ci-après. Pour les références datées les amendements ou révisions ultérieurs de l'une quelconque de ces publications ne s'appliquent à cette Norme européenne que s'ils y ont été incorporés par amendement ou révision. Pour les références non datées, la dernière édition de la publication à laquelle il est fait référence s'applique (y compris les amendements).

NOTE Dans le cas où une publication internationale est modifiée par des modifications communes, indiqué par (mod), il faut tenir compte de la EN / du HD approprié(e).

<u>Publication</u>	<u>Année</u>	<u>Titre</u>	<u>EN/HD</u>	<u>Année</u>
CEI 60534-1	1987	Vannes de régulation des processus industriels Partie 1: Terminologie des vannes de régulation et considérations générales	EN 60534-1	1993

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

[SIST EN 60534-3-1:2001](https://standards.iteh.ai/catalog/standards/sist/27fb9022-47d9-4e10-b753-ec0fea8fab16/sist-en-60534-3-1-2001)

<https://standards.iteh.ai/catalog/standards/sist/27fb9022-47d9-4e10-b753-ec0fea8fab16/sist-en-60534-3-1-2001>

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

[SIST EN 60534-3-1:2001](https://standards.iteh.ai/catalog/standards/sist/27fb9022-47d9-4e10-b753-ec0fea8fab16/sist-en-60534-3-1-2001)

<https://standards.iteh.ai/catalog/standards/sist/27fb9022-47d9-4e10-b753-ec0fea8fab16/sist-en-60534-3-1-2001>



IEC 60534-3-1

Edition 1.0 2001-01

# INTERNATIONAL STANDARD

## NORME INTERNATIONALE

**Industrial-process control valves –  
Part 3-1: Dimensions – Face-to-face dimensions for flanged, two-way, globe-type, straight pattern and centre-to-face dimensions for flanged, two-way, globe-type, angle pattern control valves**

<https://standards.iteh.ai/catalog/standards/sist/27fb9022-47d9-4e10-b753-2001>

**Vannes de régulation des processus industriels –  
Partie 3-1: Dimensions – Dimensions face à face des vannes de régulation à soupape, à deux voies, à brides, à tête droite et dimensions face à axe des vannes de régulation à soupape, à deux voies, à brides, d'équerre**

INTERNATIONAL  
ELECTROTECHNICAL  
COMMISSION

COMMISSION  
ELECTROTECHNIQUE  
INTERNATIONALE

PRICE CODE  
CODE PRIX



ICS 23.060; 25.040.40

ISBN 2-8318-5573-X

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**INDUSTRIAL-PROCESS CONTROL VALVES –****Part 3-1: Dimensions – Face-to-face dimensions for flanged,  
two-way, globe-type, straight pattern and centre-to-face  
dimensions for flanged, two-way, globe-type,  
angle pattern control valves**

## FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with an IEC Publication.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60534-3-1 has been prepared by subcommittee 65B: Devices, of IEC technical committee 65: Industrial-process measurement and control.

This bilingual version, published in 2001-01, corresponds to the English version.

The text of this standard is based on the following documents:

FDIS	Report on voting
65B/392/FDIS	65B/398/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 3.

The committee has decided that the contents of this publication will remain unchanged until 2006. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.



## INDUSTRIAL-PROCESS CONTROL VALVES –

### Part 3-1: Dimensions – Face-to-face dimensions for flanged, two-way, globe-type, straight pattern and centre-to-face dimensions for flanged, two-way, globe-type, angle pattern control valves

#### 1 Scope

This part of IEC 60534 specifies face-to-face (FTF) and centre-to-face (CTF) dimensions for given nominal sizes and pressure ratings of flanged, two-way, globe-type, straight pattern and angle pattern control valves. The nominal sizes included are DN 15 to DN 400 for straight pattern control valves and DN 25 to DN 400 for angle pattern control valves.

#### 2 Normative references

The following normative documents contain provisions which, through reference in this text, constitute provisions of this International Standard. For dated references, subsequent amendments to, or revisions of, any of these publications do not apply. However, parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the normative documents indicated below. For undated references, the latest edition of the normative document referred to applies. Members of IEC and ISO maintain registers of currently valid International Standards.

IEC 60534-1:1987, *Industrial-process control valves – Part 1: Control valve terminology and general considerations*

[SIST EN 60534-3-1:2001  
https://standards.iteh.ai/catalog/standards/sist/27fb9022-47d9-4e10-b753-ec0fea8fab16/sist-en-60534-3-1-2001](https://standards.iteh.ai/catalog/standards/sist/27fb9022-47d9-4e10-b753-ec0fea8fab16/sist-en-60534-3-1-2001)

#### 3 Definitions

For the purposes of this part of IEC 60534, the terms and definitions of clause 3 of IEC 60534-1 and the following shall apply.

##### 3.1

##### **face-to-face dimension (FTF) (for straight pattern valves)**

distance between the faces of the connecting end flanges upon which the gaskets are compressed, that is, the contact surfaces (see figure 1)

##### 3.2

##### **centre-to-face dimension (CTF) (for angle pattern valves)**

distance between the plane located at the face of either body end port and perpendicular to its axis and the axis of the other body end port (see figure 1)

#### 4 Nominal sizes and pressure ratings

##### 4.1 Nominal sizes

Nominal sizes shall be as shown in tables 1 to 4.