



SLOVENSKI STANDARD SIST EN ISO 7391-2:2000

01-maj-2000

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Plastics - Polycarbonate (PC) moulding and extrusion materials - Part 2: Preparation of test specimens and determination of properties (ISO 7391-2:1996)

Kunststoffe - Polycarbonat (PC)-Formmassen - Teil 2: Herstellung von Probekörpern und Bestimmung von Eigenschaften (ISO 7391-2:1996)

Plastiques - Polycarbonate (PC) pour moulage et extrusion - Partie 2: Préparation des éprouvettes et détermination des propriétés (ISO 7391-2:1996)

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Ta slovenski standard je istoveten z: EN ISO 7391-2:1999

ICS:

83.080.20 Plastomeri Thermoplastic materials

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 7391-2

June 1999

ICS 83.080.20

English version

Plastics - Polycarbonate (PC) moulding and extrusion materials -
Part 2: Preparation of test specimens and determination of
properties (ISO 7391-2:1996)

Plastiques - Polycarbonate (PC) pour moulage et extrusion
- Partie 2: Préparation des éprouvettes et détermination
des propriétés (ISO 7391-2:1996)

Kunststoffe - Polycarbonat (PC)-Formmassen - Teil 2:
Herstellung von Probekörpern und Bestimmung von
Eigenschaften (ISO 7391-2:1996)

This European Standard was approved by CEN on 6 May 1999.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

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EN ISO 7391-2:1999

Foreword

The text of the International Standard from Technical Committee ISO/TC 61 "Plastics" of the International Organization for Standardization (ISO) has been taken over as an European Standard by Technical Committee CEN/TC 249 "Plastics", the secretariat of which is held by IBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 1999, and conflicting national standards shall be withdrawn at the latest by December 1999.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

Endorsement notice

The text of the International Standard ISO 7391-2:1996 has been approved by CEN as a European Standard without any modification.

NOTE: Normative references to International Standards are listed in annex ZA (normative).

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ALWAYS USE THE ORIGINAL
AND ORIGINAL IN TECHNICAL DOCUMENTS
ON WHICH THE TECHNICAL DOCUMENTS
ARE BASED
.....
MINISTERSTVO PRŮMYSLU A OBCHLEBU
ČESKÉ REPUBLIKY

EP 1 001



Annex ZA (normative)
Normative references to international publications
with their relevant European publications

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN</u>	<u>Year</u>
ISO 62	1999	Plastics - Determination of water absorption	EN ISO 62	1999
ISO 75-1	1993	Plastics - Determination of temperature of deflection under load - Part 1: General test method	EN ISO 75-1	1996
ISO 75-2	1993	Plastics - Determination of temperature of deflection under load - Part 2: Plastics and ebonite	EN ISO 75-2	1996
ISO 178	1993	Plastics - Determination of flexural properties	EN ISO 178	1996
ISO 179	1993	Plastics - Determination of Charpy impact strength	EN ISO 179	1996
ISO 180	1993	Plastics - Determination of Izod impact strength	EN ISO 180	1996
ISO 291	1997	Plastics - Standard atmospheres for conditioning and testing	EN ISO 291	1997
ISO 294-1	1996	Plastics - Injection moulding of test specimens of thermoplastic materials - Part 1: General principles and moulding of multipurpose and bar specimens	EN ISO 294-1	1998
ISO 306	1994	Plastics - Thermoplastic materials - Determination Vicat softening temperature (VST)	EN ISO 306	1996
ISO 527-1	1993	Plastics - Determination of tensile properties - Part 1: General principles	EN ISO 527-1	1996
ISO 527-2	1993	Plastics - Determination of tensile properties - Part 2: Test conditions for moulding and extrusion plastics	EN ISO 527-2	1996
ISO 899-1	1993	Plastics - Determination of creep behaviour - Part 1: Tensile creep	EN ISO 899-1	1996
ISO 1133	1997	Plastics - Determination of the melt mass-flow rate (MFR) and the melt volume-flow rate (MVR) of thermoplastics	EN ISO 1133	1999
ISO 2818	1994	Plastics - Preparation of test specimens by machining	EN ISO 2818	1996

ISO 3167	1993	Plastics - Multipurpose test specimens	EN ISO 3167	1996
ISO 4589-2	1996	Plastics - Determination of burning behaviour by oxygen index - Part 2: Ambient-temperature test	EN ISO 4589-2	1999
ISO 7391-1	1996	Plastics - Polycarbonate (PC) moulding and extrusion materials - Part 1: Designation system and basis for specifications	EN ISO 7391-1	1999
ISO 10350	1993	Plastics - Acquisition and presentation of comparable single-point data	EN ISO 10350	1995

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INTERNATIONAL
STANDARD

ISO
7391-2

Second edition
1996-11-15

**Plastics — Polycarbonate (PC) moulding
and extrusion materials —**

Part 2: **STANDARD PREVIEW**

(standards.iteh.ai)
Preparation of test specimens and
determination of properties

SIST EN ISO 7391-2:2000

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Plastiques — Polycarbonate (PC) pour moulage et extrusion —

Partie 2: Préparation des éprouvettes et détermination des propriétés



Reference number
ISO 7391-2:1996(E)

ISO 7391-2:1996(E)**Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 7391-2 was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 9, *Thermoplastic materials*.

This second edition cancels and replaces the first edition (ISO 7391-2:1986) and includes the following changes:

- the text has been brought into accordance with the standard SC 9 frame text;
- the list of properties and test conditions (table 3) has been revised in accordance with ISO 10350.

ISO 7391 consists of the following parts, under the general title *Plastics — Polycarbonate (PC) moulding and extrusion materials*:

- *Part 1: Designation system and basis for specifications*
- *Part 2: Preparation of test specimens and determination of properties*

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International Organization for Standardization
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Plastics — Polycarbonate (PC) moulding and extrusion materials —

Part 2:

Preparation of test specimens and determination of properties

1 Scope

This part of ISO 7391 specifies the methods of preparation of test specimens and the test methods to be used in determining the properties of polycarbonate moulding and extrusion materials. Requirements for handling test material and for conditioning both the test material before moulding and the specimens before testing are given here.

Procedures and conditions for the preparation of test specimens and procedures for measuring properties of the materials from which these specimens are made are given. Properties and test methods which are suitable and necessary to characterize polycarbonate moulding and extrusion materials are listed.

The properties have been selected from the general test methods in ISO 10350. Other test methods in wide use for or of particular significance to these moulding and extrusion materials are also included in this part of ISO 7391, as are the designatory properties specified in part 1.

In order to obtain reproducible and comparable test results, it is necessary to use the methods of preparation and conditioning, the specimen dimensions and the test procedures specified herein. Values determined will not necessarily be identical to those obtained using specimens of different dimensions or prepared using different procedures.

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this part of ISO 7391. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this part of ISO 7391 are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 62:1980, *Plastics — Determination of water absorption.*

ISO 75-1:1993, *Plastics — Determination of temperature of deflection under load — Part 1: General test method.*

ISO 75-2:1993, *Plastics — Determination of temperature of deflection under load — Part 2: Plastics and ebonite.*

ISO 178:1993, *Plastics — Determination of flexural properties.*

ISO 179:1993, *Plastics — Determination of Charpy impact strength.*

ISO 180:1993, *Plastics — Determination of Izod impact strength.*