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**Packaging of components for automatic handling - Part 6: Bulk case packaging for surface mounting components (IEC 60286-6:1998)**

Packaging of components for automatic handling -- Part 6: Bulk case packaging for surface mounting components

Gurtung und Magazinierung von Bauelementen für automatische Verarbeitung -- Teil 6: Schüttgutbehälter für oberflächenmontierbare Bauelemente

Emballage des composants pour opérations automatisées -- Partie 6: Emballage en vrac des composants pour montage en surface

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**Ta slovenski standard je istoveten z: EN 60286-6:1998**

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**ICS:**

31.020	Elektronske komponente na splošno	Electronic components in general
55.160	Zaščitne, nosilne, prenosne in shranjevalne posode	Cases. Boxes. Crates

**SIST EN 60286-6:2002**
**en**

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**EN 60286-6**

November 1998

ICS 31.020

English version

**Packaging of components for automatic handling  
Part 6: Bulk case packaging for surface mounting components  
(IEC 60286-6:1998)**

Emballage des composants pour  
opérations automatisées  
Partie 6: Emballage en vrac des  
composants pour montage en surface  
(CEI 60286-6:1998)

Gurtung und Magazinierung von  
Bauelementen für automatische  
Verarbeitung  
Teil 6: Schüttgutbehälter für  
oberflächenmontierbare Bauelemente  
(IEC 60286-6:1998)

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CENELEC members are the national electrotechnical committees of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

**CENELEC**

European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

**Central Secretariat: rue de Stassart 35, B - 1050 Brussels**

### Foreword

The text of document 40/1058/FDIS, future edition 1 of IEC 60286-6, prepared by IEC TC 40, Capacitors and resistors for electronic equipment, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 60286-6 on 1998-10-01.

The following dates were fixed:

- latest date by which the EN has to be implemented  
at national level by publication of an identical  
national standard or by endorsement (dop) 1999-07-01
- latest date by which the national standards conflicting  
with the EN have to be withdrawn (dow) 2001-07-01

The International Electrotechnical Commission (IEC) and CENELEC draw attention to the fact that it is claimed that compliance with this International Standard/European Standard may involve the use of a patent concerning the structure of the bulk case given in 2.1.

The IEC and CENELEC take no position concerning the evidence, validity and scope of this patent right.

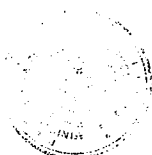
The holder of this patent right has assured the IEC that he is willing to negotiate licences under reasonable and non-discriminatory terms and conditions with applicants throughout the world. In this respect, the statement of the holder of this patent right is registered with the IEC (a copy is available at CENELEC) Information may be obtained from:

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Attention is drawn to the possibility that some of the elements of this International Standard/European Standard may be the subject of patent rights other than those identified above. IEC and CENELEC shall not be held responsible for identifying any or all such patent rights.

### Endorsement notice

The text of the International Standard IEC 60286-6:1998 was approved by CENELEC as a European Standard without any modification.



**NORME  
INTERNATIONALE  
INTERNATIONAL  
STANDARD**

**CEI  
IEC**

**60286-6**

Première édition  
First edition  
1998-10

**Emballage des composants  
pour opérations automatisées –**

**Partie 6:  
Emballage en vrac des composants  
pour montage en surface**

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**Part 6:  
Bulk case packaging for surface  
mounting components**

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Commission Electrotechnique Internationale  
International Electrotechnical Commission  
Международная Электротехническая Комиссия

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## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING –****Part 6: Bulk case packaging for surface mounting components**

## FOREWORD

- 1) The IEC (International Electrotechnical Commission) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of the IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, the IEC publishes International Standards. Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. The IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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International Standard IEC 60286-6 has been prepared by IEC technical committee 40: Capacitors and resistors for electronic equipment.

The text of this standard is based on the following documents:

FDIS	Report on voting
40/1058/FDIS	40/1095/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

The International Electrotechnical Commission (IEC) draws attention to the fact that it is claimed that compliance with this International Standard may involve the use of a patent concerning the structure of the bulk case given in 2.1.

The IEC takes no position concerning the evidence, validity and scope of this patent right.

The holder of this patent right has assured the IEC that he is willing to negotiate licences under reasonable and non-discriminatory terms and conditions with applicants throughout the world. In this respect, the statement of the holder of this patent right is registered with the IEC. Information may be obtained from:

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Annex A is for information only.

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## PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING –

### Part 6: Bulk case packaging for surface mounting components

#### 1 Scope

This standard is applicable to bulk case packaging capable of containing surface mount components. The bulk case is designed for transport and store components and to supply them directly or by an appropriate feeder to the placement machine. The bulk case is attached to the automatic handling machine by means of a coupling interface.

NOTE – For size limitations of components, see annex A, tables A.1, A.2 and A.3.

#### 2 Requirements

##### 2.1 Case assembly

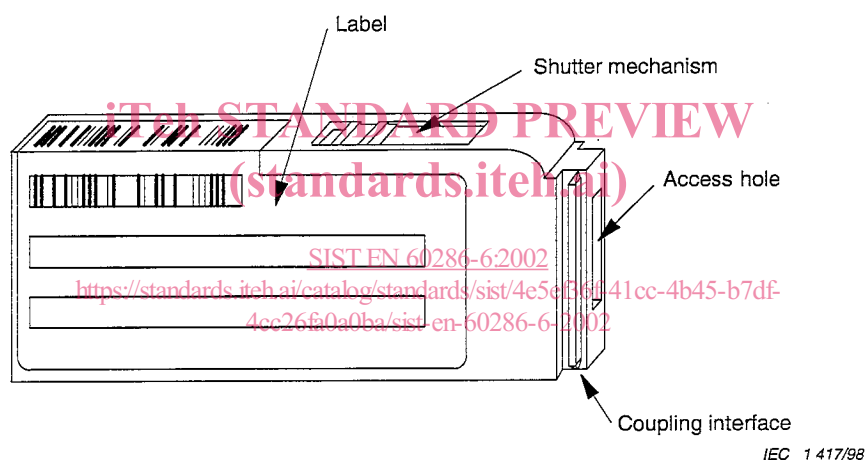


Figure 1 – Bulk case – General view

Figure 1 shows the general view of the assembly of the bulk case.

##### 2.2 Shutter mechanism

The bulk case shall have a slide combined with a shutter to open and close the access hole.

##### 2.3 Dimensions

A general description and letter symbols for individual dimensions are given in figure 2.

A proportion scale shall be on the side opposite the label to indicate the percentage of contents remaining.