**International Standard** 

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION MEX CYHAPODHAR OPTAHUSALUUR TO CTAHDAPTUSALUU ORGANISATION INTERNATIONALE DE NORMALISATION

# Hydraulic fluid power – Petroleum fluids – Prediction of bulk moduli

Transmissions hydrauliques — Huiles minérales — Détermination des modules de compressibilité volumique

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## iTeh STANDARD PREVIEW (standards.iteh.ai)

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards institutes (ISO member bodies). The work of developing International Standards is carried out through ISO technical committees. Every member body interested in a subject for which a technical committee has been set up has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 6073 was developed by Technical Committee ISO/TC 131/ *Fluid power systems and components,* and was circulated to the member bodies in November 1978. (standards.iteh.ai)

It has been approved by the member bodies of the following countries :

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The member body of the following country expressed disapproval of the document on technical grounds :

Australia

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## Hydraulic fluid power - Petroleum fluids - Prediction of bulk moduli

#### Introduction Ω

In hydraulic fluid power systems, power is transmitted and controlled through a liquid under pressure within an enclosed circuit. Bulk modulus measures the fluid resistance to volume reduction by pressure.

#### 1 Scope

This International Standard specifies a procedure for predicting the bulk moduli of a petroleum or hydrocarbon oils used as fluids (in the absence of air bubbles) in hydraulic fluid power systems and for other purposes.

The standard provides graphical techniques to obtain moduli of these fluids without extended calculations and with such ac-curacy as would be required for the practical calculation of hydraulic system parameters.

2.1 The useful temperature range is from 0 to 270 °C, with a pressure range from atmospheric to 7 000 bar (700 000 kPa)<sup>1)</sup>.

2.2 Select the appropriate bulk modulus according to the problem and conditions of operation. (See clause 4).

2.3 Refer to annex A for range of measurement.

2.4 Refer to annex B for sample calculations.

#### 3 References

ISO 91/1, Petroleum measurement tables - Part 1 : Tables based on reference temperature of 15 °C and 60 °F.2)

ISO 3658, Crude petroleum and liquid petroleum products -Determination of density or relative density - Graduated bicapillary pyknometer method.3)

ISO 3675, Crude petroleum and liquid products - Laboratory determination of density or relative density - Hydrometer method.

1) 1 Pa = 1 N/m<sup>2</sup>; 1 bar = 100 kPa ( $\approx$  14,5 lbf/in<sup>2</sup>).

- At present at the stage of draft. (Revision of ISO/R 91-1970.) 2)
- 3) At present at the stage of draft.

ISO 3838, Crude petroleum and liquid or solid petroleum products - Determination of density or relative density - Capillarystoppered pyknometer method.3)

ISO 5598. Hydraulic and pneumatic fluid power Vocabulary.<sup>3)</sup>

### Definitions

4.1 bulk modulus : The measure of resistance to compressibility of a fluid. It is the reciprocal of the compressibility.

4.2 isothermal bulk modulus : Modulus data based on equilibrium conditions and constant temperature.

**4.2.1** isothermal secant bulk modulus  $(B_T)$ : The bulk modulus, resulting from pressure change from atmospheric to 2 Field of application<sup>https://standards.iteh.ai/catalog/standards/</sup> the pressure of interest. ec50829dbe26/iso-6

$$B_T = - V_0 [p - p_0] / (V_0 - V)]_T$$

**4.2.2** isothermal tangent bulk modulus  $(K_T)$ : The bulk modulus, representing the true rate of change at the pressure of interest.

$$K_T = - V (\partial p / \partial V)_T$$

 $K_T > B_T$  except at atmospheric pressure, where  $K_T^0 = B_T^0$ .

4.3 isentropic bulk modulus : The volumetric modulus of elasticity under conditions of constant entropy. It applies under conditions where pressure changes are rapid and there is no opportunity for the temperature to reach equilibrium.

**4.3.1** isentropic secant bulk modulus  $(B_S)$  : Defined as

$$B_S = -V_0 [(p - p_0)/(V_0 - V)]_S$$

**4.3.2** isentropic tangent bulk modulus (K<sub>S</sub>) : Defined as

$$K_S = -V(\partial p/\partial V)_S$$

Symbols and units 5

p = gauge pressure, bar

 $p_0 = \text{atmospheric pressure} = 0 \text{ bar}$ 

 $V = volume, m^3$ 

 $V_0$  = volume at atmospheric pressure and temperature ( $t_0$ )

t =Celsius temperature, °C

T = thermodynamic temperature, K

S = entropy, J/K

 $\rho$  = density, corresponding to a given pressure, kg/l or  $g/cm^3 *$ 

 $\rho_0$  = density at atmospheric pressure, kg/l or g/cm<sup>3</sup>

 $\kappa_T$  = isothermal coefficient of compressibility =  $1/K_T$ 

 $\kappa_S$  = adiabatic coefficient of compressibility =  $1/K_S$ 

 $B_{T}$  = isothermal secant bulk modulus, bar

 $B_T^0$  = isothermal secant bulk modulus at atmospheric DARD préssure, bar (standards 612 elsothermal tangent bulk modulus (K7)

 $B_{\rm S}$  = isentropic secant bulk modulus, bar

ISO 6073:16(2)1 Find the isothermal secant moduli values at the desired  $K_S$  = isentropic tangent bulk modulus, bar https://standards.iteh.ai/catalog/standardspressure  $(B_{T})$ -and atmospheric pressure  $(B_{T}^{0})$  as described in  $K_T$  = isothermal tangent bulk modulus, bar ec50829dbe26/iso-6073-1980

 $c_n$  = specific heat capacity at constant pressure, J/(kg.K)

 $K_T^0$  = isothermic tangent bulk modulus at atmospheric pressure, bar

NOTE – It should be noted that  $K_T^0 = B_T^0$ .

 $K_S$  = isentropic tangent bulk modulus

#### **General procedure** 6

#### Isothermal secant bulk modulus $(B_T)$ 6.1

6.1.1 Estimate density at desired temperature and atmospheric pressure, by taking data at 15 °C and using ISO 91/1 tables.

6.1.2 Use ISO 3675 for direct determination at 15 °C.

6.1.3 Refer to ISO 3658 and ISO 3838 for pyknometer determinations of density at various temperatures.

6.1.4 Locate, in figure 1, the point representing density at desired temperature.

6.1.5 Read the isothermal secant bulk modulus  $(B_T)$  in bars, from the scale on the ordinate. The value found represents the modulus at a reference pressure of 1 500 bar (150 000 kPa) and at the selected temperature.

6.1.6 Transfer the value of isothermal secant bulk modulus  $(B_T)$  to the ordinate of figure 2.

6.1.7 Move horizontally to the right until the line for 1 500 bar (150 000 kPa) is intersected.

NOTE - Find the value of  $B_T$  for any other pressure by moving vertically through this point of intersection to the line representing the desired pressure; move horizontally to read the value  $B_T$  at the new pressure from the scale on the ordinate. Find the bulk modulus for at-mospheric pressure  $(B_T^0)$  by dropping vertically from the starting point to the line representing zero gauge pressure.

**6.2.2** Calculate the relative isothermal secant bulk modulus by  $B_T/B_T^0$ .

**6.2.3** Enter the value of  $B_T/B_T^0$  on the abcissa of figure 3.

NOTE - The inset curve is an enlarged scale for lower values.

**6.2.4** Find the point of intersection of  $B_T/B_T^0$  with the line.

**6.2.5** Move horizontally and read the value of the relative isothermal tangent bulk modulus  $(K_T/B_T^0)$  on the ordinate scale.

**6.2.6** Calculate the isothermal tangent bulk modulus  $(K_T)$  by multiplying the value of relative isothermal tangent bulk modulus  $(K_T/B_T^0)$  by  $B_T^0$ .

 $1 \text{ kg/l} = 1 \text{ g/cm}^3 = 1 000 \text{ kg/m}^3$ 

**6.2.7** The  $K_T$  value thus determined is at the same pressure and temperature for which the value of  $B_T$  was determined.

### 6.3 Isentropic tangent bulk modulus $(K_S)$

NOTE — The determination of  $B_T$  and  $K_T$  required only a knowledge of fluid density and temperature of interest because chemical structure considerations had no affect on the modulus.

The isentropic bulk modulus  $(K_S)$  is considered to be essentially adiabatic and does become involved in structural differences.

Specific heat capacities are required in the calculation of  $K_S$ , and these are a function of chemical structure and density.

**6.3.1** Determine or estimate the specific heat capacity at constant pressure  $c_p$ , assuming that it does not vary with pressure.

**6.3.2** Find the rate of change of density with temperature from the bulk modulus data calculations.

**6.3.3** Calculate the isentropic tangent bulk modulus from the equation :

 $K_{S} = \frac{1}{(1/K_{T}) - [T(\partial \varrho/\partial T)^{2}/\varrho^{3}c_{p}]} h \text{ STANDARD}$ 

### 6.4 Density or volume under pressure

**6.4.1** Determine the isothermal secant bulk modulus  $(B_T)$  as in 6.1.

**6.4.2** Obtain the value of the density at atmospheric pressure and the same temperature.

**6.4.3** Calculate density or volume in terms of the ratios  $(\varrho_0/\varrho)$  or  $(V/V_0)$  where

$$(\varrho_0/\varrho) = (V/V_0) = 1 - (p/B_T)$$

**6.4.4** Use volume as the reciprocal of density  $(V = 1/\varrho)$ , to calculate the volume under pressure.

7 Identification statement (Reference to this International Standard)

Use the following statement in test reports, catalogues and sales literature when electing to comply with this International Standard :

"Bulk moduli for petroleum fluids conforms to ISO 6073, Hydraulic fluid power – Petroleum fluids – Prediction of bulk moduli". (standards.iteh.ai)

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Figure 3 - Relation between isothermal secant and isothermal tangent bulk moduli for petroleum oils