



IEC 61010-1

Edition 3.0 2010-06

# INTERNATIONAL STANDARD

## NORME INTERNATIONALE



GROUP SAFETY PUBLICATION  
PUBLICATION GROUPÉE DE SÉCURITÉ

Safety requirements for electrical equipment for measurement, control, and  
laboratory use –  
**Part 1: General requirements**  
*(iteh.standard.iteh.ai)*

Règles de sécurité pour appareils électriques de mesure, de régulation et  
de laboratoire –  
**Partie 1: Exigences générales**

IEC 61010-1:2010  
<https://standards.iteh.ai/catalog/standards/ssi/iec61010-1-2010-06-01>

9f489b34d46e/iec-61010-1-2010





## THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2010 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester.

If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de la CEI ou du Comité national de la CEI du pays du demandeur.

Si vous avez des questions sur le copyright de la CEI ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de la CEI de votre pays de résidence.

IEC Central Office  
3, rue de Varembé  
CH-1211 Geneva 20  
Switzerland  
Email: [inmail@iec.ch](mailto:inmail@iec.ch)  
Web: [www.iec.ch](http://www.iec.ch)

## About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

### About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

■ Catalogue of IEC publications: [www.iec.ch/searchpub](http://www.iec.ch/searchpub)  
The IEC on-line Catalogue enables you to search by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, withdrawn and replaced publications.

■ IEC Just Published: [www.iec.ch/online\\_news/justpub](http://www.iec.ch/online_news/justpub)  
Stay up to date on all new IEC publications. Just Published details twice a month all new publications released. Available on-line and also by email.  
[IEC 61010-1:2010](http://www.iec.ch/online_news/justpub)

■ Electropedia: [www.electropedia.org](http://www.electropedia.org)  
The world's leading online dictionary of electronic and electrical terms containing more than 20 000 terms and definitions in English and French, with equivalent terms in additional languages. Also known as the International Electrotechnical Vocabulary online.

■ Customer Service Centre: [www.iec.ch/webstore/custserv](http://www.iec.ch/webstore/custserv)  
If you wish to give us your feedback on this publication or need further assistance, please visit the Customer Service Centre FAQ or contact us:  
Email: [csc@iec.ch](mailto:csc@iec.ch)  
Tel.: +41 22 919 02 11  
Fax: +41 22 919 03 00

---

## A propos de la CEI

La Commission Electrotechnique Internationale (CEI) est la première organisation mondiale qui élabore et publie des normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

### A propos des publications CEI

Le contenu technique des publications de la CEI est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

■ Catalogue des publications de la CEI: [www.iec.ch/searchpub/cur\\_fut-f.htm](http://www.iec.ch/searchpub/cur_fut-f.htm)  
Le Catalogue en-ligne de la CEI vous permet d'effectuer des recherches en utilisant différents critères (numéro de référence, texte, comité d'études,...). Il donne aussi des informations sur les projets et les publications retirées ou remplacées.

■ Just Published CEI: [www.iec.ch/online\\_news/justpub](http://www.iec.ch/online_news/justpub)  
Restez informé sur les nouvelles publications de la CEI. Just Published détaille deux fois par mois les nouvelles publications parues. Disponible en-ligne et aussi par email.

■ Electropedia: [www.electropedia.org](http://www.electropedia.org)  
Le premier dictionnaire en ligne au monde de termes électroniques et électriques. Il contient plus de 20 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans les langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International en ligne.

■ Service Clients: [www.iec.ch/webstore/custserv/custserv\\_entry-f.htm](http://www.iec.ch/webstore/custserv/custserv_entry-f.htm)  
Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions, visitez le FAQ du Service clients ou contactez-nous:

Email: [csc@iec.ch](mailto:csc@iec.ch)  
Tél.: +41 22 919 02 11  
Fax: +41 22 919 03 00



IEC 61010-1

Edition 3.0 2010-06

# INTERNATIONAL STANDARD

## NORME INTERNATIONALE



GROUP SAFETY PUBLICATION  
PUBLICATION GROUPÉE DE SÉCURITÉ

Safety requirements for electrical equipment for measurement, control, and  
laboratory use –  
**(standards.iteh.ai)**  
Part 1: General requirements

Règles de sécurité pour appareils électriques de mesure, de régulation et  
de laboratoire –  
Partie 1: Exigences générales

[IEC 61010-1:2010](#)

9f489b34d46e/iec-61010-1-2010

INTERNATIONAL  
ELECTROTECHNICAL  
COMMISSION

COMMISSION  
ELECTROTECHNIQUE  
INTERNATIONALE

PRICE CODE  
CODE PRIX

XH

ICS 19.080; 71.040.10

ISBN 978-2-88910-987-6

**SAFETY REQUIREMENTS FOR ELECTRICAL EQUIPMENT  
FOR MEASUREMENT, CONTROL, AND LABORATORY USE –**

**Part 1: General requirements**

**INTERPRETATION SHEET 1**

This interpretation sheet has been prepared by IEC technical committee 66: Safety of measuring, control and laboratory equipment.

The text of this interpretation sheet is based on the following documents:

| ISH         | Report on voting |
|-------------|------------------|
| 66/497A/ISH | 66/505/RVD       |

Full information on the voting for the approval of this interpretation sheet can be found in the report on voting indicated in the above table.

---

IEC 61010-1:2010 contains a requirement in 6.8.3.1 pertaining to voltage testers for type tests as follows:

**iTech STANDARD REVIEW  
(standards.itech.ai)**

*“The generator shall be able to supply a power of at least 500 VA.”*

[IEC 61010-1:2010](#)

This has given rise to the following questions:  
<http://standards.itech.ai/standard/standards/sist/aae20dc6-f0a8-40a9-bc11-9f489b34d46e/iec-61010-1-2010>

How does one interpret the requirement for voltage testers in 6.8.3.1 of IEC 61010-1:2010? Specifically, this subclause requires that “The generator shall be able to supply a power of at least 500 VA.” Does this requirement apply throughout the rated output range of the voltage tester? What is meant by the word “generator”? Is the “generator” the power supply within the voltage tester, or the voltage tester output, or something else?

**Interpretation:**

“A voltage tester used for type tests must be able to deliver at least 500 VA at its full-rated output voltage. It does not necessarily need to deliver 500 VA if set for lower voltages.

For example, a voltage tester that can deliver 100 mA at any test output voltage up to 5 000 V (and a current corresponding to 500 VA above 5 000 V) would meet the requirement.

“The requirements for voltage testers used for routine (production line) tests are included in Annex F. The requirements of 6.8.3.1 do not apply to these voltage testers.”

## CONTENTS

|  |    |
|--|----|
| FOREWORD .....   | 10 |
| INTRODUCTION .....   | 13 |
| 1 Scope and object .....   | 14 |
| 1.1 Scope .....  | 14 |
| 1.1.1 Equipment included in scope .....  | 14 |
| 1.1.2 Equipment excluded from scope .....  | 14 |
| 1.1.3 Computing equipment .....  | 15 |
| 1.2 Object .....   | 15 |
| 1.2.1 Aspects included in scope .....  | 15 |
| 1.2.2 Aspects excluded from scope .....  | 15 |
| 1.3 Verification .....   | 15 |
| 1.4 Environmental conditions .....   | 16 |
| 1.4.1 Normal environmental conditions .....                                      | 16 |
| 1.4.2 Extended environmental conditions .....                                    | 16 |
| 2 Normative references .....   | 16 |
| 3 Terms and definitions .....  | 18 |
| 3.1 Equipment and states of equipment .....                                      | 18 |
| 3.2 Parts and accessories .....  | 19 |
| 3.3 Quantities .....   | 19 |
| 3.4 Tests .....  | 20 |
| 3.5 Safety terms .....   | 20 |
| 3.6 Insulation .....   | 22 |
| 4 Tests .....  | 23 |
| 4.1 General .....  | 23 |
| 4.2 Sequence of tests .....  | 24 |
| 4.3 Reference test conditions .....  | 24 |
| 4.3.1 Environmental conditions .....   | 24 |
| 4.3.2 State of equipment .....   | 24 |
| 4.4 Testing in SINGLE FAULT CONDITION .....                                      | 26 |
| 4.4.1 General .....  | 26 |
| 4.4.2 Application of fault conditions .....                                      | 26 |
| 4.4.3 Duration of tests .....  | 28 |
| 4.4.4 Conformity after application of fault conditions .....                     | 29 |
| 5 Marking and documentation .....  | 30 |
| 5.1 Marking .....  | 30 |
| 5.1.1 General .....  | 30 |
| 5.1.2 Identification .....   | 30 |
| 5.1.3 MAINS supply .....   | 30 |
| 5.1.4 Fuses .....  | 32 |
| 5.1.5 TERMINALS, connections and operating devices .....                         | 33 |
| 5.1.6 Switches and circuit-breakers .....  | 33 |
| 5.1.7 Equipment protected by DOUBLE INSULATION or REINFORCED<br>INSULATION ..... | 34 |
| 5.1.8 Field-wiring TERMINAL boxes .....  | 34 |
| 5.2 Warning markings .....   | 34 |
| 5.3 Durability of markings .....   | 34 |

|       |  |    |
|-------|--|----|
| 5.4   | Documentation .....  | 35 |
| 5.4.1 | General .....  | 35 |
| 5.4.2 | Equipment RATINGS.....   | 35 |
| 5.4.3 | Equipment installation .....   | 36 |
| 5.4.4 | Equipment operation.....   | 36 |
| 5.4.5 | Equipment maintenance and service .....  | 37 |
| 5.4.6 | Integration into systems or effects resulting from special conditions .....                                | 37 |
| 6     | Protection against electric shock .....  | 37 |
| 6.1   | General .....  | 37 |
| 6.1.1 | Requirements .....   | 37 |
| 6.1.2 | Exceptions.....  | 38 |
| 6.2   | Determination of ACCESSIBLE parts.....   | 38 |
| 6.2.1 | General .....  | 38 |
| 6.2.2 | Examination .....  | 38 |
| 6.2.3 | Openings above parts that are HAZARDOUS LIVE .....   | 39 |
| 6.2.4 | Openings for pre-set controls .....  | 39 |
| 6.3   | Limit values for ACCESSIBLE parts.....   | 39 |
| 6.3.1 | Levels in NORMAL CONDITION.....  | 39 |
| 6.3.2 | Levels in SINGLE FAULT CONDITION.....  | 40 |
| 6.4   | Primary means of protection.....   | 43 |
| 6.4.1 | General .....  | 43 |
| 6.4.2 | ENCLOSURES and PROTECTIVE BARRIERS.....  | 43 |
| 6.4.3 | BASIC INSULATION .....   | 43 |
| 6.4.4 | Impedance.....   | 43 |
| 6.5   | Additional means of protection in case of SINGLE FAULT CONDITIONS .....                                    | 43 |
| 6.5.1 | General .....  | 43 |
| 6.5.2 | PROTECTIVE BONDING .....   | 44 |
| 6.5.3 | SUPPLEMENTARY INSULATION and REINFORCED INSULATION .....   | 47 |
| 6.5.4 | PROTECTIVE IMPEDANCE .....   | 47 |
| 6.5.5 | Automatic disconnection of the supply .....  | 48 |
| 6.5.6 | Current- or voltage-limiting device .....  | 48 |
| 6.6   | Connections to external circuits .....   | 48 |
| 6.6.1 | General .....  | 48 |
| 6.6.2 | TERMINALS for external circuits .....  | 49 |
| 6.6.3 | Circuits with TERMINALS which are HAZARDOUS LIVE .....   | 49 |
| 6.6.4 | TERMINALS for stranded conductors .....  | 49 |
| 6.7   | Insulation requirements .....  | 50 |
| 6.7.1 | The nature of insulation .....   | 50 |
| 6.7.2 | Insulation for MAINS CIRCUITS of OVERVOLTAGE CATEGORY II with a nominal supply voltage up to 300 V .....   | 52 |
| 6.7.3 | Insulation for secondary circuits derived from MAINS CIRCUITS of OVERVOLTAGE CATEGORY II up to 300 V ..... | 56 |
| 6.8   | Procedure for voltage tests .....  | 61 |
| 6.8.1 | General .....  | 61 |
| 6.8.2 | Humidity preconditioning .....   | 62 |
| 6.8.3 | Test procedures .....  | 63 |
| 6.9   | Constructional requirements for protection against electric shock .....                                    | 63 |
| 6.9.1 | General .....  | 63 |
| 6.9.2 | Insulating materials .....   | 64 |

|  |    |
|--|----|
| 6.9.3 Colour coding .....  | 64 |
| 6.10 Connection to the MAINS supply source and connections between parts of equipment .....  | 64 |
| 6.10.1 MAINS supply cords.....   | 64 |
| 6.10.2 Fitting of non-detachable MAINS supply cords.....   | 65 |
| 6.10.3 Plugs and connectors .....  | 66 |
| 6.11 Disconnection from supply source .....  | 67 |
| 6.11.1 General .....   | 67 |
| 6.11.2 Exceptions.....   | 67 |
| 6.11.3 Requirements according to type of equipment .....   | 67 |
| 6.11.4 Disconnecting devices .....   | 68 |
| 7 Protection against mechanical HAZARDS .....  | 69 |
| 7.1 General .....  | 69 |
| 7.2 Sharp edges.....   | 69 |
| 7.3 Moving parts .....   | 69 |
| 7.3.1 General .....  | 69 |
| 7.3.2 Exceptions.....  | 69 |
| 7.3.3 RISK assessment for mechanical HAZARDS to body parts .....   | 70 |
| 7.3.4 Limitation of force and pressure.....  | 71 |
| 7.3.5 Gap limitations between moving parts .....   | 72 |
| 7.4 Stability .....  | 74 |
| 7.5 Provisions for lifting and carrying.....   | 75 |
| 7.5.1 General .....  | 75 |
| 7.5.2 Handles and grips.....   | 75 |
| 7.5.3 Lifting devices and supporting parts <small>IEC 61010-1:2010<br/><a href="https://standards.iteh.ai/catalog/standards/sist/aae20dc6-10a8-40a9-bc11-9f489b34d46c/iec-61010-1-2010">https://standards.iteh.ai/catalog/standards/sist/aae20dc6-10a8-40a9-bc11-9f489b34d46c/iec-61010-1-2010</a></small> ..... | 75 |
| 7.6 Wall mounting .....  | 76 |
| 7.7 Expelled parts .....   | 76 |
| 8 Resistance to mechanical stresses .....  | 76 |
| 8.1 General .....  | 76 |
| 8.2 ENCLOSURE rigidity tests .....   | 77 |
| 8.2.1 Static test.....   | 77 |
| 8.2.2 Impact test .....  | 77 |
| 8.3 Drop test .....  | 79 |
| 8.3.1 Equipment other than HAND-HELD EQUIPMENT and DIRECT PLUG-IN EQUIPMENT .....  | 79 |
| 8.3.2 HAND-HELD EQUIPMENT and DIRECT PLUG-IN EQUIPMENT .....   | 79 |
| 9 Protection against the spread of fire .....  | 79 |
| 9.1 General .....  | 79 |
| 9.2 Eliminating or reducing the sources of ignition within the equipment.....  | 81 |
| 9.3 Containment of fire within the equipment, should it occur .....  | 81 |
| 9.3.1 General .....  | 81 |
| 9.3.2 Constructional requirements .....  | 81 |
| 9.4 Limited-energy circuit .....   | 84 |
| 9.5 Requirements for equipment containing or using flammable liquids .....   | 85 |
| 9.6 Overcurrent protection.....  | 85 |
| 9.6.1 General .....  | 85 |
| 9.6.2 PERMANENTLY CONNECTED EQUIPMENT .....  | 86 |
| 9.6.3 Other equipment.....   | 86 |
| 10 Equipment temperature limits and resistance to heat.....  | 86 |

|        |  |     |
|--------|--|-----|
| 10.1   | Surface temperature limits for protection against burns .....  | 86  |
| 10.2   | Temperatures of windings .....   | 87  |
| 10.3   | Other temperature measurements .....   | 87  |
| 10.4   | Conduct of temperature tests .....   | 88  |
| 10.4.1 | General .....  | 88  |
| 10.4.2 | Temperature measurement of heating equipment .....   | 88  |
| 10.4.3 | Equipment intended for installation in a cabinet or a wall .....   | 88  |
| 10.5   | Resistance to heat .....   | 89  |
| 10.5.1 | Integrity of CLEARANCES and CREEPAGE DISTANCES .....   | 89  |
| 10.5.2 | Non-metallic ENCLOSURES .....  | 89  |
| 10.5.3 | Insulating material .....  | 89  |
| 11     | Protection against HAZARDS from fluids .....   | 90  |
| 11.1   | General .....  | 90  |
| 11.2   | Cleaning .....   | 90  |
| 11.3   | Spillage .....   | 91  |
| 11.4   | Overflow .....   | 91  |
| 11.5   | Battery electrolyte .....  | 91  |
| 11.6   | Specially protected equipment .....  | 91  |
| 11.7   | Fluid pressure and leakage .....   | 91  |
| 11.7.1 | Maximum pressure .....   | 91  |
| 11.7.2 | Leakage and rupture at high pressure .....   | 92  |
| 11.7.3 | Leakage from low-pressure parts .....  | 92  |
| 11.7.4 | Overpressure safety device .....   | 93  |
| 12     | Protection against radiation, including laser sources, and against sonic and ultrasonic pressure <small>IEC 61010-1:2010<br/><a href="https://standards.iteh.ai/catalog/standards/sist/aae20dc6-10a8-40a9-bc11-9f489b34d46c/iec-61010-1-2010">https://standards.iteh.ai/catalog/standards/sist/aae20dc6-10a8-40a9-bc11-9f489b34d46c/iec-61010-1-2010</a></small> ..... | 93  |
| 12.1   | General .....  | 93  |
| 12.2   | Equipment producing ionizing radiation .....   | 93  |
| 12.2.1 | Ionizing radiation .....   | 93  |
| 12.2.2 | Accelerated electrons .....  | 94  |
| 12.3   | Ultraviolet (UV) radiation .....   | 94  |
| 12.4   | Microwave radiation .....  | 95  |
| 12.5   | Sonic and ultrasonic pressure .....  | 95  |
| 12.5.1 | Sound level .....  | 95  |
| 12.5.2 | Ultrasonic pressure .....  | 95  |
| 12.6   | Laser sources .....  | 96  |
| 13     | Protection against liberated gases and substances, explosion and implosion .....   | 96  |
| 13.1   | Poisonous and injurious gases and substances .....   | 96  |
| 13.2   | Explosion and implosion .....  | 96  |
| 13.2.1 | Components .....   | 96  |
| 13.2.2 | Batteries and battery charging .....   | 97  |
| 13.2.3 | Implosion of cathode ray tubes .....   | 97  |
| 14     | Components and subassemblies .....   | 97  |
| 14.1   | General .....  | 97  |
| 14.2   | Motors .....   | 99  |
| 14.2.1 | Motor temperatures .....   | 99  |
| 14.2.2 | Series excitation motors .....   | 99  |
| 14.3   | Overtemperature protection devices .....   | 99  |
| 14.4   | Fuse holders .....   | 99  |
| 14.5   | MAINS voltage selection devices .....  | 100 |

iTech STANDARD REVIEW  
(standards.iteh.ai)

|  |     |
|--|-----|
| 14.6 MAINS transformers tested outside equipment.....  | 100 |
| 14.7 Printed wiring boards.....  | 100 |
| 14.8 Circuits or components used as TRANSIENT OVERVOLTAGE limiting devices .....   | 100 |
| 15 Protection by interlocks .....  | 101 |
| 15.1 General .....   | 101 |
| 15.2 Prevention of reactivating .....  | 101 |
| 15.3 Reliability .....   | 101 |
| 16 HAZARDS resulting from application.....   | 101 |
| 16.1 REASONABLY FORESEEABLE MISUSE.....  | 101 |
| 16.2 Ergonomic aspects .....   | 102 |
| 17 RISK assessment .....   | 102 |
| Annex A (normative) Measuring circuits for touch current (see 6.3).....  | 104 |
| Annex B (normative) Standard test fingers (see 6.2).....   | 107 |
| Annex C (normative) Measurement of CLEARANCES and CREEPAGE DISTANCES .....   | 109 |
| Annex D (normative) Parts between which insulation requirements are specified (see 6.4 and 6.5.3) .....                      | 113 |
| Annex E (informative) Guideline for reduction of POLLUTION DEGREES .....   | 116 |
| Annex F (normative) ROUTINE TESTS.....   | 117 |
| Annex G (informative) Leakage and rupture from fluids under pressure .....   | 119 |
| Annex H (normative) Qualification of conformal coatings for protection against POLLUTION .....                               | 124 |
| Annex I (informative) Line-to-neutral voltages for common MAINS supply systems .....   | 127 |
| Annex J (informative) RISK assessment <a href="#">IEC 61010-1:2010</a> .....   | 128 |
| Annex K (normative) <del>Insulation requirements not covered by 6.7-40a9-hc11-<br/>9f289b34d46e/iec-61010-1-2010</del> ..... | 132 |
| Annex L (informative) Index of defined terms .....   | 153 |
| Bibliography.....  | 155 |
| <br>Figure 1 – Measurements through openings in ENCLOSURES.....  | 39  |
| Figure 2 – Maximum duration of short-term ACCESSIBLE voltages in SINGLE FAULT CONDITION (see 6.3.2 a)) .....                 | 41  |
| Figure 3 – Capacitance level versus voltage in NORMAL CONDITION and SINGLE FAULT CONDITION (see 6.3.1 c) and 6.3.2 c)) ..... | 42  |
| Figure 4 – Acceptable arrangement of protective means against electric shock .....   | 44  |
| Figure 5 – Examples of binding screw assemblies .....  | 46  |
| Figure 6 – Distance between conductors on an interface between two layers.....   | 54  |
| Figure 7 – Distance between adjacent conductors along an interface of two inner layers .....                                 | 54  |
| Figure 8 – Distance between adjacent conductors located between the same two layers .....                                    | 55  |
| Figure 9 – Detachable MAINS supply cords and connections .....   | 65  |
| Figure 10 – Impact test using a sphere .....   | 78  |
| Figure 11 – Flow chart to explain the requirements for protection against the spread of fire .....                           | 80  |
| Figure 12 – Baffle .....   | 83  |
| Figure 13 – Area of the bottom of an ENCLOSURE to be constructed as specified in 9.3.2 c) 1).....                            | 83  |

|  |     |
|--|-----|
| Figure 14 – Ball-pressure test apparatus .....   | 90  |
| Figure 15 – Flow chart for conformity options 14.1 a), b), c) and d).....  | 98  |
| Figure A.1 – Measuring circuit for a.c. with frequencies up to 1 MHz and for d.c. ....   | 104 |
| Figure A.2 – Measuring circuits for sinusoidal a.c. with frequencies up to 100 Hz and for d.c. ....  | 105 |
| Figure A.3 – Current measuring circuit for electrical burns .....  | 106 |
| Figure A.4 – Current measuring circuit for wet contact.....  | 106 |
| Figure B.1 – Rigid test finger .....   | 107 |
| Figure B.2 – Jointed test finger .....   | 108 |
| Figure C.1 – Examples of methods of measuring CLEARANCES and CREEPAGE DISTANCES ....   | 112 |
| Figures D.1a) to d) – Protection between HAZARDOUS LIVE circuits and ACCESSIBLE parts .....  | 114 |
| Figures D.1e) to h) – Protection between HAZARDOUS LIVE circuits and circuits which ACCESSIBLE external TERMINALS .....                                    | 114 |
| Figures D.2 a) and D.2 b) – Protection between a HAZARDOUS LIVE internal circuit and an ACCESSIBLE part which is not bonded to other ACCESSIBLE parts..... | 115 |
| Figures D.2 c) and D.2 d) – Protection between a HAZARDOUS LIVE primary circuit and circuits which have ACCESSIBLE external TERMINALS .....                | 115 |
| Figure D.3 – Protection of external ACCESSIBLE TERMINALS of two HAZARDOUS LIVE circuits .....  | 115 |
| <b>iTeh STANDARD PREVIEW<br/>(standards.iteh.ai)</b>   |     |
| Figure G.1 – Conformity verification process (see G.2) .....   | 120 |
| Figure H.1 – Test sequence and conformity .....  | 126 |
| Figure J.1 – Iterative process of RISK assessment and RISK reduction .....   | 128 |
| Figure J.2 – RISK reduction .....  | 129 |
| Figure K.1 – Distance between conductors on an interface between two layers .....  | 136 |
| Figure K.2 – Distance between adjacent conductors along an interface of an inner layer .....   | 137 |
| Figure K.3 – Distance between adjacent conductors located between the same two layers .....  | 138 |
| Figure K.4 – Example of recurring peak voltage .....   | 150 |
| <br>Table 1 – Symbols .....  | 32  |
| Table 2 – Tightening torque for binding screw assemblies .....   | 46  |
| Table 3 – Multiplication factors for CLEARANCES of equipment RATED for operation at altitudes up to 5 000 m .....  | 50  |
| TABLE 4 – CLEARANCES and CREEPAGE DISTANCES for MAINS CIRCUITS of OVERVOLTAGE CATEGORY II up to 300 V .....  | 52  |
| Table 5 – Test voltages for solid insulation in MAINS CIRCUITS of OVERVOLTAGE CATEGORY II up to 300 V .....  | 53  |
| Table 6 – CLEARANCES and test voltages for secondary circuits derived from MAINS CIRCUITS of OVERVOLTAGE CATEGORY II up to 300 V .....                     | 57  |
| Table 7 – CREEPAGE DISTANCES for secondary circuits .....  | 58  |
| Table 8 – Minimum values for distance or thickness (see 6.7.3.4.2 to 6.7.3.4.4) .....  | 60  |
| Table 9 – Distances between TERMINALS and foil.....  | 61  |
| Table 10 – Correction factors according to test site altitude for test voltages for CLEARANCES .....   | 62  |
| Table 11 – Values for physical tests on cord anchorages .....  | 66  |

|   |     |
|---|-----|
| Table 12 – Protective measures against mechanical HAZARDS to body parts.....  | 71  |
| Table 13 – Minimum maintained gaps to prevent crushing for different body parts .....   | 73  |
| Table 14 – Maximum gaps to prevent access for different body parts.....   | 74  |
| Table 15 – Impact energy levels, test height and corresponding IK codes.....  | 79  |
| Table 16 – Acceptable perforation of the bottom of an ENCLOSURE .....   | 82  |
| Table 17 – Limits of maximum available current.....   | 84  |
| Table 18 – Values for overcurrent protection devices.....   | 85  |
| Table 19 – Surface temperature limits in NORMAL CONDITION.....  | 87  |
| Table 20 – Maximum temperatures for insulation material of windings .....   | 87  |
| Table 21 – Impulse withstand voltages for OVERVOLTAGECATEGORY II .....  | 100 |
| Table C.1 – Dimensions of X.....  | 109 |
| Table E.1 – Environmental situations .....  | 116 |
| Table E.2 – Reduction of POLLUTION DEGREES .....  | 116 |
| Table F.1 – Test voltages for ROUTINE TESTS of MAINS CIRCUITS .....   | 118 |
| Table G.1 – Test pressures for equipment with pressures above 14 Mpa .....  | 122 |
| Table H.1 – Test parameters, test conditions and test procedures .....  | 125 |
| Table I.1 – Line-to-neutral voltages for common MAINS supply systems.....   | 127 |
| Table J.1 – Severity of harm .....  | 130 |
| Table J.2 – Probability of harm .....   | 130 |
| Table J.3 – RISK category .....   | 130 |
| Table K.1 – Multiplication factors for CLEARANCES for equipment RATED for operation at altitudes up to 5 000 m .....                      | 133 |
| Table K.2 – CLEARANCES and CREEPAGE DISTANCES for MAINS CIRCUITS of OVERVOLTAGE CATEGORY II above 300 V .....                             | 133 |
| Table K.3 – CLEARANCES and CREEPAGE DISTANCES for MAINS CIRCUITS of OVERVOLTAGE CATEGORY III .....  | 134 |
| Table K.4 – CLEARANCES and CREEPAGE DISTANCES for MAINS CIRCUITS of OVERVOLTAGE CATEGORY IV .....   | 134 |
| Table K.5 – Test voltages for solid insulation in MAINS CIRCUITS of OVERVOLTAGE CATEGORY II above 300 V .....                             | 135 |
| Table K.6 – Test voltages for solid insulation in MAINS CIRCUITS of OVERVOLTAGE CATEGORY III .....  | 135 |
| Table K.7 – Test voltages for solid insulation in MAINS CIRCUITS of OVERVOLTAGE CATEGORY IV .....   | 135 |
| Table K.8 – Test voltages for testing long-term stress of solid insulation in MAINS CIRCUITS.....   | 136 |
| Table K.9 – Minimum values for distance or thickness of solid insulation .....  | 137 |
| Table K.10 – CLEARANCES and test voltages for secondary circuits derived from MAINS CIRCUITS of OVERVOLTAGE CATEGORY II above 300 V ..... | 140 |
| Table K.11 – CLEARANCES and test voltages for secondary circuits derived from MAINS CIRCUITS of OVERVOLTAGE CATEGORY III .....            | 141 |
| Table K.12 – CLEARANCES and test voltages for secondary circuits derived from MAINS CIRCUITS of OVERVOLTAGE CATEGORY IV .....             | 142 |
| Table K.13 – CREEPAGE DISTANCES for secondary circuits .....  | 143 |
| Table K.14 – Minimum values for distance or thickness (see K.2.4.2 to K.2.4.4) .....  | 145 |
| Table K.15 – CLEARANCE values for the calculation of K.3.2 .....  | 148 |

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

<https://standards.iteh.ai/catalog/standards/sist/iae20dc6-f0a8-40a9-bc11-9f489b34d46e/iec-61010-1-2010>

|   |     |
|---|-----|
| Table K.16 – Test voltages based on CLEARANCES .....  | 149 |
| Table K.17 – CLEARANCES for BASIC INSULATION in circuits having recurring peak voltages or WORKING VOLTAGES with frequencies above 30 kHz ..... | 151 |

## iTeh STANDARD PREVIEW (standards.iteh.ai)

[IEC 61010-1:2010](#)

<https://standards.iteh.ai/catalog/standards/sist/aae20dc6-f0a8-40a9-bc11-9f489b34d46e/iec-61010-1-2010>

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**SAFETY REQUIREMENTS FOR ELECTRICAL EQUIPMENT FOR  
MEASUREMENT, CONTROL, AND LABORATORY USE –****Part 1: General requirements****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 61010-1 has been prepared by IEC technical committee 66: Safety of measuring, control and laboratory equipment.

It has the status of a group safety publication, as specified in IEC Guide 104.

This third edition cancels and replaces the second edition published in 2001. It constitutes a technical revision.

This edition includes the following significant changes from the second edition, as well as numerous other changes.

- The scope of the standard has been expanded to include all locations where these products may be used, so that both professional and non-professional versions of these products are within the scope.

- The requirements for testing and measuring circuits (in various subclauses and the entirety of Clause 16) have been removed and included in a particular standard IEC 61010-2-030.
- Insulation requirements (6.7) have been completely rewritten.
  - Specific requirements have been added for solid insulation and thin-film insulation.
  - Subclause 6.7 now contains only the insulation requirements for MAINS CIRCUITS of OVERVOLTAGE CATEGORY II up to 300 V, and for secondary circuits.
  - The insulation requirements for all other circuits have been moved to a new Annex K.
- Additional requirements for protection against mechanical HAZARDS (Clause 7) have been included.
- Surface temperature limits (Clause 10) have been modified to conform to the limits of EN 563.
- Radiation requirements (Clause 12) have been modified, and take into account a distinction between intended emission and unintended emission.
- Requirements for reasonably foreseeable misuse and ergonomic aspects have been added (Clause 16).
- A new clause (Clause 17) has been added to deal with HAZARDS and environments not covered by the standard, along with a new informative annex (Annex J) dealing with RISK assessment.
- A new informative annex (Annex E) addresses methods of reducing the POLLUTION DEGREE of a micro-environment.
- Requirements for the qualification of coatings for protection against POLLUTION have been added (Annex H).
- A new informative annex (Annex I) has been added to further explain how to determine the WORKING VOLTAGE of a MAINS CIRCUIT.

## The STANDARD PREVIEW (standards.iteh.ai)

The text of this standard is based on IEC 61010-1:2010.

| FDIS        | Report on voting |
|-------------|------------------|
| 66/414/FDIS | 66/423/RVD       |

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 61010 series, under the general title: *Safety requirements for electrical equipment for measurement, control, and laboratory use*, may be found on the IEC website.

In this standard, the following print types are used:

- requirements and definitions: in roman type;
- NOTES: in smaller roman type;
- *conformity and tests*: in italic type;
- terms used throughout this standard which have been defined in Clause 3: SMALL ROMAN CAPITALS.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

The contents of the corrigendum of May 2011, of Octobre 2013 and of the interpretation sheet 1 of February 2013 have been included in this copy.

**IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.**

## iTeh STANDARD PREVIEW (standards.iteh.ai)

[IEC 61010-1:2010](#)

<https://standards.iteh.ai/catalog/standards/sist/aae20dc6-f0a8-40a9-bc11-9f489b34d46e/iec-61010-1-2010>