SLOVENSKI STANDARD

SIST EN 60249-2-3:1997/A4:2002

prva izdaja
maj 2002

Amendment to clauses 4, 5, 6 & 7 of EN

ICS 13.220.40; 31.180

Referenčna številka
SIST EN 60249-2-3:1997/A4:2002(en)

EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

EN 60249-2-3/A4

April 2000

ICS 31.180
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English version

Base materials for printed circuits
Part 2: Specifications
Specification No. 3: Epoxide cellulose paper copper-clad laminated sheet of defined flammability (vertical burning test)
(IEC 60249-2-3:1987/A4:2000)

Matériaux de base pour circuits imprimés
Partie 2: Spécifications
Spécification n° 3: Feuille de papier cellulose phénolique époxyde recouverte de cuivre, d'inflammabilité définie (essai de combustion verticale)
(CEI 60249-2-3:1987/A4:2000)

Basismaterialien für gedruckte Schaltungen
Teil 2: Einzelbestimmungen
Einzelbestimmung Nr. 3: Kupferkaschierte Epoxidharz-Hartpapiertafeln definierter Brennbarkeit (Brennprüfung mit vertikaler Probenlage)
(IEC 60249-2-3:1987/A4:2000)

This amendment A4 modifies the European Standard EN 60249-2-3:1994; it was approved by CENELEC on 2000-04-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this amendment the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This amendment exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

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Foreword

The text of document 52/837/FDIS, future amendment 4 to IEC 60249-2-3:1987, prepared by IEC TC 52, Printed circuits, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as amendment A4 to EN 60249-2-3:1994 on 2000-04-01.

The following dates were fixed:

- latest date by which the amendment has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2001-01-01
- latest date by which the national standards conflicting with the amendment have to be withdrawn (dow) 2003-04-01

Endorsement notice

The text of amendment 4:2000 to the International Standard IEC 60249-2-3:1987 was approved by CENELEC as an amendment to the European Standard without any modification.

NORME INTERNATIONALE

INTERNATIONAL STANDARD

CEI
IEC
60249-2-3

1987

AMENDEMENT 4
AMENDMENT 4
2000-03

Amendement 4

Matériaux de base pour circuits imprimés –

Partie 2:
Spécifications –
Spécification n° 3: Feuille de papier cellulose époxyde recouverte de cuivre, d'inflammabilité définie (essai de combustion verticale)

Amendment 4

Base materials for printed circuits –

Part 2:
Specifications –
Specification No. 3: Epoxide cellulose paper copper-clad laminated sheet of defined flammability (vertical burning test)

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Commission Electrotechnique Internationale
International Electrotechnical Commission
Международная Электротехническая Комиссия

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For price, see current catalogue

FOREWORD

This amendment has been prepared by IEC technical committee 52: Printed circuits.

This amendment incorporates amendment 2 (1993) and amendment 3 (1994).

The text of this amendment is based on the following documents:

FDIS	Report on voting
52/837/FDIS	52/848/RVD

Full information on the voting for the approval of this amendment can be found in the report on voting indicated in the above table.

A vertical line in the margin indicates the text of amendment 4.

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4 Electrical properties

Replace, in table I, the present property designation by:

Surface resistance after damp heat while in the humidity chamber (optional)

Surface resistance after damp heat and recovery

Volume resistivity after damp heat while in the humidity chamber (optional)

Volume resistivity after damp heat and recovery

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5.3 Maximum bow and twist

Replace this title by the following title:

5.3 Bow and twist

Replace table IV by the following new table:

Table IV – Maximum bow and twist

Property	Test method (IEC 61189-2)	Nominal thickness mm	Panel dimension Maximum length mm	Requirement(s) % maximum	
				Copper foil on one side	Copper foil on both sides
Bow and twist	2M01	≥0,8 ≤1,2	≤350	3,0	2,5
			>350 ≤500	2,8	2,3
			>500	2,5	2,0
		>1,2 ≤1,6	≤350	2,5	2,0
			>350 ≤500	2,3	1,8
			>500	2,0	1,5
		>1,6	≤350	2,0	1,5
			>350 ≤500	1,8	1,4
			>500	1,5	1,3
Bow and twist after etching and heating	2M02	Under consideration			

NOTE The requirements for bow and twist apply only to one sided copper-clad laminates with maximum foil thickness of 105 µm (915 g/m²) and double sided copper-clad laminates with maximum foil thickness difference of 70 µm (610 g/m²).

Requirements for laminates beyond these limits shall be subject to agreement between purchaser and supplier.

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Delete table V.

5.4 Properties related to the copper foil bond

Replace the first row of table VI as follows:

Property	Test method (IEC 61189-2)	Requirement
Pull-off strength	2M05	Not less than 25 N

Table VI, column 1

Delete "1,1,1-trichloroethane" *and replace* "Solvents other than trichloroethane" *by* "Solvents as agreed upon between purchaser and supplier".

Column 3:

Delete the sentence "As agreed upon between purchaser and supplier".

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5.5 Punching and machining

Replace the text of this subclause by the following new text:

Requirements for punching and machining properties of laminates are matters for agreement between purchaser and supplier as evaluated using test method 2M19 of IEC 61189-2.

5.6 Solderability

Delete the title and text of this subclause.

5.7 Dimensional stability

Replace the present table VIII by the following new table:

Table VIII

Property	Test method (subclause of IEC 60249-1)	Requirement
Dimensional stability	3.11 T = (150 ± 2) °C	2,0 mm/m max.

5.8 Sheet sizes

5.8.1 Typical sheet sizes

Typical sheet size are:

1 060 mm × 1 150 mm
915 mm × 1 220 mm
1 000 mm × 1 000 mm
1 000 mm × 1 200 mm

Apart from these typical sheet sizes, fractions of the sizes and other sizes, for example larger, are available on the market.

5.8.2 Tolerances for sheet sizes

The size of the sheets delivered by the supplier shall not deviate more than $^{+20}_{0}$ mm from the ordered size.

5.9 Cut panels

5.9.1 Cut panel sizes

Cut panel sizes shall be, when delivered, in accordance with the purchaser's specification.

5.9.2 Size tolerances for cut panels

For panels cut to size according to the purchaser's specification, the following tolerances for length and width shall apply:

Panel size mm	Tolerance ± mm	
	Normal	Close
Up to 300	2	0,5
Over 300 to 600		0,8
Over 600		1,6
NOTE The specified tolerances include all deviations caused by cutting the panels.		

5.9.3 Rectangularity of cut panels

Property	Test method (subclause of IEC 60249-1)	Requirements	
		Coarse mm/m	Normal mm/m
Rectangularity of cut panels	3.15	3	2

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6.2 Flexural strength

Replace, in table IX, third column, "N/cm^2" *by* "N/mm^2".

6.3 Flammability

Replace the existing table X by the following table X (new layout):

Property	Test method (subclause of IEC 60249-1)	Requirement	
Flammability (vertical burning test)	4.3.4	Designation	
		FV0	FV1
Flaming combustion time after each application of the test flame for each test specimen		≤10 s	≤30 s
Total flaming combustion time for the 10 flame applications for each set of live specimens		≤50 s	≤250 s
Glowing combustion time after the second removal of the test flame		≤30 s	≤60 s
Flaming or glowing combustion up to the holding clamp		None	None
Dripping flaming particles that ignite the tissue paper		None	None