



# SLOVENSKI STANDARD

## SIST EN 1065:2000

01-maj-2000

---

>Y`Yb]hY`Yg\_cdg\_] [ fUXVYb]`dcXdcfb]\_]!'GdYVWZ\_UWY`dfc]nj cXUZX]a Ybn]cb]fUb`Y`  
]b`Xc\_Uncj Ub`Y`bcg]`bcgl]`g`dfYfU i bca `]b`g`dfYg\_i g]

Adjustable telescopic steel props - Product specifications, design and assessment by calculation and tests

Baustützen aus Stahl mit Ausziehvorrichtung - Produktfestlegungen, Bemessung und Nachweis durch Berechnung und Versuche

Etais télescopiques réglables en acier - Spécifications du produit, conception et évaluation par calculs et essais

[SIST EN 1065:2000](#)

<https://standards.iteh.ai/catalog/standards/sist/fca45ee2-f023-4afe-a091-afa417f5e850/sist-en-1065-2000>

**Ta slovenski standard je istoveten z: EN 1065:1998**

---

### ICS:

91.220

Gradbena oprema

Construction equipment

**SIST EN 1065:2000**

**en**

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

SIST EN 1065:2000

<https://standards.iteh.ai/catalog/standards/sist/fca45ee2-f023-4afe-a091-afa417f5e850/sist-en-1065-2000>

EUROPEAN STANDARD

EN 1065

NORME EUROPÉENNE

EUROPÄISCHE NORM

September 1998

ICS

Descriptors: building sites, scaffolding, props, steels, classifications, designation, corrosion prevention, adjustment, dimensions, mechanical strength, verification, computation, tests, marking

English version

## Adjustable telescopic steel props - Product specifications, design and assessment by calculation and tests

Etais télescopiques réglables en acier - Spécifications du produit, conception et évaluation par calculs et essais

Baustützen aus Stahl mit Ausziehvorrichtung - Produktfestlegungen, Bemessung und Nachweis durch Berechnung und Versuche

This European Standard was approved by CEN on 10 June 1998.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

<https://standards.iteh.ai/catalog/standards/sist/fca45ee2-f023-4afe-a091-afa417f5e850/sist-en-1065-2000>



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

## Contents

Page

Foreword .....	3
Introduction .....	3
<b>1 Scope</b> .....	3
<b>2 Normative references</b> .....	4
<b>3 Definitions and symbols</b> .....	6
<b>4 Classification</b> .....	8
<b>5 Designation</b> .....	9
<b>6 Materials</b> .....	9
6.1 General .....	9
6.2 Modification by cold working .....	9
6.3 Corrosion protection .....	10
<b>7 Configuration</b> .....	10
7.1 Tubes .....	10
7.2 Welding .....	11
7.3 Length adjustment device .....	12
7.4 Permanent prevention against unintentional disengagement .....	13
7.5 Endplates .....	13
7.6 Props with fixed forkheads .....	13
7.7 Anti hand trap .....	15
7.8 Minimum extended length .....	15
7.9 Overlapping length .....	16
7.10 Data required from the manufacturer .....	16
<b>8 Nominal characteristic strength</b> .....	16
<b>9 Verification</b> .....	16
9.1 General .....	16
9.2 Verification of the actual characteristic strength by calculation .....	17
9.3 Verification of the actual characteristic strength by testing .....	20
9.4 Verification of the strength of adjustment device .....	21
9.5 Verification of the prevention against unintentional disengagement .....	21
<b>10 Test methods</b> .....	21
10.1 General .....	21
10.2 Test method for the prop strength .....	22
10.3 Test of a pin and its supports .....	25
10.4 Test of the prevention against unintentional disengagement .....	26
<b>11 Test report</b> .....	26
<b>12 Marking</b> .....	27
<b>Annex A (normative) Equations for the calculation of the structural properties of tubes</b> .....	28
<b>Annex B (normative) Calculation of resistance for pin connections</b> .....	30
<b>Annex C (normative) Statistical evaluation of data</b> .....	31
<b>Annex D (informative) Prototype assessment</b> .....	32
<b>Annex E (informative) Ongoing production inspection</b> .....	33

iteh STANDARD PREVIEW  
(standards.iteh.ai)

SIST EN 1065:2000

<https://standards.iteh.ai/catalog/standards/sist/fca45ee2-f023-4afe-a091-af41775e850/sist-en-1065-2000>

af41775e850/sist-en-1065-2000

## Foreword

This European Standard has been prepared by Technical Committee CEN/TC 53 "Temporary works equipment", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 1999, and conflicting national standards shall be withdrawn at the latest by March 1999.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

## Introduction

Whilst this European Standard deals with the more common types of adjustable telescopic steel props in use, it is not intended to prevent development of other types of props. For example, props may have hinged ends or other length adjustment devices or be made of other materials. Whilst such props cannot comply with this European Standard it is recommended that the principals of this European Standard be considered in the design and assessment of such props.

The characteristic strengths values specified in this European Standard form a reference level which is unsafe for direct site use. It is a matter for a separate European Standard to relate these characteristic strengths to safe site usage by applying suitable partial safety factors  $\gamma_M$  and  $\gamma_F$ . It is also a matter for a separate European Standard to specify the required level of corrosion protection and inspection.

This European Standard is a product standard primarily for use in the field of falsework and formwork.

In cases where the prop is an integral part of a system of soffit support, other design and assessment procedures may be more appropriate or even necessary.

This European Standard gives a number of alternatives, a designation of which is given in clause 5.

## 1 Scope

This European Standard specifies materials, design requirements, corrosion protection alternatives together with assessment methods using both calculations and testing for open thread and covered thread adjustable telescopic steel props which are intended for use on construction sites (see figure 1).

It specifies five classes of nominal characteristic strengths for adjustable telescopic steel props each having a series of maximum extended lengths. Each having differing endplate configuration.

This European Standard does not apply to adjustable props of different materials or construction, nor does it provide any information concerning the use of adjustable steel props.

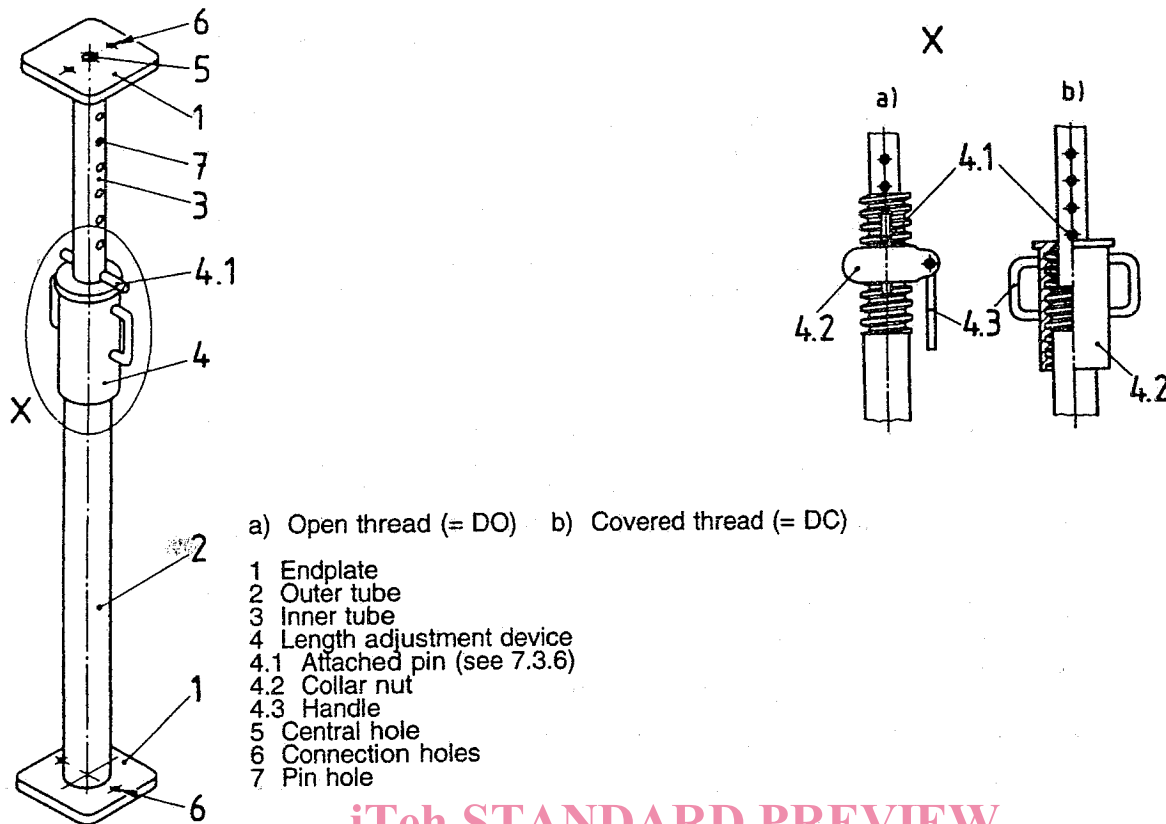


Figure 1: Adjustable telescopic steel prop

**iTeh STANDARD PREVIEW**  
(standards.iteh.ai)

## 2 Normative references

SIST EN 1065:2000

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

EN 74

Couplers, loose spigots and base-plates for use in working scaffolds and falsework made of steel tubes – Requirements and test procedures

EN 729-2

Quality requirements for welding - Fusion welding of metallic materials - Part 2: Comprehensive quality requirements

EN 1562

Founding - Malleable cast irons

EN 1563

Founding - Spheroidal graphite cast irons

EN 10002-1

Tensile testing of metallic materials – Method of test at ambient temperature

EN 10025

Hot rolled products of non-alloy structural steels – Technical delivery conditions

EN 10083-1

Quenched and tempered steels – Part 1: Technical delivery conditions for special steels

- EN 10083-2  
Quenched and tempered steels – Part 2: Technical delivery conditions for unalloyed quality steels
- EN 10083-3  
Quenched and tempered steels – Part 3: Technical delivery conditions for boron steels
- EN 10113-1  
Hot-rolled products in weldable fine grain structural steels – Part 1: General delivery conditions
- EN 10113-2  
Hot-rolled products in weldable fine grain structural steels – Part 2: Delivery conditions for normalized/ normalized rolled steels
- EN 10113-3  
Hot-rolled products in weldable fine grain structural steels – Part 3: Delivery conditions for thermomechanical rolled steels
- EN 10155  
Structural steels with improved atmospheric corrosion resistance – Technical delivery conditions
- EN 10204 : 1991  
Metallic products - Types of inspection documents
- EN 10210-1  
Hot finished structural hollow sections of non-alloy and fine grain structural steels - Part 1: Technical delivery requirements
- EN 10210-2  
Hot finished structural hollow sections of non-alloy and fine grain structural steels – Part 2: Tolerances, dimensions and sectional properties
- EN 10219-1  
Cold formed structural hollow sections of non-alloy and fine grain structural steels – Part 1: Technical delivery requirements
- EN 10219-2  
Cold formed structural hollow sections of non-alloy and fine grain structural steels – Part 2: Tolerances, dimensions and sectional properties
- prEN 39  
Steel tubes for tube and coupler scaffold structures – Technical delivery conditions
- ENV 1993-1-1  
Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings
- EN ISO 9001  
Quality systems - Model for quality assurance in design, development, production, installation and servicing (ISO 9001)
- EN ISO 9002  
Quality systems - Model for quality assurance in production, installation and servicing (ISO 9002)
- ISO 2937  
Plain end seamless steel tubes for mechanical application
- ISO 3304  
Plain end seamless precision steel tubes – Technical conditions for delivery
- ISO 3305  
Plain end welded precision steel tubes – Technical conditions for delivery

ISO 3306

Plain end as-welded and sized precision steel tubes – Technical conditions for delivery

### 3 Definitions and symbols

For the purposes of this European Standard the following definitions and symbols apply.

**3.1 adjustable telescopic steel prop:** Compression member normally used as temporary vertical support in construction works. A prop consists of two tubes which are telescopically displaceable within each other. A prop has a coarse adjustment with a pin inserted into holes in the inner tube and a means of fine adjustment using a threaded collar (see figure 1).

**3.2 endplate:** Plate which is fixed at right angles to one end of inner or outer tube.

**3.3 forkhead:** Endplate with lateral projections to locate a beam.

**3.4 collar nut:** Nut which incorporates at least one handle and has one face which supports the pin and is internally threaded to provide fine length adjustment to the prop.

**3.5 inner tube:** The smaller diameter tube provided with holes for the coarse adjustment of the prop.

**3.6 outer tube:** The larger diameter tube one end of which is threaded externally.

iTeh STANDARD PREVIEW  
(standards.iteh.ai)

**3.7 length adjustment device:** Device consisting of a pin, collar nut, holes in the inner tube and a threaded outer tube.

<https://standards.iteh.ai/catalog/standards/sist/fca45ee2-f023-4afe-a091-af417f5e850/sist-en-1065-2000>

NOTE: The forces from the endplate are transferred to the pin inserted in the inner tube holes and to the collar nut which transfers the forces to the outer tube thread. In some prop designs an additional loose washer is used between the pin and the collar nut.

**3.8 pin:** The part of the length adjustment device which is inserted through the inner tube holes and is secured to the prop.

**3.9 length at maximum extension:** The distance measured between the outside faces of the endplates when the prop is in the fully extended position.

NOTE: The prop extension is called "fully open" if the pin is in the hole farthest away from the inner tube endplate and the collar nut is in the uppermost position. The prop extension is called "fully closed" if the pin is in the hole nearest the inner tube endplate and the collar nut is in the lowest position.

**3.10 main symbols:** Symbols are given in table 1.



Table 1: Main symbols

Number	Symbol	Denomination	Unit
1	$D_i$	Outer diameter of the inner tube	mm
2	$D_m$	Collar nut major thread diameter	mm
3	$d_p$	Diameter of the pin	mm
4	$e_{b,core}$	Eccentricity at the base at which the spring becomes effective	mm
5	$e_{b,limit}$	Limit eccentricity at the base	mm
6	$e_{b,0}$	Initial eccentricity at the base	mm
7	$e_t$	Eccentricity at the top	mm
8	$f_y$	Yield strength	N/mm <sup>2</sup>
9	$f_{y,act}$	Actual yield strength	N/mm <sup>2</sup>
10	$f_{y,nom}$	Nominal yield strength	N/mm <sup>2</sup>
11	$l$	Actual extension length of the prop	m
12	$l_{max}$	Length of a prop at maximum extension	m
13	$l_0$	Overlapping length	mm
14	$M_{pl}$	Plastic moment resistance of the cross section	kN × m
15	$M_{pl,N}$	Reduced plastic moment resistance of the cross section	kN × m
16	$N$	Normal (axial) force	kN
17	$N_{c,i}$	Ideal buckling force	kN
18	$N_{pl}$	Plastic compression resistance of the cross section	kN
19	$N_{pl,nom}$	Nominal plastic compression resistance of the cross section	kN
20	$N_t$	Normal (axial) force of the tube	kN
21	$R$	Strength of a prop	kN
22	$R_{b,t}$	Bearing resistance of the tube	kN
23	$R_{s,p}$	Shear resistance of the pin	kN
24	$R_u$	Failure load of a test	kN
25	$R_{y,act}$	Actual characteristic strength of the prop class y where y corresponds to class A, B, C, D or E	kN
26	$R_{y,k}$	Nominal characteristic strength of the prop class y where y corresponds to classes A, B, C, D or E	kN
27	$V$	Vertical load	kN
28	$\Delta\varphi_0$	Angle of inclination between the inner and outer tube	rad
29	$\gamma_M$	Partial safety factor for the resistance	1
30	$\gamma_{M1}, \gamma_{M2}$	Splitted partial safety factors for the material	1
31	$\gamma_F$	Partial safety factor for the action	1

## 4 Classification

An adjustable telescopic steel prop shall be classified according to its nominal characteristic strength  $R_{y,k}$  and its maximum length  $l_{max}$  given in table 2.

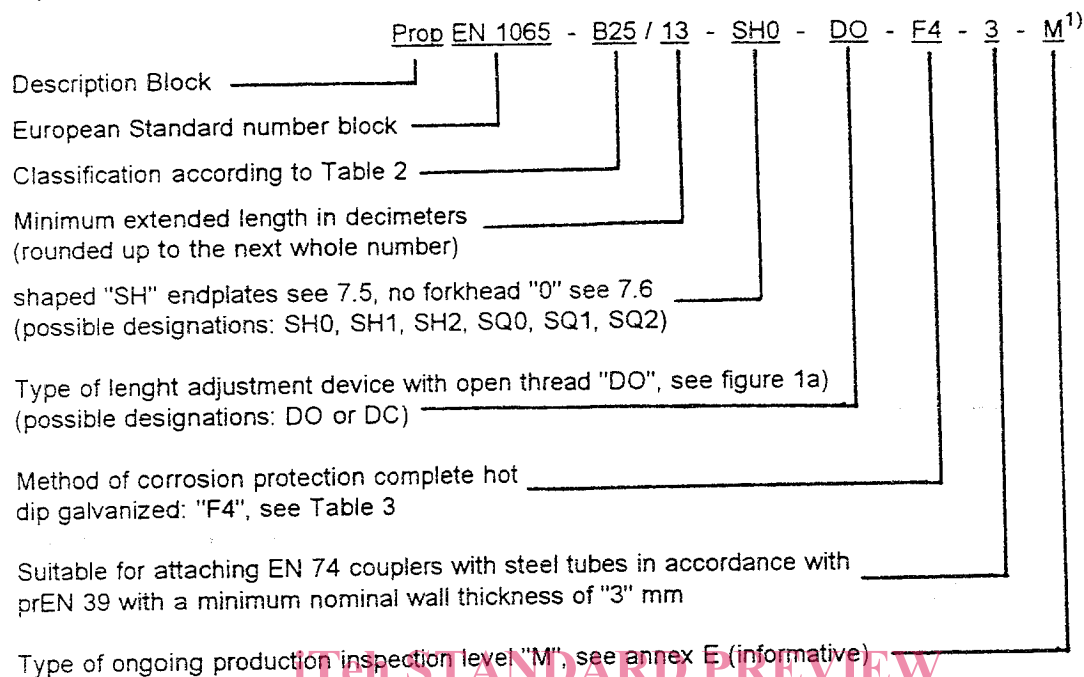
For classes A, B and C props the nominal characteristic strength given in table 2 shall apply to the maximum extension length. For classes D and E props the nominal characteristic strength given in table 2 shall apply to all possible extension lengths.

**Table 2: Classification**

Class	Length at maximum extension	Nominal characteristic strength (see clause 8)
	$l_{max}$ m	$R_{y,k}$ kN
A 25	2,50	20,4
A 30	3,00	17,0
A 35	3,50	14,6
A 40	4,00	12,8
B 25	2,50	27,2
B 30	3,00	22,7
B 35	3,50	19,4
B 40	4,00	17,0
B 45	4,50	15,1
B 50	5,00	13,6
B 55	5,50	12,4
C 25	2,50	40,8
C 30	3,00	34,0
C 35	3,50	29,1
C 40	4,00	25,5
C 45	4,50	22,7
C 50	5,00	20,4
C 55	5,50	18,6
D 25	2,50	34,0
D 30	3,00	
D 35	3,50	
D 40	4,00	
D 45	4,50	
D 50	5,00	
D 55	5,50	
E 25	2,50	51,0
E 30	3,00	
E 35	3,50	
E 40	4,00	
E 45	4,50	
E 50	5,00	
E 55	5,50	

## 5 Designation

Designation of a prop in accordance with EN 1065, class: "B 25", with a minimum extended length: "13" dm, with shaped: "SH" and plain: "O" endplates and a length adjustment device with open thread: "DO", completely hot-dip galvanized with a corrosion protection: "F4" and suitable for attaching EN 74 couplers with steel tubes in accordance with prEN 39 with nominal wall thickness greater than "3" mm and with an ongoing production inspection level "M":



## 6 Materials

(standards.iteh.ai)

### 6.1 General

SIST EN 1065:2000

Materials shall have a good resistance to, and/or be protected against atmospheric corrosion and shall be free of any impurities and defects which might affect their satisfactory use. Steels of deoxidation type FU (rimming steels) are not permitted.

Materials should be selected from the relevant existing European and International Standards and, whenever applicable, shall be in accordance with the following standards:

Material standards:	EN 10025, EN 10113-1, EN 10113-2, EN 10113-3, EN 10155
Tube standards:	EN 10210-1, EN 10219-1, prEN 39
Bar standards:	EN 10083-1, EN 10083-2, EN 10083-3
Casting standards:	EN 1562, EN 1563

### 6.2 Modification by cold working

Steel for tubes conforming basically to EN 10025 and modified by cold working may be used provided that

- the modified yield strength conforms to one of the yield strengths given in EN 10025 or
- the yield strength amounts to 315 N/mm<sup>2</sup> or 395 N/mm<sup>2</sup> and
- the elongation of the modified steel is not less than 18 %
- the process used can be shown to guarantee these values.

NOTE: Cold working modifies the structural properties by strain hardening

### 6.3 Corrosion protection

Props shall be protected against corrosion by one of the methods given in table 3.

**Table 3: Methods of corrosion protection**

Finish grade	Prop components	Corrosion protection
F1	Tubes with endplates Collar nut Handle	Painted on the outside with no quality control
	Thread Pin and attachment	Self-colour or protected with no quality control
F2	Tubes with endplates Collar nut Handle Thread	Painted on the outside in accordance with prEN 39
	Pin and attachment	Painted with no quality control
F3 <sup>1)</sup>	Tubes Endplates Thread	Zinc coated 15 µm minimum before fabrication
	Tube, thread and endplate welds	Zinc coated 15 µm minimum after fabrication
	Collar nut Handle Pin and attachment	Zinc coated 15 µm minimum
F4	Tubes with endplates Collar nut Handle Thread <sup>2)</sup>	Hot-dip galvanized after fabrication in accordance with prEN 39
	Pin and attachment	Zinc coated 15 µm minimum
F5	All prop components	Special arrangement

<sup>1)</sup> Edges of holes and slots do not need to be protected.  
<sup>2)</sup> It is not necessary to measure the thickness of zinc in threaded zones.

## 7 Configuration

### 7.1 Tubes

The cross-sections of the tubes should be selected from the relevant existing European or International standards and, whenever applicable, shall be in accordance with the following standards:

EN 10210-1, EN 10210-2, EN 10219-1, EN 10219-2, prEN 39  
ISO 2937, ISO 3304, ISO 3305, ISO 3306

For class B, C, D and E props the nominal wall thickness of any tube used shall be at least 2,6 mm. For class A props the minimum wall thickness shall be not less than 2,3 mm after taking tolerances into account.

For the purposes of assessment, the method of making holes shall be stated on the drawings.

NOTE: The preferred method of forming holes is by drilling (see 9.2.4.1).

It is permissible to either, locally expand the diameter of the tube adjacent and welded to endplate or, add an additional larger diameter tube adjacent and welded to endplate to increase the stiffness of the connection (see also 9.2.3.1).