INTERNATIONAL STANDARD

IEC 62391-2

First edition 2006-04

Fixed electric double-layer capacitors for use in electronic equipment –

Part 2:
Sectional specification –
Electric double-layer capacitors
for power application
https://standards.iteh.ai/

Document Preview

IEC 62391-2:2006

https://standards.iteh.ai/catalog/standards/iec/bc6a04ad-d1f3-48e6-836f-a59e61db77f4/iec-62391-2-2006



Publication numbering

As from 1 January 1997 all IEC publications are issued with a designation in the 60000 series. For example, IEC 34-1 is now referred to as IEC 60034-1.

Consolidated editions

The IEC is now publishing consolidated versions of its publications. For example, edition numbers 1.0, 1.1 and 1.2 refer, respectively, to the base publication, the base publication incorporating amendment 1 and the base publication incorporating amendments 1 and 2.

Further information on IEC publications

The technical content of IEC publications is kept under constant review by the IEC, thus ensuring that the content reflects current technology. Information relating to this publication, including its validity, is available in the IEC Catalogue of publications (see below) in addition to new editions, amendments and corrigenda. Information on the subjects under consideration and work in progress undertaken by the technical committee which has prepared this publication, as well as the list of publications issued, is also available from the following:

IEC Web Site (<u>www.iec.ch</u>)

. Catalogue of IEC publications

The on-line catalogue on the IEC web site (www.iec.ch/searchpub) enables you to search by a variety of criteria including text searches, technical committees and date of publication. On-line information is also available on recently issued publications, withdrawn and replaced publications, as well as corrigenda.

IEC Just Published

This summary of recently issued publications (www.iec.ch/online_news/ justpub) is also available by email. Please contact the Customer Service Centre (see below) for further information.

Customer Service Centre

If you have any questions regarding this publication or need further assistance, please contact the Customer Service Centre:

https://standards.iteh.ai/catalog/standards/iec/bc6a04ad-d1f3-48e6-836f-a59e61db77f4/iec-62391-2-2006

Email: <u>custserv@iec.ch</u>
Tel: +41 22 919 02 11
Fax: +41 22 919 03 00

INTERNATIONAL STANDARD

IEC 62391-2

First edition 2006-04

Fixed electric double-layer capacitors for use in electronic equipment –

Part 2:
Sectional specification –
Electric double-layer capacitors
for power application

Document Preview

IEC 62391-2:2006

https://standards.iteh.ai/catalog/standards/iec/hc6a04ad-d1f3-48e6-836f-a59e61dh77f4/iec-62391-2-2006

© IEC 2006 — Copyright - all rights reserved

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher.

International Electrotechnical Commission, 3, rue de Varembé, PO Box 131, CH-1211 Geneva 20, Switzerland Telephone: +41 22 919 02 11 Telefax: +41 22 919 03 00 E-mail: inmail@iec.ch Web: www.iec.ch



PRICE CODE

Τ

CONTENTS

FO	REWC)RD	3	
1	Gene	ral	5	
	1.1	Scope	5	
	1.2	Object		
	1.3	Normative references	5	
	1.4	Information to be given in a detail specification		
	1.5	Terminology	7	
	1.6	Marking	7	
2	Preferred rating and characteristics		8	
	2.1	Preferred characteristics	8	
	2.2	Preferred values of ratings	8	
3	Quality assessment procedures			
	3.1	Primary stage of manufacture		
	3.2	Structurally similar components		
	3.3	Declaration of conformity (basic requirements)		
	3.4	Test schedule and requirement for initial assessment (mandatory and optional tests)		
	3.5	Quality conformance inspection		
4	Test and measurement procedures			
	4.1	Preliminary drying	16	
	4.2	Measuring conditions		
	4.3	Visual examination and check of dimensions		
	4.4	Electrical tests		
	4.5	Robustness of terminations IEC 62391-2:2006		
	4.6	Resistance to soldering heat	2391-2 ₁ 7006	
	4.7	Solderability		
	4.8	Rapid change of temperature	18	
	4.9	Vibration	18	
	4.10	Endurance	19	
	4.11	Self-discharge	19	
	4.12	Storage at high temperature	20	
	4.13	Characteristics at high and low temperature	20	
	4.14	Damp heat, steady state	20	
	4.15	Passive flammability (if applicable)	20	
	4.16	Pressure relief (if applicable)	21	
		(informative) Calculation procedure for power density		
		1 – Voltage characteristics between capacitor terminals		
Table 1 – Fixed sample size test plan for qualification approval11				
Table 2 – Tests schedule for qualification approval12				
Table 3a – Lot-by-lot inspection				
Table 2b Deriodic test				

INTERNATIONAL ELECTROTECHNICAL COMMISSION

FIXED ELECTRIC DOUBLE-LAYER CAPACITORS FOR USE IN ELECTRONIC EQUIPMENT –

Part 2: Sectional specification – Electric double-layer capacitors for power application

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international
 consensus of opinion on the relevant subjects since each technical committee has representation from all
 interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with an IEC Publication.
- 6) All users should ensure that they have the latest edition of this publication. -a59e61db77f4/iec-62391-2-2006
 - 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
 - 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
 - 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 62391-2 has been prepared by IEC technical committee 40: Capacitors and resistors for electronic equipment.

The text of this standard is based on the following documents:

FDIS	Report on voting
40/1641/FDIS	40/1713/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

IEC 62391 consists of the following parts, under the general title *Fixed electric double-layer* capacitors for use in electronic equipment:

Part 1: Generic specification

Part 2: Sectional specification – Electric double-layer capacitors for power application

The sectional specification mentioned above does have a blank detail specification being a supplementary document, containing requirements for style, layout and minimum content of detail specifications.

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed;
- withdrawn:
- replaced by a revised edition, or
- amended.

A bilingual version of this standard may be issued at a later date.

iTeh Standards (https://standards.iteh.ai) Document Preview

IEC 62391-2:2006

https://standards.iteh.ai/catalog/standards/iec/hc6a04ad-d1f3-48e6-836f-a59e61dh77f4/iec-62391-2-2006

FIXED ELECTRIC DOUBLE-LAYER CAPACITORS FOR USE IN ELECTRONIC EQUIPMENT –

Part 2: Sectional specification – Electric double-layer capacitors for power application

1 General

1.1 Scope

This part of IEC 62391 applies to electric double-layer capacitors for power application.

Electric double-layer capacitors for power are intended for applications that require discharge currents in the range from mA to A. The characteristics of the capacitors include such performance as relatively high capacitance and low internal resistance, which is applicable to Class 3 of the measurement classification specified in IEC 62391-1.

The definition of power density and its calculating procedure should be in accordance with Annex A.

1.2 Object

The object of this standard is to prescribe preferred ratings and characteristics and to select from IEC 62391-1 the appropriate quality assessment procedures, tests and measuring methods and to give general performance requirements for this type of capacitor. Test severities and requirements prescribed in detail specifications referring to this sectional specification shall be of equal or higher performance level; lower performance levels are not permitted.

1.3 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60063, Preferred number series for resistors and capacitors

IEC 60068-1, Environmental testing – Part 1: General and guidance

IEC 60384-1, Fixed capacitors for use in electronic equipment – Part 1: Generic specification

IEC 60410, Sampling plans and procedures for inspection by attributes

IEC 62391-1, Fixed electric double-layer capacitors for use in electronic equipment – Part 1: Generic specification ¹

IEC 62391-2-1, Fixed electric double-layer capacitors for use in electronic equipment – Part 2-1: Electric double-layer capacitors for power application – Assessment level EZ

ISO 3, Preferred numbers – Series of preferred numbers

1.4 Information to be given in a detail specification

Detail specifications shall be derived from the relevant blank detail specification.

Detail specifications shall not specify requirements inferior to those of the generic, sectional or blank detail specification. When more severe requirements are included, they shall be listed in 1.9 of the detail specification and indicated in the test schedules, for example by an asterisk.

NOTE The information given in 1.4.1 may, for convenience, be presented in tabular form.

The following information shall be given in each detail specification and the values quoted shall preferably be selected from those given in the appropriate clause of this sectional specification.

1.4.1 Outline drawing and dimensions

There shall be an illustration of the surface mount capacitors as an aid to easy recognition and for comparison of the surface mount capacitors with others.

Dimensions and their associated tolerances, which affect interchangeability and mounting, shall be given in the detail specification. All dimensions shall preferably be stated in millimetres; however, when the original dimensions are given in inches, the converted metric dimensions in millimetres shall be added.

Normally, numerical values shall be given for the length of the body, the width and height of the body and wire spacing, or, for cylindrical types, the body diameter and length, and the length and diameter of the terminations. When necessary, for example, when a number of case sizes are covered by a detail specification, the dimensions and their associated tolerances shall be placed in a table below the drawing.

When the configuration is other than described above, the detail specification shall state such dimensional information as will adequately describe the capacitor. When the capacitor is not designed for use on printed boards, this shall be clearly stated in the detail specification.

1.4.2 Mounting

The detail specification shall specify the method of mounting to be applied for normal use and for the application of the vibration and the bump or shock test. The capacitors shall be mounted by their normal means. The design of the capacitor may be such that special mounting fixtures are required for its use. In this case, the detail specification shall describe the mounting fixtures and they shall be used in the application of the vibration and bump or shock tests.

1.4.3 Rating and characteristics

The ratings and characteristics shall be in accordance with the relevant clauses of this specification, together with the following.

1.4.3.1 Rated capacitance range

See 2.2.1.

NOTE When products approved to the detail specification have different ranges, the following statement should be added: "The range of capacitance values available in each voltage range is given in IEC QC 001005."

1.4.3.2 Particular characteristics

Additional characteristics may be listed, when they are considered necessary to specify adequately the component for design and application purposes.

1.4.3.3 Soldering

The detail specification shall prescribe the test methods, severities and requirements applicable to the solderability and the resistance to soldering heat tests.

1.4.4 Marking

The detail specification shall specify the content of the marking on the capacitor and on the package. Deviations from 1.6 of this sectional specification shall be specifically stated.

1.5 Terminology

For the purposes of this document, the terms and definitions of IEC 62391-1, together with the following, apply.

1.5.1

surface mount capacitor

capacitor whose small dimensions and nature or shape of terminations make it suitable for surface mounting

1.5.2

electric double layer capacitors for power application

capacitors intended for the applications that require discharge currents in the range from mA to A

NOTE The characteristics of the capacitors include such performance as relatively high capacitance and low internal resistance, which is applicable to Class 3 of the measurement classification specified in IEC 62391-1.

1.6 Marking

IEC 62391-1, 2.4, applies with the following details.

- **1.6.1** The information given in the marking is normally selected from the following list; the relative importance of each item is indicated by its position in the list:
- a) polarity of the terminations (unless identified by the construction);
- b) rated capacitance;
- c) rated voltage (d.c. voltage may be indicated by the symbol ____ or ___);
- d) style (in accordance with 1.1);
- e) year and month (or week) of manufacture;
- f) manufacturer's name or trade mark;
- g) manufacturer's type designation;
- h) classification of processing lead terminals (if applicable).
- **1.6.2** Capacitors shall bear a), b) and c) in 1.6.1, and as many of the rest of the items as possible which should be as legible as possible. Indication of marked items on a capacitor shall not overlap.
- **1.6.3** Any marking shall be legible and not easily smeared or removed by rubbing with the finger.

- 1.6.4 The package containing the capacitor(s) shall be clearly marked with all the information listed in 1.6.1, except polarity, unless this is applicable to the method of packaging.
- **1.6.5** Any additional marking shall be so applied that no confusion can arise.

2 Preferred rating and characteristics

2.1 Preferred characteristics

The values given in the detail specification shall preferably be selected from the following:

2.1.1 Preferred climatic categories

The surface mount capacitors covered by this specification are classified into climatic categories according to the general rules given in IEC 60068-1.

The lower and upper category temperatures and the duration of the damp-heat, steady-state test shall be chosen from the following.

Lower category temperature: -25 °C (-40 °C) Upper category temperature: +60 °C and +70 °C

Duration of the damp-heat, steady-state test: 10 days

The severities for the cold and dry heat tests are the lower and upper category temperatures respectively.

NOTE The damp-heat steady-state test conditions here should be at a temperature of 40 $^{\circ}$ C, and the relative humidity should be between 90 $^{\circ}$ and 95 $^{\circ}$ C.

2.2 Preferred values of ratings TEC 62301.20000

2.2.1 Rated capacitance (C_{R}) ds/iec/bc6a04ad-d1f3-48e6-836f-a59e61db77f4/iec-62391-2-2006

The rated capacitance shall be expressed in farads (F) and as agreed between the sending and receiving parties. Preferred values of rated capacitance are the values from the E24 series of IEC 60063 and their decimal multiples.

2.2.2 Tolerance on rated capacitance

The preferred values of tolerance on rated capacitance are:

±20 % and -20 %/+80 %.

2.2.3 Rated voltage (U_R)

The rated voltage shall be as agreed between the sending and receiving parties. The preferred values of the rated direct voltages are taken from the R20 series of ISO 3 and their decimal multiples.

2.2.4 Rated temperature

The value of the rated temperature is 60 °C or 70 °C.