SLOVENSKI STANDARD
SIST EN 175201-804:2002

01-september-2002

Detail specification - Circular connectors - Round contacts, size diameter 1,6 mm, threaded coupling

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Spécification particulière: Connecteurs circulaires - Contacts ronds, de diamètre 1,6 mm, couplage fileté

Ta slovenski standard je istoveten z: EN 175201-804:1999

ICS:

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EUROPEAN STANDARD

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ICS 31.220.10

Supersedes CECC 75 201-804:1996

English version

Detail Specification: Circular connectors - Round contacts, size diameter 1,6 mm, threaded coupling

Spécification particulière:
Connecteurs circulaires - Contacts ronds, de diamètre 1,6 mm, couplage fileté

This European Standard was approved by CENELEC on 1999-10-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

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CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Central Secretariat: rue de Stassart 35, B - 1050 Brussels

Ref. No. EN 175201-804:1999 E

Foreword

At the request of the Technical Committee CENELEC TC 48B, LF connectors, the text of CECC 75 201-804:1996, Issue 1, was submitted to the formal vote for conversion into a European Standard. It was approved by CENELEC as EN 175201-804 on 1999-10-01.

The following date was fixed:

– latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2000-10-01

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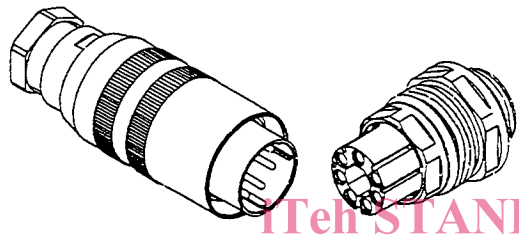
CECC WG25: LF Connectors Specification available from the addresses shown on the blue fly sheet ELECTRONIC COMPONENTS OF ASSESSED QUALITY – DETAIL SPECIFICATION IN ACCORDANCE WITH EN 175 200: 1991	EN 175201-804 Page 3 of 49 pages
see 5 for dimensions 	**1 SCOPE** Detail specification for circular connectors, round contacts, size Ø 1,6 mm, threaded coupling. 6 or 11 contacts + protective earth contacts (PE) Termination: Crimp and solder
	Assessment levels: B and G (*)

Climatic category: see 7.1

Electrical characteristics: see 7.2

Mechanical characteristics: see 7.3

Ordering information: see 10

(*) see 8 and 9

Information about manufacturers who have components qualified to this detail specification is available in the current CECC 00 200: (Register of Firms, Products and Services Approved under the CECC System).

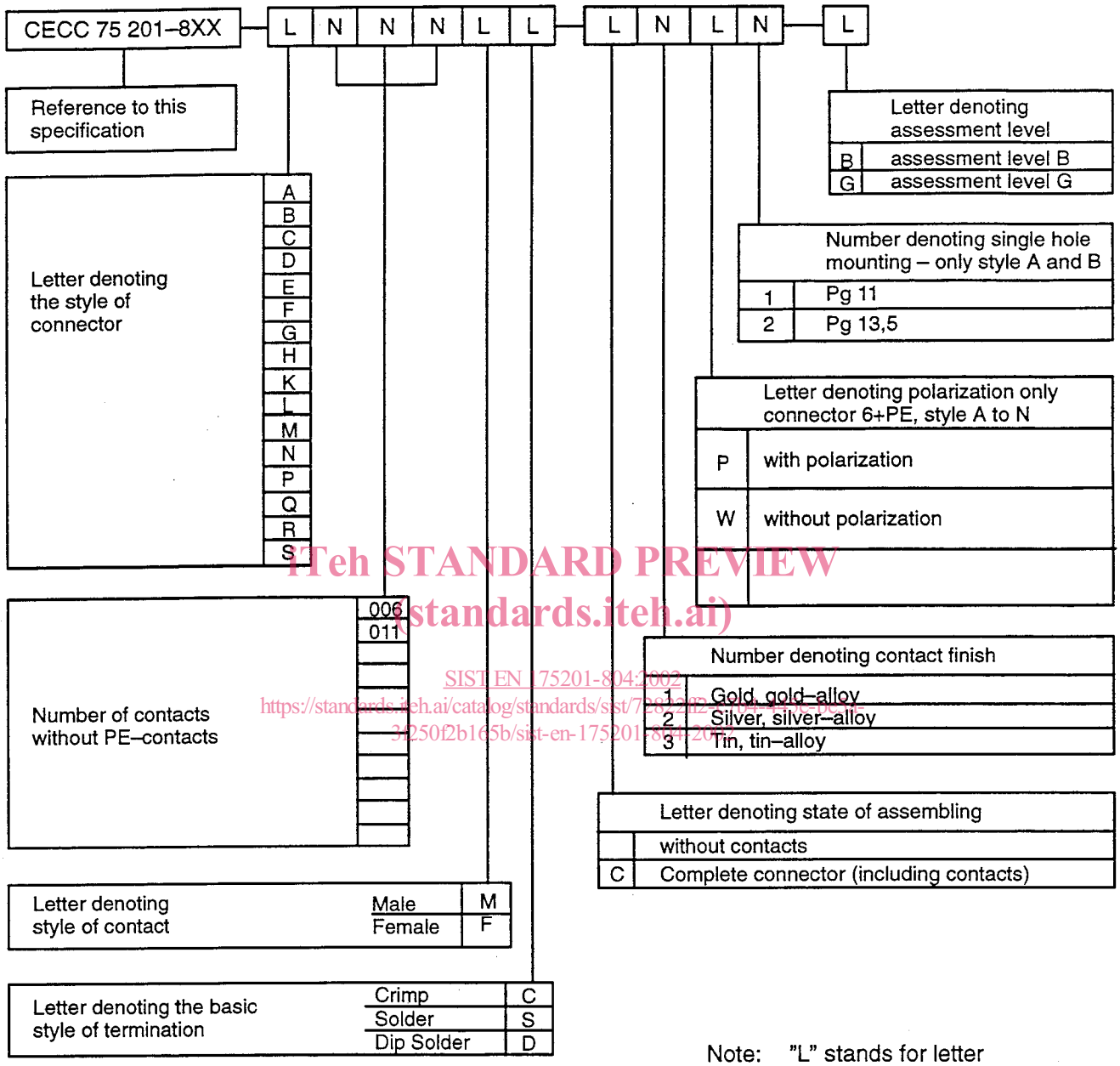
2 Related documents

The following documents contain provisions which, through reference in this text, constitute provisions of this specification. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this specification are encouraged to investigate the possibility of applying the most recent editions of the documents indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

EN 175 200	(1991):	(CECC 75 200, Issue 1, 1985) Circular connectors
IEC 60068-1	(1988):	Environmental testing Part 1: General and guidance
IEC 60352-2	(1990):	Solderless connections Part 2: Solderless crimped connections General requirements, test methods and practical guidance
IEC 60410	(1973):	Sampling plans and procedures for inspections by attributes
IEC 60512-1	(1984):	Electromechanical components for electronic equipment; basic testing procedures and measuring methods Part 1: General Amendment No. 1 (1988)
IEC 60512-2	(1985):	Part 2: General examination, electrical continuity and contact resistance tests, insulation tests and voltage stress tests
IEC 60512-3	(1976):	Part 3: Current–carrying capacity tests
IEC 60512-5	(1992):	Part 5: Impact tests (free components), static load tests (fixed components), endurance tests and overload tests
IEC 60512-7	(1993):	Part 7: Mechanical operating tests and sealing tests
IEC 60512-8	(1984):	Part 8: Connector tests (mechanical) and mechanical tests on contacts and terminations Amendment No. 1 (1985)
IEC 60512-9	(1992):	Part 9: Miscellaneous tests
IEC 60529	(1989):	Degrees of protection provided by enclosures (IP code)
IEC 60664-1	(1992):	Insulation co–ordination for equipment within low–voltage systems Part 1: Principles, requirements and tests
ISO 263	(1973):	ISO inch screw threads; General plan and selection for screws, bolts and nuts; Diameter range 0,06 in to 6 in
ISO 468	(1982):	Surface roughness. Parameters, their values and general rules for specifying requirements
ISO 1043–1	(1990):	Plastics; Symbols; Part 1: Basic polymers and their special characteristics
ISO 1043–2	(1990):	Plastics; Symbols; Part 2: fillers and reinforcing materials

3 Style designation

Connectors, performance level and assessment level according to this specification shall be designated by the following system:



Note: "L" stands for letter
"N" stands for number

Examples: Connector style E, having 6 male contacts with silver–alloy contact finish with crimp terminations. Complete connector without polarization but with assessment level G:
CECC 75 201–8XX–E006MC–C2W–G

Connector style A, having 11 female contacts with silver–alloy contact finish with crimp terminations. Complete connector with polarization P, single hole mounting Pg11 and assessment level B:
CECC 75 201–8XX–A011FC–C2P1–B

4 Common features

4.1 *Isometric view*

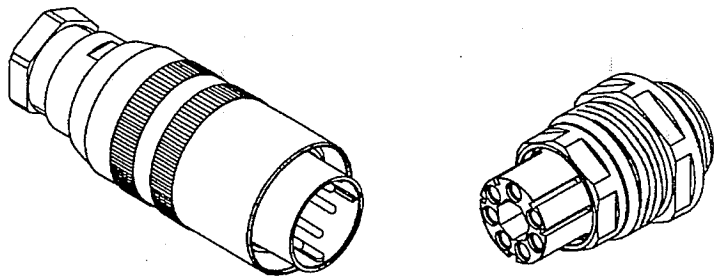


Figure 1 – Isometric view

4.2 *Mating information*

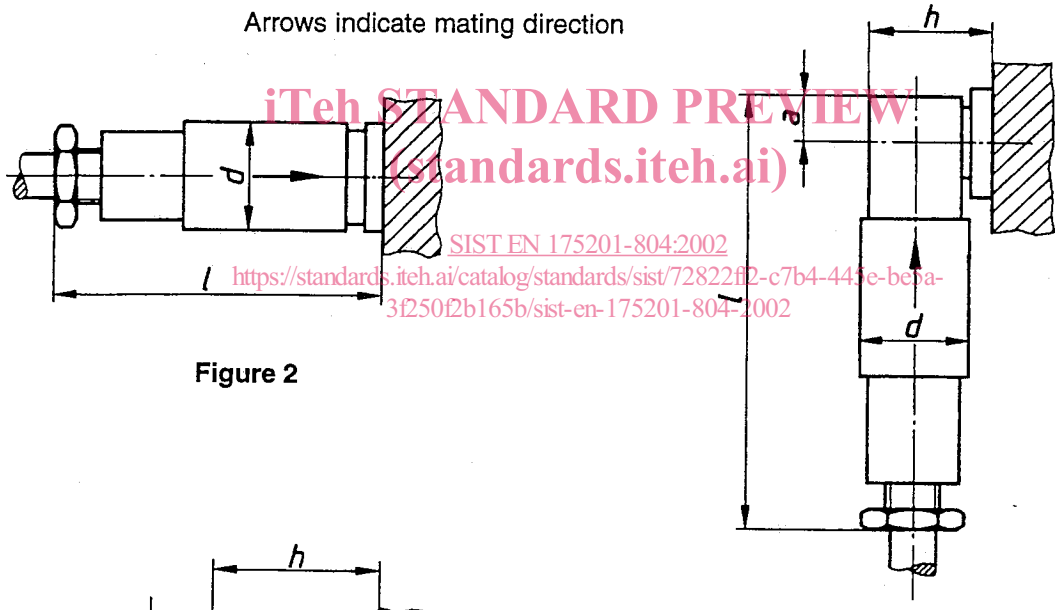


Figure 2

Figure 3

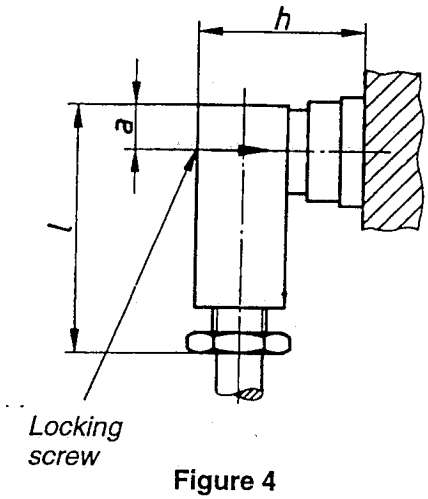


Figure 4

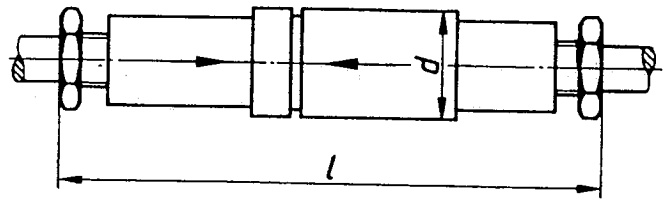


Figure 5

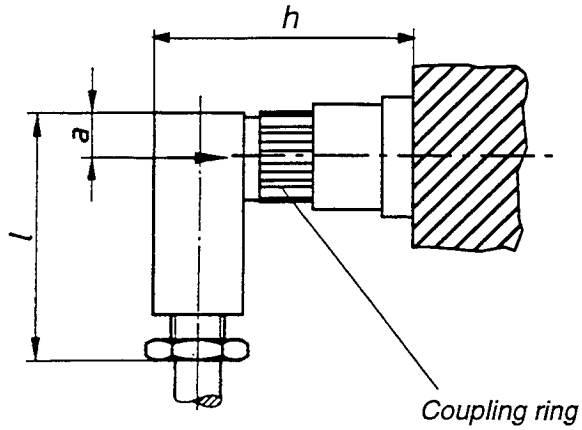


Figure 6

Table 1 – Mating dimensions of permissible styles

Figure	Combination of Styles	a max.	d	h^1 max.	l^1 max.
2	AM–EF AF–EM BM–EF BF–EM HM–EF HF–EM KM–EF KF–EM LM–EF LF–EM MM–EF MF–EM	–	< 30	–	105
	NM–EF NF–EM	–	< 30	–	90
	PM–RF QF–RM	–	< 29	–	96
3	CM–EF CF–EM	15	< 30	40	140
1 Dimensions in mated condition, additional space for insertion min. 15 mm					

Table 1 – Mating dimensions of permissible styles (cont'd)

Figure	Combination of Styles	a max.	d	h[1] max.	l[1] max.
4	AM–FF BM–FF HM–FF KM–FF LM–FF MM–FF	15	–	70	80
	NM–FF	15	–	55	80
	AF–FM BF–FM HF–FM KF–FM LF–FM MF–FM	15	–	80	80
	NF–FM	15	–	55	80
5	DM–EF	–	< 30	–	170
6	AM–GF BM–GF HM–GF KM–GF LM–GF MM–GF	15	–	75	80
	NM–GF	15	–	60	80
	AF–GM BF–GM HF–GM KF–GM LF–GM MF–GM	15	–	80	80
	NF–GM	15	–	55	80
	PM–SF QM–SF	15	–	66	90
1 Dimensions in mated condition, additional space for insertion min. 15 mm					

4.3 *Survey of styles*

Number of contacts: 6 + PE; 11 + PE

4.3.1 *Fixed connectors*

Style A
straight, single hole mounting

Variant M,
male contacts (AM)

Variant F,
female contacts (AF)

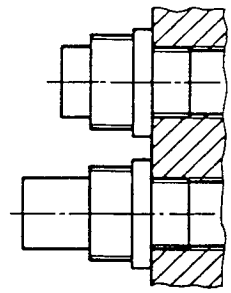


Figure 7

Style B
straight, oval flange, front mounting

Variant M,
male contacts (BM)

Variant F,
female contacts (BF)

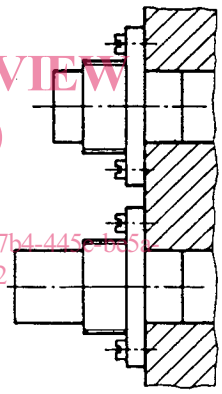


Figure 8

Style C
right angled, single hole mounting

Variant M,
male contacts (CM)

Variant F,
female contacts (CF)

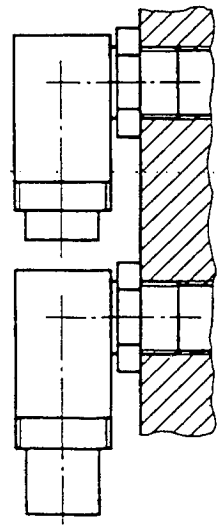


Figure 9

Style H, K and L
straight, square flange, front mounting

Variant M,
male contacts (HM), (KM), (LM)

Variant F,
female contacts (HF), (KF), (LF)

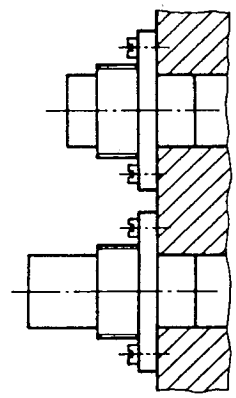


Figure 10

Style M
straight, rectangular flange, front mounting

Variant M,
male contacts (MM)

Variant F,
female contacts (MF)

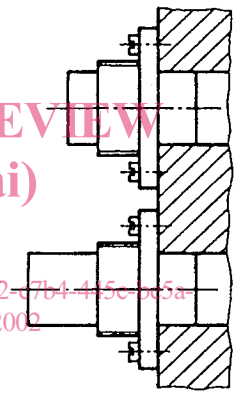


Figure 11

Style N
straight, oval flange, counter sink mounting

Variant M,
male contacts (NM)

Variant F,
female contacts (NF)

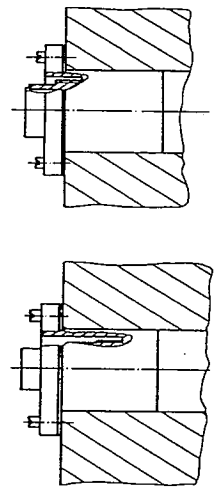


Figure 12

Style P and Q
square flange, front mounting

Variant M,
male contacts (PM), (QM)
(only for connection with
styles RF and SF

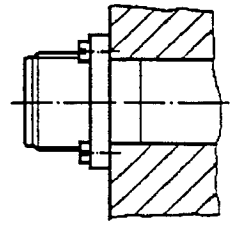


Figure 15

4.3.2 *Free connectors*

Style D, straight

Variant M,
male contacts (DM)
only for connection with
style EF

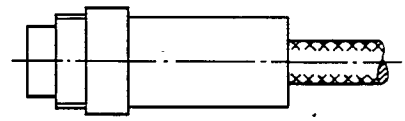


Figure 13

Style E, straight with coupling ring

Variant M[1],
male contacts (EM)

Variant F[1],
female contacts (EF), only for
connection with style DM

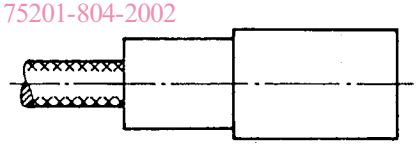


Figure 14

Style R

Variant F
female contacts (EF), only for
connection with style PM and QM

1 Outside view of variant M and variant F are identical.

Style F
right angled, with locking screw

Variant M[1],
male contacts (FM)
only Connector 6+PE

Variant F[1],
female contacts (FF)
only Connector 6+PE

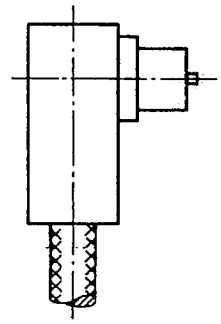


Figure 16

Style G
right angled, with coupling ring

Variant M[1],
male contacts (GM)

Variant F[1],
female contacts (GF)

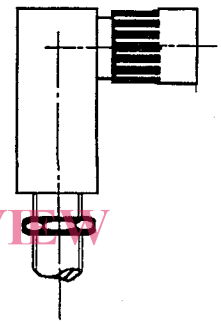


Figure 17

Style S

Variant F
female contacts (SF), only for
connections with Style PM
and QM

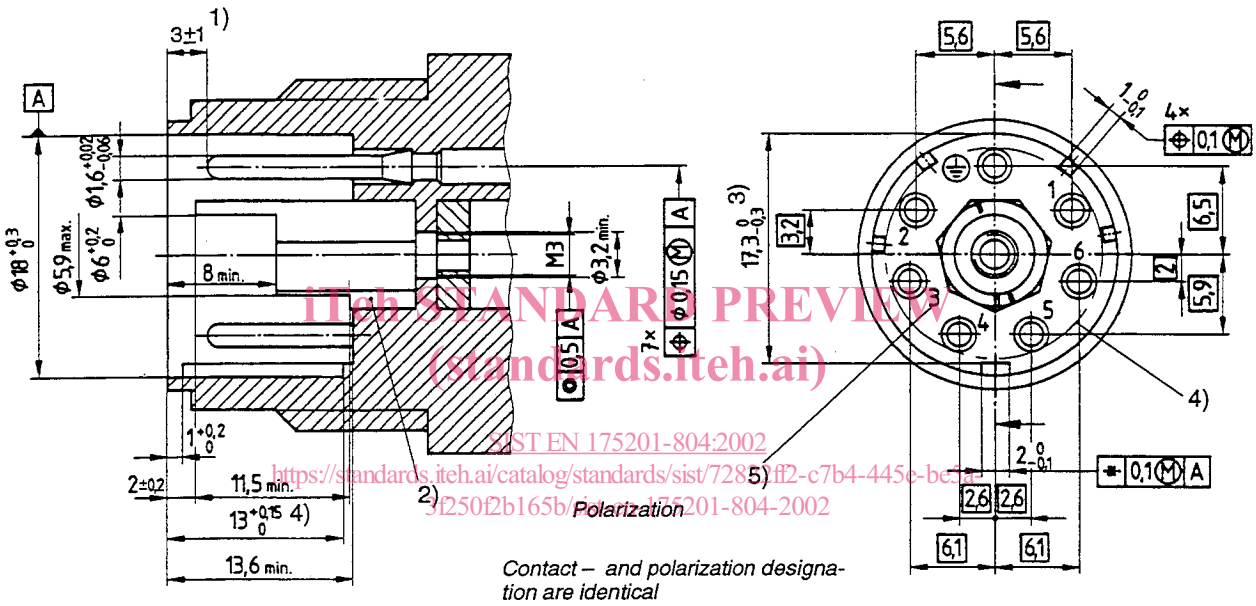
1 Outside view of variant M and variant F are identical.

5 Dimensions

5.1 *General*

Dimensions in mm are original. Drawings are shown in the first angle projection. The shape of the connectors may deviate from those given in the following drawings as long as the specified dimensions are not influenced.
Missing dimensions shall be chosen according to common characteristics and the intended use.

5.2 *Connectors with male contacts*



NOTES:

1 Including axial tolerance

2 Polarization optional

3 Dimension for 5 keys

4 min. 3 supporting areas on the circumference distributed.

5 see 5.4 and 5.5

Figure 18 – Mating dimensions, connector 6 + PE, style A to N