**International Standard** 

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# Machinery for forestry – Disc trenchers – Disc-to-hub flange fixing dimensions

Matériel forestier - Disques fossoyeurs - Dimensions pour la fixation sur le moyeu

#### First edition - 1982-06-15

## iTeh STANDARD PREVIEW (standards.iteh.ai)

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## Foreword

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Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 6688 was developed by Technical Committee ISO/TC 23, *Tractors and machinery for agriculture and forestry*, and was circulated to the member bodies in April 1981.

It has been approved by the member bodies of the following countries 982

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The member body of the following country expressed disapproval of the document on technical grounds :

#### Sweden

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# Machinery for forestry – Disc trenchers – Disc-to-hub flange fixing dimensions

### 1 Scope and field of application

This International Standard specifies dimensions of the disc centre plate and fixing holes for fixing the disc to the hub flange in disc trenchers used for soil cultivation in forestry. TANDARD PREVIEW

The design of the disc itself (concavity, cutting edge, teeth etc.) is not included in this International Standard. (standards.iteh.ai)

## 2 Dimensions

ISO 6688:1982

2.1 Dimensions of the disc centre plate 10feea4e19b5/iso-6688-1982

The two following types of disc centre plate are considered in this International Standard (see figure 1) :

- Type A : Centre plate used for discs where the diameter D of the coned or concaved zone is less than 900 mm.
- Type B : Centre plate used for discs where the diameter D of the coned or concaved zone is 900 mm or more.

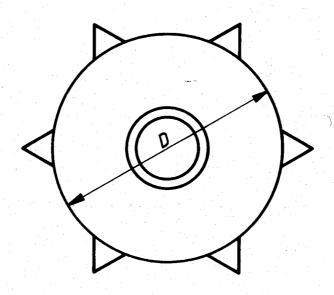
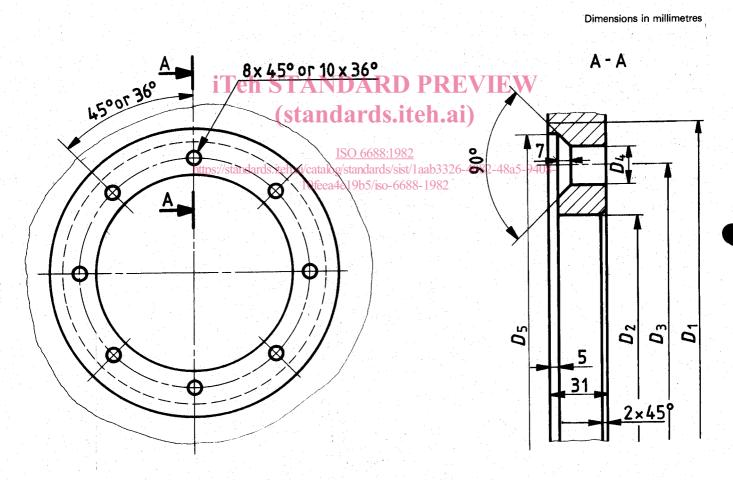


Figure 1 - Disc diameter

The dimensions of the disc centre plate relative to types A and B shall be those given in the table (see figure 2 for symbols). The other dimensions common to both types are given in figure 2.

		Dimensions in millimetres	
Designation	Symbol	Туре А	Type B
Centre plate outside diameter	<i>D</i> <sub>1</sub>	375	450
Centre hole diameter	D <sub>2</sub>	260 <sup>+</sup> 0,620 - 0,300	350 <sup>+</sup> 0,720 - 0,360
Pitch circle diameter	$D_3$	300 ± 0,200	400 ± 0,200
Fixing hole diameter	D4	21 <sup>+</sup> 0,210	21 <sup>+</sup> 0,210
Bolt head locking surface diameter	D <sub>5</sub>	334 + 0,720 - 0,360	434 <sup>+</sup> 0,840 - 0,400
Number of fixing holes	1	8	10

#### Table - Disc centre plate dimensions



## Figure 2 — Dimensions of disc centre plate

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### 2.2 Dimensions of the fixing bolts

The dimensions of the fixing bolts shall be as given in figure 3.

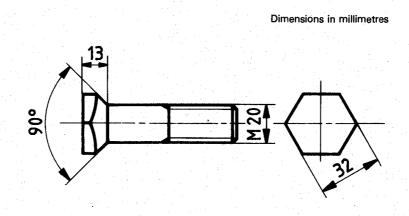


Figure 3 – Dimensions of fixing bolts

# 3 Disc-to-hub flange fixingh STANDARD PREVIEWSee figure 4.(standards.iteh.ai)

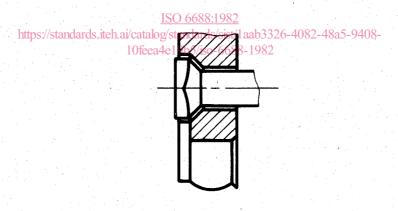


Figure 4 — Disc-to-hub flange fixing

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