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**Galvansko nanašanje niklja na magnetne in nemagnetne podlage - Merjenje debeline prevleke - Magnetna metoda (ISO 2361:1982)**

Electrodeposited nickel coatings on magnetic and non-magnetic substrates - Measurement of coating thickness - Magnetic method (ISO 2361:1982)

Electrolytisch erzeugte Nickelschichten auf magnetischen und nichtmagnetischen Grundmetallen - Messen der Schichtdicke - Magnetverfahren (ISO 2361:1982)

Revetements électrolytiques de nickel sur métal de base magnétique et non magnétique - Mesurage de l'épaisseur - Méthode magnétique (ISO 2361:1982)

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**Ta slovenski standard je istoveten z: EN ISO 2361:1995**

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**ICS:**

17.040.20	Lastnosti površin	Properties of surfaces
25.220.40	Kovinske prevleke	Metallic coatings

**SIST EN ISO 2361:1999****en**

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EUROPEAN STANDARD

EN ISO 2361

NORME EUROPÉENNE

EUROPÄISCHE NORM

January 1995

ICS 25.220.40

Descriptors: Nickel coatings, dimensional measurements, thickness

English version

**Electrodeposited nickel coatings on magnetic and  
non-magnetic substrates - Measurement of  
coating thickness - Magnetic method  
(ISO 2361:1982)**

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de base magnétique et non magnétique - Mesurage  
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Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

The European Standards exist in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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## CEN

European Committee for Standardization  
Comité Européen de Normalisation  
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

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Ref. No. EN ISO 2361:1995 E

## Foreword

This European Standard has been taken over by the Technical Committee CEN/TC 262 "Protection of metallic materials against corrosion" from the work of ISO/TC 107 "Metallic and other inorganic coatings" of the International Organization for Standardization (ISO).

This document was submitted to the formal vote and was adopted by CEN as a European Standard.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 1995, and conflicting national standards shall be withdrawn at the latest by July 1995.

In accordance with the CEN/CENELEC Internal Regulations, following countries are bound to implement this European Standard: Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

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**Endorsement notice** 1-1999

The text of the International Standard ISO 2361:1982 has been approved by CEN as a European Standard without any modification.



**Annex ZA (normative)**  
**Normative references to international publications**  
**with their relevant European publications**

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN</u>	<u>Year</u>
ISO 1463	1982	Metallic and oxide coatings - Measurement of coating thickness - Microscopical method	EN ISO 1463	1994
ISO 2064	1980	Metallic and other non-organic coatings - Definitions and conventions concerning the measurement of thickness	EN ISO 2064	1994
ISO 2177	1985	Metallic coatings - Measurement of coating thickness - Coulometric method by anodic dissolution	EN ISO 2177	1994

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# International Standard



# 2361

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INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

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## Electrodeposited nickel coatings on magnetic and non-magnetic substrates — Measurement of coating thickness — Magnetic method

*Revêtements électrolytiques de nickel sur métal de base magnétique et non magnétique — Mesurage de l'épaisseur — Méthode magnétique*

**iTeh STANDARD PREVIEW**

Second edition — 1982-08-15 **(standards.iteh.ai)**

[SIST EN ISO 2361:1999](#)

<https://standards.iteh.ai/catalog/standards/sist/f776cdd7-811e-4b97-b676-535b945d8910/sist-en-iso-2361-1999>

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UDC 669.248.7 : 621.317.49 : 531.717

Ref. No. ISO 2361-1982 (E)

Descriptors : nickel coatings, dimensional measurement, thickness.

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards institutes (ISO member bodies). The work of developing International Standards is carried out through ISO technical committees. Every member body interested in a subject for which a technical committee has been set up has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 2361 was developed by Technical Committee ISO/TC 107 *Metallic and other non-organic coatings*, and was circulated to the member bodies in November 1980.

It has been approved by the member bodies of the following countries :

Australia	Italy	Spain
Bulgaria	Japan	Sweden
Czechoslovakia	Netherlands	Switzerland
Egypt, Arab Rep. of	Poland	United Kingdom
France	Portugal	USA
Hungary	Romania	USSR
India	South Africa, Rep. of	

No member body expressed disapproval of the document.

This second edition cancels and replaces the first edition (i.e. ISO 2361-1972).



# Electrodeposited nickel coatings on magnetic and non-magnetic substrates — Measurement of coating thickness — Magnetic method

## 1 Scope and field of application

This International Standard specifies the method of using coating thickness instruments of the magnetic type for non-destructive measurements of the thickness of electrodeposited nickel coatings on magnetic or non-magnetic substrates.

The method may not be applicable to autocatalytic (electroless) nickel coatings depending on their chemical composition.

For the purposes of this International Standard, two types of nickel coating are distinguished

- a) nickel coatings on magnetic substrates (type A coatings);
- b) nickel coatings on non-magnetic substrates (type B coatings).

It should not be assumed that all instruments are applicable to both types of coating.

The effective measuring ranges of instruments using the principle of magnetic attraction are up to 50  $\mu\text{m}$  for type A coatings, and up to 25  $\mu\text{m}$  for type B coatings.

For instruments using the principle of reluctance, the effective ranges are much greater and measurements up to 1 mm, or more, can be made on both types of coating.

## 2 References

ISO 1463, *Metallic and oxide coatings — Measurement of coating thickness — Microscopical method.*

ISO 2064, *Metallic and other non-organic coatings — Definitions and conventions concerning the measurement of thickness.*

ISO 2177, *Metallic coatings — Measurement of coating thickness — Coulometric method by anodic dissolution.*<sup>1)</sup>

1) At present at the stage of draft. (Revision of ISO 2177-1972.)

2) For the purpose of this International Standard, the measuring uncertainty is defined as that obtained with an instrument correctly calibrated and used.

## 3 Principle

Coating thickness instruments of the magnetic type measure either the magnetic attraction between a permanent magnet and the coating/substrate combination, or the reluctance of a magnetic flux path passing through the coating and the substrate.

## 4 Factors affecting the measuring accuracy<sup>2)</sup>

The following factors may affect the accuracy of measurements of coating thickness.

### 4.1 Coating thickness

The precision of a measurement changes with coating thickness depending on the instrument design. For thin coatings, the precision is constant, independent of the thickness. For thick coatings, the precision is an approximately constant fraction of the thickness.

### 4.2 Magnetic properties of the basis metal (type A coatings only)

Thickness measurements by the magnetic method are affected by variations in the magnetic properties of the basis metal. For practical purposes, magnetic variations in low carbon steels can be considered to be insignificant.

### 4.3 Basis metal thickness (type A coatings only)

For each instrument, there is a critical thickness of basis metal above which measurements will not be affected by an increase in thickness. Since it depends on the instrument probe and the nature of the basis metal, its value should be determined experimentally, unless it is specified by the manufacturer.