



Standard Specification for Griddles, Single and Double Sided, Self-heating, Counter or Stand Mounted Gas and Electric Fired¹

This standard is issued under the fixed designation F 1919; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers griddles which utilize gas or electrical heat sources, or both, for cooking food in the commercial and institutional food service establishments.

1.2 The values stated in inch-pound units are to be regarded as the standard. The SI values given in parentheses are provided for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:

- D 3951 Practice for Commercial Packaging²
- F 760 Specification for Food Service Equipment Manuals³
- F 1166 Practice for Human Engineering Design for Marine Systems, Equipment and Facilities⁴
- F 1275 Test Methods for the Performance of Griddles³

2.2 ANSI Standards:

- ANSI/NSF 4 Commercial Cooking, Rethermalization and Powered Hot Food Holding and Transport Equipment⁵
- ANSI Z223/NFPA 70 National Electrical Code⁶
- ANSI/UL 197 Commercial Electrical Cooking Appliances⁷
- ANSI B1.1 Unified Inch Screw Threads (UN and UNR Thread Form)^{8,9}
- ANSI Z1.4 Sampling Procedures and Tables for Inspection by Attributes⁸

¹ This specification is under the jurisdiction of ASTM Committee F-26 on Food Service Equipment and is the direct responsibility of Subcommittee F26.02 on . Current edition approved Oct. 10, 1998. Published February 1999.

² *Annual Book of ASTM Standards*, Vol 15.09.

³ *Annual Book of ASTM Standards*, Vol 15.07.

⁴ *Annual Book of ASTM Standards*, Vol 01.07.

⁵ Available from the NSF International P.O. Box 130140 Ann Arbor, MI 48113-0140.

⁶ Available from the National Fire Protection Association 1 Batterymarch Park Quincy, MA 02269-9101.

⁷ Available from the Underwriters Laboratories, Inc., 333 Pfingsten Road, Northbrook, IL 60062.

⁸ Available from the American National Standards Institute, 1430 Broadway, New York, NY 10018.

⁹ Available from the Standardization Documents Order Desk, DOCUMENTS, 700 Robbins Ave., Building No. 4 – Section D, Philadelphia, PA 19222-5094.

- ANSI Z21.41 Quick-Disconnect Devices for Use With⁸
- ANSI Z21.45 Flexible Connector of Other Than All-Metal Construction for Gas Appliances⁸
- ANSI Z83.11 Gas Food Service Equipment⁸
- ANSI/NFPA 54 National Fuel Gas Code⁶

2.3 Military Standards:

- MIL-STD-167/1 Mechanical Vibration of Shipboard Equipment (Type 1—Environmental and Type 2—Internally Excited)⁷
- MIL-STD-461 Electromagnetic Emission and Susceptibility Requirements for the Control of Electromagnet Interference⁷
- MIL-STD-462 Electromagnetic Interference Characteristics, Measurement of ⁷
- MIL-STD-1399/300 Interface Standard for Shipboard Systems Section 300A Electric Power, Alternating Current⁷
- MIL-V-173 Varnish, Moisture and Fungus-Resistant (for Treatment of Communications, Electronic, and Associated Equipment)⁷

3. Terminology

3.1 Definitions of Terms Specific to This Standard:

- 3.1.1 *griddle, n*—as used in this specification, is a device for cooking food by direct contact with a hot surface.

4. Classification

4.1 Griddles covered by this specification are classified by type, size, style, and electrical class.

4.1.1 Type:

- 4.1.1.1 *Type 1*, for counter top use.
- 4.1.1.2 *Type 2*, stand mounted, including, stand with plain legs, stand with casters, or stand with bolt-down legs.

4.1.1.3 *Type 3*, for flush installation (drop-in type).

4.1.2 Size (Cooking Surface):

- 4.1.2.1 Nominal 24-in. (610-mm) wide by 18-in. (457-mm) deep.
- 4.1.2.2 Nominal 24-in. (610-mm) wide by 24-in. (610-mm) deep.
- 4.1.2.3 Nominal 36-in. (914-mm) wide by 18-in. (457-mm) deep.
- 4.1.2.4 Nominal 36-in. (914-mm) wide by 24-in. (610-mm) deep.

4.1.2.5 Nominal 72-in. (1829-mm) wide by 24-in. (610-mm) deep.

4.1.2.6 Nominal 48-in. (1219-mm) wide by 24-in. (610-mm) deep.

4.1.2.7 This specification does not purport to address all of the sizes, which may be available, but it is an overview of the most common sizes used in the industry today.

4.1.3 *Styles:*

4.1.3.1 *Style 1*—Gas-fired griddle.

4.1.3.2 *Style 2*—Electric griddle.

4.1.3.3 *Style 3*—Combination gas-fired/electric griddle.

4.1.4 *Electrical Classes:*

4.1.4.1 *Class 1*—208 V, 60 Hz, 1 phase.

4.1.4.2 *Class 2*—208 V, 60 Hz, 3 phase.

4.1.4.3 *Class 3*—240 V, 60 Hz, 1 phase.

4.1.4.4 *Class 4*—240 V, 60 Hz, 3 phase.

4.1.4.5 *Class 5*—480 V, 60 Hz, 3 phase.

5. Ordering Information

5.1 An order for a griddle(s) under this specification shall specify the following:

5.1.1 ASTM specification number and date of issue.

5.1.2 Quantity to be furnished.

5.1.3 Type.

5.1.4 Size.

5.1.5 Style.

5.1.6 Electrical Class.

5.2 The following options should be reviewed, and if any are desired, they also should be included in the order.

5.2.1 When Federal/military procurement(s) is involved, refer to the Supplementary Requirements section at the end of this specification.

5.2.2 Type of gas, if applicable, that is, natural, propane, or other (specify BTU/ft³).

5.2.3 Electrical power supply characteristics, including controls if applicable, such as voltage, frequency, phase, kw input, or amp load, as applicable.

5.2.4 When other than manufacturer's standard, commercial, domestic packaging is required, specify packaging requirements (13.1).

5.2.5 When special or supplement requirements, such as inspections, accessories, mounting patterns, utility connections, etc., or combination thereof, are required.

5.2.6 When specified, a certification to ensure that samples representing each lot have been either tested or inspected as directed and the requirements have been met. When specified, a copy of the certification or test results, or both, shall be furnished to the purchaser.

5.2.7 When specified, with a quick-disconnect gas supply. When specified an approved quick disconnect (socket and plug) conforming to ANSI Z21.41, and a flexible metal connector conforming to ANSI Z21.45 and consisting of a male pipe thread fitting on one end and a union with female thread on the opposite end shall be provided with the griddle.

5.2.8 Specify the location of the grease trough(s), type of drainage and splash guards.

6. Materials

6.1 *General*—Griddles shall conform to the applicable

documents listed in Section 2. Materials used shall be free from defects, which would affect the performance or maintainability of individual components or of the overall assembly. Materials not specified herein shall be of the same quality used for the intended purpose in commercial practice. Unless otherwise specified herein, all equipment, material, and articles incorporated in the work covered by this specification are to be new or fabricated using materials produced from recovered materials to the maximum extent possible without jeopardizing the intended use. None of the above shall be interpreted to mean that the use of used or rebuilt products are allowed under this specification unless otherwise specified.

6.2 *Hardware and Fittings*—Unless otherwise specified (see Section 5), all hardware and fittings shall be corrosion-resistant or suitably processed to resist corrosion in accordance with the manufacturer's standard practice.

6.3 *Threaded Parts*—All threaded parts shall conform to ANSI B1.1.

7. Design and Construction

7.1 *General*—Griddles and accessories shall conform to ANSI/UL No. 197 or ANSI Z83.11, as applicable, and ANSI/NSF 4, ANSI/NFPA 54 and ANSI Z223/NFPA 70, as applicable. Griddles shall be delivered assembled, ready for connection to electricity or gas piping, or both, as applicable.

7.2 *Service Connections*—Provisions for service shall be provided in the back or bottom of the griddle. Types 1 and 2 shall be capable of being banked side by side.

7.3 *Electrical Characteristics*—All electric griddles shall be designed for operation on nominal voltage ratings, Hz, and phases as specified by electrical class.

7.4 *Griddle Surface*—The griddle surface shall not be porous, pitted, cracked, or distorted.

7.5 *Controls*—The temperature of each griddle section shall be controlled by a temperature regulating device or thermostat. If switches and thermostats are located on the front panel, they shall be recessed or otherwise protected from inadvertent changes or damage. The temperature controlling device or thermostat shall be calibrated to maintain the surface temperature tolerance on each section not more than 25°F (13.9°C) except for those areas adjacent to the splash guards, the surface temperature tolerance shall not vary more than 30°F (16.7°C).

7.6 *Heating Elements*—The electric griddles shall have heating elements arranged so that different areas of the griddle may be controlled independently. A minimum of one heating element shall be furnished for each linear foot (305 mm) of the griddle plate. The elements shall be the enclosed coil type and shall be attached securely to the bottom of the griddle plate. The bottom of the heating elements shall be enclosed by a heat insulating pad or by a system of heat-reflecting baffles. Both methods shall be designed to isolate the heating elements by reducing the amount of heat radiated downwards. When an insulating pad is used, it shall be fire resistant and suitable for the temperatures generated in this area. Heating elements shall be accessible readily for repair or replacement. The terminals of the heating elements shall project a sufficient distance to permit easy access to the connections. All internal wiring shall be free of stress or tension and, where required, shall be coated with high-heat resistant insulation to resist water or grease.