
Materials for printed boards and other interconnecting structures - Part 2-4: Reinforced base materials, clad and unclad - Polyester non-woven/woven fibreglass laminated sheet of defined flammability (vertical burning test), copper-clad

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Materialien für Leiterplatten und andere Verbindungsstrukturen -- Teil 2-4: Kaschierte und unkaschierte verstärkte Basismaterialien - Kupferkaschierte mit Glaswirrfaser-Innenlagen/Glasgewebe-Deckenlagen Verstärkte Polyesterharz-Laminattafeln mit definierter Brennbarkeit (Brennprüfung mit vertikaler Prüflingslage)

Matériaux pour circuits imprimés et autres structures d'interconnexion -- Partie 2-4: Matériaux de base renforcés, plaqués et non plaqués - Feuille stratifiée en fibres de verre non tissées/tissées polyester, d'inflammabilité définie (essai de combustion verticale), plaquée cuivre

Ta slovenski standard je istoveten z: EN 61249-2-4:2002

ICS:

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EUROPEAN STANDARD

EN 61249-2-4

NORME EUROPÉENNE

EUROPÄISCHE NORM

March 2002

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English version

**Materials for printed boards and other interconnecting structures
Part 2-4: Reinforced base materials, clad and unclad –
Polyester non-woven/woven fibreglass laminated sheet
of defined flammability (vertical burning test), copper-clad
(IEC 61249-2-4:2001)**

Matériaux pour circuits imprimés et autres structures d'interconnexion
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This European Standard was approved by CENELEC on 2002-03-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

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CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Central Secretariat: rue de Stassart 35, B - 1050 Brussels

Foreword

The text of document 91/267/FDIS, future edition 1 of IEC 61249-2-4, prepared by IEC TC 91, Electronics assembly technology, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 61249-2-4 on 2002-03-01.

The following dates were fixed:

- latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2002-12-01
- latest date by which the national standards conflicting with the EN have to be withdrawn (dow) 2005-03-01

Annexes designated "normative" are part of the body of the standard.
Annexes designated "informative" are given for information only.
In this standard, annex ZA is normative and annex A is informative.
Annex ZA has been added by CENELEC.

Endorsement notice

The text of the International Standard IEC 61249-2-4:2001 was approved by CENELEC as a European Standard without any modification.

[SIST EN 61249-2-4:2002](https://standards.iteh.ai/catalog/standards/sist/3d78e952-2858-4e19-9453-d6fd1d155cd8/sist-en-61249-2-4-2002)

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Annex ZA (normative)

Normative references to international publications with their corresponding European publications

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 61189-2	1997	Test methods for electrical materials, printed boards and other interconnection structures and assemblies Part 2: Test methods for materials for interconnection structures	EN 61189-2 + corr. August	1997 1997
A1	2000	Materials for interconnection structures Part 5: Sectional specification set for conductive foils and films with and without coatings -- Section 1: Copper foils (for the manufacture of copper-clad base materials)	A1	2000
IEC 61249-5-1	1995	Materials for interconnection structures Part 5: Sectional specification set for conductive foils and films with and without coatings -- Section 1: Copper foils (for the manufacture of copper-clad base materials)	EN 61249-5-1	1996
ISO 9000	2000	Quality management systems Fundamentals and vocabulary	EN ISO 9000	2000
ISO 11014-1	1994	Safety data sheet for chemical products Part 1: Content and order of sections	-	-
ISO 14001	1996	Environmental management systems Specification with guidance for use	EN ISO 14001	1996

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**NORME
INTERNATIONALE
INTERNATIONAL
STANDARD**

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IEC**

61249-2-4

Première édition
First edition
2001-12

**Matériaux pour circuits imprimés
et autres structures d'interconnexion –**

**Partie 2-4:
Matériaux de base renforcés, plaqués et non
plaqués – Feuille stratifiée en fibres de verre
non tissées/tissées polyester, d'inflammabilité
définie (essai de combustion verticale),
plaquée cuivre**

[SIST EN 61249-2-4:2002](https://standards.iteh.ai/catalog/standards/sist/3d78e952-2858-4e19-9453-114783094000/sist-en-61249-2-4-2002)

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**Materials for printed boards and other
interconnecting structures –**

**Part 2-4:
Reinforced base materials, clad and unclad –
Polyester non-woven/woven fibreglass laminated
sheet of defined flammability (vertical burning
test), copper-clad**

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Commission Electrotechnique Internationale
International Electrotechnical Commission
Международная Электротехническая Комиссия

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CONTENTS

FOREWORD.....	5
1 Scope.....	9
2 Normative references.....	9
3 Materials and construction	9
3.1 Insulating base	9
3.2 Metal foil.....	11
3.3 Reinforcement	11
4 Internal marking.....	11
5 Electrical properties	11
6 Non-electrical properties of the copper-clad laminate	11
6.1 Appearance of the copper-clad sheet	11
6.2 Appearance of the unclad face	15
6.3 Laminate thickness	15
6.4 Bow and twist	15
6.5 Properties related to the copper foil bond	15
6.6 Punching and machining	17
6.7 Dimensional stability.....	17
6.8 Sheet sizes	19
6.9 Cut panels	19
7 Non-electrical properties of the base material after removal of the copper foil.....	21
7.1 Appearance of the dielectric base material.....	21
7.2 Flexural strength.....	21
7.3 Flammability	23
7.4 Water absorption	23
7.5 Measling.....	23
7.6 Glass transition temperature and cure factor	25
7.7 Thermal coefficient of expansion.....	25
8 Quality assurance	25
8.1 Quality system	25
8.2 Responsibility for inspection.....	25
8.3 Qualification inspection	25
8.4 Quality conformance inspection	25
8.5 Certificate of conformance	27
8.6 Safety data sheet.....	27
9 Packaging and marking.....	27
10 Ordering information	27
11 Acceptance testing.....	29
Annex A (informative) Conversion table for test method numbers.....	31

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**MATERIALS FOR PRINTED BOARDS
AND OTHER INTERCONNECTING STRUCTURES –**
**Part 2-4: Reinforced base materials, clad and unclad –
Polyester non-woven/woven fibreglass laminated sheet of defined
flammability (vertical burning test), copper-clad**

FOREWORD

- 1) The IEC (International Electrotechnical Commission) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of the IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, the IEC publishes International Standards. Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. The IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of the IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested National Committees.
- 3) The documents produced have the form of recommendations for international use and are published in the form of standards, technical specifications, technical reports or guides and they are accepted by the National Committees in that sense.
- 4) In order to promote international unification, IEC National Committees undertake to apply IEC International Standards transparently to the maximum extent possible in their national and regional standards. Any divergence between the IEC Standard and the corresponding national or regional standard shall be clearly indicated in the latter.
- 5) The IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with one of its standards.
- 6) Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. The IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 61249-2-4 has been prepared by IEC technical committee 91: Electronics assembly technology.

The text of this standard is based on the following documents:

FDIS	Report on voting
91/267/FDIS	91/275/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 3.

Annex A is given for information only.

IEC 61249-2 consists of the following parts, under the general title *Materials for printed boards and other interconnecting structures – Part 2: Reinforced base materials, clad and unclad*:

- Part 2-1: Phenolic cellulose paper laminate, economic grade ¹
- Part 2-2: Phenolic cellulose paper laminate, high electrical grade ¹
- Part 2-7: Epoxide woven E-glass laminated sheet of defined flammability (vertical burning test), copper-clad ²
- Part 2-9: Bismaleimide/triazine, epoxide modified or unmodified, woven E-glass laminated sheet of defined flammability (vertical burning test), copper-clad ²
- Part 2-10: Cyanate ester, epoxide modified or unmodified, woven E-glass laminated sheet of defined flammability (vertical burning test), copper-clad ²
- Part 2-11: Polyimide, epoxide modified or unmodified, woven E-glass laminated sheet of defined flammability (vertical burning test), copper-clad ²
- Part 2-18: Polyester non-woven fibreglass laminated sheet of defined flammability (vertical burning test), copper-clad ²
- Part 2-19: Epoxide coherent cross-plyed linear fibreglass laminated sheet of defined flammability (vertical burning test), copper-clad ²

The committee has decided that the contents of this publication will remain unchanged until 2004. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

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¹ Under consideration

² To be published

MATERIALS FOR PRINTED BOARDS AND OTHER INTERCONNECTING STRUCTURES –

Part 2-4: Reinforced base materials, clad and unclad – Polyester non-woven/woven fibreglass laminated sheet of defined flammability (vertical burning test), copper-clad

1 Scope

This standard gives requirements for properties of polyester woven fibreglass reinforced surface/non-woven fibreglass reinforced core copper-clad laminated sheet, of defined flammability, in thicknesses of 0,80 mm to 1,60 mm.

Some property requirements may have several classes of performance. The class desired must be specified on the purchase order, otherwise the default class of material will be supplied.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 61189-2:1997, *Test methods for electrical materials, interconnection structures and assemblies – Part 2: Test methods for materials for interconnection structures*
Amendment 1: 2000

[https://standards.iteh.ai/catalog/standards/sist/3d78e952-2858-4e19-9453-](https://standards.iteh.ai/catalog/standards/sist/3d78e952-2858-4e19-9453-d6fd1d155cd8/sist-en-61249-2-4-2002)

IEC 61249-5-1:1995, *Materials for interconnection structures – Part 5: Sectional specification set for conductive foils and films with or without coatings – Section 1: Copper Foil (for the manufacture of copper-clad base materials)*

ISO 9000:2000, *Quality management systems – Fundamentals and vocabulary*

ISO 11014-1:1994, *Safety data sheet for chemical products – Part 1: Content and order of sections*

ISO 14001:1996, *Environmental management systems – Specification with guidance for use*

3 Materials and construction

The sheet consists of an insulating base with metal-foil bonded to one side or both.

3.1 Insulating base

A laminate comprised of polyester woven fibreglass reinforced surface layers with a polyester non-woven fibreglass reinforced core. Its flame resistance is defined in terms of the flammability requirements of 7.3.