

INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Thermistors – Directly heated positive temperature coefficient –
Part 1: Generic specification**

**Thermistances – Coefficient de température positif à chauffage direct –
Partie 1: Spécification générique**

IEC 60738-1:2006

<https://standards.iteh.ai/standards/iec/60738-1-2006>



THIS PUBLICATION IS COPYRIGHT PROTECTED
Copyright © 2009 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
Fax: +41 22 919 03 00
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

IEC Catalogue - webstore.iec.ch/catalogue

The stand-alone application for consulting the entire bibliographical information on IEC International Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad.

IEC publications search - www.iec.ch/searchpub

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing more than 30 000 terms and definitions in English and French, with equivalent terms in 14 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

More than 55 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: csc@iec.ch.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Catalogue IEC - webstore.iec.ch/catalogue

Application autonome pour consulter tous les renseignements bibliographiques sur les Normes internationales, Spécifications techniques, Rapports techniques et autres documents de l'IEC. Disponible pour PC, Mac OS, tablettes Android et iPad.

Recherche de publications IEC - www.iec.ch/searchpub

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et aussi une fois par mois par email.

Electropedia - www.electropedia.org

Le premier dictionnaire en ligne de termes électroniques et électriques. Il contient plus de 30 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans 14 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Glossaire IEC - std.iec.ch/glossary

Plus de 55 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: csc@iec.ch.

INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Thermistors – Directly heated positive temperature coefficient –
Part 1: Generic specification**

**Thermistances – Coefficient de température positif à chauffage direct –
Partie 1: Spécification générique**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 31.040.30

ISBN 978-2-8322-1370-4

**Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

Withdrawn

iTech Standards
(<https://standards.iteh.ai>)
Document Preview

[IEC 60738-1:2006](#)

<https://standards.iteh.ai/en/standards/iec/603a38a3-f774-4717-8c36-71df5ecf135b/iec-60738-1-2006>

REDLINE VERSION

VERSION REDLINE



**Thermistors – Directly heated positive temperature coefficient –
Part 1: Generic specification**

**Thermistances – Coefficient de température positif à chauffage direct –
Partie 1: Spécification générique**

IEC 60738-1:2006

<https://standards.iteh.ai/standards/iec/60738-1-2006>

CONTENTS

FOREWORD.....	5
1 Scope.....	7
2 Normative references	7
3 Terms and definitions	8
4 Units and symbols	16
5 Preferred values	17
5.1 Climatic categories.....	17
5.2 Marking	17
5.3 Spacings	18
6 Quality assessment procedures	18
6.1 General	18
6.2 Primary stage of manufacture.....	19
6.3 Subcontracting	19
6.4 Structurally similar components.....	19
6.5 Qualification approval procedures	20
6.6 Rework and repair	27
6.7 Release for delivery	27
6.8 Certified test records of released lots.....	28
6.9 Delayed delivery.....	28
6.10 Alternative test methods.....	28
6.11 Manufacture outside the geographical limits of IECQ NSIs	28
6.12 Unchecked parameters.....	28
7 Test and measurement procedures.....	28
7.1 General.....	28
7.2 Standard conditions for testing.....	29
7.3 Drying and recovery	29
7.4 Visual examination and check of dimensions.....	30
7.5 Zero-power resistance.....	30
7.6 Temperature coefficient of resistance.....	31
7.7 Insulation resistance (for insulated types only)	31
7.8 Voltage proof (for insulated types only)	32
7.9 Resistance/temperature characteristic.....	32
7.10 Dissipation factor at U_{\max} (δ)	33
7.11 Response time by ambient temperature change (t_a).....	34
7.12 Response time by power change (t_p).....	34
7.13 Thermal time constant by ambient temperature change (τ_a).....	35
7.14 Thermal time constant by cooling (τ_c).....	35
7.15 Robustness of terminations	37
7.16 Solderability	38
7.17 Resistance to soldering heat	39
7.18 Rapid change of temperature	40
7.19 Vibration.....	40
7.20 Bump	40
7.21 Shock.....	41

7.22 Climatic sequence	41
7.23 Damp heat, steady state	42
7.24 Endurance	43
7.25 Tripping current and tripping time	47
7.26 Non-tripping current	47
7.27 Residual current	47
7.28 Surface temperature	48
7.29 Inrush current	49
7.30 Mounting (for surface mount thermistors only)	49
7.31 Shear (adhesion) test	50
7.32 Substrate bending test	51
Annex A (normative) Interpretation of sampling plans and procedures as described in IEC 60410 for use within the IEC quality assessment system for electronic components (IECQ)	52
Annex B (informative) Mounting for electrical measurements (except surface mount types)	53
Annex C (informative) Mounting for temperature measurements	56
Figure 1 – Typical resistance-temperature characteristic and definitions for PTC thermistors (at zero power)	10
Figure 2 – Typical R-TNF characteristic for PTC thermistors in sensor applications	11
Figure 3 – Typical current/voltage characteristic for PTC thermistors	11
Figure 4 – I_{in} against t at U_{dc}	14
Figure 5 – I_{in} against t at U_{rms}	15
Figure 6 – Dissipation factor test circuit	33
Figure 7 – Temperature gradient	34
Figure 8 – Circuit for measurement of thermal time constant by cooling	36
Figure 9 – Circuit for endurance at maximum operating temperature and maximum voltage	45
Figure 10 – Circuit for surface temperature measurement	48
Figure 11 – Measuring circuit	49
Figure B.1 – Example of a preferred mounting method for thermistors without wire terminations	53
Figure B.2 – Example of a preferred mounting method for thermistors with wire terminations	54
Figure B.3 – Example of a preferred mounting method for surface mount thermistors	55
Figure C.1 – Example of a preferred mounting method for temperature measurement on cylindrical heating elements	56
Table 1 – Creepage distances and clearances	18
Table 2 – Fixed sample size test schedule for qualification approval of thermistors for current limitation – Assessment level EZ	22
Table 3 – Fixed sample size test schedule for qualification approval of thermistors for use as heating elements – Assessment level EZ	23
Table 4 – Fixed sample size test schedule for qualification approval of thermistors for inrush current application – Assessment level EZ	24
Table 5 – Fixed sample size test schedule for qualification approval of thermistors for use as temperature sensing elements, Assessment level EZ	25

Table 6 – Quality conformance inspection for lot-by-lot inspection 26
Table 7 – Quality conformance inspection for periodic testing 27
Table 8 – Tensile force 37
Table 9 – Number of cycles per climatic category 42

Witholdrawn

iTech Standards
(<https://standards.itih.ai>)
Document Preview

IEC 60738-1:2006

<https://standards.itih.ai/standards/iec/623a38a3-f774-4717-8c36-71df5ecf135b/iec-60738-1-2006>

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**THERMISTORS – DIRECTLY HEATED POSITIVE
TEMPERATURE COEFFICIENT –****Part 1: Generic specification**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with an IEC Publication.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

This consolidated version of the official IEC Standard and its amendment has been prepared for user convenience.

IEC 60738-1 edition 3.1 contains the third edition (2006-04) [documents 40/1651/FDIS and 40/1730/RVD] and its amendment 1 (2009-05) [documents 40/1940/CDV and 40/1999/RVC].

In this Redline version, a vertical line in the margin shows where the technical content is modified by amendment 1. Additions and deletions are displayed in red, with deletions being struck through. A separate Final version with all changes accepted is available in this publication.

International Standard IEC 60738-1 has been prepared by IEC technical committee 40: Capacitors and resistors for electronic equipment.

The French version of this standard has not been voted upon.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

IEC 60738 consists of the following parts, under the general title *Thermistors – Directly heated positive step-function coefficient*:

Part 1: Generic specification

Part 1-1: Blank detail specification – Current limiting application – Assessment level EZ

Part 1-2: Blank detail specification – Heating element application – Assessment level EZ

Part 1-3: Blank detail specification – Inrush current application – Assessment level EZ

Part 1-4: Blank detail specification – Sensing application – Assessment level EZ

The committee has decided that the contents of the base publication and its amendment will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

THERMISTORS – DIRECTLY HEATED POSITIVE TEMPERATURE COEFFICIENT –

Part 1: Generic specification

1 Scope

This part of IEC 60738 describes terms and methods of test for positive step-function temperature coefficient thermistors, insulated and non-insulated types typically made from ferro-electric semi-conductor materials.

It establishes standard terms, inspection procedures and methods of test for use in detail specifications for Qualification Approval and for Quality Assessment Systems for electronic components.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60027 (all parts), *Letter symbols to be used in electrical technology*

IEC 60050 (all parts), *International Electrotechnical Vocabulary (IEV)*

IEC 60062, *Marking codes for resistors and capacitors*

IEC 60068-1:1988, *Environmental testing – Part 1: General and guidance*
Amendment 1 (1992)

IEC 60068-2-1:1990, *Environmental testing – Part 2: Tests – Tests A: Cold*
Amendment 1 (1993)
Amendment 2 (1994)

IEC 60068-2-2:1974, *Environmental testing – Part 2: Tests – Tests B: Dry heat*
Amendment 1 (1993)

IEC 60068-2-6, *Environmental testing – Part 2: Tests – Test Fc: Vibration (sinusoidal)*

IEC 60068-2-11, *Environmental testing – Part 2: Tests – Test Ka: Salt mist*

IEC 60068-2-13, *Environmental testing – Part 2: Tests – Test M: Low air pressure*

IEC 60068-2-14:1984, *Environmental testing – Part 2: Tests – Test N: Change of temperature*
Amendment 1 (1986)

IEC 60068-2-20:1979, *Environmental testing – Part 2: Tests – Test T: Soldering*
Amendment 2 (1987)

IEC 60068-2-21, *Environmental testing – Part 2-21: Tests – Test U: Robustness of terminations and integral mounting devices*

IEC 60068-2-27, *Environmental testing – Part 2: Tests – Test Ea and guidance: Shock*

IEC 60068-2-29, *Environmental testing – Part 2: Tests – Test Eb and guidance: Bump*

IEC 60068-2-30:2005, *Environmental testing – Part 2: Tests – Test Db: Damp heat, cyclic (12 h + 12-hour cycle)*

IEC 60068-2-45:1980, *Environmental testing – Part 2: Tests – Test XA and guidance – Immersion in cleaning solvents*

IEC 60068-2-58, *Environmental testing – Part 2-58: Tests – Test Td: Test methods for solderability, resistance to dissolution of metallization and to soldering heat of surface mounting devices (SMD)*

IEC 60068-2-78, *Environmental testing – Part 2-78: Tests – Test Cab: Damp heat, steady state*

IEC 60294, *Measurement of the dimensions of a cylindrical component having two axial terminations*

IEC 60410, *Sampling plans and procedures for inspection by attributes*

IEC 60617 (all parts) [DB]¹: *Graphical symbols for diagrams*

IEC 60717, *Method for determination of the space required by capacitors and resistors with unidirectional terminations*

IEC 61249-2-7, *Materials for printed boards and other interconnecting structures – Part 2-7: Reinforced base materials clad and unclad – Epoxide woven E-glass laminated sheet of defined flammability (vertical burning test), copper-clad*

IEC 61760-1, *Surface mounting technology – Part 1: Standard method for the specification of surface mounting components (SMDs)*

IEC QC 001002-3, *Rules of Procedure of the IEC Quality Assessment System for Electronic Components (IECQ) – Part 3: Approval procedures*

ISO 1000, *SI units and recommendations for the use of their multiples and of certain other units*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

type

group of components having similar design features and the similarity of whose manufacturing techniques enables them to be grouped together either for qualification approval or for quality conformance inspection

They are generally covered by a single detail specification

NOTE Components described in several detail specifications, may, in some cases, be considered as belonging to the same type but they are generally covered by a single detail specification.

¹ "DB" refers to the IEC on-line database.

3.2 style

variation within a type having specific nominal dimensions and characteristics

3.3 thermistor

thermally sensitive semiconducting resistor which exhibits a significant change in electrical resistance with a change in body temperature

3.4 positive temperature coefficient thermistor

thermistor, the resistance of which increases with its increasing temperature throughout the useful part of its characteristic

3.5 positive step-function temperature coefficient thermistor PTC

thermistor which shows a step-like increase in its resistance when the increasing temperature reaches a specific value

A PTC thermistor will show secondary effects which are to be taken into account

3.6 zero-power resistance

R_T
value of the resistance of a PTC thermistor, at a given temperature, under conditions such that the change in resistance due to the internal generation of heat is negligible with respect to the total error of measurement

NOTE Any resistance value of a PTC thermistor is dependent on the value and the mode of the applied voltage (a.c. or d.c.) and, when an a.c. source is used, on the frequency (see 3.8 and 3.9).

3.7 nominal zero-power resistance

R_n
d.c. resistance value of a thermistor measured at a specified temperature, preferably at 25 °C, with a power dissipation low enough that any further decrease in power will result only in a negligible change in resistance. Zero-power resistance may also be measured using a.c. if required by the detail specification

3.8 voltage dependency

secondary effect, exhibiting a decreasing resistance with increasing voltage across the thermistor when measured at a constant body temperature

3.9 frequency dependency

secondary effect exhibiting a substantial decrease of the positive temperature coefficient of the thermistor with increasing frequency

3.10 resistance/temperature characteristics

relationship between the zero-power resistance of a thermistor and the temperature of the thermo-sensitive element when measured under specified reference conditions (see Figure 1)

NOTE PTC thermistors may have more than one resistance/temperature characteristic specified. The zero-power resistance of the resistance/temperature characteristics can be measured using a pulse voltage (U_{pulse}) higher than 1,5 V, which is specified in the detail specification. The right curve in Figure 1 shows the typical resistance/temperature characteristic when using the pulse voltage (U_{pulse}).

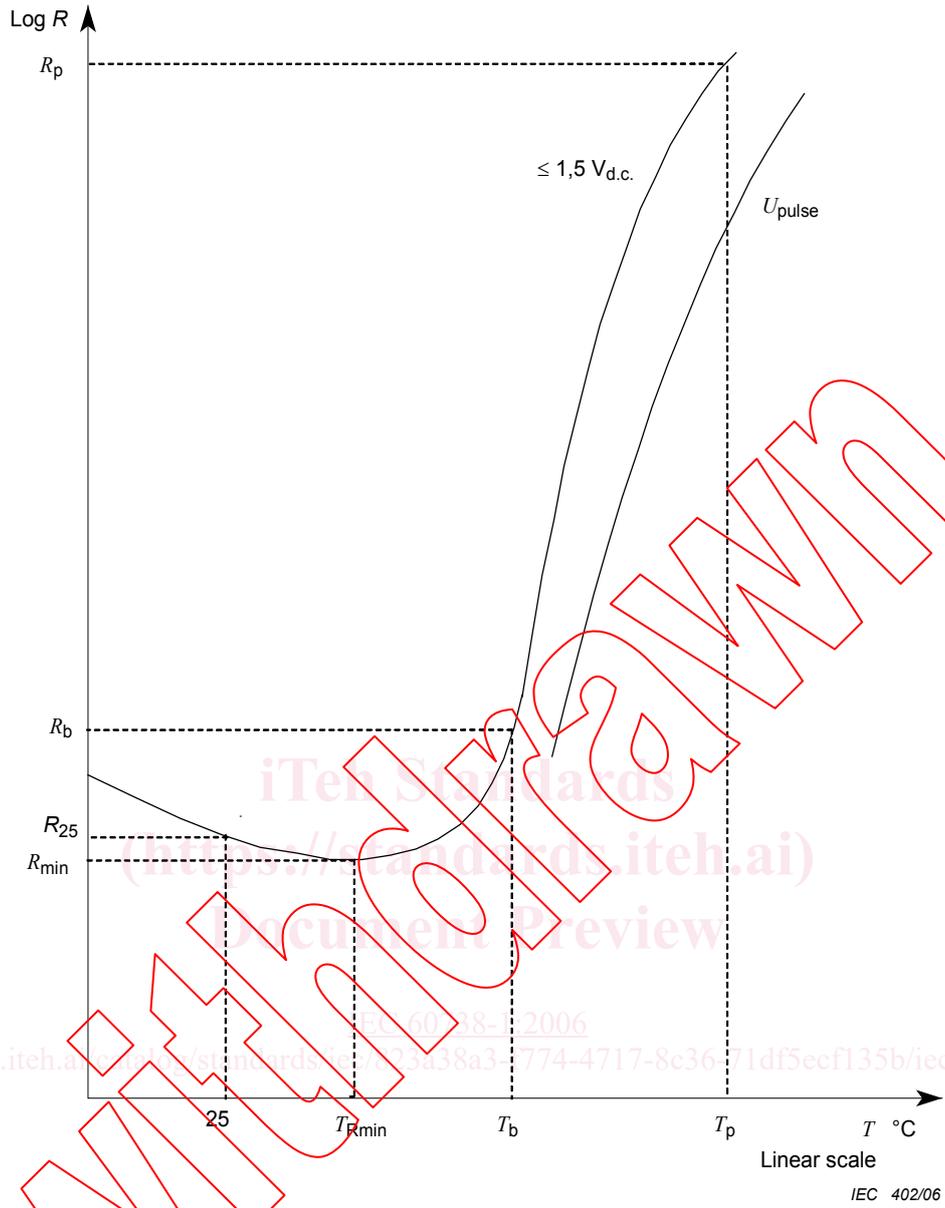


Figure 1 – Typical resistance-temperature characteristic and definitions for PTC thermistors (at zero power)