INTERNATIONAL STANDARD

IEC 60679-1

Third edition 2007-04

Quartz crystal controlled oscillators of assessed quality –

Part 1:
Generic specification
iTex sundands iteh.ai)

Leune Preview

https://standards.iteh.ai

etanands etanands





THIS PUBLICATION IS COPYRIGHT PROTECTED Copyright © 2007 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester.

If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

IEC Central Office 3, rue de Varembé CH-1211 Geneva 20 Switzerland Email: inmail@iec.ch

About the IEC

Web: www.iec.ch

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

Catalogue of IEC publications: www.iec.ch/searchpub

The IEC on-line Catalogue enables you to search by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, withdrawn and replaced publications.

■ IEC Just Published: www.iec.ch/online_news/justpub Stay up to date on all new IEC publications. Just Published details twice a month all new publications released. Available on-line and also by email.

Customer Service Centre: www.iec.ch/webstore/custserv

If you wish to give us your feedback on this publication or need further assistance, please visit the Customer Service Centre FAQ or contact us:

Email: csc@iec.ch Tel.: +41 22 919 02 11 Fax: +41 22 919 03 00

INTERNATIONAL STANDARD

IEC 60679-1

Third edition 2007-04

Quartz crystal controlled oscillators of assessed quality –

Part 1:
Generic specification
iTex sundards iteh.ai)

Current Preview

https://standards.iteh.ai

etana.rds etana.r



For price, see current catalogue

CONTENTS

1	Scope		
2	Normative references		
3	Terms, definitions and general information		
	3.1 General		
	3.2 Definitions		
	3.3 Preferred values for ratings and characteristics	1	
	3.4 Marking	2	
4	Quality assessment proceduresQuality assessment procedures	2	
	4.1 Primary stage of manufacture	2	
		2	
	4.3 Subcontracting	› 2	
	4.4 Incorporated components	2	
	4.5 Manufacturer's approval	2	
	4.6 Approval procedures	2	
	4.7 Procedures for capability approval	2	
	4.8 Procedures for qualification approva		
	4.9 Test procedures 4.10 Screening requirements	2	
	4.10 Screening requirements	2	
	4.11 Rework and repair work		
	4.12 Certified test records	2	
	4.13 Validity of release	2	
	4.14 Rejease for delivery		
	4.15 Unchecked parameters.	2	
5	Test and measurement procedures	lec-606/9	
	5.1 General		
	5.2 Test and measurement conditions		
	5.3 Visual inspection	2	
	5.4 Dimensions and gauging procedures		
	5.5 Electrical test procedures	2	
	5.6 Mechanical and environmental test procedures	7	
	5.7 Endurance test procedure		
۸	nous A (nouse ative). I and aircuit for loning drive	_	
	nex A (normative) Load circuit for logic drive		
	nex B (normative) Latch-up test		
Anı	nex C (normative) Electrostatic discharge sensitivity classification	8	
Bib	oliography	8	
	jure 1 – Example of the use of frequency offset		
Fia	pure 2 – Typical frequency fluctuation characteristics		
_			
Fig	pure 3 – Characteristics of an output waveform		

Figure 6 – Gaussian distribution of jitter	18
Figure 7 – Jitter amplitude and period of jitter frequency	18
Figure 8 – Jitter tolerance according to ITU-T G.825, ANSI T1.105.03, Telcordia GR-253 and ETSI EN 300462	10
Figure 9 – Test circuits for insulation resistance measurements	
Figure 10 – Test circuit for voltage proof test	
Figure 11 – Test circuit for oscillator input power measurement	
Figure 12 – Test circuit for oven and oscillator input power measurement	
Figure 13 – Test circuit for measurement of output frequency, method1	
Figure 14 – Test circuit for measurement of output frequency, method 2	
Figure 15 – Test circuit for measurement of frequency/temperature characteristics.	
Figure 16 – Thermal transient behaviour of typical oscillator	
Figure 17 – Generalized oscillator circuit	34
Figure 18 – Test circuit for start-up behaviour and start-up time measurement	_
Figure 19 – Typical start-up behaviour with slow supply voltage ramp	
Figure 20 – Definition of start-up time	
Figure 21 – Supply voltage waveform for periodical t _{SU} measurement	
Figure 22 – Typical oscillator stabilization characteristic	
Figure 23 – Example of retrace characteristic	
Figure 24 – Test circuit for the measurement of output voltage	
Figure 25 – Test circuit for the measurement of pulse outputs	
Figure 26 – Test circuit for the measurement of pulse outputs	
Figure 27a – Symmetrical	
Figure 27b – Large odd harmonic content	
Figure 27c – Large even harmonic content	
Figure 27 – Large ever rial monte content	
Figure 28a – Ideal spectrum	
Figure 28b – Spectrum showing severe harmonic distortion	
Figure 28 – Frequency spectrum for harmonic distortion	
Figure 29 — Test circuit for the determination of isolation between output ports	
Figure 30 – Test circuit for measuring suppression of gated oscillators	
Figure 30 – Test circuit for tri-state disable mode output current	
Figure 32 – Test circuit for output gating time – tri-state	
Figure 34 Modulation waveform for index measurement	
Figure 35 Logarithmic signal amplitude cools	
Figure 35 – Logarithmic signal amplitude scale	
Figure 36 – Test circuit to determine amplitude modulation sensitivity	
Figure 37 – Frequency spectrum of amplitude modulation distortion	
Figure 38 – Test circuit to determine pulse amplitude modulation	
Figure 39 – Pulse modulation characteristic	
Figure 40 – Test circuit for the determination of modulation input impedance	
Figure 41 – Test circuit for the measurement of f.m. deviation	
Figure 42 – Test circuit for the measurement of f.m. sensitivity	54

Figure 43a – Static test	54
Figure 43b – Dynamic test	55
Figure 43 – Test circuit for the measurement of frequency modulation distortion	55
Figure 44 – Test circuit for the measurement of single-sideband phase noise	56
Figure 45 – Typical noise pedestal spectrum	57
Figure 46 – Test circuit for the measurement of incidental frequency modulation	59
Figure 47 – Test circuit for method 1	60
Figure 48 – Test circuit for method 2	61
Figure 49 – Circuit modifications for methods 1 and 2	62
Figure 50 – Time-domain short-term frequency stability of a typical 5 MHz precision oscillator	63
Figure 51a – Typical arrangement for radiated interference tests, 30 MHz and above	64
Figure 51b – Typical arrangement for radiated interference tests, below 30 MHz	64
Figure 51 – Radiated interference tests	64
Figure 52 – Characteristics of line impedance of stabilizing network	65
Figure 53 – Circuit diagram of line impedance of stabilizing network	66
Figure 54 – Phase jitter measurement with sampling oscilloscope	67
Figure 55 – Block diagram of a jitter and wander analyzer according to ITU-T 0.172	69
Figure A.1 – Circuit for TTL	78
Figure A.2 – Circuit for schottky logic	78
(https://sta-ux.us.iten.ai)	
Table 1 – Measuring sets bandwidth	
Table 2 – Fourier frequency range for phase noise test	
Table 3 – Standard bit rates for various applications	
Table 4 – Tensile force	70 679-1-2
Table 5 – Thrust force	71
Table 6 – Bending force	
Table 7 – Torque force	72
Table A.1 ~ Value to be using when calculating R ₄ and R ₂	79

INTERNATIONAL ELECTROTECHNICAL COMMISSION

QUARTZ CRYSTAL CONTROLLED OSCILLATORS OF ASSESSED QUALITY –

Part 1: Generic specification

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter
- 5) IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with an IEC Publication.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60679-1 has been prepared by IEC technical committee 49: Piezoelectric and dielectric devices for frequency control and selection.

This third edition cancels and replaces the second edition published in 1997 and its Amendments 1 (2002) and 2 (2003) and constitutes a technical revision. It represents a step in a revision of all parts of the IEC 60679 series to include the test requirements of the IECQ system. This edition is based on the relevant standards of that system.

The text of this standard is based on the following documents:

FDIS	Report on voting
49/769/FDIS	49/776/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

A list of all parts of the IEC 60679 series, published under the general title *Quartz crystal controlled oscillators of assessed quality*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.



QUARTZ CRYSTAL CONTROLLED OSCILLATORS OF ASSESSED QUALITY –

Part 1: Generic specification

1 Scope

This part of IEC 60679 specifies the methods of test and general requirements for quartz crystal controlled oscillators of assessed quality using either capability approval or qualification approval procedures.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60027 (all parts), Letter symbols to be used in electrical technology

IEC 60050-561, International Electrotechnical Vocabulary (IEV) – Part 561: Piezoelectric devices for frequency control and selection

IEC 60068-1:1988, Environmental testing – Part 1: General and guidance Amendment 1 (1992)

IEC 60068-2-1, Environmental testing - Part 2: Tests - Tests A: Cold

https://IEC 60068-2-2, Environmental testing - Part 2: Tests - Tests B: Dry heat 1642ca/icc-60679-1-2007

IEC 60068-2-6, Environmental testing - Part 2: Tests - Test Fc: Vibration (sinusoidal)

IEC 60068-2-7, Environmental testing – Part 2: Tests – Test Ga and guidance: Acceleration, steady state

IEC 60068-2-10. Environmental testing – Part 2-10: Tests – Test J and guidance: Mould growth

IEC 60068-2-13, Environmental testing – Part 2: Tests – Test M: Low air pressure

IEC 60068-2-14, Environmental testing - Part 2: Tests - Test N: Change of temperature

IEC 60068-2-17, Environmental testing - Part 2: Tests - Test Q: Sealing

IEC 60068-2-20, Environmental testing – Part 2: Tests – Test T: Soldering

IEC 60068-2-21, Environmental testing – Part 2-21: Tests – Test U: Robustness of terminations and integral mounting devices

IEC 60068-2-27, Environmental testing – Part 2: Tests – Test Ea and guidance: Shock

IEC 60068-2-29, Environmental testing – Part 2: Tests – Test Eb and guidance: Bump

IEC 60068-2-30, Environmental testing – Part 2-30: Tests – Test Db: Damp heat, cyclic (12h + 12 h cycle)

IEC 60068-2-32, Environmental testing - Part 2: Tests - Test Ed: Free fall

IEC 60068-2-45, Environmental testing – Part 2: Tests – Test XA and guidance: Immersion in cleaning solvents

IEC 60068-2-52, Environmental testing – Part 2: Tests – Test Kb: Salt mist, cyclic (sodium chloride solution)

IEC 60068-2-58, Environmental testing – Part 2-58: Tests – Test Td: Test methods for solderability, resistance to dissolution of metallization and to soldering heat of surface mounting devices (SMD)

IEC 60068-2-64, Environmental testing – Part 2: Test methods – Test Fh: Vibration, broad-band random (digital control) and guidance

IEC 60068-2-78:2001, Environmental testing – Part 2-78: Tests – Test Cab: Damp heat, steady state

IEC 60469-1:1987, Pulse techniques and apparatus - Part 1. Pulse terms and definitions

IEC 60617-DB: 20011, Graphical symbols for diagrams

IEC 60679-5, Quartz crystal controlled oscillators of assessed quality – Part 5: Sectional specification – Qualification approval

IEC 61000-4-2, Electromagnetic compatibility (EMC) – Part 4-2: Testing and measurement techniques - Electrostatic discharge immunity test

https://IECQ.01, IEC.Quality Assessment System for Electronic Components (IECQ) - Basic Rules - 1-2007

IEC QC 001002-2:1998, IEC Quality Assessment System for Electronic Components (IECQ) – Rules of Procedure – Rart 2: Documentation

IEC QC 001002-3:1998, IEC Quality Assessment System for Electronic Components (IECQ) – Rules of Procedure – Rart 3: Approval procedures

ISO 1000, SI units and recommendations for the use of their multiples and of certain other units

ITU-T G.810, Definitions and terminology for synchronization networks

ITU-T G.811: Timing characteristics of primary reference clocks

ITU-T G.812, Timing requirements of slave clocks suitable for use as node clocks in synchronization networks

ITU-T G.813, Timing characteristics of SDH equipment slave clocks (SEC)

ITU-T G.825, The control of jitter and wander within digital networks which are based on the synchronous digital hierarchy (SDH)

^{1 &}quot;DB" refers to the IEC on-line database.

ANSI T1.101, Synchronization Interface Standard

ANSI T1.105.03, Synchronous Optical Network (SONET) – Jitter and Wander at Network Equipment Interfaces

ETSI EN 300 462 (all parts), Transmission and Multiplexing (TM); Generic requirements for synchronization networks

Telcordia GR-253, Synchronous Optical Network (SONET) Transport Systems: Common Generic Criteria

Order of precedence

Where any discrepancies occur for any reason, documents shall rank in the following order of precedence:

- detail specification;
- sectional specification;
- generic specification;
- any other international documents (for example of the IEC) to which reference is made.

The same order of precedence shall apply to equivalent national documents.

3 Terms, definitions and general information

3.1 General

Units, graphical symbols, letter symbols and terminology shall, wherever possible, be taken from the following standards:

IEC 60027

IEC 60050-561

IEC 60469-1

IEC 60617

ISO 1000

3.2 Definitions

For the purposes of this document, the following definitions apply.

3.2.1

simple packaged crystal oscillator SPXO

crystal controlled oscillator having no means of temperature control or compensation, exhibiting a frequency/temperature characteristic determined substantially by the piezoelectric resonator employed

[IEV 561-04-01]

3.2.2

overtone crystal controlled oscillator

oscillator designed to operate with the controlling piezoelectric resonator functioning in a specified mechanical overtone order of vibration

[IEV 561-04-02]

3.2.3

crystal cut

orientation of the crystal element with respect to the crystallographic axes of the crystal

NOTE This definition is included as it may be desirable to specify the cut (and hence the general form of the frequency/temperature performance) of a crystal unit used in an oscillator application. The choice of the crystal cut will imply certain attributes of the oscillator which may not otherwise appear in the detail specification.

3.2.4

voltage controlled crystal oscillator VCXO

crystal controlled oscillator, the frequency of which can be deviated or modulated according to a specified relation, by application of a control voltage

[IEV 561-04-03]

3.2.5

temperature compensated crystal oscillator TCXO

crystal controlled oscillator whose frequency deviation due to temperature is reduced by means of a compensation system, incorporated in the device

[IEV 561-04-04]

3.2.6

oven controlled crystal oscillator

crystal controlled oscillator in which at least the piezoelectric resonator is temperature controlled

[IEV 561-04-05]

NOTE This mode of operation ensures that the oscillator frequency will remain sensibly constant over the operating temperature range of the OCXO, therefore independent of the frequency/temperature characteristic of the crystal unit.

3.2.7 dards.itel

nominal frequency

frequency used to identify the crystal controlled oscillator

[IEV 561-04-06]

3.2.8

frequency tolerance

maximum permissible deviation of the oscillator frequency from a specified nominal value when operating under specified conditions

[IEV 561-04-07]

NOTE Frequency tolerances are often assigned separately to specified ambient effects, namely electrical, mechanical and environmental. When this approach is used, it is necessary to define the values of other operating parameters as well as the range of the specified variable, that is to say:

- deviation from the frequency at the specified reference temperature due to operation over the specified temperature range, other conditions remaining constant;
- deviation from the frequency at the specified supply voltage due to supply voltage changes over the specified range, other conditions remaining constant;
- deviation from the initial frequency due to ageing, other conditions remaining constant;
- deviation from the frequency with specified load conditions due to changes in load impedance over the specified range, other conditions remaining constant.

In some cases, an overall frequency tolerance may be specified, due to any/all combinations of operating parameters, during a specified lifetime.

3.2.9

frequency offset

frequency difference, positive or negative, which should be added to the specified nominal frequency of the oscillator, when adjusting the oscillator frequency under a particular set of operating conditions in order to minimize its deviation from nominal frequency over the specified range of operating conditions

[IEV 561-04-08]

EXAMPLE In order to minimize the frequency deviation from nominal over the entire temperature range, a frequency offset may be specified for adjustment at the reference temperature (see Figure 1).

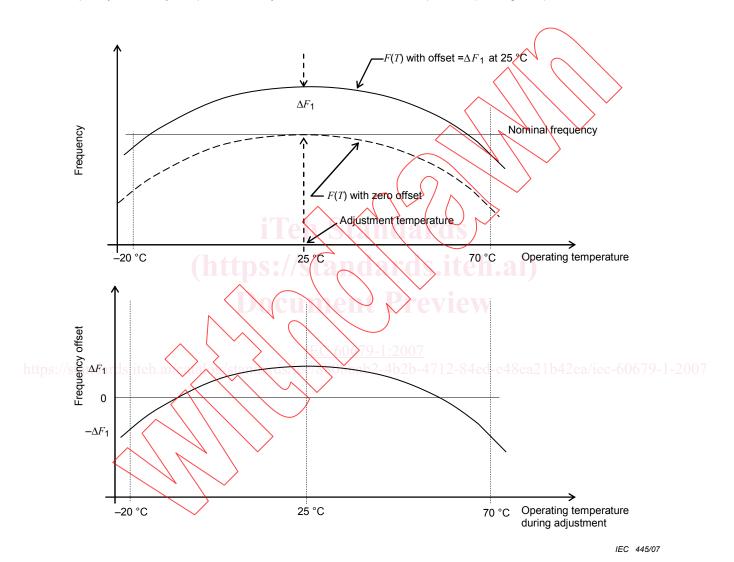


Figure 1 – Example of the use of frequency offset

3.2.10

adjustment frequency

frequency to which an oscillator must be adjusted, under a particular combination of operating conditions, in order to meet the frequency tolerance specification over the specified range of operating conditions, i.e. adjustment frequency = nominal frequency + frequency offset

[IEV 561-04-09]

3.2.11

frequency adjustment range

range over which the oscillator frequency may be varied by means of some variable element, for the purpose of:

- a) setting the frequency to a particular value, or
- b) to correct the oscillator frequency to a prescribed value after deviation due to ageing, or other changed conditions.

[IEV 561-04-10]

3.2.12

storage temperature range

minimum and maximum temperatures as measured on the enclosure at which the crystal controlled oscillator may be stored without deterioration or damage to its performance

3.2.13

operating temperature range

range of temperature over which the oscillator will function, maintaining frequency and other output signal characteristics within specified tolerances

[IEV 561-04-11]

3.2.14

operable temperature range

range of temperature over which the oscillator will continue to provide an output signal, though not necessarily within the specified tolerances of frequency, level, waveform, etc.

[IEV 561-04-12]

3.2.15

reference temperature

temperature at which certain oscillator performance parameters are measured, normally 25 °C ± 2 °C

3.2.16

reference point temperature

temperature measured at a specific reference point relative to the oscillator

3.2.17

thermal transient frequency stability

oscillator frequency time response when ambient temperature is changed from one specific temperature to another with a specific rate

3.2.18

stabilization time

time, measured from the initial application of power, required for a crystal controlled oscillator to stabilize its operation within specified limits

[IEV 561-04-13]

3.2.19

frequency/voltage coefficient

fractional change in output frequency resulting from an incremental change in supply voltage, other parameters remaining unchanged

[IEV 561-04-14]

NOTE In the case of OCXOs, a considerable time may elapse before the full effect of a supply voltage change is observed, as the temperature of the oven may drift gradually to a new value following the voltage perturbation.

3.2.20

frequency/load coefficient

fractional change in output frequency resulting from an incremental change in electrical load impedance, other parameters remaining unchanged