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Tool shanks taper rate 7/24 for automatic tool changer — Part 1 : Shanks Nos. 40, 45 and 50 — Dimensions

ADDENDUM 1 : Conicity tolerances

Queues d'outils à conicité 7/24 pour changement automatique d'outils — Partie 1 : Cônes nos 40, 45 et 50 — Dimensions
ADDITIF 1 : Tolérances de conicité

Addendum 1 to International Standard ISO 7388/1-1983 was developed by Technical Committee ISO/TC 39, *Machine tools*.

1 Scope and field of application

This addendum lays down the quality of conicity tolerances of shanks Nos. 40, 45 and 50.

2 Reference

ISO 7388-1:1983/Add 1:1984
<https://standards.iteh.ai/catalog/standards/sist/9b5bf403-8cb-4049-b86f-9a150e127427/iso-7388-1-1983-add-1-1984>
ISO 1947, *System of cone tolerances for conical workpieces from $C = 1:3$ to $1:500$ and lengths from 6 to 630 mm.*

3 Conicity tolerances

The values shall be the same as those given in AT4 quality, indicated in table 8 of ISO 1947.

These values shall all be positive.

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UDC 621.9-229.2

Ref. No. ISO 7388/1-1983/Add. 1-1984 (E)

Descriptors : tools, power-operated tools, shanks, taper shanks, 7/24 taper shanks, machine tapers, dimensions, form tolerances.

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