



Designation: C 1460 – 00

Standard Specification for Shielded Transition Couplings for Use With Dissimilar DWV Pipe and Fittings Above Ground¹

This standard is issued under the fixed designation C 1460; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers the performance of shielded transition couplings to join dissimilar DWV pipe and fittings above ground up to and including 10 in. pipe and fittings.

1.2 The values stated in inch-pound units are to be regarded as the standard. The SI units given in parentheses are for information only.

1.3 The following precaution comment pertains only to the test method portion, Section 7, of this specification. *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

1.4 The committee with jurisdiction over this standard is not aware of any comparable standards published by other organizations.

2. Referenced Documents

2.1 ASTM Standards:

- A 493 Specification for Stainless and Heat-Resisting Steel Wire and Wire Rods for Cold Heading and Cold Forging²
- C 564 Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings³
- C 717 Terminology of Building Seals and Sealants³

3. Terminology

3.1 *Definitions*—The following definitions used in this specification are found in Terminology C 717: elastomeric, thermoset, and thermoplastic

3.2 *Definitions of Terms Specific to This Standard:*

3.2.1 *center stop, n*—an integral part of the gasket centered on the axial length of the gasket intended to limit the insertion depth of the pipe to be coupled.

3.2.2 *clamp assembly, n*—that portion of the coupling excluding the gasket.

3.2.3 *coupling, n*—the complete assembly.

3.2.4 *dissimilar DWV pipe and fittings, n*—pipe and fittings made of different materials or different outside diameters, or both.

3.2.5 *fitting, n*—parts of a pipeline other than straight pipes, valves, or couplings.

3.2.6 *gasket, n*—the elastomeric portion of the coupling.

3.2.7 *joint, n*—the point of assembly consisting of the coupling and the joined pipes or fittings, or both.

3.2.8 *shield, n*—an external metallic protective device designed to protect the sealing gasket from external elements that could cause failure of the sealing assembly.

4. Materials and Manufacture

4.1 Physical properties of gaskets shall be in accordance with Table 1 of Specification C 564, using the Durometer hardness column as specified by the manufacturer.

4.2 All steel parts made from round stock shall be 300 series stainless steel and shall conform to the requirements of Specification A 493 (excluding copper bearing alloys).

5. Elastomeric Gasket Requirements

5.1 The elastomeric gasket shall consist of one piece in accordance with the physical requirements of 4.1

5.1.1 The elastomeric gasket shall have an inside center stop-ring spaced equal distance from the ends to serve as a stop between the pipe/fitting ends that does not create an enlargement chamber or recess with a ledge, shoulder, or reduction of pipe area or offer an obstruction to flow. A gasket without an inside center stop shall be permitted where telescoping of the piping is necessary.

5.1.2 The elastomeric gasket shall be free of defects that affect the use and performance.

6. Clamp Assembly Requirements

6.1 Clamp assemblies shall be tested to withstand no less than 125 % of the manufacturer stated installation torque (60 lb. in. minimum 6.78 N.m) of applied torque whichever is greater without visible signs of failure. The clamp assembly shall be tested over a steel mandrel sized within the range of the clamp and torqued as required.

¹ This specification is under the jurisdiction of ASTM Committee C 24 on Building Seals and Sealants and is the direct responsibility of Subcommittee C 24.75 on Gaskets and Couplings for Plumbing and Sewer Piping.

Current edition approved Feb. 10, 2000. Published May 2000.

² *Annual Book of ASTM Standards*, Vol 01.03.

³ *Annual Book of ASTM Standards*, Vol 04.07.

6.2 Clamp assembly screws or bolts shall not have screw-driver slots.

7. Coupling Requirements and Test Methods

7.1 Assemble each coupling tested in accordance with the manufacturer’s instructions between two sections of randomly selected pipe not to exceed 20 ft in length manufactured to appropriate standards for the type of pipe the couplings are expected to join, and conduct the following tests:

7.1.1 *Deflection Test*—Mount each coupling tested between two pieces of pipe as provided in 7.1. Close the out bound ends of the pipe with test plugs. Fill the assembly with water, expell all air, and hydrostatically pressurize to 4.3 psi for the duration of the test. Rigidly support one pipe while the assembly is under pressure, raise the opposite end of the other pipe one-half inch per lineal foot of pipe. Maintain the pressure for 5 min and do not permit leakage. A test apparatus such as the one shown in Fig. 1 is suggested.

7.1.2 *Shear Test*—Fill the assembly with water, expell all air, and hydrostatically pressurize to 4.3 psi for the duration of the test. Support two joined lengths of pipe selected in accordance with 7.1 on blocks at three locations. Support one length on blocks, one near the uncoupled end, and the other immediately adjacent to the couplings. Firmly restrain this length in position (see Fig. 2). Support the other coupled length by a single block at the end of the pipe. Apply a load of 50 lb/in. of nominal diameter at a point 6 in. from the edge of the coupling upon a 12-in. length of (3 by 3) angle iron or load distributing pad located on the top of the pipe immediately adjacent to the coupling of the pipe having one support only. When testing reducing couplings, apply the load to the reduced

size. Under this loading there shall be no visible leakage displacement of more than 3/8 in. from true alignment when an internal pressure equivalent to a 10-ft head of water (4.3 psi) is applied. Maintain the load and internal pressure 15 min and do not permit leakage.

7.2 *Unrestrained Joint Test:*

7.2.1 Assemble each coupling tested in accordance with the manufacturer’s instructions, between two 10 to 12-in. long sections of randomly selected pipe which the coupling is intended to join. Conduct the Thrust Test.

7.2.2 Clean and dry the plain ends of the pipe for the thrust test before each assembly.

7.2.3 Fill the pipe assembly (as required in 8.5.1) with water, expelling all air and increase the hydrostatic pressure at a rate of 1 psi every 30 s until the target test pressure is reached. The target test pressure shall be 20 psi for 1½through 5-in. pipe, 18 psi for 6-in. pipe, 10 psi for 8-in. pipe, and 6 psi for 10-in. pipe. When the target pressure is reached, hold for 10 min. Any leakage or axial joint movement of more than 0.150 in. shall mean failure.

7.2.4 Support the pipe assemblies in a manner that does not restrain joint movement as shown in Fig. 3.

8. Markings and Identification

8.1 Each clamp assembly and gasket shall be permanently marked with the manufacturer’s name or U.S. registered trademark, country of origin, and the pipe size and class for which it is designed.

8.2 Each clamp assembly shall be labeled or permanently marked as to the material(s) for which it is intended. The label or marking shall be visible after installation.

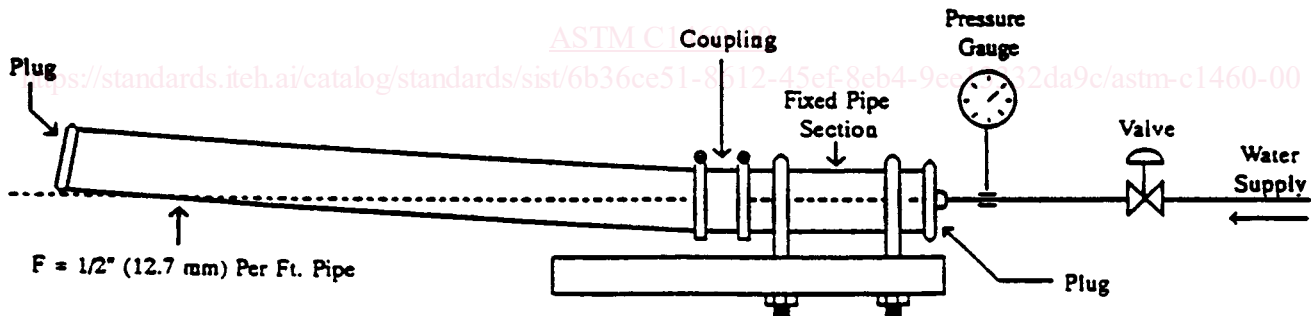


FIG. 1 Deflection Test