



SLOVENSKI STANDARD
SIST EN 60691:2004

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Nadomešča:
SIST EN 60691:1998

Termični taljivi vložki - Zahteve in navodilo za uporabo (IEC 60691:2002)

Thermal-links - Requirements and application guide

Temperatursicherungen - Anforderungen und Anwendungshinweise

Protecteurs thermiques - Prescriptions et guide d'application

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Ta slovenski standard je istoveten z: ~~SIST EN 60691:2003~~ EN 60691:2003

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ICS:

29.120.50

Varovalke in druga
medtokovna zaščita

Fuses and other overcurrent
protection devices

SIST EN 60691:2004

en

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EUROPEAN STANDARD

EN 60691

NORME EUROPÉENNE

EUROPÄISCHE NORM

January 2003

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Supersedes EN 60691:1995 + A2:2000

English version

**Thermal-links -
Requirements and application guide
(IEC 60691:2002)**Protecteurs thermiques -
Prescriptions et guide d'application
(CEI 60691:2002)Temperatursicherungen -
Anforderungen und Anwendungshinweise
(IEC 60691:2002)**iTeh STANDARD PREVIEW**

This European Standard was approved by CENELEC on 2002-12-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the Central Secretariat has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and United Kingdom.

CENELECEuropean Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung**Central Secretariat: rue de Stassart 35, B - 1050 Brussels**

EN 60691:2003

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Foreword

The text of document 32C/321/FDIS, future edition 3 of IEC 60691, prepared by SC 32C, Miniature fuses, of IEC TC 32, Fuses, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 60691 on 2002-12-01.

This European Standard supersedes EN 60691:1995 + A2:2000.

The following dates were fixed:

- latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2003-09-01
- latest date by which the national standards conflicting with the EN have to be withdrawn (dow) 2005-12-01

Annexes designated "normative" are part of the body of the standard.

Annexes designated "informative" are given for information only.

In this standard, annexes A, B, C, E, F and ZA are normative and annexes D and G are informative.

Annex ZA has been added by CENELEC.

Endorsement notice

The text of the International Standard IEC 60691:2002 was approved by CENELEC as a European Standard without any modification.

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Annex ZA (normative)

Normative references to international publications with their corresponding European publications

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60065 (mod)	2001	Audio, video and similar electronic apparatus - Safety requirements	EN 60065	2002
IEC 60085	1984	Thermal evaluation and classification of electrical insulation	HD 566 S1	1990
IEC 60112	- ¹⁾	Method for the determination of the proof and the comparative tracking indices of solid insulating materials	EN 60112	- ¹⁾
IEC 60216-1	2001	Electrical insulating materials - Properties of thermal endurance Part 1: Ageing procedures and evaluation of test results	EN 60216-1	2001
IEC 60664-1 (mod)	1992	Insulation coordination for equipment within low-voltage systems Part 1: Principles, requirements and tests	HD 625.1 S1 + corr. November	1996 1996
IEC 60695-2-11	2000	Fire hazard testing Part 2-11: Glowing/hot-wire based test methods - Glow-wire flammability test method for end-products	EN 60695-2-11	2001
IEC 60695-10-2	1995	Part 10-2: Guidance and test methods for the minimization of the effects of abnormal heat on electrotechnical products involved in fires - Method for testing products made from non-metallic materials for resistance to heat using the ball pressure test	-	-
IEC 60695-10-3	2002	Part 10-3: Abnormal heat - Mould stress relief distortion test	EN 60695-10-3	2002

¹⁾ To be published.

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<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60695-11-10	1999	Part 11-10: Test flames - 50 W horizontal and vertical flame test methods	EN 60695-11-10	1999
IEC 60695-11-20	1999	Part 11-20: Test flames - 500 W flame test methods	EN 60695-11-20	1999
IEC 60730-1 (mod)	1999	Automatic electrical controls for household and similar use Part 1: General requirements	EN 60730-1 A11	2000 2002
IEC 61210 (mod)	1993	Connecting devices - Flat quick-connect terminations for electrical copper conductors - Safety requirements	EN 61210	1995
UL 1020	1994	Thermal Cutoffs for Use in Electrical Appliances and Components	-	-

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NORME
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Troisième édition
Third edition
2002-12

**Protecteurs thermiques –
Prescriptions et guide d'application**

**Thermal-links –
Requirements and application guide**

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Commission Electrotechnique Internationale
International Electrotechnical Commission
Международная Электротехническая Комиссия

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For price, see current catalogue*

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**THERMAL-LINKS –
REQUIREMENTS AND APPLICATION GUIDE**

FOREWORD

- 1) The IEC (International Electrotechnical Commission) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of the IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, the IEC publishes International Standards. Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. The IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of the IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested National Committees.
- 3) The documents produced have the form of recommendations for international use and are published in the form of standards, technical specifications, technical reports or guides and they are accepted by the National Committees in that sense.
- 4) In order to promote international unification, IEC National Committees undertake to apply IEC International Standards transparently to the maximum extent possible in their national and regional standards. Any divergence between the IEC Standard and the corresponding national or regional standard shall be clearly indicated in the latter.
- 5) The IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with one of its standards.
- 6) Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. The IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60691 has been prepared by subcommittee 32C: Miniature fuses, of IEC technical committee 32: Fuses.

This third edition cancels and replaces the second edition published in 1993, its amendment 1 (1995) and its amendment 2 (2000). This third edition constitutes a technical revision.

The text of this standard is based on the following documents:

FDIS	Report on voting
32C/321/FDIS	32C/329/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The US national standard UL 1020 (fifth edition) which deals with thermal cutoffs/thermal-links, has served as a basis for the elaboration of this new edition.

The committee has decided that the contents of this publication will remain unchanged until 2005. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

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INTRODUCTION

Thermal-links, defined as non-resettable devices functioning once only without refunctioning, are widely applied for the thermal protection of equipment in which, under fault conditions, one or more parts may reach hazardous temperatures.

As these devices have several aspects in common with miniature fuse-links and are used for obtaining a comparable degree of protection, this standard has endeavoured to lay down a number of basic requirements for such devices.

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THERMAL-LINKS – REQUIREMENTS AND APPLICATION GUIDE

1 Scope and object

This International Standard is applicable to thermal-links intended for incorporation in electrical appliances, electronic equipment and component parts thereof, normally intended for use indoors, in order to protect them against excessive temperatures under abnormal conditions.

NOTE 1 The equipment need not be designed to generate heat.

NOTE 2 The effectiveness of the protection against excessive temperatures logically depends upon the position and method of mounting of the thermal-link, as well as upon the current which it is carrying.

NOTE 3 Attention is drawn to the fact that the external creepage distances and clearances specified in Table 3 may in some cases be smaller than those required by certain appliance or equipment standards. In such cases, additional means should be provided when a thermal-link is mounted in the equipment in order to adjust the creepage distances and clearances to the values required by the relevant equipment standard.

This standard may be applicable to thermal-links for use under conditions other than indoors, provided that the climatic and other circumstances in the immediate surroundings of such thermal-links are comparable with those in this standard.

This standard may be applicable to thermal-links in their simplest forms (e.g. melting strips or wires), provided that molten materials expelled during function cannot adversely interfere with the safe use of the equipment, especially in the case of hand-held or portable equipment, irrespective of its position.

[SIST EN 60691:2004](https://standards.iteh.ai/catalog/standards/sist/5f78465-17ab-4ad4-924f-3ae5c907110b/sist-en-60691-2004)

This standard is applicable to thermal-links with a rated voltage not exceeding 690 V a.c. or d.c. and a rated current not exceeding 63 A.

The object of this standard is

- a) to establish uniform requirements for thermal-links,
- b) to define methods of test,
- c) to provide useful information for the application of thermal-links in equipment.

This standard is not applicable to thermal-links used under extreme conditions such as corrosive or explosive atmospheres.

This standard is not applicable to thermal-links to be used in circuits on a.c. with a frequency lower than 45 Hz or higher than 62 Hz.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60065:2001, *Audio, video and similar electronic apparatus – Safety requirements*

IEC 60085:1984, *Thermal evaluation and classification of electrical insulation*

IEC 60112, *Method for determining the comparative and the proof tracking indices of solid insulating materials under moist conditions*¹

IEC 60216-1:2001, *Electrical insulating materials – Properties of thermal endurance – Part 1: Ageing procedures and evaluation of test results*

IEC 60664-1:1992, *Insulation coordination for equipment within low-voltage systems – Part 1: Principles, requirements and tests*

IEC 60695-2-11:2000, *Fire hazard testing – Part 2-11: Glowing/hot-wire based test methods – Glow-wire flammability test method for end-products*

IEC 60695-10-2:1995, *Fire hazard testing – Part 10-2: Guidance and test methods for the minimization of the effects of abnormal heat on electrotechnical products involved in fires – Method for testing products made from non-metallic materials for resistance to heat using the ball pressure test*

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IEC 60695-10-3:2002, *Fire hazard testing – Part 10-3: Abnormal heat – Mould stress relief distortion test*

IEC 60695-11-10:1999, *Fire hazard testing – Part 11-10: Test flames – 50 W horizontal and vertical flame test methods*

IEC 60695-11-20:1999, *Fire hazard testing – Part 11-20: Test flames – 500 W flame test methods*

IEC 60730-1:1999, *Automatic electrical controls for household and similar use – Part 1: General requirements*

IEC 61210:1993, *Connecting devices – Flat quick-connect terminations for electrical copper conductors – Safety requirements*

UL 1020:1994, *Thermal Cutoffs for Use in Electrical Appliances and Components*

¹ A fourth edition of IEC 60112, due to be published in 2003, is being prepared.