

INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Programmable controllers –
Part 2: Equipment requirements and tests**

**Automates programmables –
Partie 2: Exigences et essais des équipements**

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PROGRAMMABLE CONTROLLERS –**Part 2: Equipment requirements and tests**

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International Standard IEC 61131-2 has been prepared by subcommittee 65B: Measurement and control devices, of IEC technical committee 65: Industrial-process measurement, control and automation.

This third edition of IEC 61131-2 cancels and replaces the second edition published in 2003 and constitutes a technical revision.

This third edition includes the following significant technical changes with respect to the previous edition.

- a) DC power port requirements have been moved from Clause 8 to Clause 5.
- b) Correction of the following tests of Clause 6:
 - voltage range test;
 - fast supply voltage variation test;
 - slow supply voltage variation test;
 - gradual shut-down/start-up test.

- c) Change of EMC requirements in Clause 8:
- requirements for radiofrequency interference in Table 33 changed from 3 V to 10 V for Zone B equipment;
 - reference to EMC basic standards with the last version;
 - reference to generic standards 61000-6-x;
 - cable length aligned to generic standards.
- d) Correction of the following tests in Clause 9:
- voltage dips and interruptions – power port type tests and verifications.
- e) New organization of Clause 11:
- equipment types and protection;
 - open PLC-system equipment;
 - enclosed PLC-system equipment:
 - Class I equipment;
 - Class II equipment;
 - Class III equipment;
 - protection against electric shock;
 - definition of secondary circuits which do not pose a risk of electric shock:
 - Class 2 circuit;
 - limited voltage/current circuit;
 - limited voltage circuit;
 - limited energy circuit ≤ 30 V a.c. or 42,2 V peak;
 - limited impedance circuit;
 - protection against the spread of fire within limited power circuits;
 - protective earthing requirements for enclosed equipment;
 - minor improvements in different subclauses;
 - impulse test only for verification of clearances.

This bilingual version (2012-05) corresponds to the monolingual English version, published in 2007-07.

The text of this standard is based on the following documents:

FDIS	Report on voting
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Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

The French version of this standard has not been voted upon.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The list of all parts of the IEC 61131 series, under the general title *Programmable controllers*, can be found on the IEC website.

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