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## Standard Guide for the Selection of Purging and Sampling Devices for Ground- Water Monitoring Wells<sup>1</sup>

This standard is issued under the fixed designation D 6634; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

### 1. Scope

1.1 This guide describes the characteristics and operating principles of purging and sampling devices available for use in ground-water monitoring wells and provides criteria for selecting appropriate devices for specific applications. The selected device(s) should be capable of purging the well and providing valid representative samples of ground water and any included dissolved constituents. The scope does not include procedures for purging or collecting samples from monitoring wells, sampling devices for non-aqueous phase liquids, diffusion-type sampling devices or sampling from devices other than monitoring wells.

1.2 This guide reviews many of the most commonly used devices for purging and sampling ground-water monitoring wells. The practitioner must make every effort to ensure that the purging and sampling methods used, whether or not they are addressed in this guide, are adequate to satisfy the monitoring objectives at each site.

1.3 This guide offers an organized collection of information or a series of options and does not recommend a specific course of action. This document cannot replace education or experience and should be used in conjunction with professional judgement. Not all aspects of this guide may be applicable in all circumstances. This ASTM standard is not intended to represent or replace the standard of care by which the adequacy of a given professional service must be judged, nor should this document be applied without consideration of the many unique aspects of a project. The word “Standard” in the title of this document means only that the document has been approved through the ASTM consensus process.

1.4 *This standard does not purport to address all of the safety problems, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

### 2. Referenced Documents

#### 2.1 ASTM Standards:

- D 653 Terminology Relating to Soil, Rock, and Contained Fluids<sup>2</sup>
- D 4448 Guide for Sampling Ground Water Monitoring Wells<sup>2</sup>
- D 5088 Practice for Decontamination of Field Equipment Used at Non-Radioactive Waste Sites<sup>2</sup>
- D 5092 Practice for Design and Installation of Ground-Water Monitoring Wells in Aquifers<sup>2</sup>
- D 5903 Guide for Planning and Preparing for a Ground-Water Sampling Event<sup>3</sup>
- D 6089 Guide for Documenting a Ground-Water Sampling Event<sup>3</sup>
- D 6452 Guide for Purging Methods for Wells Used for Ground-Water Quality Investigations<sup>3</sup>

### 3. Summary of Guide

3.1 The primary objective of ground-water sampling programs is to collect representative samples of ground water. Depending on the purging and sampling protocol, this may require that the well is purged of all stagnant water, or until pre-determined purging criteria are met. Therefore, device(s) selected for use in ground-water sampling programs must be capable of purging the well as needed and/or delivering to the surface, a sample representative of in-situ ground-water conditions. A number of factors can influence whether or not a particular sample or set of samples is representative, and one of the significant elements of sample collection protocols is the sampling mechanism (**1, 2, 3**).

3.2 In selecting a purging and/or sampling device for use in a ground-water monitoring well, a number of factors must be considered. Among these are 1) outside diameter of the device; 2) materials from which the device and associated equipment are made; 3) overall impact of the device on ground-water sample integrity with respect to the analytes of interest; 4) ability to control the discharge rate of the device; 5) depth to water; 6) ease of operation and servicing; 7) reliability and durability of the device; 8) portability of the device and required accessory equipment, if applicable; 9) other operational limitations of the device; and 10) initial and operating cost of the device and accessory equipment. Based on these

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<sup>2</sup> *Annual Book of ASTM Standards*, Vol 04.08.

<sup>3</sup> *Annual Book of ASTM Standards*, Vol 04.09.

considerations, each of the devices available for purging and/or sampling ground water from monitoring wells has its own unique set of advantages and limitations.

#### 4. Significance and Use

4.1 Appropriate purging and sampling equipment must be used to ensure that samples collected from monitoring wells represent the ground-water chemistry of the desired water bearing zone.

4.2 This guide is intended to be a common reference for purging and sampling devices. It can be applied to ground-water quality sampling from monitoring wells used for ground-water contamination evaluation, water supply characterization, and research.

4.3 This guide includes a number of general guidance statements that are not directly related to the operating principles or characteristics of the equipment. These statements are given to assist the user in understanding the application of the equipment, which could ultimately affect the selection process.

#### 5. Objectives of Well Purging and Sampling

5.1 The primary objective of ground-water sampling programs is to obtain samples that are representative of existing ground-water conditions retaining the physical and chemical properties of the ground water in a specific water-bearing zone.<sup>4</sup>

#### 6. Criteria for Selection of Purging and Sampling Devices

6.1 When selecting purging and/or sampling device(s), a number of criteria must be evaluated as discussed below. Based on these criteria, each device has a unique set of advantages and limitations that define suitability to site-specific applications.

6.2 *Outside Diameter of the Device*—If the well(s) to be purged and sampled is (are) already in place, the initial consideration in selecting a device is whether or not the well(s) will accommodate the device. It is important to consider that the wells may not be plumb, may have constrictions in the casing (i.e. at joints), or may contain other obstructions that make the effective inside diameter of the well smaller than the inside diameter of the casing. Alternately, if the monitoring wells are not in place, it may be more prudent to first select a device that meets the requirements of the sampling program and then select the size of the casing to be used in the wells. The smaller the inside diameter of the well, the more limited the selection of devices becomes. The majority of ground-water monitoring wells installed at various types of sites are small-diameter wells, or wells with inside diameters of 4 in. (100 mm) or less. All of the devices described herein will fit

into a 4 in. (100 mm) inside diameter well, most can be installed in a 2 in. (50 mm) inside diameter well, and several can be used in wells of 0.75 in. (19 mm) inside diameter or less.

6.3 *Materials and Manufacture*—The choice of materials used in the construction of purging and sampling devices should be based upon knowledge of the geochemical environment and how the materials may interact with the sample via physical, chemical, or biological processes. Materials used in the manufacture of purging and sampling devices and associated tubing, hoses, pipes and support lines (e.g., rope, cable or chain) may be a source of bias or error. Materials used should not sorb analytes from samples, desorb previously-sorbed analytes into samples, leach matrix components of the material that could affect analyte concentrations or cause artifacts, or be physically or chemically degraded due to water chemistry. Materials commonly used in the manufacture of sampling devices include rigid polyvinyl chloride (Type I PVC), stainless steel, polytetrafluoroethylene (PTFE)<sup>5</sup>, polyethylene (PE), polypropylene (PP), flexible polyvinyl chloride (Type II PVC), fluoroelastomers<sup>5</sup> polyvinylidene fluoride (PVDF), and Buna-N, ethylene-propylene diene monomer (EPDM) and silicone rubbers. Studies are available which indicate the relative sorption/desorption rates of these materials, their potential for alteration of the sample chemistry, and their ranking of desirability for use in sampling devices (**1, 4, 7, 8, 9, 10**). Extrusions and molded parts made of polymeric materials may contain surface traces of organic extrusion aids or mold release compounds. Also, some formulations of polymeric materials may contain fillers or processing additives that can leach from the material and alter sample quality. Traces of cutting oils, solvents or surface coatings may be present on metallic materials. These should be removed and, once removed, should not affect sample chemistry. It is generally preferable to use materials produced without the use of these processing or surface coatings. Metallic materials are subject to corrosion; electropolishing or other surface passivation processes can improve corrosion resistance. Corrosion and residues from unfinished metallic materials could affect sample quality.

6.4 *Impact on Sample Integrity*—While it is not particularly important to preserve the chemical integrity of water purged from a monitoring well, the device(s) chosen for purging and sampling should be evaluated to ensure that they minimize physical or chemical alteration of the water in the well and the subsequent sample by their methods of delivering water to the surface. Because the subsurface environment is under different temperature, pressure, gas content, and redox potential conditions than those at the surface, precautions must be taken to ensure that these conditions are preserved as much as possible as sample water is transported to the surface. Devices that introduce air or non-inert gas into a sample or that cause a sample to undergo significant temperature or pressure changes

<sup>4</sup> For example, the plasticizers in flexible PVC can contaminate samples with phthalate esters. The use of silicone rubber tubing, which contains no plasticizers, can obviate this problem; however, the potential for sample bias due to sorption/desorption exists with both materials (**9**). These pumps can be used with the intermediate vessel system described above, so that the sample contacts only the intake tubing and vessel, avoiding contact with the pump mechanism tubing. Alternatively, using silicone rubber tubing at the pump head only can minimize this problem (**20, 23**).

<sup>5</sup> PTFE is also commonly known by the trade name Teflon®, which includes other fluoropolymer formulations. Teflon is a registered trademark of E. I. DuPont De Nemours & Company. Fluoroelastomers (FPM, FKM) are commonly known by the trade name Viton®, a registered trademark of DuPont.

from the sampling depth to the surface are less desirable from the standpoint of preserving the chemical quality of the sample (2, 11). For example, systems that allow air to contact the sample could cause oxidation of the samples, which can have a significant impact on both organic and inorganic chemical constituents (2, 11, 12). In general, the rate at which a sampling device is operated could affect sample quality, with higher rates having greater effect. Turbulence and depressurization could result in significant changes in dissolved oxygen, carbon dioxide, dissolved metals and volatile organic compounds (VOCs) in a sample (1, 2). Inserting a device into the water column, withdrawing the device, and the rate at which water is removed from a well can all affect sample turbidity (5, 6). This can impact concentrations of some analytes or interfere with some analytical determinations (13).

**6.5 Water Removal Rate and Flow Rate Control**—Consideration should be given to appropriate water removal rates when selecting purging and sampling devices. For example, samples collected for analysis of some sensitive parameters (i.e. VOCs and trace metals) should be taken at low flow rates. Sampling rates should be high enough to fill sample containers efficiently but low enough to minimize sample alteration. Additionally, the use of low flow rate purging techniques may require adjusting the pumping rate to account for the hydraulic performance of the well. Therefore, it is generally desirable to have the ability to control the flow rate of a purging or sampling device. Throttling down the device using a valve in the discharge line reduces the flow rate, but creates a pressure drop across the valve, and does not necessarily reduce the speed of the device in the well. Another method of reducing flow rate is to divert a portion of the discharge stream.

**6.6 Depth to Water and Lift Capability**—The greater the depth to water, the more pumping head the device must overcome to deliver water to the surface. Thus, the pumping lift capability of the device determines whether or not the device is suitable for individual applications. In addition, the greater the depth to water, the more time-consuming the purging and sampling operation becomes. Generally, the selection of available purging and sampling devices is more limited with increased depth to water.

**6.7 Operation and Servicing**—Ease of operation and servicing are important but frequently overlooked considerations in the selection of purging and sampling devices. A common source of poor precision in sampling results is sampling device operating problems (14). This could be due to any one of several factors either: 1) the device and accessory equipment are too complicated to operate efficiently under field conditions; 2) the operator is not familiar enough with the device to operate it properly; or 3) the operating manual supplied with the device does not clearly outline the procedures for proper use. Thus, it is not only important to select a device that is simple to operate, but also to provide proper training for the operator(s) of the device. Since mechanical devices are subject to malfunction or failure, it may be desirable to service the device in the field or have a replacement device available. Some of the devices described herein may be too complex for

field repairs, requiring servicing by the manufacturer or a qualified service facility.

**6.8 Reliability and Durability**—Reliability and durability are two additional factors related to maintenance that warrant attention. Devices used in some monitoring programs must be capable of operating for extended periods of time in subsurface environments containing a variety of chemical constituents that may cause corrosion of metallic parts or degradation of plastic materials (8). This is especially true where devices are dedicated to wells and thus are continually exposed to potentially aggressive chemical environments.

**6.9 Portability vs. Dedication**—In practice, purging and sampling devices are employed in one of two modes: portable (used in multiple wells) or dedicated (installed for use in a single well). Dedicating sampling equipment eliminates the need to decontaminate this equipment after each use, and can eliminate the potential for cross-contamination of wells and samples and possible contamination from handling or improper storage of portable equipment. Dedicated equipment can also be more cost effective to use in routine monitoring programs due to reduced field labor and the elimination of the cost of decontamination and analytical blanks. Portable equipment must be cleaned between use in each monitoring well or discarded after use to avoid cross-contamination of wells and samples. In addition, the components must withstand the necessary cleaning processes. Some devices, by virtue of their design, may be difficult to disassemble to clean. It may be more practical to clean these devices by circulating cleaning solutions and rinses through the device and any associated tubing, hose or pipe in accordance with Practice D 5088, or to replace the associated tubing, hose or pipe. Field decontamination operations can be difficult due to the need for sufficient decontamination supplies, exposure of the equipment to potential contaminants, and the handling and disposal of the decontamination waste water and supplies. Where field decontamination is not practical or possible, it may be simpler to use dedicated devices or take a number of portable sampling devices into the field and decontaminate them later at a more appropriate location. Following any cleaning procedure, equipment blanks should be collected to assess the effectiveness of the cleaning procedure.

**6.9.1** The remote location of some monitoring wells or rough terrain may require that the sampling device and accessory equipment selected (i.e. tubing or tubing bundles, hose reels, battery packs, generators, compressed air source, controlling devices, decontamination equipment and supplies, purge water containers, etc.) be highly portable. While some devices can be hand-carried to remote sites, some manufacturers have mounted their equipment on backpack frames, small wheeled carts and specialized vehicles in an effort to improve portability. Other equipment is too bulky and heavy to be transported in the field without being vehicle-mounted.

**6.10 Other Operational Characteristics**—Operational characteristics such as solids handling capability, ability to run dry, cooling requirements, and intermittent discharge must be considered in the application of some purging and sampling devices. Some devices may experience increased wear or damage as solids pass through the device causing reduced

output or failure. Solids may also clog check valves and/or passages, which can reduce discharge rate or, in the case of grab samplers, cause the retained sample to leak out.

6.10.1 Running dry can occur when water level in the well is drawn down below the pump intake. In some pump designs, typically those with rotating or reciprocating mechanisms, this can cause damage to or failure of the device.

6.10.2 Some purging/sampling devices may alter the temperature of the surrounding ground water. For some devices, this heat exchange prevents the device from overheating and possible damage or failure. The resultant change in water temperature could alter sample chemistry in a number of ways. Heating water reduces the solubility of dissolved gasses in water. The resultant loss of dissolved CO<sub>2</sub> and O<sub>2</sub> can induce a shift in pH and possibly in redox state, which then causes precipitation of carbonates (calcium, magnesium) and dissolved metals, most readily iron. The precipitation of iron can then cause co-precipitation of other metals such as nickel, copper, and chromium. Heating will also reduce the solubility of VOCs in water, resulting in greater volatilization. (2, 11).

6.10.3 Intermittent discharge from some purging and sampling devices must be considered when measuring indicator parameters with in-line monitoring devices or performing in-line filtration. Indicator parameters should be measured during pump discharge cycles. When filtering, care should be taken to prevent air from entering the filter during pump refill cycles.

6.11 *Cost*—Both the initial capital cost and the operating cost (including maintenance cost) of the sampling device and accessory equipment are important considerations. However, cost considerations should not result in the selection of devices that compromise data quality objectives. Proper selection and use of purging and sampling devices will more than pay for the capital and operational costs by providing proper collection of

samples, resulting in cost savings from fewer false positive analytical results, resampling costs, investigations, and problems with regulatory or scientific goals and objectives.

## 7. Purging and Sampling Devices

7.1 A wide variety of purging and sampling equipment is available for use in ground water monitoring wells and boreholes. Available devices can be classified into four general categories: grab mechanisms (including bailers, syringe and thief samplers), suction-lift mechanisms (including surface centrifugal and peristaltic pumps), centrifugal submersible pumps, positive displacement mechanisms, (including gas displacement pumps, bladder pumps, piston pumps, progressive cavity pumps and gear pumps) and inertial lift pumps. Though frequently used in the ground-water industry for well development, the gas-lift method is generally considered unsuitable for purging and sampling because the extensive mixing of drive gas and water is likely to strip dissolved gasses from the ground water and alter the concentration of other dissolved constituents (15). This method is not discussed for this reason.

7.2 Each of the purging and sampling devices described herein has specific operational characteristics that, in part, determine the suitability of each device for specific applications. These operational characteristics are listed in Tables 1 and 2, which summarize information derived from manufacturers' specifications for the various devices.

### 7.3 Grab Sampling Devices

7.3.1 Bailers, syringe and thief samplers (e.g., messenger samplers) are all examples of grab sampling devices. These devices are lowered into the well bore on a cable, rope, chain or tubing to the desired sampling depth and then retrieved for purge water discharge, sample transfer or direct transport of the device to the laboratory for sample transfer and analysis.

**TABLE 1 Operational Characteristics of Purging and Sampling Devices (English Units)**

Device	Type	Approximate Minimum Well Diameter (Inches)	Maximum Lift (Feet)	Maximum Design Flow Rate (gpm)	Typical Flow Rate @ Maximum Lift (gpm)	Minimum Achievable Flow (Discharge) Rate (gpm)	Power Source
Bailer	GS	0.75	No Limit	Highly Variable	Highly Variable	<0.026	Manual or Mechanical
Messenger	GS	1.5	No Limit	Highly Variable	Highly Variable	<0.026	Manual or Mechanical
Syringe	GS	1.5	No Limit	0.26 gals. <sup>A</sup>	0.26 gals. <sup>A</sup>	<0.026	Pneumatic
Centrifugal Pump	CP	1.0	25.0	30.0–40.0	Highly Variable	Same as Max.	IC Engine or Electric
Peristaltic Pump	SL	0.5	29.0	12.0	0.1	<0.026	Electric
Centrifugal Submersible Pump	CP	2.0	270	9.0	0.5	<0.026	Electric
		4.0	1700	85.0	1.2	<0.026	Electric
Gas Displacement Pump	PD	0.75	250	9.0	1.0	<0.026	Pneumatic
Bladder Pump	PD	0.75	1000	3.5	0.1	<0.026	Pneumatic
Single-Acting Piston Pump	PD	2.0	400	5.0	4.5	<0.026	Pneumatic/Mechanical
Dual-Acting Piston Pump	PD	1.5	1000	2.0	0.4	<0.026	Pneumatic
Progressive Cavity Submersible Pump	PD	2.0	180	1.2	0.3	<0.026	Electric
Gear Submersible Pump	PD	2.0	125	1.4	0.1	<0.026	Electric
		3.0	175	1.7	0.1	<0.026	Electric
Inertial Lift Pump	IL	0.75	260	4.0	4.0	<0.026	Manual, Electric or IC Engine

GS = Grab Sampler  
 CP = Centrifugal Pump  
 SL = Suction Lift Pump  
 PD = Positive Displacement Pump  
 IL = Inertial Lift Pump

<sup>A</sup>Not a flow rate. This is the maximum capacity of the device.

TABLE 2 Operational Characteristics of Purging and Sampling Devices (Metric Units)

Device	Type	Approximate Minimum Well Diameter (Inches)	Maximum Lift (Feet)	Maximum Design Flow Rate (gpm)	Typical Flow Rate @ Maximum Lift (gpm)	Minimum Achievable Flow (Discharge) Rate (gpm)	Power Source
Bailer	GS	19	No Limit	Highly Variable	Highly Variable	<0.1	Manual or Mechanical
Messenger	GS	38.0	No Limit	Highly Variable	Highly Variable	<0.1	Manual or Mechanical
Syringe	GS	38.0	No Limit	1.0 liter <sup>A</sup>	1.0 liter <sup>A</sup>	<0.1	Pneumatic
Centrifugal Pump	CP	25.0	7.6	115–150	Highly Variable	Same as Max.	IC Engine or Electric
Peristaltic Pump	SL	12.0	8.8	45.0	0.4	<0.1	Electric
Centrifugal Submersible Pump	CP	50.0	80	34.0	2.0	<0.1	Electric
		100	520	322	4.5	<0.1	Electric
Gas Displacement Pump	PD	19	75.0	34.0	4.0	<0.1	Pneumatic
Bladder Pump	PD	19	305	13.0	0.4	<0.1	Pneumatic
Single-Acting Piston Pump	PD	50.0	125	19.0	17.0	<0.1	Pneumatic/Mechanical
Dual-Acting Piston Pump	PD	38.0	305	7.5	1.5	<0.1	Pneumatic
Progressive Cavity Submersible Pump	PD	50.0	55.0	4.5	1.0	<0.1	Electric
Gear Submersible Pump	PD	50.0	40.0	5.3	0.4	<0.1	Electric
		76.0	5.0	6.4	0.4	<0.1	Electric
Inertial Lift Pump	IL	19.0	80.0	15.0	15.0	<0.1	Manual, Electric or IC Engine

- GS = Grab Sampler
- CP = Centrifugal Pump
- SL = Suction Lift Pump
- PD = Positive Displacement Pump
- IL = Inertial Lift Pump

<sup>A</sup>Not a flow rate. This is the maximum capacity of the device.

7.3.1.1 The most commonly used grab samplers are bailers, in single check valve and dual check valve designs. A schematic of these two designs is illustrated in Fig. 1. Bailers are typically constructed of stainless steel, various plastics (e.g., PVC and PE, and fluorocarbon materials).

7.3.1.2 The single check valve bailer is lowered into the well and water entering the bailer opens the check valve and

fills the bailer. Upon retrieval, the weight of the check valve and water inside the bailer closes the check valve as the bailer exits the water column. The water in the bailer is retained from the greatest depth to which the bailer was lowered. There is some potential for the contents of the bailer to mix with the surrounding water column during retrieval, depending on the design of the bailer top.

7.3.1.3 A dual check valve bailer is intended to prevent mixing of the sample with the water column upon retrieval. Water passes through the bailer as it is lowered. Upon retrieval, both check valves seat, retaining the aliquot of water inside the bailer.

7.3.1.4 In the case of both single and dual check valve bailers, the sample water is decanted into a sample container following retrieval of the bailer. A bottom discharge device with flow control may be used to provide improved control over the discharge of water from the bailer into the sample container. Fig. 2 illustrates an example of this type of device. A bottom discharge device may not work with a dual check valve bailer unless the design allows for release of the upper check valve during use.

7.3.1.5 Another type of grab sampler called a thief sampler employs a mechanical, electrical or pneumatic trigger to actuate plugs or valves at either end of an open tube to open and/or close the chamber after lowering it to the desired sampling depth, thus sampling from a discrete interval within the well. Fig. 3 is an example of this type of sampler.

7.3.1.6 The syringe sampler illustrated in Fig. 4 is divided into two chambers by a moveable piston or float. The upper chamber is attached to a flexible air line that extends to the ground surface. The lower chamber is the sample chamber. The device is lowered into the well, and activated by applying a suction to the upper chamber, thereby drawing the piston or float upward and allowing water to enter the lower chamber. In

Example Of Single And Dual Check-Valve Bailers (Cross Section)

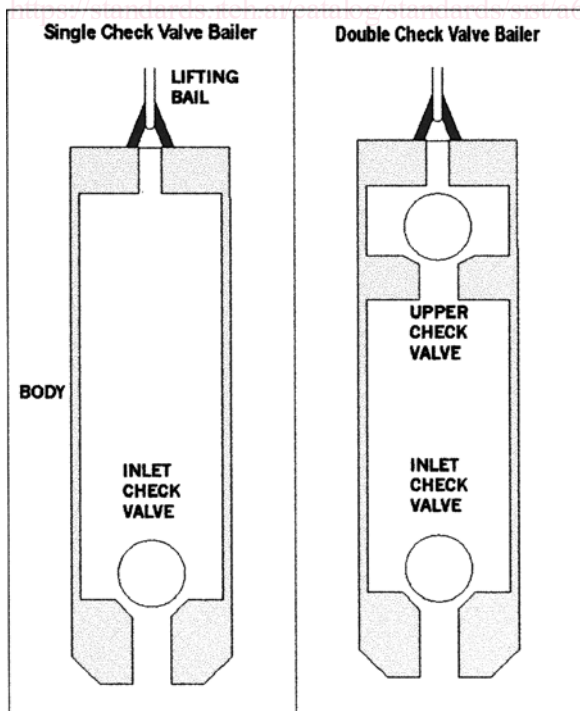


FIG. 1 Example of Single and Dual Check-Valve Bailers

Example Of Single Check-Valve Bailer With Bottom Discharge Device

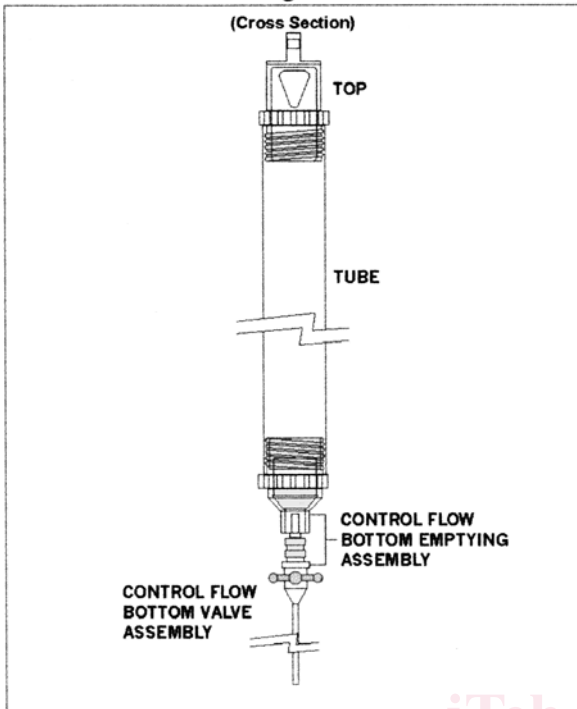


FIG. 2 Example of Single Check-Valve Bailer with Bottom Discharge Device

Example Of Grab Sampler (Syringe Type) (Cross Section)

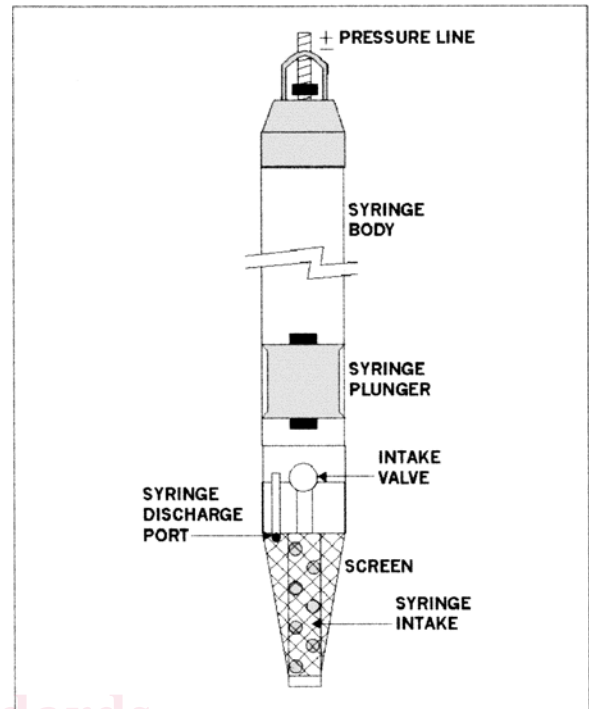


FIG. 4 Example of Grab Sampler (Syringe Type)

Example Of A Grab Sampler (Kemmerer Type) (Cross Section)

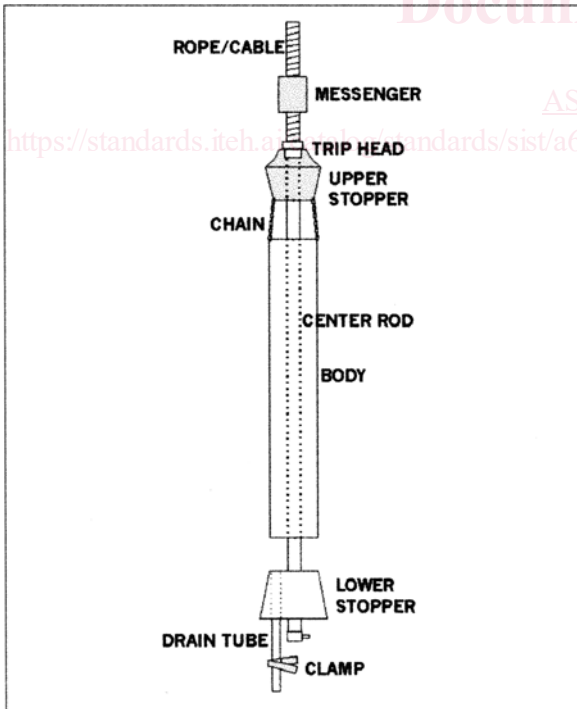


FIG. 3 Example of a Grab Sampler (Kemmerer Type)

situations where the pressure exerted on the lower chamber by submergence is great enough to cause the piston or float to move upward prior to achieving the desired sampling depth,

the upper chamber can be pressurized to prevent piston movement. The device is then activated by slowly releasing the pressure from the upper chamber, allowing water to fill the lower chamber.

7.3.2 Samples collected with grab samplers, especially various types of bailers, exhibit variable accuracy and precision in sample chemistry, often due to operator technique (13, 14, 16, 17, 18). Grab samplers can aerate and/or agitate a sample, causing sample oxidation, degassing and stripping of VOCs from the sample. Care should be taken to avoid sample agitation during transfer of the sample from a grab sampler to the sample container. Pouring water from the top of a bailer either directly into the sample container or to a transfer vessel may agitate/aerate the sample and cause alteration of sample chemistry. These devices can also increase the turbidity of a sample and the potential for mixing with stagnant water through the surging action created in the well as the device moves through the water column. Grab samplers generally do not subject the sample to pressure changes, though some change may be imparted to a sample when using a syringe sampler activated with a suction. A potential for sample contamination exists due to exposure of the grab sampling device to the surface environment during repeated removal and reinsertion of the device during use. Also, the suspension cord or cable used with grab samplers could contribute contaminants to ground-water samples (19).

7.3.3 Grab sampling devices are generally not limited to a maximum sampling depth, though use in very deep wells may be impractical. Because grab samplers can be manufactured in very small diameters, they are usually not limited in use to a particular diameter of well casing. The rate at which water can